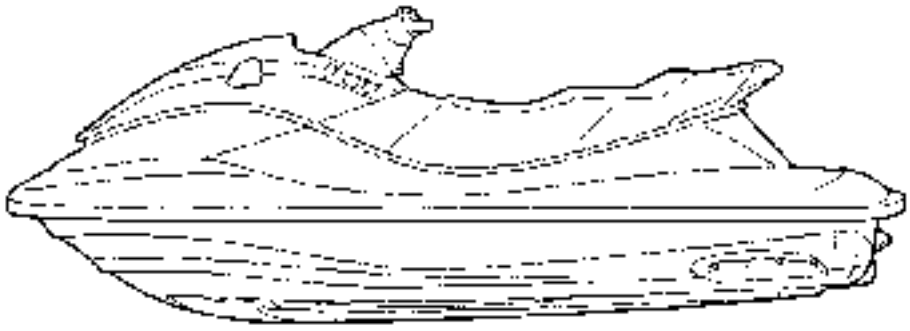
YAMAHA

WaveRunner XL800



E SERVICE MANUAL

NOTICE

This manual has been prepared by the Yamaha Motor Company Ltd. primarily for use by Yamaha dealers and their trained mechanics when performing maintenance procedures and repairs to Yamaha equipment. It has been written to suit the needs of persons who have a basic understanding of the mechanical and e ectrical concepts and procedures inherent in the work, for without such knowledge attempted repairs or service to the equipment could render it unsafe or unfit for use.

Because the Yamaha Motor Company, Ltd. has a policy of continuously improving its prod ucts, models may differ in detail from the descriptions and illustrations given in this publica tion. Use only the latest edition of this manual. Authorized Yamaha dealers are notified periodically of modifications and significant changes in specifications and procedures, and these are incorporated in successive editions of this manual.

WaveRunner XL800
SERVICE MANUAL

1st Edition, January 2000

Printed in Japan
P/N F0P-28197-ZA-C1

HOW TO USE THIS MANUAL

MANUAL FORMAT

All of the procedures in this manual are organized in a sequential, step-by-step format. The information has been compiled to provide the mechanic with an easy to read, handy reference that contains comprehensive explanations of all disassembly, repair, assembly, and inspection operations.

In this revised format, the condition of a faulty component will precede an arrow symbol and the course of action required will follow the symbol, e.g.,

- Bearings

  Pitting/scratches → Replace.

To assist you in finding your way through this manual, the section title and major heading is given at the top of every page.

ILLUSTRATIONS

The illustrations within this service manual represent all of the designated models.

CROSS REFERENCES

The cross references have been kept to a minimum. Cross references will direct you to the appropriate section or chapter.

IMPORTANT INFORMATION

In this Service Manual particularly important information is distinguished in the following ways.

⚠ The Safety Alert Symbol means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!

⚠ WARNING

Failure to follow WARNING instructions could result in severe injury or death to the machine operator, a bystander, or a person inspecting or repairing the water vehicle.

CAUTION

A CAUTION indicates special precautions that must be taken to avoid damage to the water vehicle.

NOTE:

A NOTE provides key information to make procedures easier or clearer.

IMPORTANT:

This part has been subjected to change of specification during production.

HOW TO USE THIS MANUAL

① To help identify parts and clarify procedure steps, there are exploded diagrams at the start of each removal and disassembly section.

② Numbers are given in the order of the jobs in the exploded diagram.

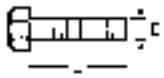
③ Symbols indicate parts to be lubricated or replaced (see "SYMBOLS").

④ A job instruction chart accompanies the exploded diagram, providing the order of jobs, names of parts, notes in jobs, etc.

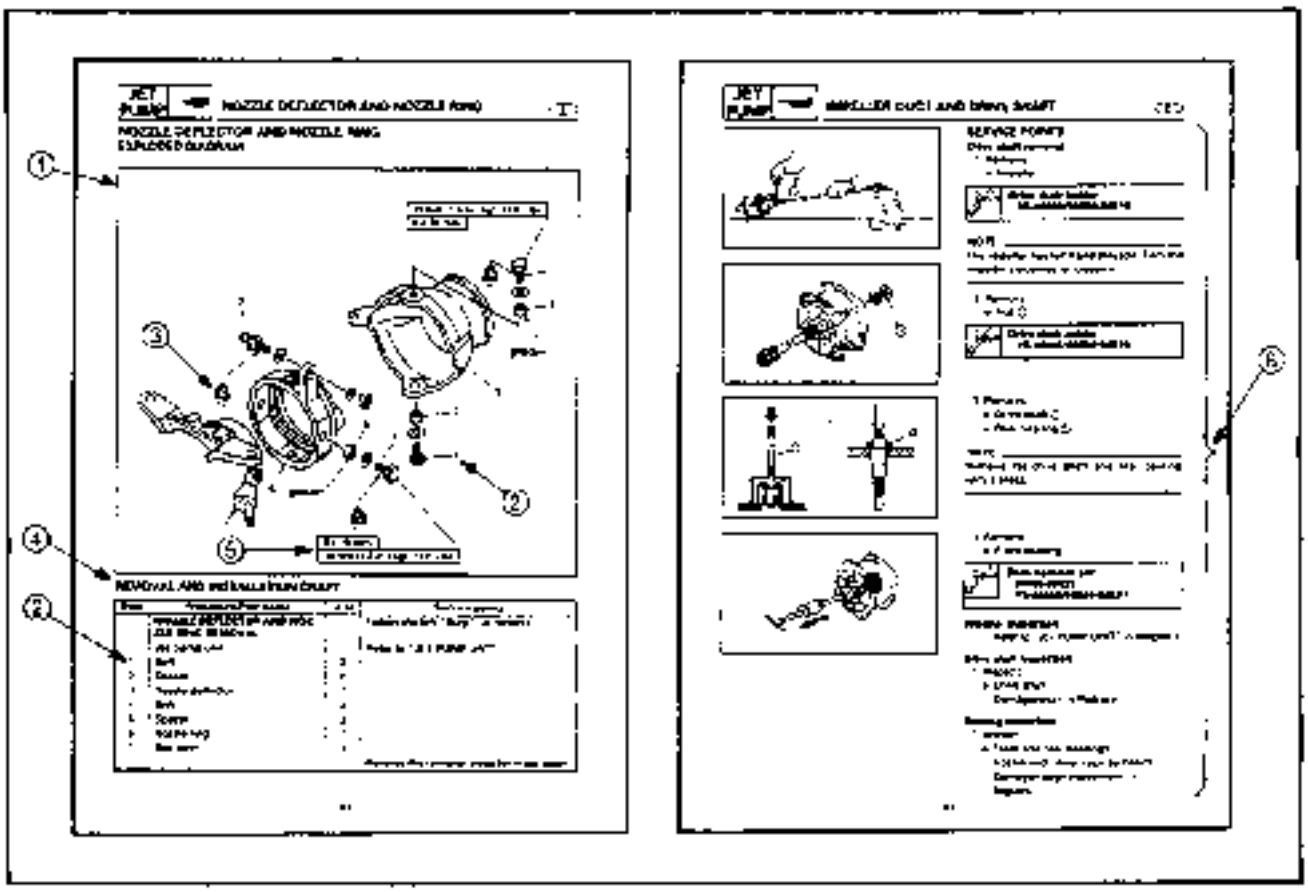
⑤ Dimension figures and the number of parts, are provided for fasteners that require a tight ening torque.

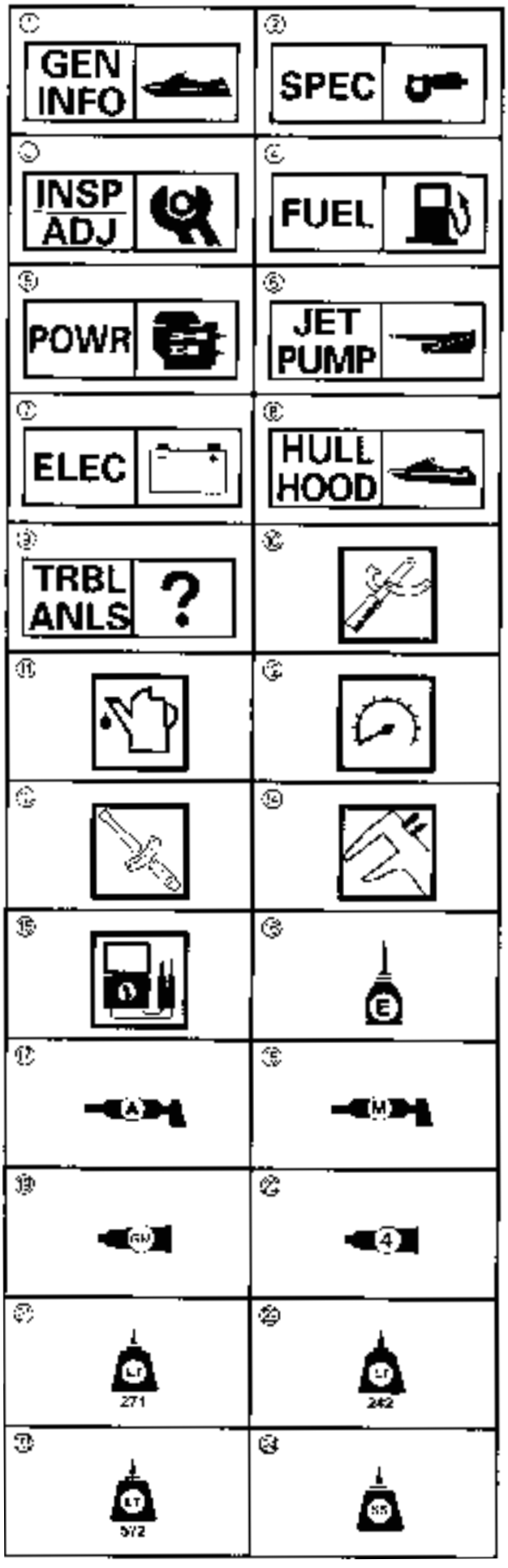
Example:

Bolt or screw size | 10 × 25 mm | ; M10 (D) × 25 mm (L)



⑥ Jobs requiring more information (such as special tools and technical data) are described sequentially.





A30001 1-2

SYMBOLS

Symbols ① to ⑨ are designed as thumb-tabs to indicate the content of a chapter.

① General Information
② Specifications
③ Periodic Inspection and Adjustment
④ Fuel System
⑤ Power Unit
⑥ Jet Pump Unit
⑦ Electrical System
⑧ Hull and Hood
⑨ Trouble analysis

Symbols ⑩ to ⑮ indicate specific data:

⑩ Special tool
⑪ Specified liquid
⑫ Specified engine speed
⑬ Specified torque
⑭ Specified measurement
⑮ Specified electrical value
[Resistance (Ω), Voltage (V), Electric current (A)]

Symbol ⑯ to ⑱ in an exploded diagram indicate the grade of lubricant and the location of lubrication point.

⑯ Apply YAMALUBE 2-W oil or TC-W3 certified outboard oil
⑰ Apply water resistant grease
(Yamaha grease A, Yamaha marine grease)
⑱ Apply molybdenum disulfide grease

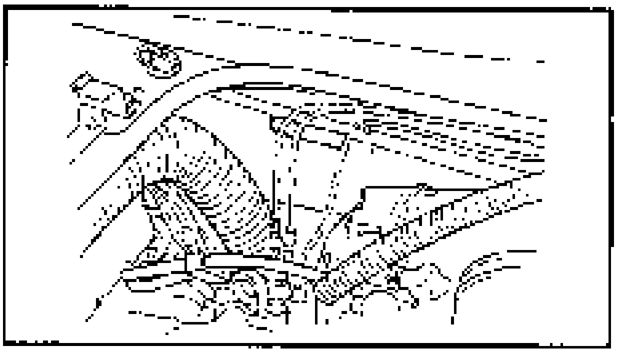
Symbols ⑲ to ㉔ in an exploded diagram indicate the grade of the sealing or locking agent, and the location of the application point.

⑲ Apply Gasket Maker®
⑳ Apply Yamabond #4
(Yamaha bond number 4)
㉑ Apply LOCTITE® No. 271 (Red LOCTITE)
㉒ Apply LOCTITE® No. 242 (Blue LOCTITE)
㉓ Apply LOCTITE® No. 572
㉔ Apply silicone sealant

NOTE:
In this manual, the above symbols may not be used in every case.

INDEX

CHAPTER 1
GENERAL INFORMATION

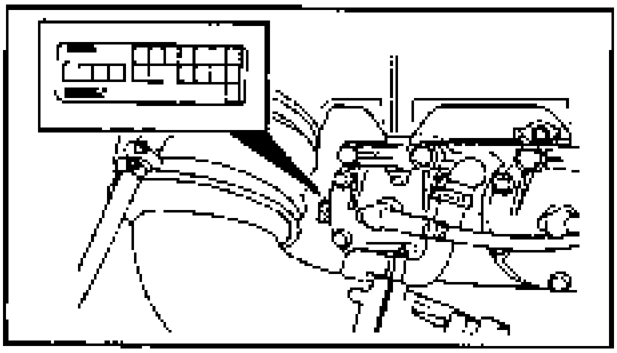


IDENTIFICATION NUMBERS

PRIMARY I.D. NUMBER

The primary I.D. number is stamped on a label attached to the inside of the engine compartment.

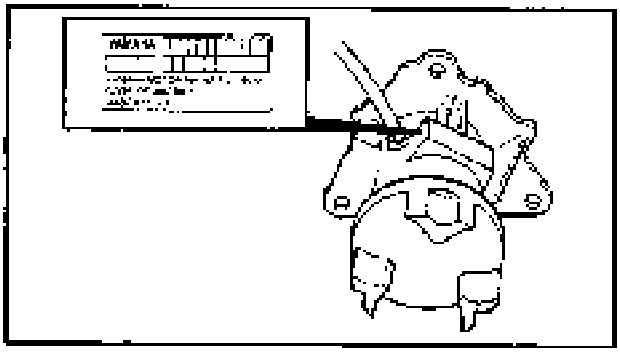
Starting primary I.D. number: **F0P: 800101 ~**



ENGINE SERIAL NUMBER

The engine serial number is stamped on a label attached to the engine unit.

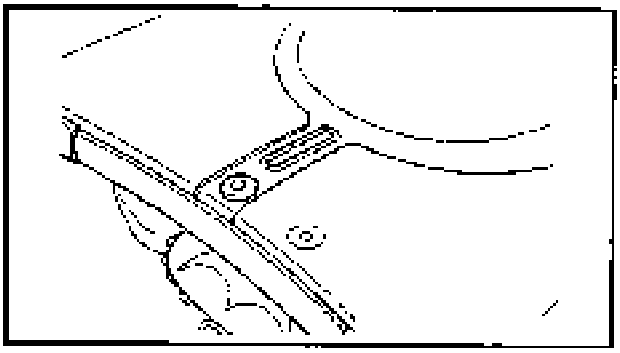
Starting serial number: **67A: 000101 ~**



JET PUMP UNIT SERIAL NUMBER

The jet pump unit serial number is stamped on a label attached to the intermediate housing.

Starting serial number: **67A: 800101 ~**



HULL IDENTIFICATION NUMBER (H.I.N.)

The H.I.N. is stamped on a plate attached to the aft deck.

⚠ SAFETY WHILE WORKING

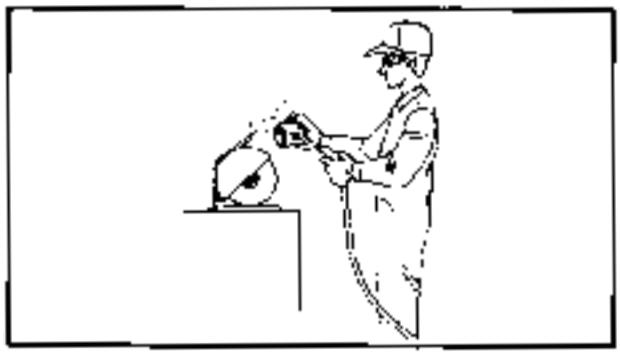
The procedures given in this manual are those recommended by Yamaha to be followed by Yamaha dealers and their mechanics.

FIRE PREVENTION

Gasoline (petrol) is highly flammable.
Petroleum vapor is explosive if ignited.
Do not smoke while handling gasoline (petrol) and keep it away from heat, sparks, and open flames.

VENTILATION

Petroleum vapor is heavier than air and is deadly if inhaled in large quantities. Engine exhaust gases are harmful to breathe. When test-running an engine indoors, maintain good ventilation.



SELF-PROTECTION

Protect your eyes with suitable safety spectacles or safety goggles when grinding or doing any operation which may cause particles to fly off.
Protect hands and feet by wearing safety gloves or protective shoes if appropriate to the work you are doing.

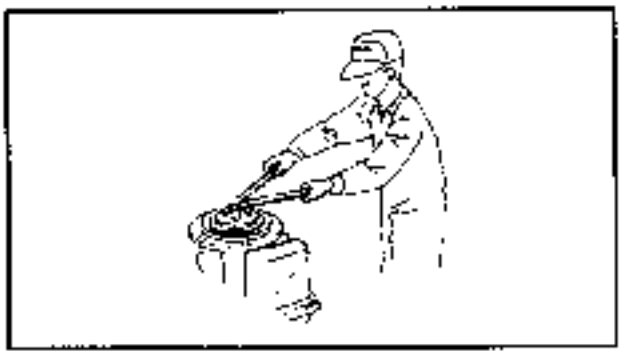
OILS, GREASES AND SEALING FLUIDS

Use only genuine Yamaha oils, greases, and sealing fluids or those recommended by Yamaha.

⚠ SAFETY WHILE WORKING

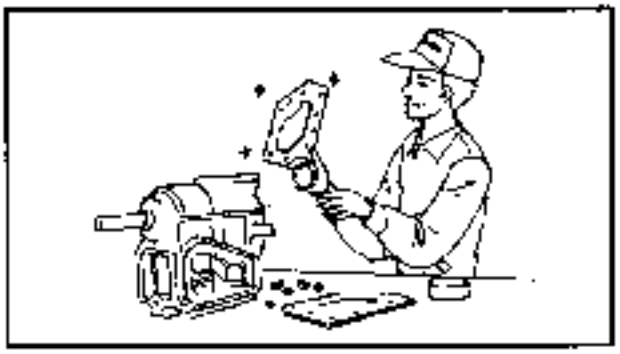
Under normal conditions of use there should be no hazards from the use of the lubricants mentioned in this manual, but safety is all-important, and by adopting good safety practises any risk is minimized. A summary of the most important precautions is as follows:

1. While working, maintain good standards of personal and industrial hygiene.
2. Clothing which has become contaminated with lubricants should be changed as soon as practicable and laundered before further use.
3. Avoid skin contact with lubricants (e.g., do not place a soiled rag in your pocket).
4. Hands and any other part of the body which have been in contact with lubricants or lubricant-contaminated clothing should be thoroughly washed with hot water and soap as soon as practicable.
5. To protect the skin, the application of a suitable barrier cream to the hands before working is recommended.
6. A supply of clean lint-free cloths should be available for wiping purposes.

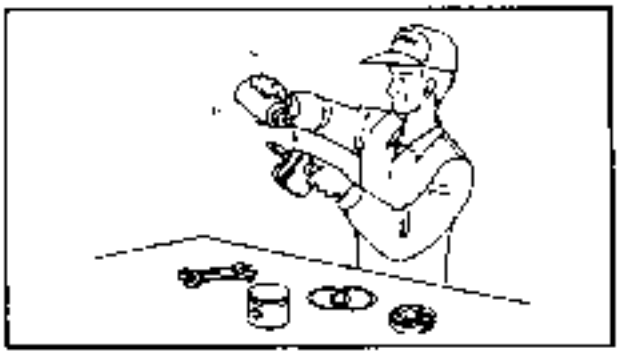


GOOD WORKING PRACTICES

1. **The right tools**
   Use the recommended special tools to protect parts from damage. Use the right tool in the right manner do not improvise.
2. **Tightening torque**
   Follow the tightening torque instructions. When tightening bolts, nuts and screws, tighten the larger sizes first and tighten inner-positioned fixings before outer-positioned ones.

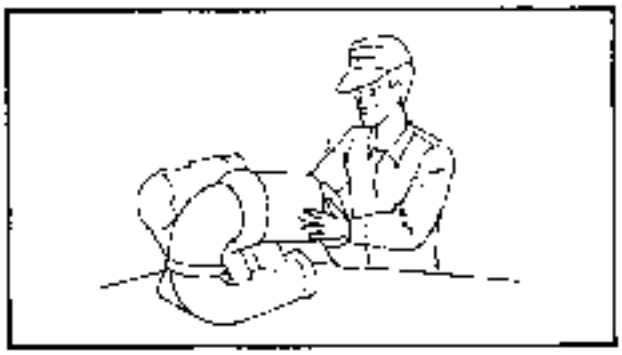


3. **Non-reusable items**
   Always use new gaskets, packings, O-rings, oil seals, split-pins, circlips, etc., on reassembly.



DISASSEMBLY AND ASSEMBLY

1. Clean parts with compressed air when disassembling.
2. Oil the contact surfaces of moving parts during assembly.



3. After assembly, check that moving parts operate normally.

4. Install bearings with the manufacturer's markings on the side exposed to view and liberally oil the bearings.

Do not spin bearings with compressed air because this will damage their surfaces.

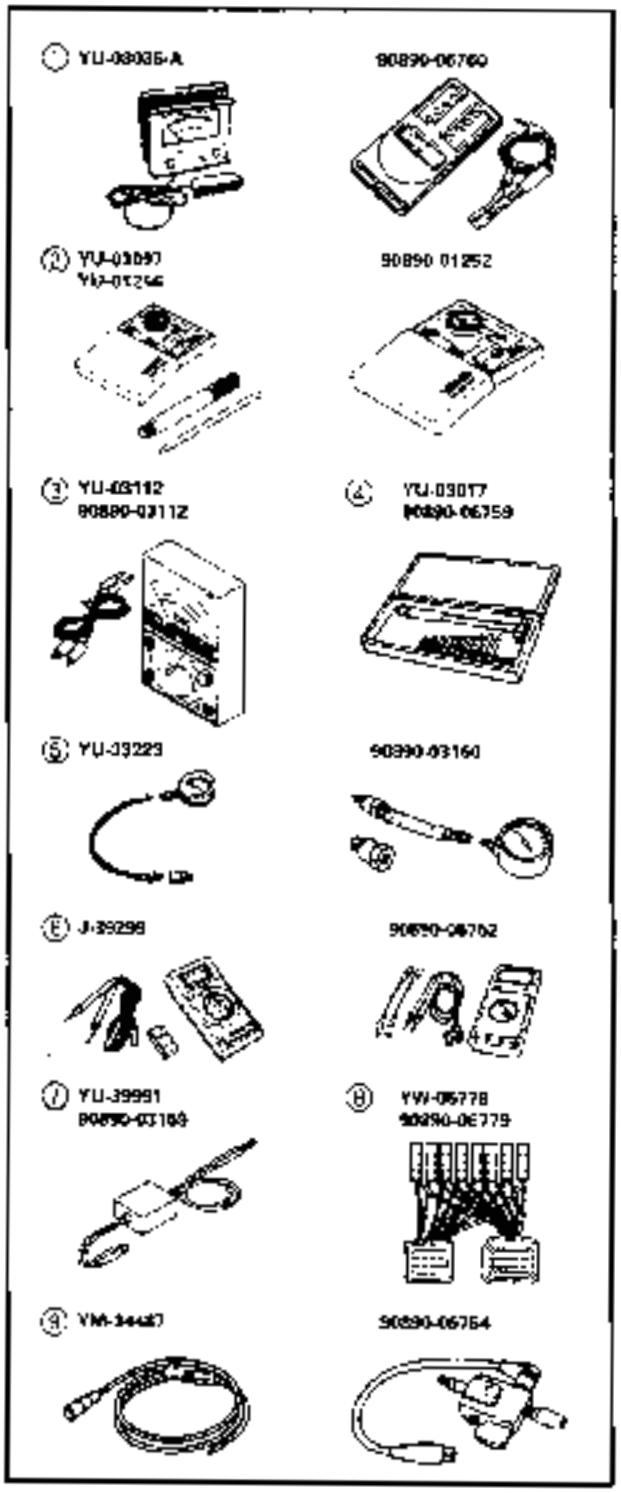
5. When installing oil seals, apply a light coat of water-resistant grease to the outside diameter.

SPECIAL TOOLS

Using the correct special tools recommended by Yamaha, will aid the work and enable accurate assembly and tune up. Improvisations and using improper tools can damage the equipment.

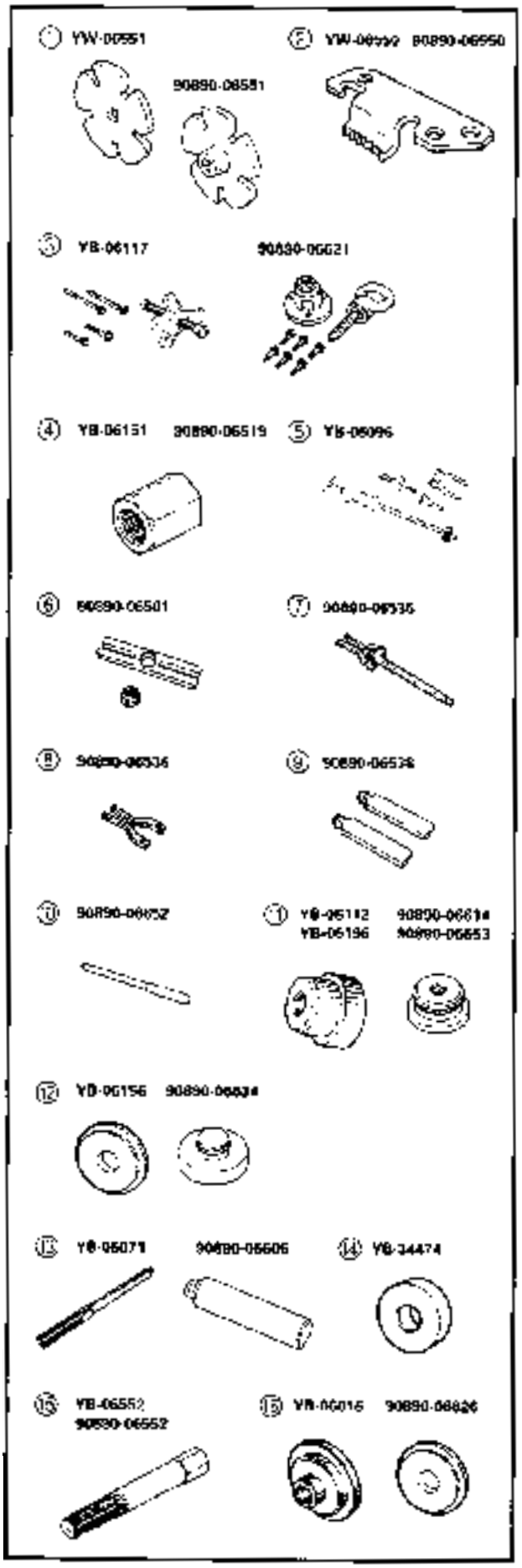
NOTE:

- For U.S.A. and Canada, use part numbers starting with "J-", "YB-", "YM-", "YU-" or "YW-".
- For other countries, use part numbers starting with "90890-".



MEASURING

1. Engine tachometer
   P/N. YU-08036-A
   90890-06760
2. Dial gauge and stand
   P/N. YU-03097, YU 01256
   90890-01252
3. Pocket tester
   P/N. YU-03112
   90890-03112
4. Cylinder gauge set
   P/N. YU-03017
   90890-06759
5. Compression gauge
   P/N. YU-33223
   90890-03160
6. Digital multimeter
   P/N. J-39299
   90890-06752
7. Peak voltage adapter
   P/N YU-39991
   90890-03169
8. Peak voltage test harness
   P/N. YW-06779
   90890-06779
9. Spark gap tester
   P/N. YM-34487
   90890-06754



REMOVAL AND INSTALLATION

1. Coupler wrench
   P/N. YW-06551
   90890-06551
2. Flywheel holder
   P/N. YW-06550
   90890-06550
3. Flywheel puller
   P/N. YB-06117
   90890-06521
4. Drive shaft holder (impeller)
   P/N. YB-06151
   90890-06519
5. Slide hammer set (jet pump bearing)
   P/N. YB-06096
6. Stopper guide plate (jet pump bearing)
   P/N. 90890-06501
7. Bearing puller (jet pump bearing)
   P/N. 90890-06535
8. Bearing puller claw 1 (jet pump bearing)
   P/N. 90890-06536
9. Stopper guide stand (jet pump bearing)
   P/N. 90890-06538
10. Drive rod L3 (jet pump bearing)
    P/N. 90890-06652
11. Needle bearing attachment
    (jet pump bearing and oil seal)
    P/N. YB-06112, YB-06196
    90890-06614, 90890-06653
12. Ball bearing attachment
    (jet pump oil seal)
    P/N. YB-06156
    90890-06634
13. Driver rod
    (intermediate shaft and jet pump)
    P/N. YB-06071
    90890-06606
14. Bearing inner/outer race attachment
    (jet pump bearing)
    P/N. YB-34474
15. Shaft holder (intermediate shaft)
    P/N. YB-06552
    90890-06552
16. Bearing outer race attachment
    (intermediate shaft)
    P/N. YB-06016
    90890-06626

CHAPTER 2
SPECIFICATIONS

GENERAL SPECIFICATIONS

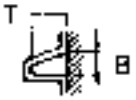
Item	Unit	Model XL800
MODEL CODE		
Hull		F0P
Engine		67A
DIMENSIONS		
Length	mm (in)	3,160 (124.4)
Width	mm (in)	1,220 (48.0)
Height	mm (in)	1,130 (44.5)
Dry weight	kg (lb)	314 (692)
Vehicle capacity		3
PERFORMANCE		
Maximum output	kW (HP) at r/min	88.2 (120) at 7,000
Maximum fuel consumption	ℓ/h (US gal/h, Imp gal/h)	49 (12.9, 10.8)
Cruising range	hr	1.4
ENGINE		
Engine type		2-stroke
Number of cylinders		2
Displacement	cm³ (cu. in)	784 (47.8)
Bore × stroke	mm (in)	80.0 × 78.0 (3.15 × 3.07)
Compression ratio		6.6:1
Intake system		Reed valve
Carburetor model (manufacturer) × quantity		BN44 (Mikuni) × 2
Enrichment control		Choke valve
Scavenging system		Loop charge
Lubrication system		Oil injection
Cooling system		Water
Starting system		Electric
Ignition system		Digital CDI
Ignition timing	Degree	15 BTDC ~ 20 BTDC
Spark plug model (manufacturer)		BR8ES (NGK)
Battery capacity	V/Ah (kC)	12 - 19 (68.4)
Lighting coil	max. A at r/min	8 at 6,000
Propulsion system		Jet pump
DRIVE UNIT		
Jet pump type		Axial flow, single stage
Impeller rotation (from rear)		Counterclockwise
Transmission		Direct drive from engine
Nozzle angle (horizontal)	Degree	24 + 24
Nozzle angle (vertical)	Degree	–7, –2, 3, 8, 13
Trim system		Manual 5 positions
Reverse system		Reverse gate

Item	Unit	Model
		XL800
FUEL AND OIL		
Fuel		Regular unleaded gasoline
Fuel rating	PON*	86
	RON*	90
Oil		YAMALUBE 2-W or an equivalent TC-W3 certified outboard oil
Fuel/oil mixing ratio (wide open throttle)		30:1
Fuel tank capacity	ℓ (US gal, Imp gal)	70 (18.5, 15.4)
Fuel tank reserve capacity	ℓ (US gal, Imp gal)	12 (3.17, 2.64)
Oil tank capacity	ℓ (US gal, Imp gal)	5.5 (1.45, 1.21)

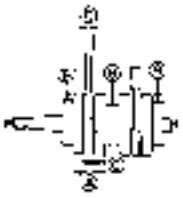
PON*: Pump Octane Number
RON*: Research Octane Number

MAINTENANCE SPECIFICATIONS

ENGINE

Item	Unit	Model XL800
CYLINDER HEAD		
Warpage limit	mm (in)	0.1 (0.004)
Compression pressure*1	KPa (kg/cm²)	560 (5.6)
CYLINDERS		
Bore size	mm (in)	80.000 ~ 80.018 (3.1496 ~ 3.1503)
Taper limit	mm (in)	0.08 (0.003)
Out-of-round limit	mm (in)	0.05 (0.002)
Wear limit	mm (in)	Original cylinder bore + 0.04 (0.0016)
PISTONS		
Diameter 	mm (in)	Red: 79.899 ~ 79.902 (3.1456 ~ 3.1457) Orange: 79.903 ~ 79.906 (3.1458 ~ 3.1459) Green: 79.907 ~ 79.910 (3.1459 ~ 3.1461) Purple: 79.911 ~ 79.914 (3.1461 ~ 3.1462)
Measuring point*	mm (in)	22 (0.87)
Piston-to-cylinder clearance	mm (in)	0.100 ~ 0.105 (0.0039 ~ 0.0041)
Wear limit	mm (in)	Cylinder bore - 0.105 (0.0041)
Piston pin bore inside diameter	mm (in)	22.004 ~ 22.025 (0.8663 ~ 0.8671)
PISTON RINGS 		
Top		
Type		Keystone
Dimensions (B)	mm (in)	1.2 (0.05)
Dimensions (T)	mm (in)	2.85 (0.112)
End gap	mm (in)	0.30 ~ 0.45 (0.012 ~ 0.018)
Ring groove clearance	mm (in)	0.03 ~ 0.05 (0.001 ~ 0.002)
2nd		
Type		Keystone
Dimensions (B)	mm (in)	1.2 (0.05)
Dimensions (T)	mm (in)	2.85 (0.112)
End gap	mm (in)	0.30 ~ 0.45 (0.012 ~ 0.018)
Ring groove clearance	mm (in)	0.03 ~ 0.05 (0.001 ~ 0.002)
PISTON PINS		
Diameter	mm (in)	21.995 ~ 22.000 (0.8659 ~ 0.8661)
Wear limit	mm (in)	21.990 (0.8657)

*1: At 760 mmHg and 20 °C (68 °F).

Item	Unit	Model XL800
CRANKSHAFT ASSEMBLY		
Crank width Ⓐ	mm (in)	72.95 ~ 73.00 (2.872 ~ 2.874)
Deflection limit Ⓑ	mm (in)	0.05 (0.002)
Big end side clearance Ⓒ	mm (in)	0.25 ~ 0.75 (0.010 ~ 0.030)
Maximum small end axial play Ⓓ	mm (in)	2.0 (0.08)
		
CARBURETORS		
Type		Floatless
Identification mark		#1: 67A-01, #2: 67A-02
Main nozzle	mm (in)	3.0 (0.12)
Main jet		150
Pilot jet		90
Low-speed adjusting screw	Turns out	#1: 1-5/8, #2: 1-3/4
Throttle valve		120
Valve seat size	mm (in)	1.2 (0.05)
High-speed adjusting screw	Turns out	1/2
Trolling speed	r/min	1,300 ± 50
REED VALVES		
Thickness	mm (in)	0.52 (0.020)
Reed valve stopper height	mm (in)	10.8 ~ 11.4 (0.43 ~ 0.45)
Reed valve warpage limit	mm (in)	0.2 (0.01)

JET PUMP UNIT

Item	Unit	Model XL800
JET PUMP		
Impeller material		Stainless steel
Number of impeller blades		3
Impeller pitch angle	Degree	13.5
Impeller clearance	mm (in)	0.35 ~ 0.45 (0.014 ~ 0.018)
Impeller clearance limit	mm (in)	0.6 (0.024)
Drive shaft runout limit	mm (in)	0.3 (0.012)
Nozzle diameter	mm (in)	86.8 (3.42)

HULL AND HOOD

Item	Unit	Model XL800
FREE PLAY		
YPVS cable slack	mm (in)	0.5 ~ 1.5 (0.02 ~ 0.06)
Throttle lever free play	mm (in)	4 ~ 7 (0.16 ~ 0.28)

ELECTRICAL

Item	Unit	Model XL800
BATTERY		
Type		Fluid
Capacity	V-Ah (kC)	12 - 19 (68.4)
CDI UNIT (O – B)		
Output peak voltage lower limit		
@cranking 1	V	85
@cranking 2	V	110
@2,000 r/min	V	205
@3,500 r/min	V	200
STATOR		
Charge coil (Br – L)		
Output peak voltage lower limit		
@cranking 1	V	90
@cranking 2	V	120
@2,000 r/min	V	220
@3,500 r/min	V	210
Pickup coil (W/R – W/B)		
Output peak voltage lower limit		
@cranking 1	V	5
@cranking 2	V	3
@2,000 r/min	V	7
@3,500 r/min	V	11
Lighting coil (G – G)		
Output peak voltage lower limit		
@cranking 1	V	8.5
@cranking 2	V	8.5
@2,000 r/min	V	13
@3,500 r/min	V	13
Charge coil resistance	Ω (color)	299 – 365 (Br – L)
Pickup coil resistance	Ω (color)	446 – 545 (W/R – W/B)
Lighting coil resistance	Ω (color)	0.86 – 1.06 (G – G)
Minimum charging current	A @ r/min	9 @ 6,000
IGNITION COIL		
Minimum spark gap	mm (in)	10 (0.39)
Primary coil resistance	Ω (color)	0.078 – 0.106 (O – B)
Secondary coil resistance	kΩ (color)	14.3 – 30.5 (Spark plug cap – Spark plug cap)

Cranking 1: unloaded
Cranking 2: loaded

Item	Unit	Model XL800
RECTIFIER/REGULATOR (R – B)		
Output peak voltage lower limit (unloaded)		
@cranking	V	7.5
@2,000 r/min	V	12.5
@3,500 r/min	V	12.5
THERMO SWITCH		
On temperature	°C (°F)	80 (177)
Off temperature	°C (°F)	70 (159)
STARTER MOTOR		
Brush length	mm (in)	12.5 (0.49)
Wear limit	mm (in)	6.5 (0.26)
Commutator undercut	mm (in)	0.7 (0.03)
Limit	mm (in)	0.2 (0.01)
Commutator diameter	mm (in)	28.0 (1.10)
Limit	mm (in)	27.0 (1.06)
FUSE		
Rating	V-A	12-10

TIGHTENING TORQUES

SPECIFIED TORQUES

Part to tightened		Part name	Thread size	Q'ty	Tightening torque Nm	m·kgf	ft·lb	Remarks
ENGINE UNIT								
Exhaust chamber assembly – muffler stay 1 – muffler stay 3	1st	Bolt	M10	2	2	0.2	1.4	
	4th				53	5.3	38	
	2nd	Bolt	M10	4	2	0.2	1.4	
	6th				40	4.0	29	
	3rd	Nut	—	2	2	0.2	1.4	
	5th				53	5.3	38	
	7th	Bolt	M10	1	2	0.2	1.4	
	9th				50	5.0	36	
	8th	Bolt	M10	1	2	0.2	1.4	
	10th				50	5.0	36	
Exhaust chamber – muffler	1st	Nut		2	15	1.5	11	
	2nd				40	4.0	29	
	1st	Bolt	M8	3	15	1.5	11	
	2nd				34	3.4	25	
	1st	Nut	—	2	15	1.5	11	
	2nd				53	5.3	38	
Exhaust chamber joint – exhaust manifold	1st	Bolt	M8	5	18	1.8	13	
	2nd				35	3.5	25	
Exhaust chamber joint – muffler stay	1st	Bolt	M10	1	2	0.2	1.4	
	3rd				50	5.0	36	
	2nd	Bolt	M8	2	2	0.2	1.4	
	4th				38	3.8	27	
Engine unit – engine mount		Bolt	M8	4	16	1.6	12	
Electrical box – hull		Bolt	M8	2	17	1.7	12	
YPVS cable bracket – YPVS cover – cylinder		Bolt	M6	2	10	1.0	7.2	
Exhaust manifold – cylinder	1st	Bolt	M10	8	23	2.3	17	
	2nd				53	5.3	38	
Reed valve – reed valve seat		Screw	M4	16	1	0.1	0.7	
YPVS valve assembly – cylinder		Bolt	M5	2	4	0.4	2.9	
YPVS valve lever – shaft		Bolt	M4	2	3	0.3	2.2	
YPVS cover – cylinder		Bolt	M6	6	10	1.0	7.2	
Spark plug – cylinder head		Bolt	M14	2	25	2.5	18	
Cylinder head – cylinder	1st	Bolt	M8	10	15	1.5	11	
	2nd				38	3.8	27	
Cylinder – crankcase	1st	Bolt	M10	8	23	2.3	17	
	2nd				40	4.0	29	
Starter motor lead – starter motor		Nut	—	1	5	0.5	3.6	
Flywheel magneto – crankshaft assembly		Bolt	M10	1	75	7.5	54	

TIGHTENING TORQUES

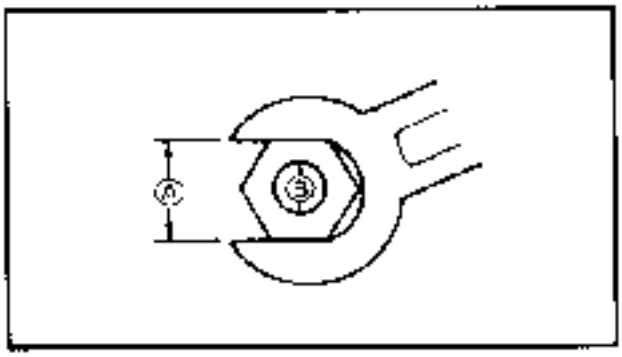
Part to tightened		Part name	Thread size	Q'ty	Tightening torque Nm	m·kgf	ft·lb	Remarks
Drive coupling – crankshaft assembly		Nut	—	1	37	3.7	27	
Generator cover – crankcase	1st	Bolt	M8	8	15	1.5	11	
	2nd				28	2.8	20	
Pickup coil – generator cover		Bolt	M5	2	5	0.5	3.6	
Cable holder – generator cover		Bolt	M6	2	15	1.5	11	
Stator coil – generator cover		Bolt	M6	3	15	1.5	11	
Lower crankcase – upper crankcase	1st	Bolt	M8	13	15	1.5	11	
	2nd				28	2.8	20	
			M6	7	11	1.1	8.0	
Mount bracket – crankcase	1st	Bolt	M8	6	15	1.5	11	
	2nd				28	2.8	20	
JET PUMP UNIT								
Steering cable joint – nozzle deflector		Nut		1	7	0.7	5.1	
Jet pump cover – hull		Bolt	M8	4	17	1.7	12	
Intake duct – hull		Bolt	M8	4	17	1.7	12	
Intake screen – hull		Bolt	M6	4	8	0.8	5.8	
Roller – reverse gate stay		Bolt	M8	1	8	0.8	5.8	
		Nut	—	1	26	2.6	19	
Nozzle ring – nozzle		Bolt	M8	2	16	1.6	12	
Nozzle deflector – nozzle ring		Bolt	M8	2	16	1.6	12	
Filter cover – impeller duct		Bolt	M6	4	7	0.7	5.1	
Drive shaft nut – drive shaft		Nut	—	1	74	7.4	53	
Impeller (left-hand threads) drive shaft		Drive shaft	—	1	18	1.8	13	
Transom plate – hull		Nut	—	4	27	2.7	20	
Bearing housing – hull		Bolt	M8	3	17	1.7	12	
Driven coupling – shaft		Coupling	—	1	37	3.7	27	
HULL AND HOOD								
Handlebar holder – steering master		Bolt	M8	4	16	1.6	12	
Handlebar cover stay – steering master		Bolt	M6	2	1.1	0.11	0.8	
Handle cover – handlebar cover stay		Screw	M6	4	1.1	0.11	0.8	
Handle boss cover – steering master		Screw	M6	4	9	0.9	6.5	
QSTS converter – hull		Bolt	M6	2	5	0.5	3.6	
Throttle lever assembly – handlebar		Screw	M5	2	3	0.3	2.2	
Handlebar switch assembly – handlebar		Screw	M5	2	3	0.3	2.2	
QSTS grip assembly – handlebar		Screw	M6	1	3	0.3	2.2	
Grip end – handlebar		Bolt	M5	2	1	0.1	0.7	

TIGHTENING TORQUES

(E)

Part to tightened	Part name	Thread size	Q'ty	Tightening torque Nm	m·kgf	ft·lb	Remarks
QSTS grip assembly – handlebar	Screw	M4	1	1	0.1	0.7	
Steering master – deck	Nut	M8	4	20	2.0	14	
QSTS cable locknut (nozzle ring side) – hull	Nut	—	1	3	0.3	2.2	
QSTS cable – hull	Nut	—	1	6	0.6	4.3	
QSTS cable – QSTS converter	Nut		1	4	0.4	2.9	
Shift cable locknut (reverse gate side) – hull	Nut	—	1	3	0.3	2.2	
Shift cable – hull	Nut	—	1	6	0.6	4.3	
Shift cable holder – shift lever base	Bolt	M6	2	5	0.5	3.6	
Steering cable locknut (nozzle deflector side) – hull	Nut	—	1	6	0.6	4.3	
Steering cable – hull	Nut	—	1	6	0.6	4.3	
Steering cable bracket – deck	Nut	—	3	5	0.5	3.6	
Speed sensor lead – hull	Nut	—	1	6	0.6	4.3	
Mirror – front hood	Bolt	M8	4	7	0.7	5.1	
Notch – deck	Nut	—	1	5	0.5	3.6	
Hood lock assembly – front hood assembly	Screw	M6	2	5	0.5	3.6	
Front hood assembly – deck	Nut	—	4	5	0.5	3.6	
Steering master cover – deck	Bolt	M6	2	5	0.5	3.6	⑧
	Nut	—	2	5	0.5	3.6	
Shift lever handle – shift lever	Bolt	M6	2	5	0.5	3.6	⑧
Pilot water outlet – hull	Nut	—	2	4	0.4	2.9	
Plate (shift lever) – deck	Screw	M6	3	5	0.5	3.6	
Plate – base assembly (shift lever)	Screw	M6	3	5	0.5	3.6	⑦
Shift lever – base assembly	Bolt	M6	1	5	0.5	3.6	⑧
Hand grip – deck	Nut	—	4	5	0.5	3.6	
Front seat stay – deck	Nut	—	4	5	0.5	3.6	
Seat lock notch – deck	Nut	—	2	26	2.6	19	
Rear seat stay – deck	Nut	—	2	26	2.6	19	
Seat lock assembly – seat	Bolt	M6	4	6	0.6	4.3	⑦
Exhaust outlet – hull	Bolt	M6	3	5	0.5	3.6	
Sponson – hull	Nut	—	8	5	0.5	3.6	
Cleat – deck	Nut		2	15	1.5	11	
Spout – hull	Nut		1	5	0.5	3.6	
Rope hole bolt	Nut	—	2	5	0.5	3.6	
Bow eye – hull	Nut	—	2	15	1.5	11	
Engine mount – hull	Bolt	M8	8	17	1.7	12	⑨
Engine damper – hull	Bolt	M6	2	5	0.5	3.6	⑧

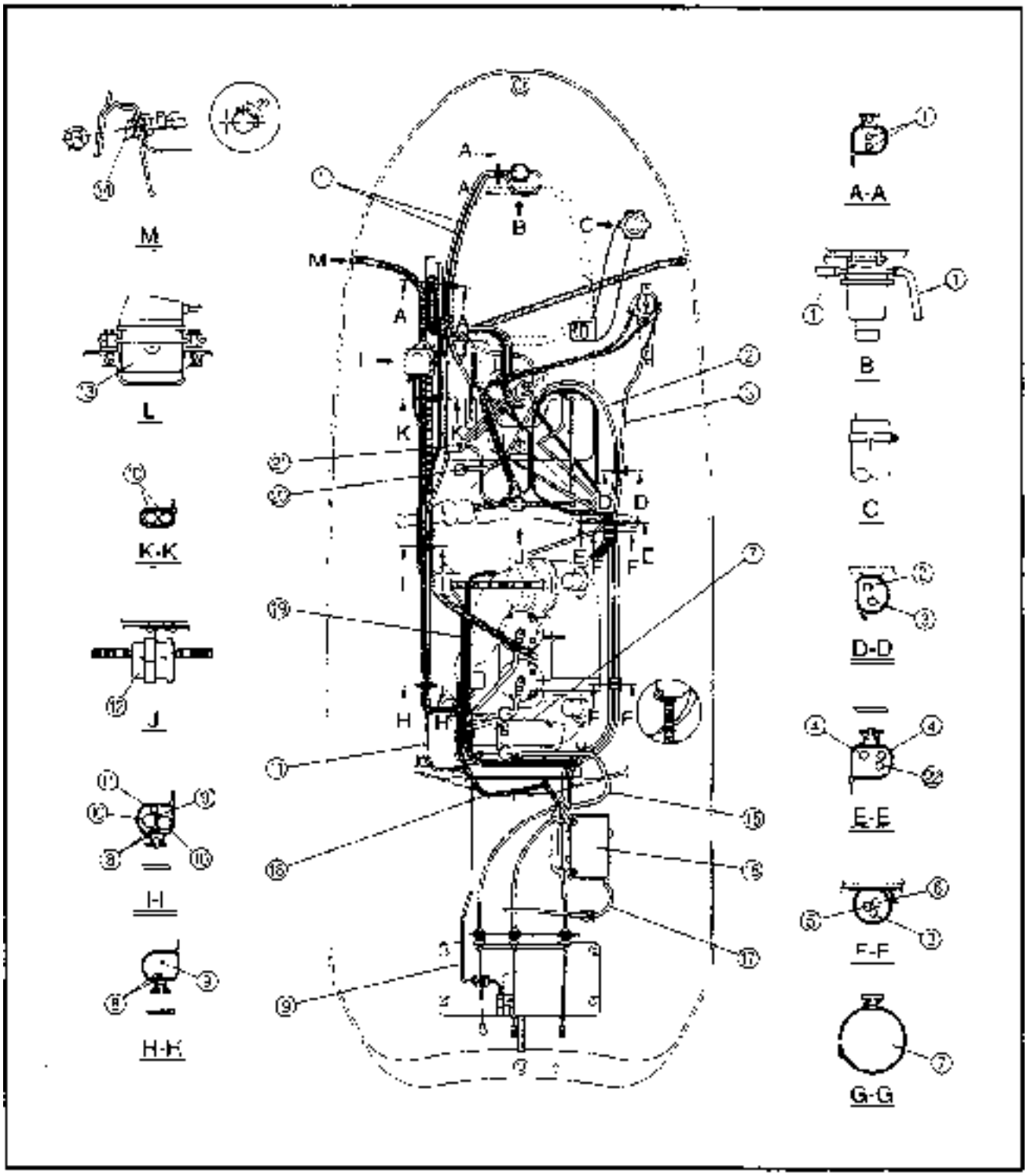
Nut Ⓐ	Bolt Ⓑ	General torque specifications		
		Nm	m·kgf	ft·lb
8 mm	M5	5.0	0.5	3.6
10 mm	M6	8.0	0.8	5.8
12 mm	M8	18	1.8	13
14 mm	M10	36	3.6	25
17 mm	M12	43	4.3	31



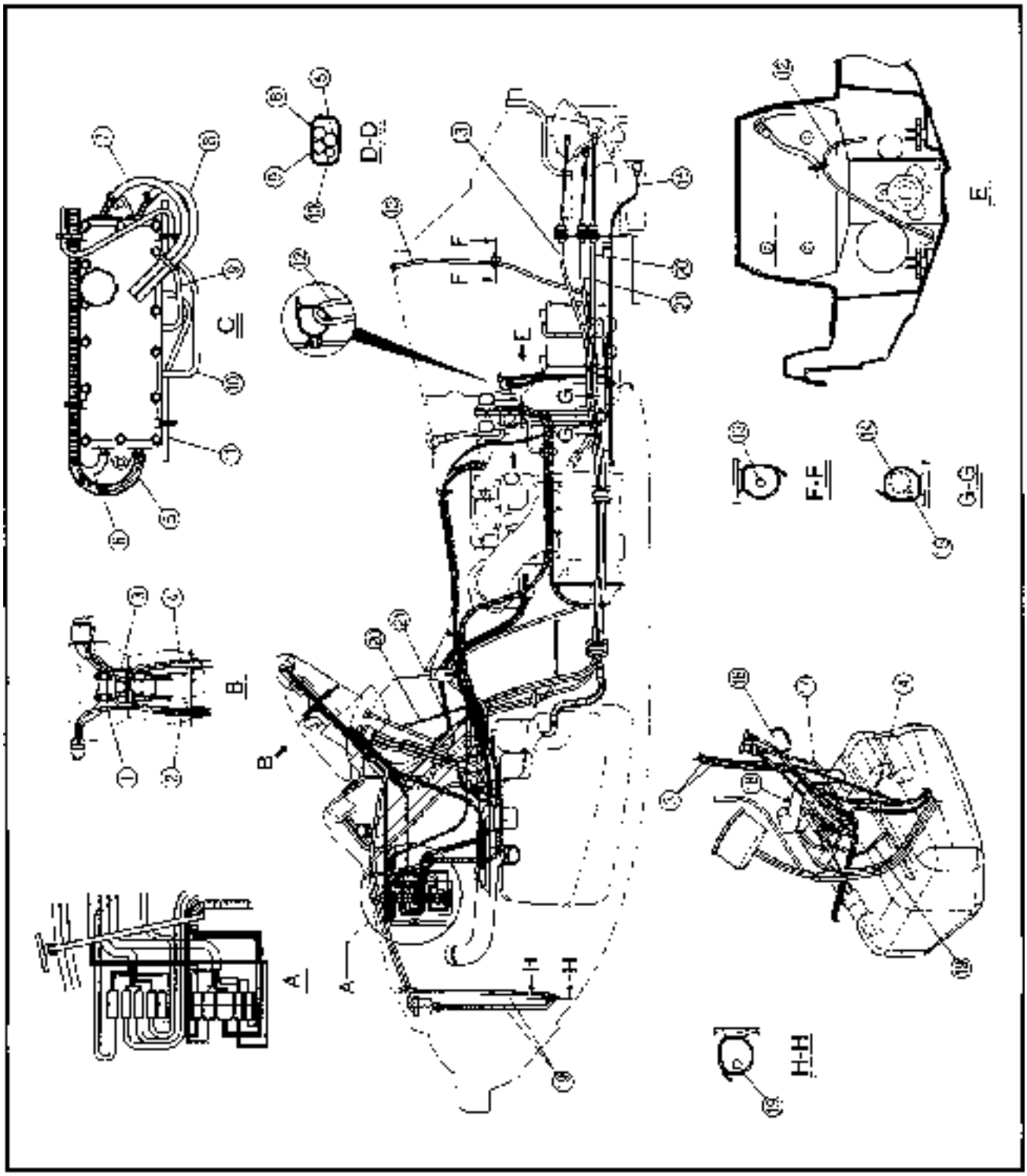
GENERAL TORQUE

This chart specifies tightening torques for standard fasteners with a standard ISO thread pitch. Tightening torque specifications for special components or assemblies are provided in applicable sections of this manual. To avoid warpage, tighten multi-fastener assemblies in a crisscross fashion and progressive stages until the specified tightening torque is reached. Unless otherwise specified, tightening torque specifications require clean, dry threads.
Components should be at room temperature.

CABLE AND HOSE ROUTING



① Fuel breather hose
② Choke cable
③ OSTS cable
④ Fuel hose
⑤ Shift cable
⑥ Steering cable
⑦ Ventilator hose
⑧ YPVS cable
⑨ Speed sensor lead
⑩ Pilot water hose
⑪ Electric box lead
⑫ Fuel filter
⑬ YPVS servomotor
⑭ Pilot water outlet
⑮ Battery positive lead
⑯ Battery
⑰ Battery breather hose
⑱ Battery negative lead
⑲ Generator lead
⑳ Choke knob
㉑ Fuel cock
㉒ Oil return hose



① Throttle cable
② Switch box lead
③ QSTS cable
④ Buzzer lead
⑤ To multifunction meter
⑥ To pickup coil
⑦ To cylinder #2
⑧ To cylinder #1
⑨ To starter motor
⑩ To thermo switch
⑪ To battery positive terminal
⑫ Battery negative lead
⑬ Battery breather hose
⑭ Water hose
⑮ Speed sender lead
⑯ To fuel filter
⑰ Choke cable
⑱ Fuel return hose
⑲ Fuel breather hose
⑳ Shift cable
㉑ Steering cable

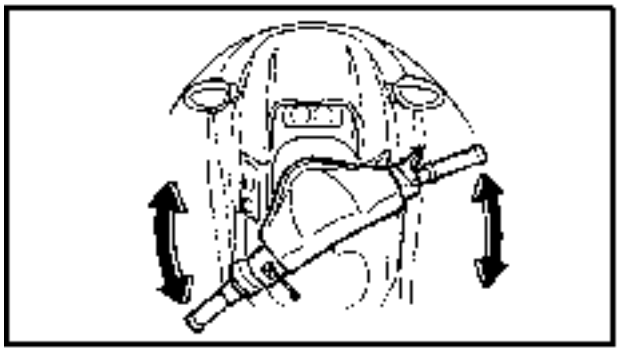
CHAPTER 3
PERIODIC INSPECTION AND ADJUSTMENT

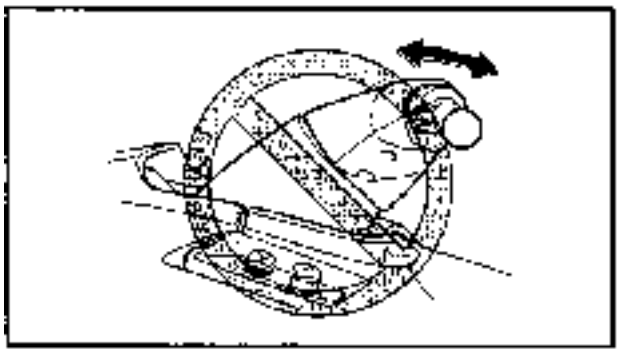
MAINTENANCE INTERVAL CHART

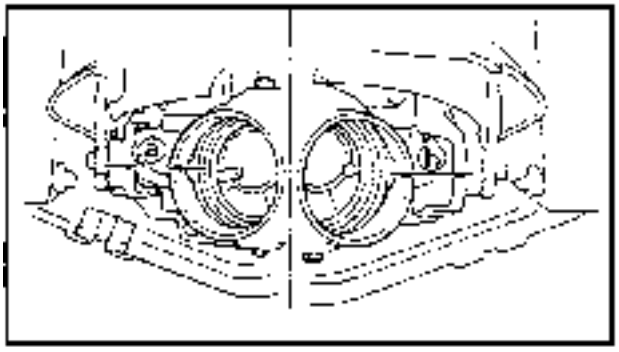
The following chart should be considered strictly as a guide to general maintenance intervals. Depending on operating conditions, the intervals of maintenance should be changed.

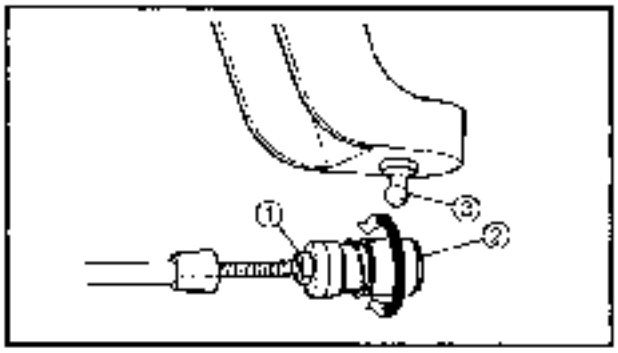
Item	Remarks	Initial		Every		Refer to page
		10 hours (Break in)	50 hours (3 months)	100 hours (6 months)	200 hours (1 year)	
CONTROL SYSTEM						
Steering cable	Inspect/adjust			○		3-2
Steering master	Inspect	○		○		3-2
Throttle cable	Inspect/adjust			○		3-3
Carburetor throttle shaft	Inspect/adjust			○		—
Choke cable	Inspect/adjust			○		3-4
Shift cable	Inspect/adjust			○		3-6
QSTS cable	Inspect/adjust			○		3-4
YPVS cable	Inspect/adjust				○	3-7
FUEL SYSTEM						
Fuel tank	Clean				○	4-7
Fuel filter	Clean/replace	○			○	3-9
Fuel line	Inspect			○		—
Trolling speed	Check/adjust			○		3-9
Carburetor setting	Inspect/adjust	○		○		4-16
OIL INJECTION SYSTEM						
Oil injection system	Check/clean	○			○	3-10
Oil pump cable	Inspect/adjust			○		4-29
POWER UNIT						
Spark plugs	Inspect/clean/adjust	○	○	○		3-11
Cooling-water passage	Inspect/clean	○ *1				—
Rubber coupling	Inspect				○	—
ELECTRICAL						
Battery	Inspect	○ *2				3-12
JET PUMP UNIT						
Impeller	Inspect		○	○		3-15
Water inlet filter	Clean		○	○		3-16
Bilge strainer	Clean		○	○		3-16
GENERAL						
Bolts and nuts	Retighten	○		○		
Drain plugs	Inspect/replace				○	3-16
Lubrication points	Grease			○		3-17
Bearing housing	Grease	○ *3		○ *4		3-18

*1: After every ride
*2: Inspect fluid level before every ride
*3: Grease capacity 33.0 ~ 35.0 cm^3 (1.11 ~ 1.18 oz.)
*4: Grease capacity 6.0 ~ 8.0 cm^3 (0.20 ~ 0.27 oz.)









PERIODIC SERVICE

CONTROL SYSTEM

Steering master inspection

1. Inspect:
   - Steering master
     Excessive play → Replace the steering master.
     Refer to "STEERING MASTER" in chapter 8.

Inspection steps:
- Move the handlebar up and down and back and forth.
- Check the excessive play of the handlebar.

Steering cable inspection and adjustment

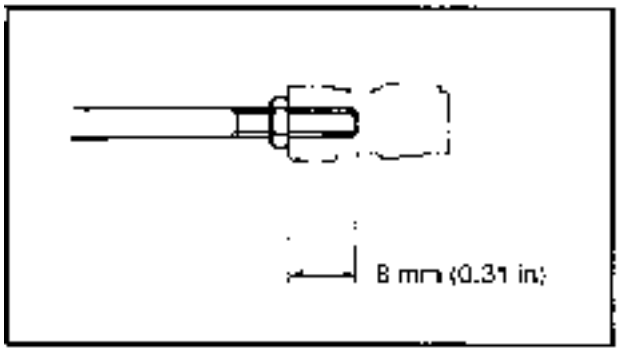
1. Inspect:
   - Jet nozzle clearance ⓐ, ⓑ
     Difference → Adjust.

Inspection steps:
- Turn the handlebar from lock to lock.
- Measure clearances ⓐ and ⓑ.
- If clearances ⓐ and ⓑ are not the same, adjust them.

2. Adjust:
   - Steering cable joint
     (steering column side)

Adjustment steps:
- Loosen the locknut ①.
- Disconnect the steering cable joint ② from the ball joint ③.
- Turn the cable joint in or out for adjusting the clearance.

Turn in	**Clearance ⓐ is increased.**
Turn out	**Clearance ⓑ is increased.**



⚠ WARNING

The cable joint must be screwed in more than 8 mm (0.31 in).

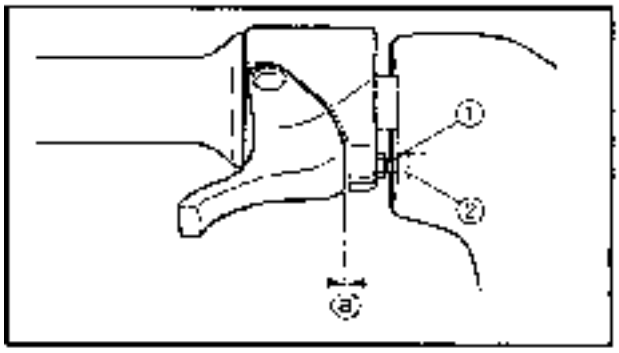
- Connect the cable joint and tighten the locknut.

Locknut:
7 Nm (0.7 m • kgf, 5.1 ft • lb)

NOTE:

If the steering cable cannot be properly adjusted at the steering column side, make sure the steering cable at the jet pump side is set to the specified length. Refer to "REMOTE CONTROL CABLES AND SPEED SENSOR LEAD" in chapter 8.

Throttle cable inspection and adjustment



NOTE:

Before adjusting the throttle lever free play, adjust the trolling speed.

1. Measure:
   - Throttle lever free play ⓐ
     Out of specification → Adjust.

Throttle lever free play:
4 ~ 7 mm (0.16 ~ 0.28 in)

2. Adjust:
   - Throttle lever free play

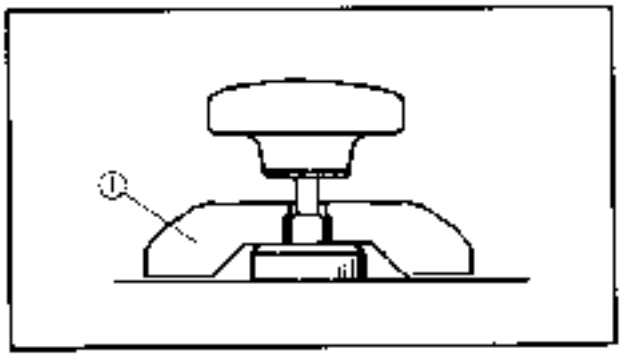
Adjustment steps:
- Loosen the locknut ①.
- Turn the adjuster ② in or out until the specified free play is obtained.

Turn in	**Free play is increased.**
Turn out	**Free play is decreased.**

- Tighten the locknut.

⚠ WARNING

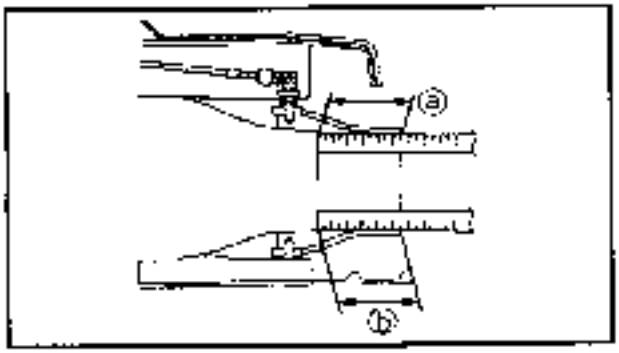
After adjusting the free play, turn the handlebar to the right and left and make sure that the trolling speed does not increase.



Choke cable inspection and adjustment

1. Inspect:
   - Choke knob
     (pull the choke knob all the way out)
     Choke knob automatically returns → Adjust.

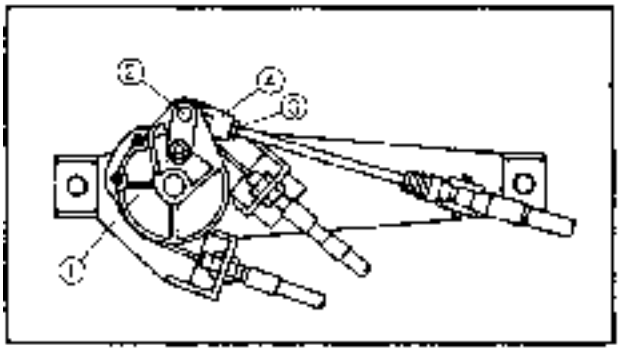
Adjustment steps:
- Turn in the adjusting nut ① until the choke knob does not automatically return.

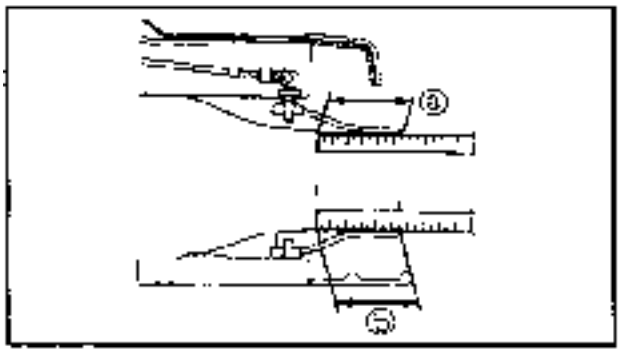


QSTS cable inspection and adjustment

1. Measure:
   - Nozzle deflector set length ⓐ, ⓑ
     Difference → Adjust.

Measurement steps:
- Set the control grip in the neutral position
- Set the jet nozzle in the center position.
- Measure the nozzle deflector set length ⓐ and ⓑ.
- If ⓐ and ⓑ length are not even, adjust the cable joint.





2. Adjust:
   - CSTS cable

Adjustment steps:
- Set the control grip in the neutral position.
- Set the jet nozzle in the center position.
- Remove the nut ① and pivot pin ②.
- Loosen the locknut ③.
- Turn the cable joint ④ for adjusting.

Turn in	**Length ⓑ is increased.**
Turn out	**Length ⓐ is increased.**

⚠ WARNING

The cable joint must be screwed in more than 8 mm (0.31 in).

- Connect the cable joint ④ and pivot pin ② and tighten the nut ①.

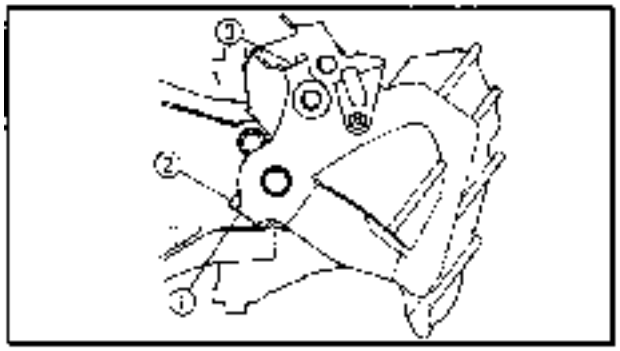
Nut:
4 Nm (0.4 m · kgf, 2.9 ft · lb)

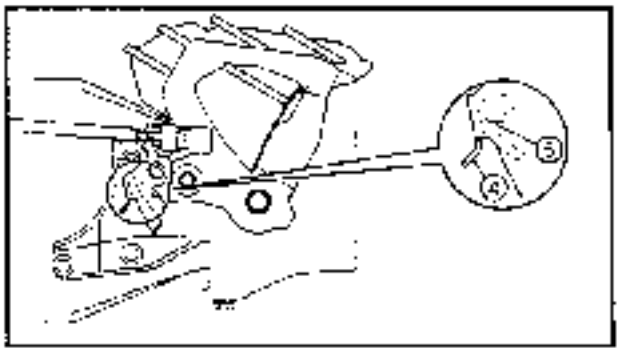
- Tighten the locknut ③.

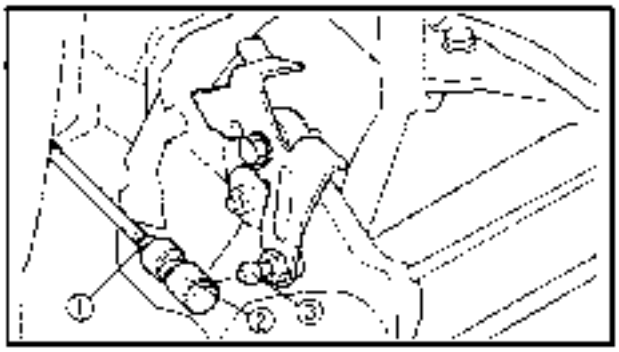
Locknut:
4 Nm (0.4 m · kgf, 2.9 ft · lb)

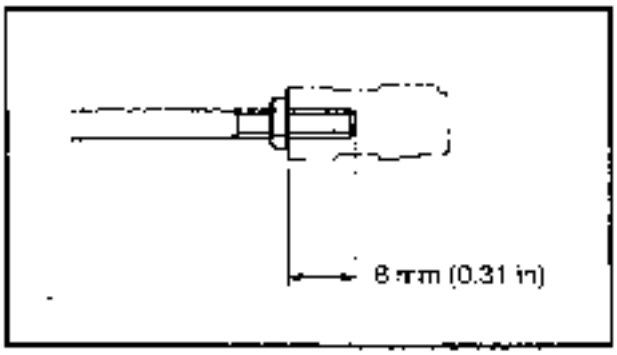
NOTE:

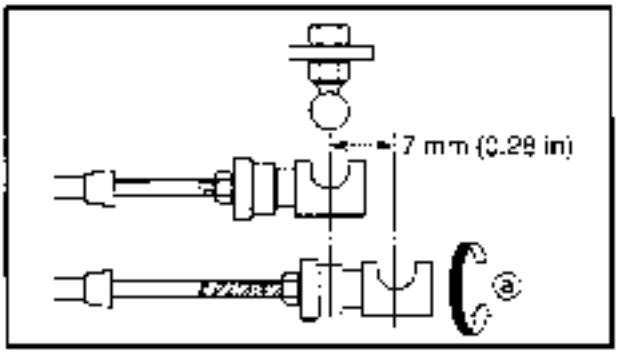
If correct adjustment by using the cable joint at the wheel end is not obtained, adjust the cable joint on the trim nozzle end. Refer to "REMOTE CONTROL CABLES AND SPEED SENSOR LEAD" in chapter 8.











Shift cable inspection and adjustment

1. Check:
   - Reverse gate stopper lever position
     Incorrect → Adjust.

Checking steps:
- Set the shift lever to the reverse position.
- Check that the reverse gate ① contacts the stopper ② on the bracket and the lever ③ contacts the reverse gate.
- Set the shift lever to the forward position.
- Check that the lever ④ has been shifted over the bracket ⑤.

2. Adjust:
   - Shift cable joint

Adjustment steps:
- Loosen the locknut ①.
- Disconnect the cable joint ② from the ball joint ③.
- Situate the reverse gate to the stopper on the bracket and the lever to the reverse gate.
- Turn the cable joint to align it with the ball joint.

Turn in	**Shortens.**
Turn out	**Lengthens.**

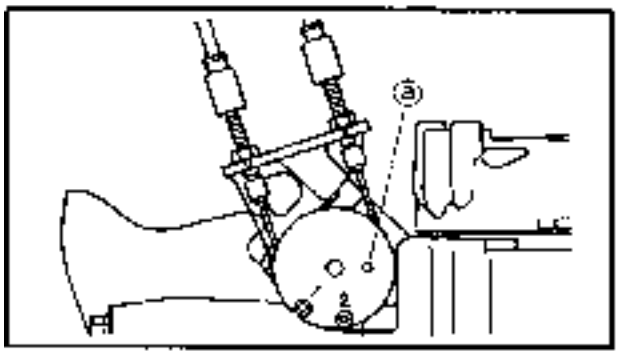
- Turn out the cable joint nine times ④ to extend cable 7 mm (0.28 in) from the aligned position.

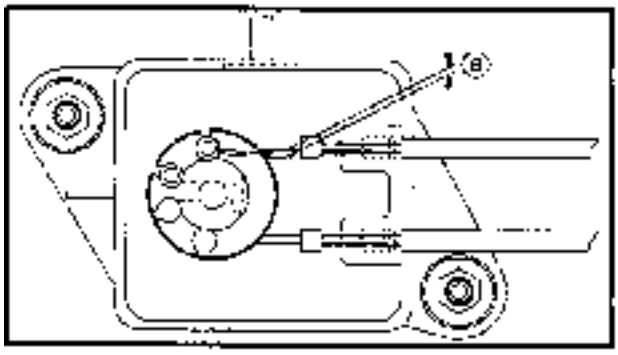
⚠ WARNING

The cable joint must be screwed in more than 8 mm (0.31 in).

- Connect the cable joint and tighten the locknut

Locknut:
3 Nm (0.3 m · kgf, 2.2 ft · lb)





YPVS cable adjustment

1. Check:
   - YPVS valve position
     Incorrect position → Adjust the YPVS cable.

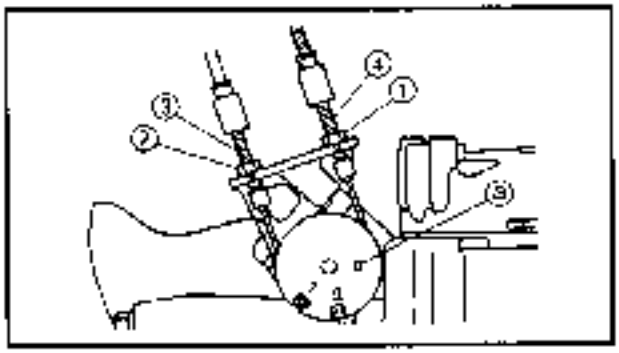
Checking steps:
- Initiate the multifunction meter "START" mode so the display comes on.
- Start the engine and then stop it.

NOTE:
When the engine has been stopped for 3 seconds, the YPVS valve assembly will extend and retract one time.

- Check that the hole ⓐ in the pulley is aligned with the hole in the cylinder when the YPVS valve is fully closed.

2. Measure:
   - YPVS cable slack ⓐ
     Out of specification → Adjust.

YPVS cable slack:
0.5 ~ 1.5 mm (0.02 ~ 0.06 in)



3. Adjust:
   - YPVS cables 1 and 2

Adjustment steps:
- Loosen locknuts ① and ②.
- Turn in the adjuster ③ and ④ until there is slack in the cable.
- Align the hole ⑥ in the pulley with the hole in the cylinder.
- Insert a 4-mm-diameter pin through the holes in the pulley and cylinder.
- Turn the adjuster ③ and ④ in or out until the specified slack is obtained.

Turn in	**Slack is increased.**
Turn out	**Slack is decreased.**

- Finger tighten the locknut ① and ②.
- Remove the pin.
- Start and stop the engine.
- Recheck the hole alignment
- If the hole alignment is correctly, tighten the locknut.
- If the hole alignment is incorrect, repeat the above steps.

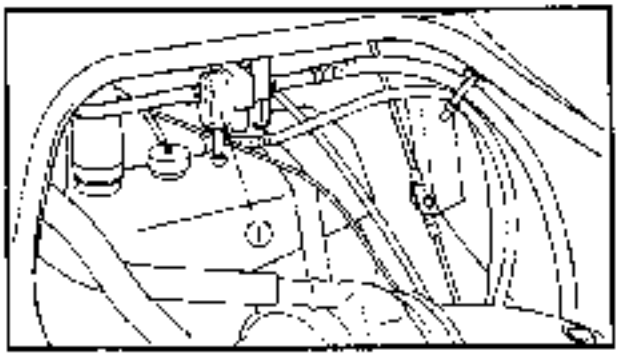
FUEL SYSTEM

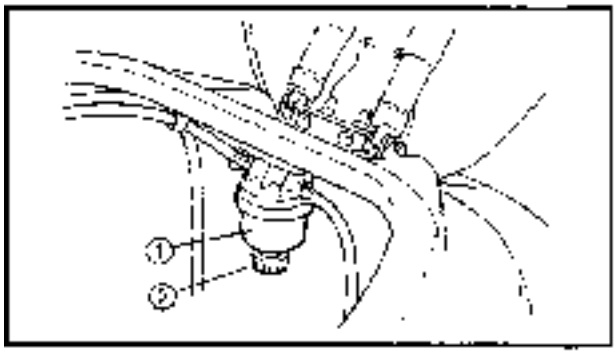
⚠ WARNING

- **Stop the engine, set the fuel cock to "OFF" before servicing the fuel system.**
- **When removing fuel system parts, wrap them in a cloth and take care that no fuel spills into the engine compartment.**

Fuel line inspection

1. Inspect:
   - Fuel filter ①
     Contaminants → Replace.
     Cracks/damage → Replace.
     Water contamination → Replace and check the fuel tank.
   - Fuel hose
   - Fuel tank
   - Fuel hoses through part
   - Fuel filler cap
     Cracks/damage → Replace.





2. Inspect:
   - Water separator ①
     Water accumulation → Drain.

NOTE:
If need the water draining, remove the drain plug ②.

Trolling speed check and adjustment

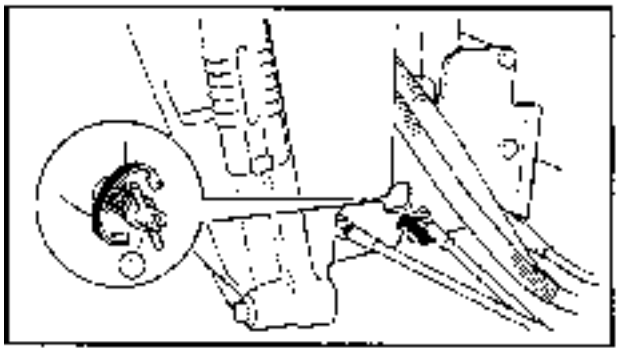
1. Check:
   - Trolling speed
     Out of specification → Adjust.

	Trolling speed: **1,300 ± 50 r/min**

Checking steps (with the vehicle in the water):
- Start the engine and allow it to warm up for several minutes.
- Attach the engine tachometer to the spark plug lead.

	Engine tachometer: **YU-8036-A/90890-06760**

- Measure the engine trolling speed.

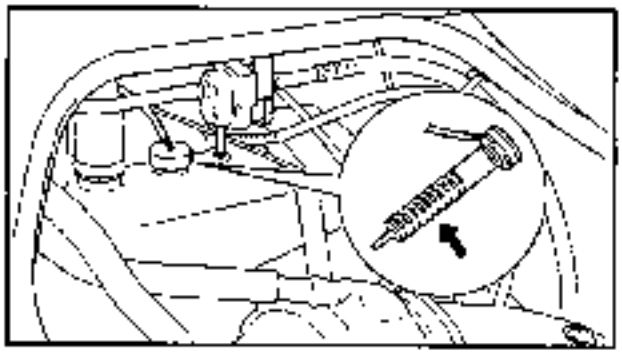


2. Adjust:
   - Trolling speed

Adjustment steps:
- Start the engine and allow it to warm up for several minutes.
- Attach the engine tachometer to the spark plug lead.

	Engine tachometer: **YU-8036-A/90890-06760**

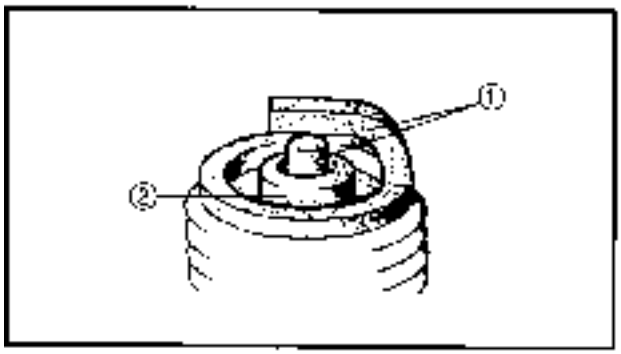
- Turn the throttle stop screw ① in or out until the specified trolling speed is obtain.



OIL INJECTION SYSTEM

Oil line inspection

1. Inspect:
   - Oil filter
     Contaminants → Clean.
     Frays/tears → Replace.
   - Rubber seal
     Cracks/wear → Replace.
   - Oil hose
   - Oil tank
   - Oil filler cap
     Cracks/damage → Replace.
   - Check valve
     Malfunction → Replace.



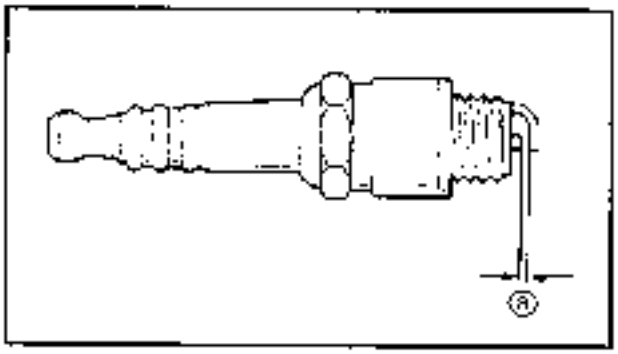
POWER UNIT

Spark plug inspection

1. Inspect:
   - Electrodes ①
     Damage/wear → Replace.
   - Insulator color ②
     Distinctly different color → Check the engine condition.

Color guide:
Medium to light tan color:
Normal
Whitish color.
Lean fuel mixture
Air leak
Incorrect settings
Blackish color:
Overly rich mixture
Electrical malfunction
Excessive oil use
Defective spark plug

2. Clean:
   - Spark plug
     (with a spark plug cleaner or wire brush)



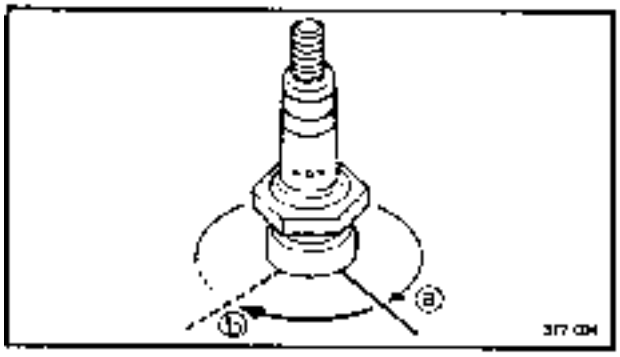
3. Measure:
- Spark plug gap ⓐ
  Out of specification → Regap.

Spark plug gap:
0.7 ~ 0.8 mm (0.028 ~ 0.031 in)

4. Tighten:
- Spark plug

Spark plug:
25 Nm (2.5 m · kgf, 18 ft · lb)

NOTE:
- Before installing the spark plug, clean the gasket surface and spark plug surface. Also, it is suggested to apply a thin film of anti-seize compound to the spark plug threads to prevent thread seizure.
- If a torque wrench is not available, a good estimate of the correct tightening torque for a new spark plug is to finger tighten ⓐ the spark plug and then tighten it another 1/4 to 1/2 of a turn ⓑ.



ELECTRICAL
Battery Inspection

⚠ WARNING

Battery electrolyte is dangerous; it contains sulfuric acid which is poisonous and highly caustic.

Always follow these preventive measures:

- **Avoid bodily contact with electrolyte as it can cause severe burns or permanent eye injury.**
- **Wear protective eye gear when handling or working near batteries.**

Antidote (EXTERNAL):

- **SKIN - Wash with water.**
- **EYES - Flush with water for 15 minutes and get immediate medical attention.**

Antidote (INTERNAL):

- **Drink large quantities of water or milk followed with milk of magnesia, beaten egg or vegetable oil. Get immediate medical attention.**

Batteries generate explosive, hydrogen gas. Always follow these preventive measures:

- **Charge batteries in a well-ventilated area**
- **Keep batteries away from fire, sparks or open flames [e.g., welding equipment, lighted cigarettes].**
- **DO NOT SMOKE when charging or handling batteries.**

KEEP BATTERIES AND ELECTROLYTE OUT OF REACH OF CHILDREN

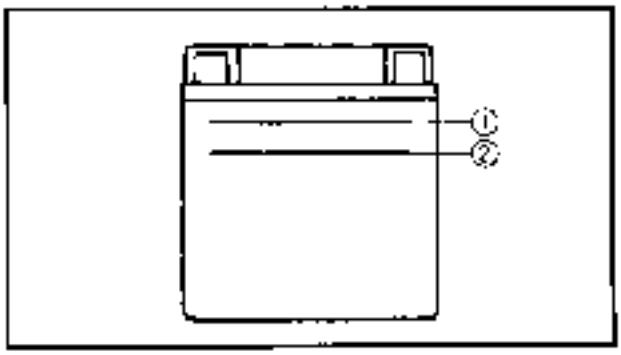
NOTICE

- **Do not place the battery on its side.**
- **Before adding electrolyte or recharging, be sure to remove the battery from the battery box.**
- **Make sure that the battery breather hose is properly connected and is not pinched or damaged.**

1. Remove:
   - Battery

⚠ WARNING

- **When removing the battery, disconnect the negative lead first.**
- **Remove the battery to prevent acid loss during turning the machine on its side for the impeller service.**



2. Inspect:
   - Electrolyte level
     Low → Add distilled water.
     The electrolyte level should be between the upper ① and lower ② level marks.

Filling steps:
- Remove each filler cap.
- Add distilled water.
- When the electrolyte level reaches the upper level mark, allow the cell to stand for 20 minutes. If the electrolyte level drops, add more distilled water so the level reaches the upper level mark.

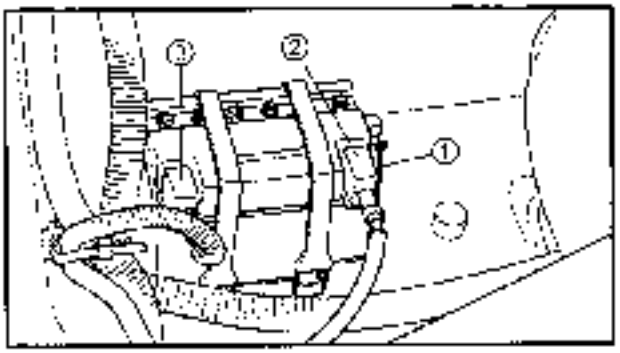
Use only distilled water. Other types of water contain minerals which are harmful to batteries.

3. Inspect:
   - Specific gravity
     Out of specification → Charge.

Specific gravity at 20 °C (68 °F).
1.28
Charging current:
1.9 amps × 10 hrs (68.4 kC.)

4. Install:
   - Filler caps

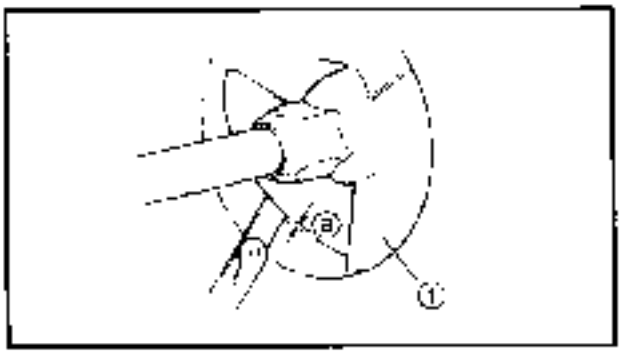
Before installation, rinse off any fluid from the battery box and battery and make sure that the battery is dry before installing it.

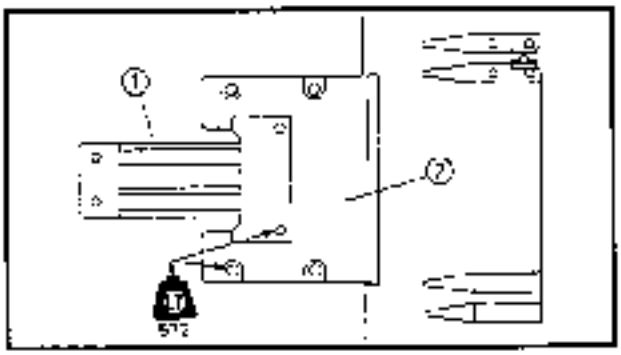


5. Install:
   - Battery breather hose ①
   - Battery
   - Positive lead ②
   - Negative lead ③
   - Battery band

NOTICE

- **Connect the positive lead to the battery terminal first.**
- **Make sure the battery leads are connected properly. Reversing the leads can seriously damage the electrical system.**
- **Make sure that the battery breather hose is properly connected and is not obstructed.**
- **Coat the terminals with a water resistant grease to minimize terminal corrosion.**





JET PUMP UNIT

Impeller inspection

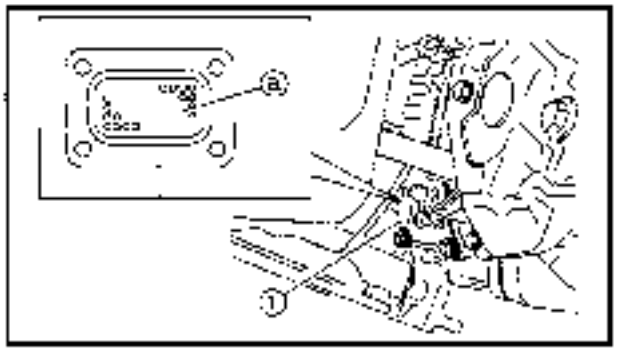
1. Check:
   - Impeller ①
     Damage/wear → Replace.
     Nicks/scratches → File or grind.
2. Measure:
   - Impeller-to-housing clearance ⓐ
     Out of specification → Replace.

Max. impeller-to-housing clearance:
0.6 mm (0.024 in)

Measurement steps:
- Remove the battery leads.
- Remove the intake screen ① and duct ②.
- Measure the clearance at each impeller blade as shown (a total of four measurements).
- Install the intake screen.

Bolt:
M6: 8 Nm (0.8 m • kgf, 5.8 ft • lb)
M8: 17 Nm (1.7 m • kgf, 12 ft • lb)

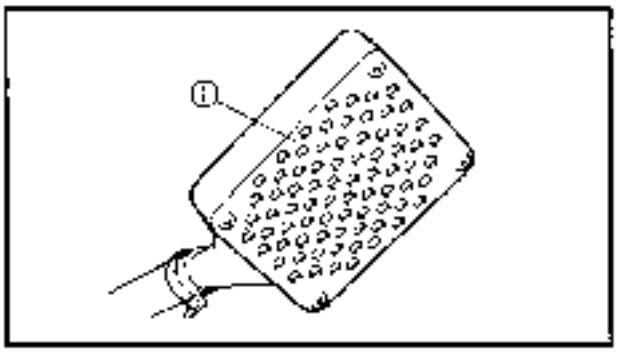
- Install the battery leads.



Water inlet filter inspection

1. Inspect:
   - Water inlet filter
     Contaminants → Clean.
     Cracks/damage → Replace.

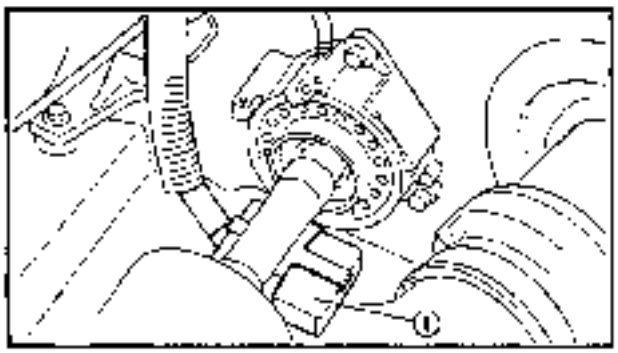
Inspection steps:
- Remove the water inlet cover ①.
- Inspect the water inlet filter mesh ⓐ.
- Reinstall the removed parts.

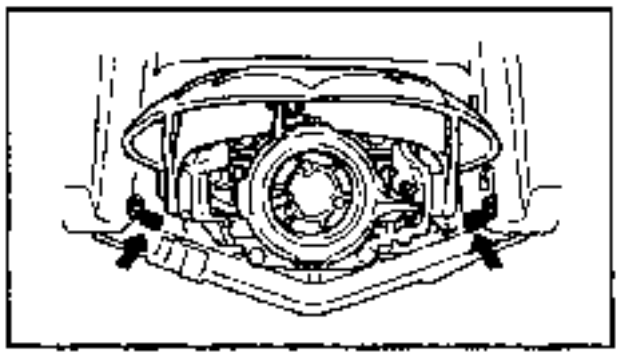


Bilge strainer inspection

1. Inspect:
   - Bilge strainer
     Contaminants → Clean.
     Cracks/damage → Replace.

Inspection steps:
- Remove the coupling cover.
- Disconnect the bilge strainer ① from the bilge strainer holder.
- Inspect the bilge strainer.

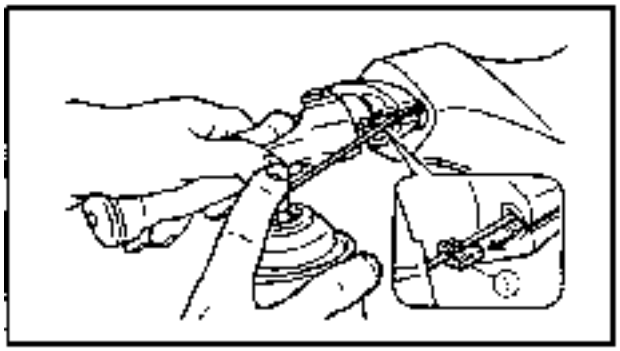


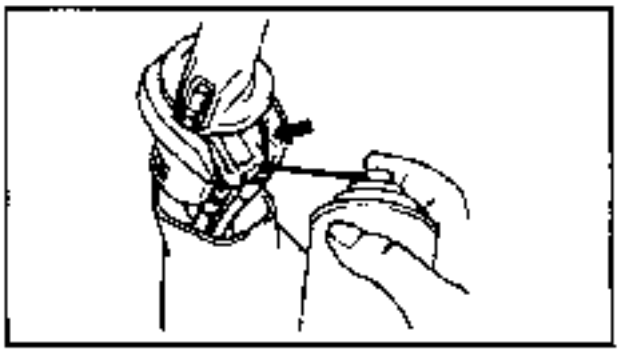


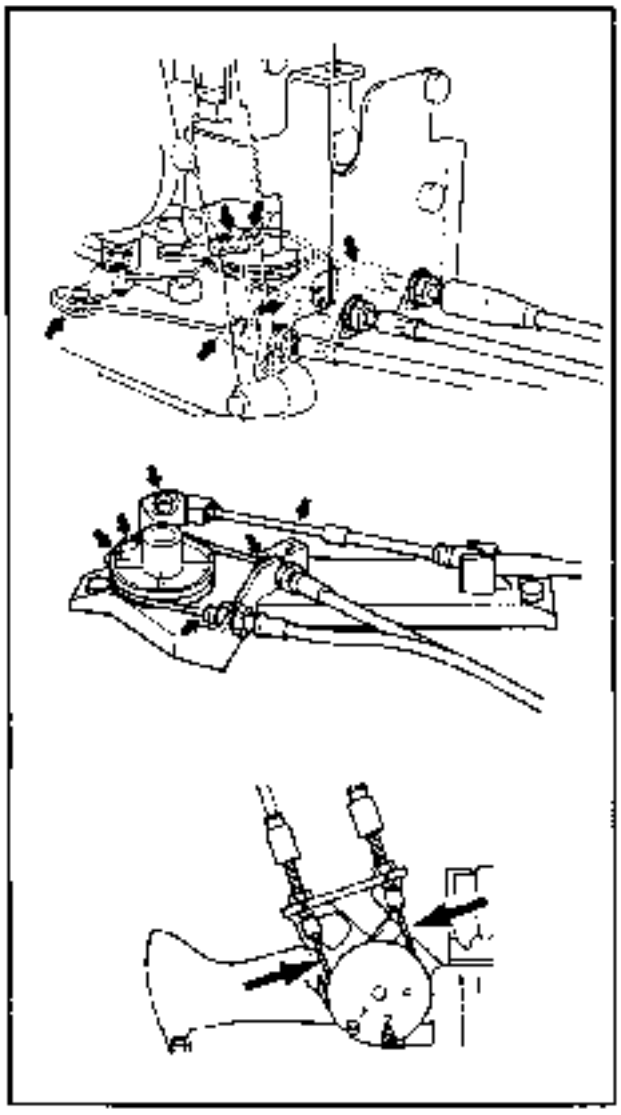
GENERAL

Drain plug inspection

1. Inspect:
   - Drain plug
     Cracks/damage → Replace.
   - O-ring
     Cracks/wear → Replace.
   - Screw threads
     Contaminants → Clean.







Lubrication points

1. Lubricate:
   - Throttle cable (handlebar side)
   - QSTS control cables (handlebar side)

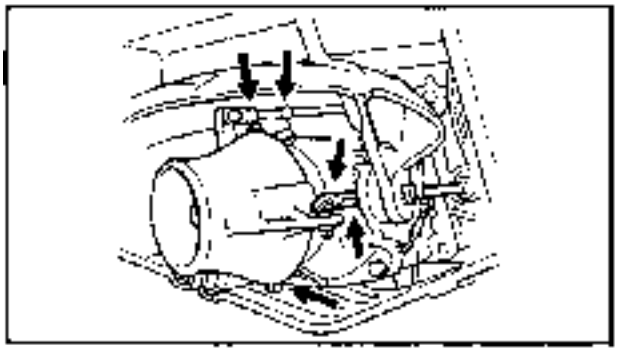
Recommended lubricant:
Rust inhibitor

NOTE:

- Before lubricating the throttle cable, squeeze the throttle lever and remove the rubber seal ①.
- Before lubricating the QSTS control cables, remove the QSTS cable housing cover.

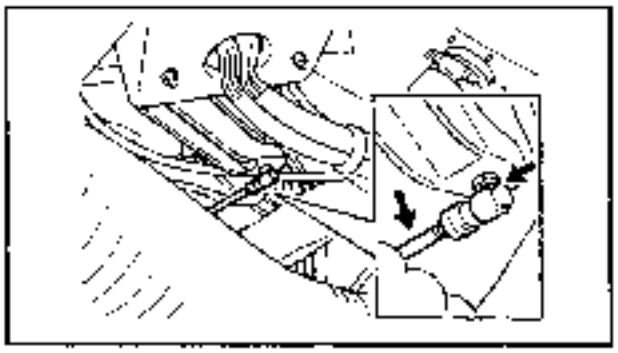
2. Lubricate:
   - Throttle cable (carburetor side)
   - Oil pump cable
   - QSTS cables (pulley side)
   - YPVS cables

Recommended grease:
Yamaha marine grease,
Yamaha grease A
(Water resistant grease)



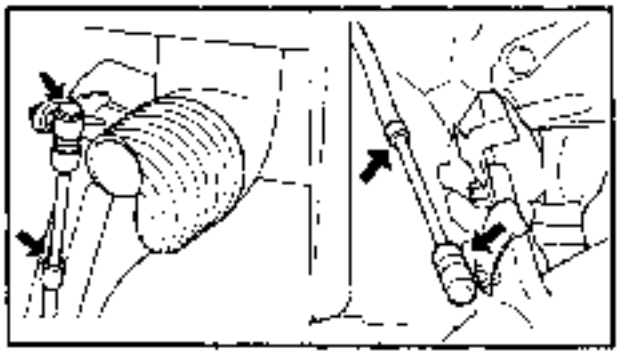
3. Lubricate:
- Nozzle pivot shaft
- Steering cable (nozzle side)
- QSTS cable (nozzle side)

Recommended grease:
Yamaha marine grease,
Yamaha grease A
(Water resistant grease)

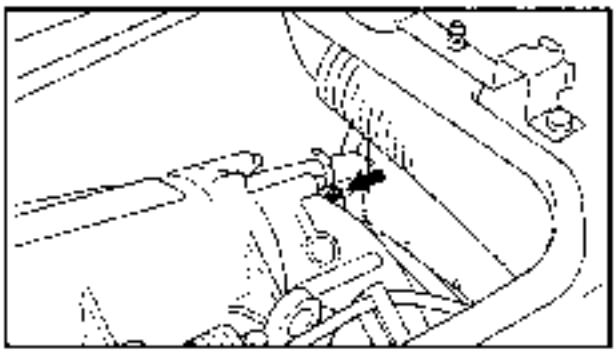


4. Lubricate:
- Steering cable
- Steering cable joint
- Shift cable
- Shift cable joint

NOTE:
Disconnect the joints and apply a small amount of grease.



Recommended grease:
Yamaha marine grease,
Yamaha grease A
(Water resistant grease)



5. Fill:
- Bearing housing

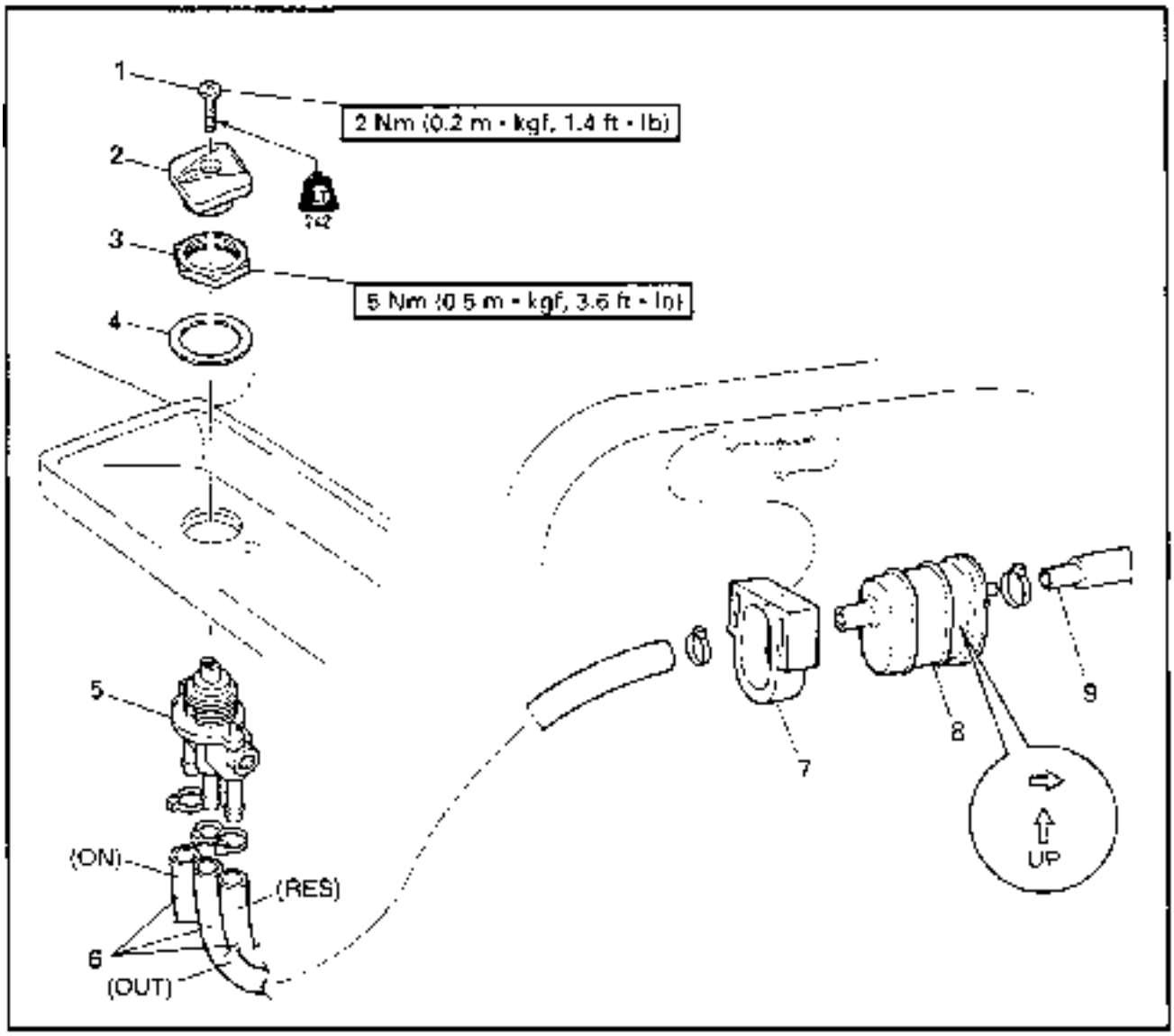
Recommended grease:
Yamaha marine grease,
Yamaha grease A
(Water resistant grease)

NOTE:
Fill the bearing housing with water resistant grease through the grease nipples.

CHAPTER 4
FUEL SYSTEM

FUEL COCK AND FUEL FILTER

EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	FUEL COCK AND FUEL FILTER REMOVAL		Follow the left "Step" for removal.
1	Screw	1	
2	Knob	1	
3	Nut	1	
4	Washer	1	
5	Fuel cock assembly	1	
6	Fuel hose	3	
7	Holder	1	
8	Fuel filter	1	
9	Fuel hose	1	
			Reverse the removal steps for installation.

SERVICE POINTS

Fuel filter inspection

Refer to "FUEL SYSTEM" in chapter 3.

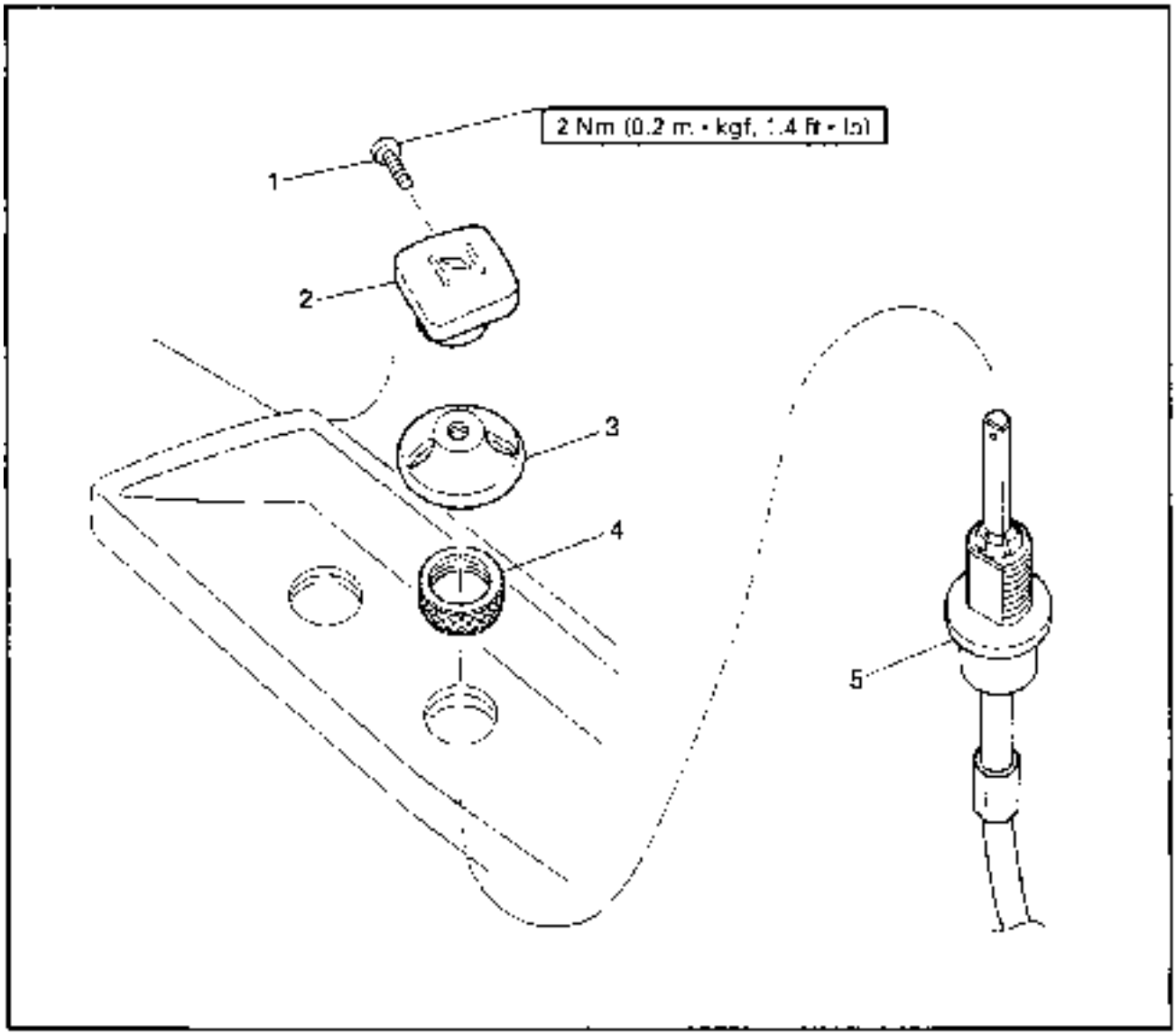
Fuel cock inspection

1. Check:
   - Fuel cock

   Contaminants → Clean.

   Rough movement → Replace.

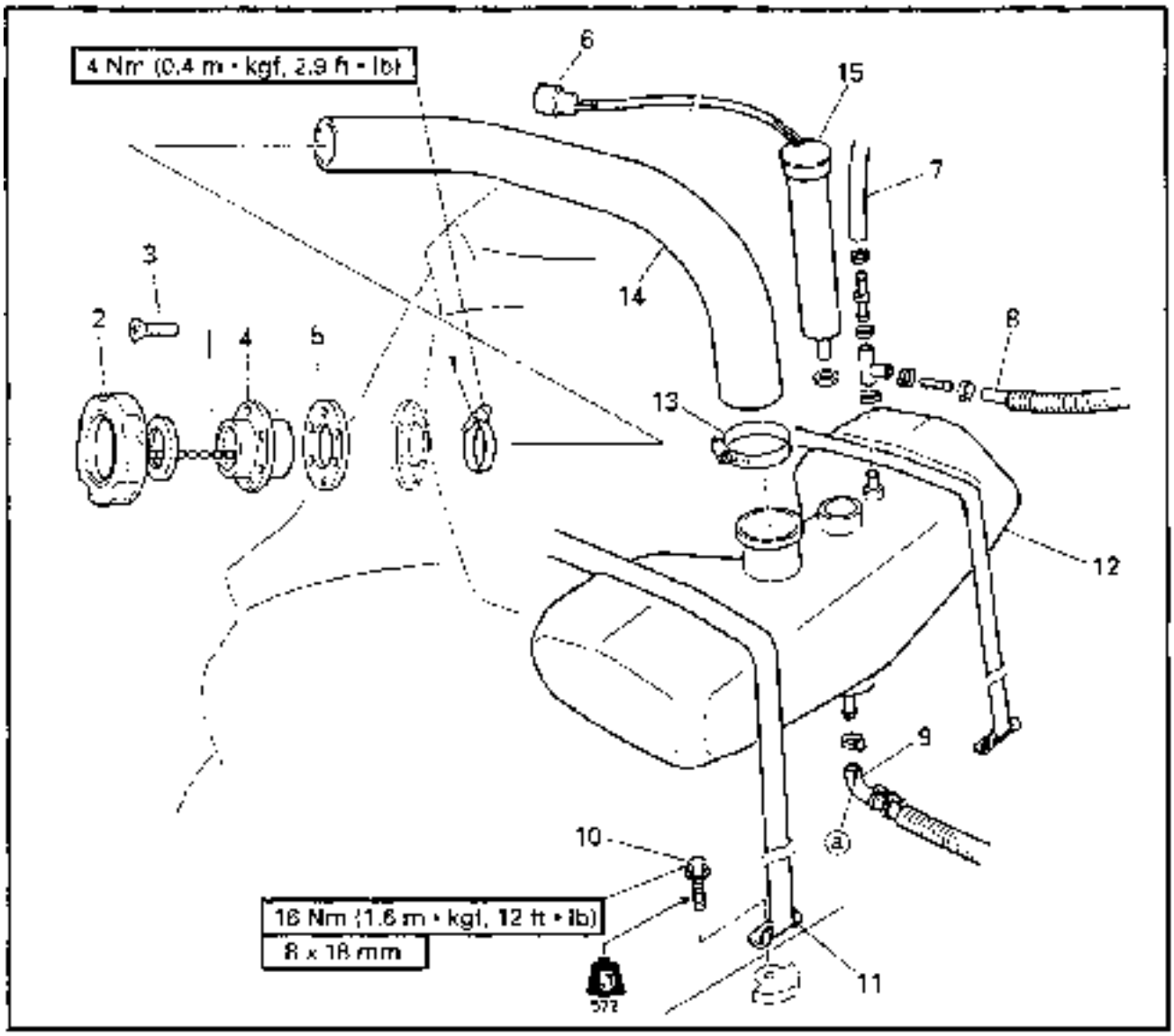
CHOKE CABLE
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	CHOKE CABLE REMOVAL		Follow the left "Step" for removal
1	Screw	1	
2	Knob	1	
3	Friction adjusting nut	1	
4	Nut	1	
5	Choke cable	1	
			Reverse the removal steps for installation.

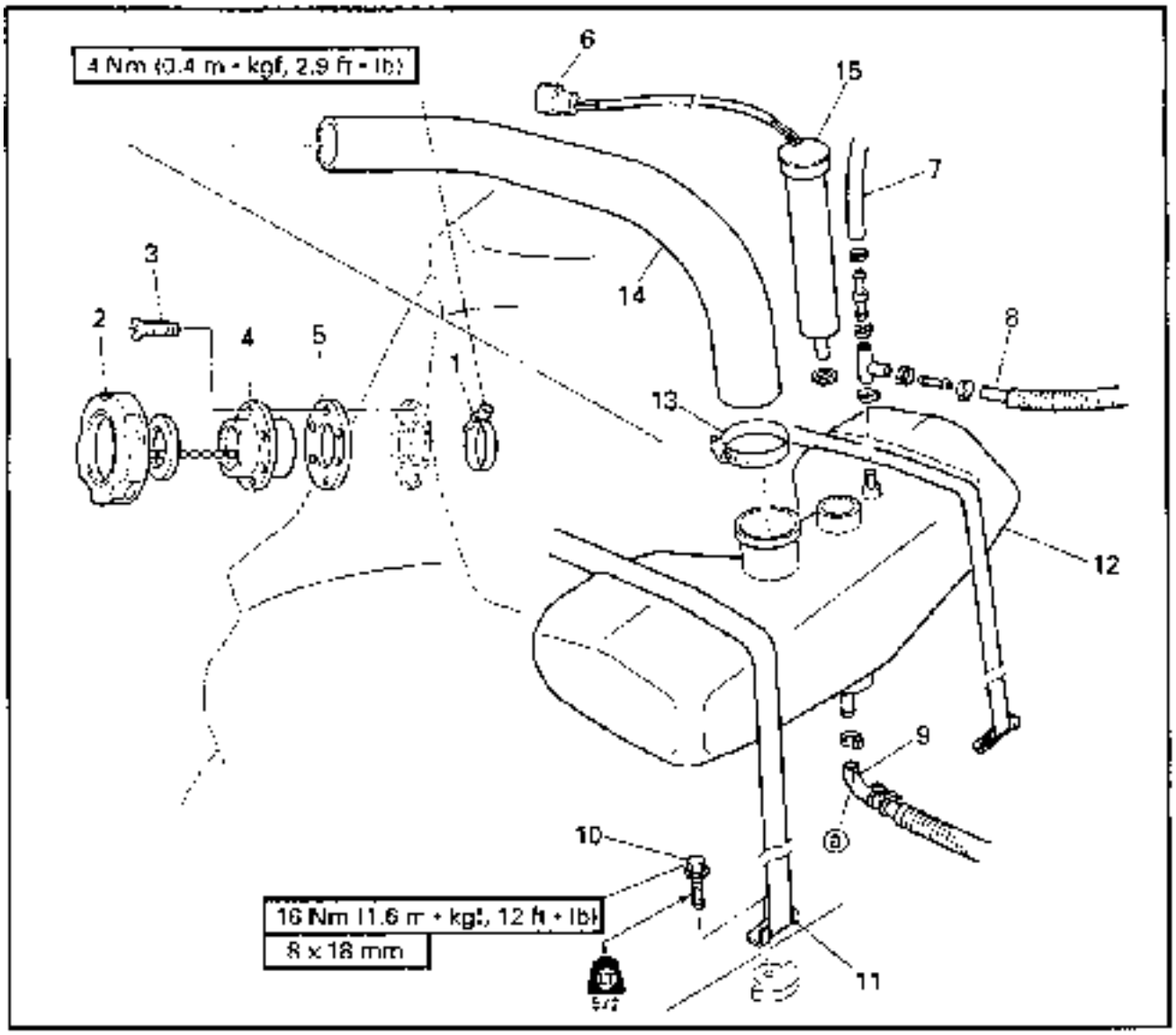
OIL TANK
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	OIL TANK REMOVAL		Follow the left "Step" for removal.
1	Hose clamp	1	
2	Oil filler cap	1	
3	Screw	6	
4	Oil filler neck	1	
5	Rubber seal	1	
6	Oil level switch coupler	1	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
7	Breather hose	1	
8	Oil return hose	1	
9	Oil hose	1	Face the white mark ⓐ to the stern.
10	Bolt	2	
11	Tank belt	2	
12	Oil tank assembly	1	
13	Hose clamp	1	
14	Oil filler hose	1	
15	Oil level switch	1	
			Reverse the removal steps for installation.

SERVICE POINTS

Oil filter inspection

Refer to "OIL INJECTION SYSTEM" in chapter 3.

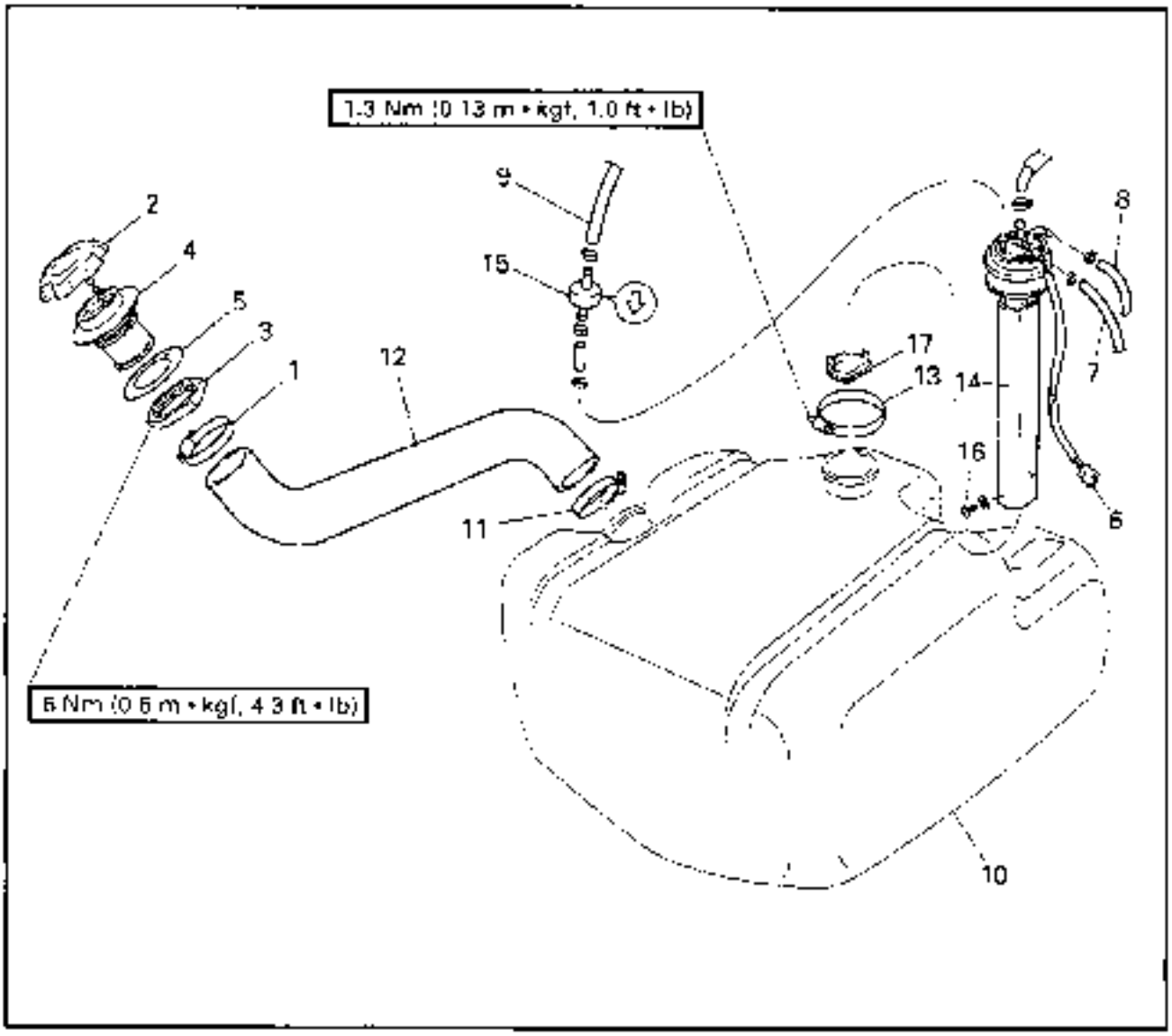
Oil level switch inspection

Refer to "INDICATION SYSTEM" in chapter 7.

Oil tank inspection

1. Inspect:
   - Oil tank
     Cracks/damage → Replace.

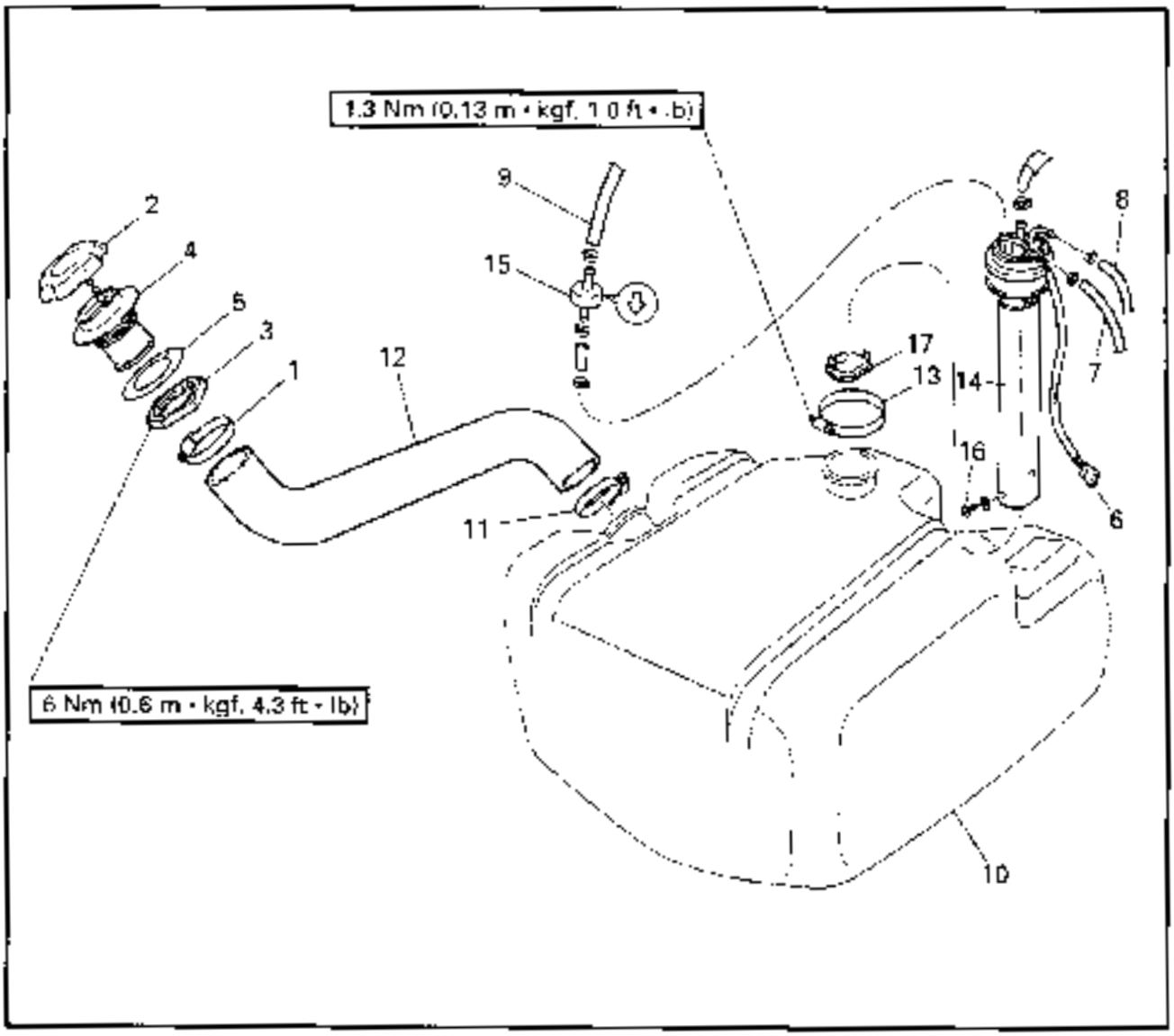
FUEL TANK
EXPLODED DIAGRAM



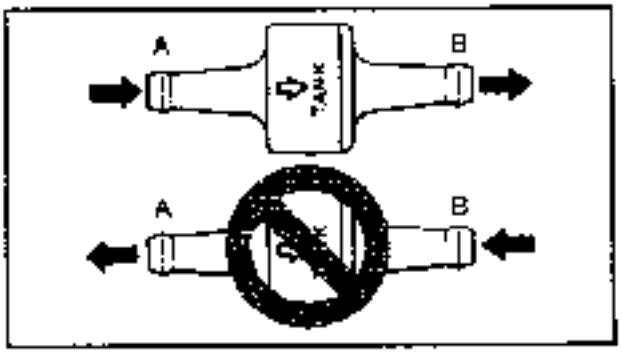
REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	FUEL TANK REMOVAL		Follow the left "Step" for removal.
	Engine unit		Refer to "ENGINE UNIT" in chapter 5.
	Oil tank		Refer to "OIL TANK".
1	Hose clamp	1	
2	Fuel filler cap	1	
3	Nut	1	
4	Fuel filler neck	1	
5	Rubber seal	1	
6	Fuel level sensor coupler	1	
7	Fuel reserve hose	1	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
8	Fuel hose	1	
9	Fuel breather hose	1	
10	Fuel tank assembly	1	
11	Hose clamp	1	
12	Fuel filler hose	1	
13	Hose clamp	1	
14	Fuel sensor assembly	1	
15	One way valve	1	
16	Screw	1	
17	Filter	1	
			Reverse the removal steps for installation.



SERVICE POINTS

One way valve inspection

1. Check:
   - One way valve
     Faulty → Replace.

Checking steps:
- Connect a hose to the end of one way valve "A" and blow into it.
  Air should come out from end "B".
- Connect the hose to the end of one way valve "B" and blow into it.
  Air should not come out from end "A".

Fuel level sensor inspection

Refer to "INDICATION SYSTEM" in chapter 7.

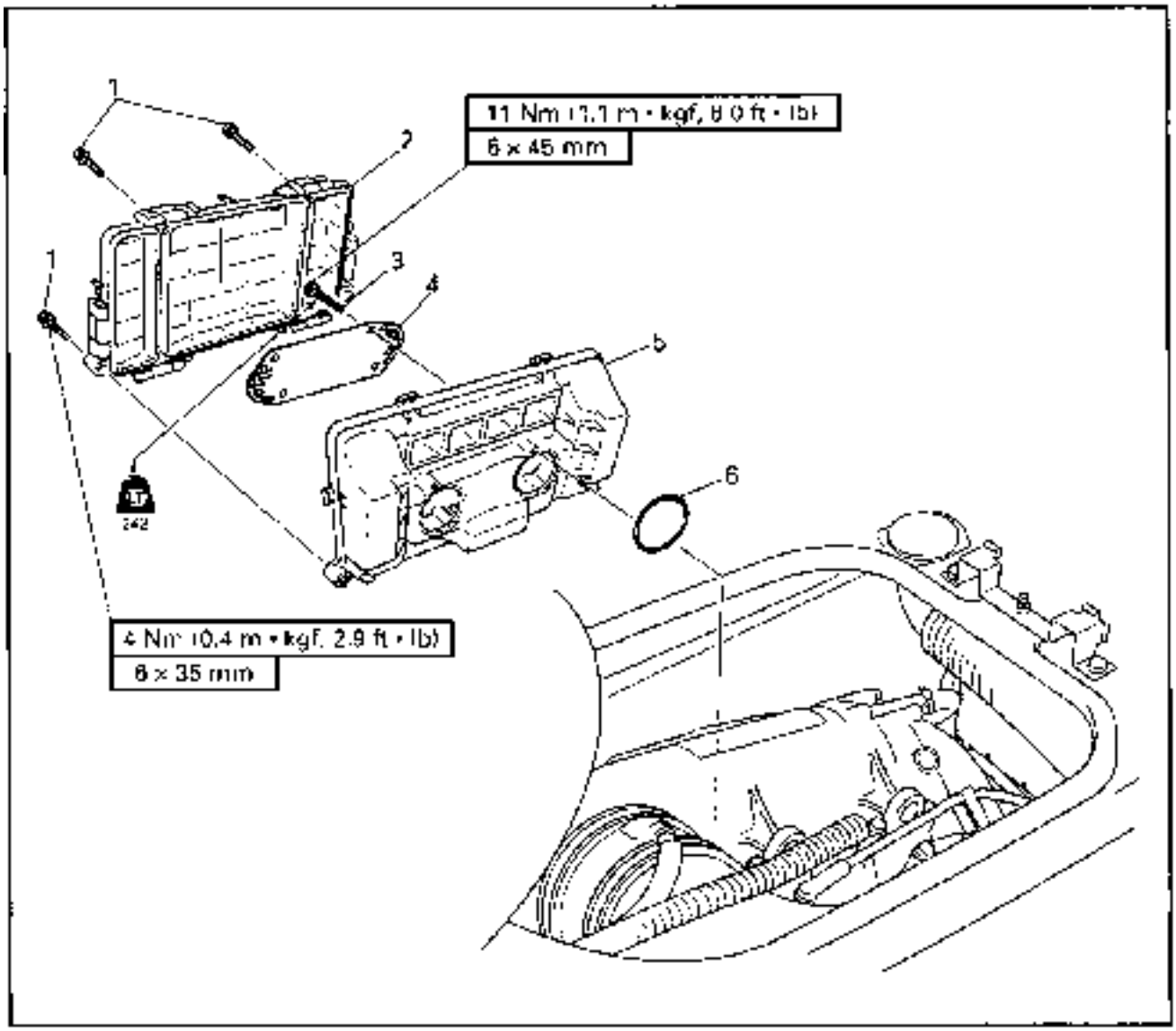
Fuel tank inspection

1. Inspect:
   - Fuel tank
     Cracks/damage → Replace.

Pipe joint inspection

1. Inspect:
   - Pipe
     Contaminants → Clean.
     Bends/damage → Replace.

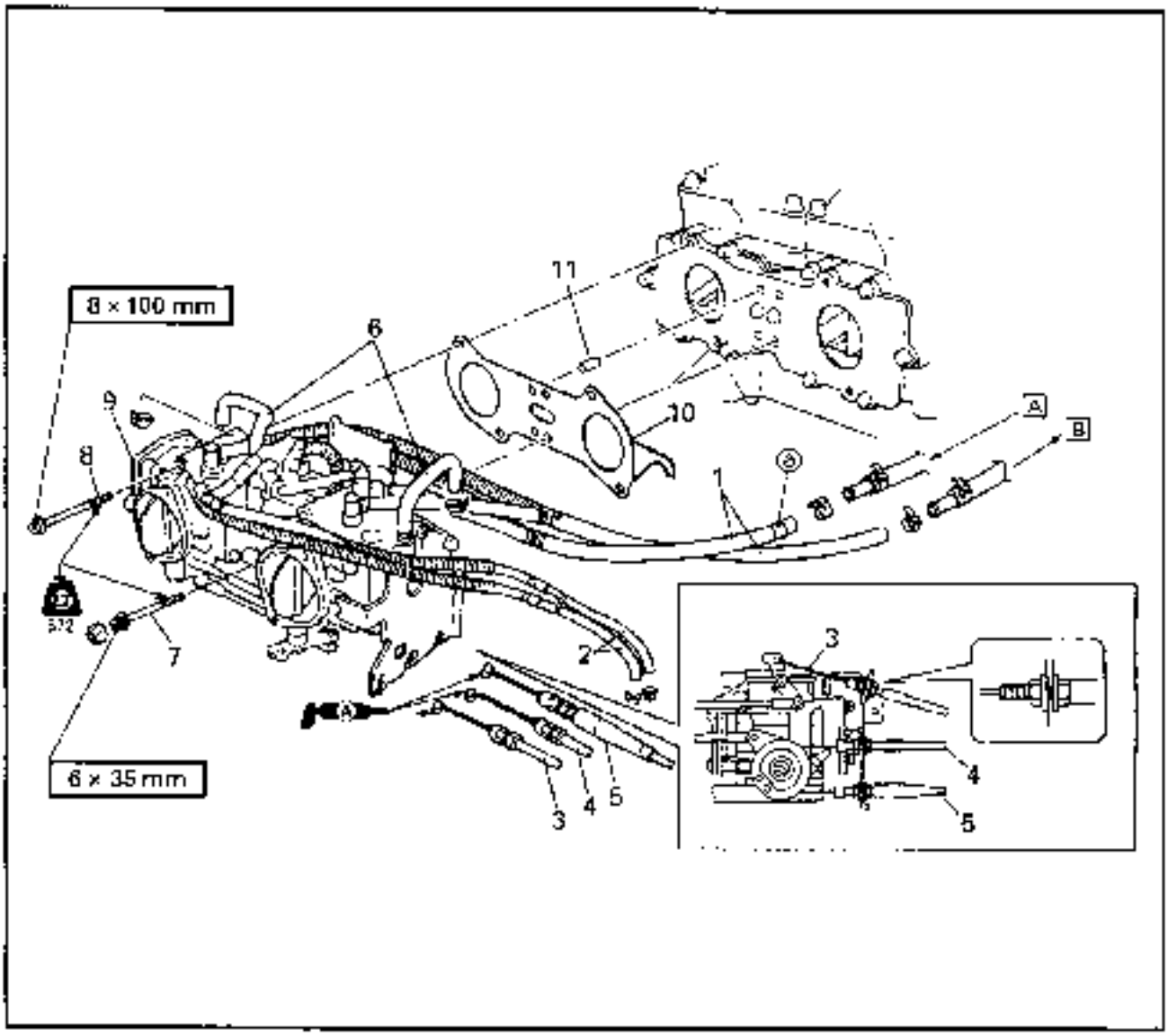
INTAKE SILENCER
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	INTAKE SILENCER REMOVAL		Follow the left "Step" for removal.
1	Bolt	3	
2	Intake silencer cover	1	
3	Bolt	4	
4	Filter	1	
5	Intake silencer	1	
6	O-ring	2	
			Reverse the removal steps for installation.

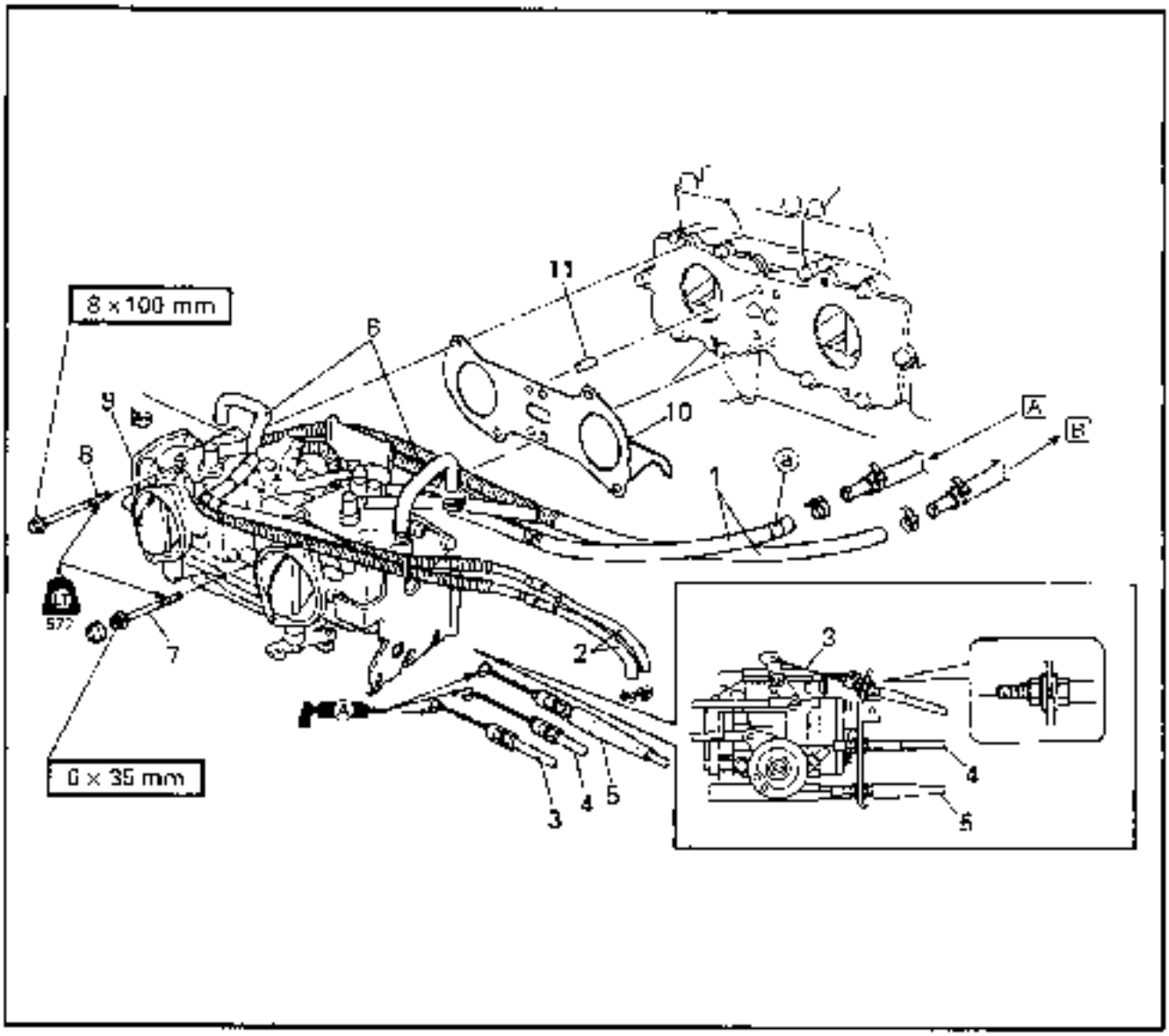
CARBURETOR UNIT
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

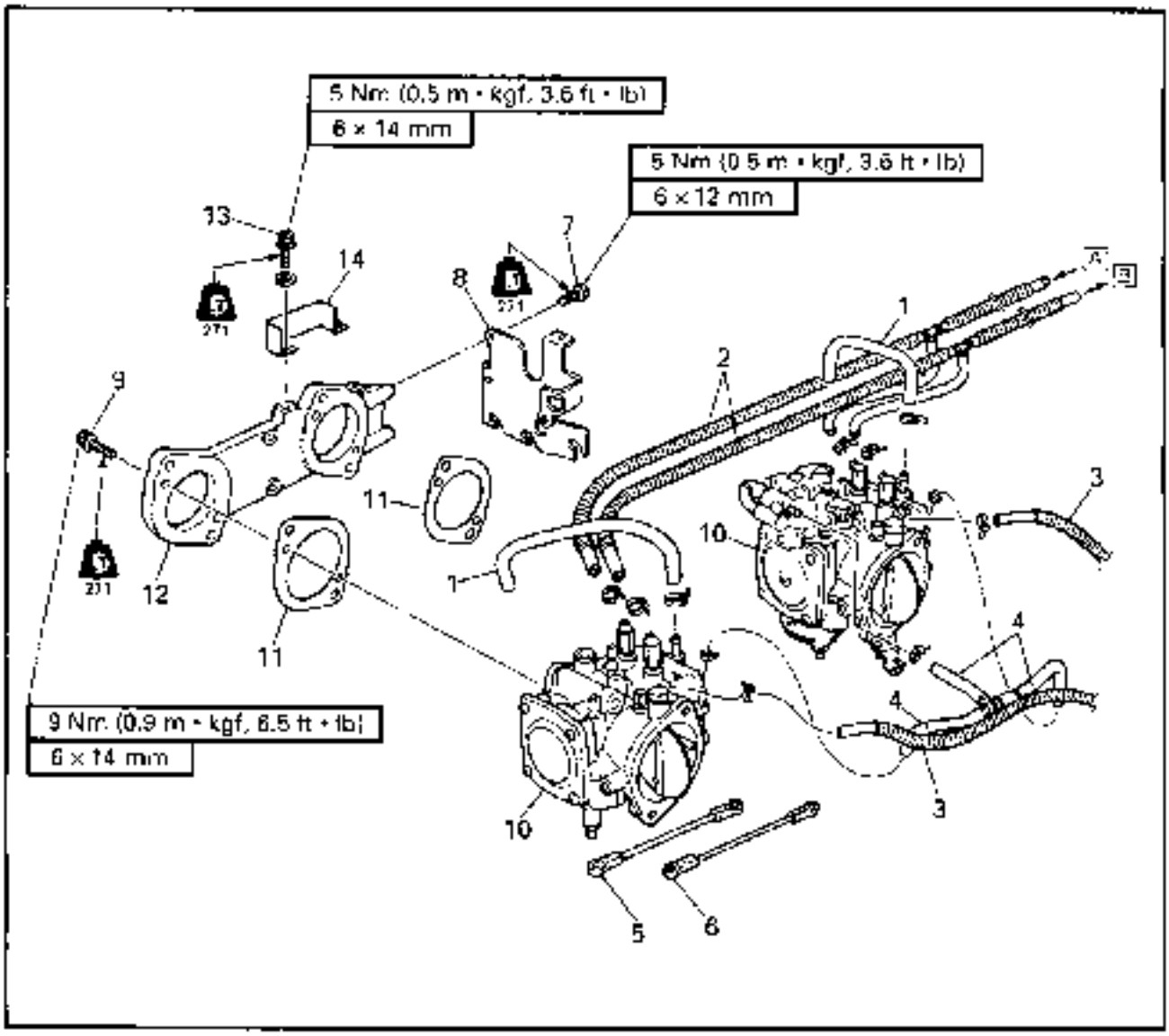
Step	Procedure/Part name	Q'ty	Service points
	CARBURETOR UNIT REMOVAL		Follow the left "Step" for removal.
	Exhaust chamber assembly		Refer to "EXHAUST CHAMBER ASSEMBLY" in chapter 5.
	Intake silencer		Refer to "INTAKE SILENCER".
1	Fuel hose	2	A suction (② white mark) B return
2	Oil feed hose	2	
3	Choke cable	1	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
4	Throttle cable	1	
5	Oil pump cable	1	
6	Pulse hose	2	
7	Bolt	2	
8	Bolt	4	
9	Carburetor unit	1	
10	Gasket	1	Not reusable
11	Dowel pin	2	
			Reverse the removal steps for installation.

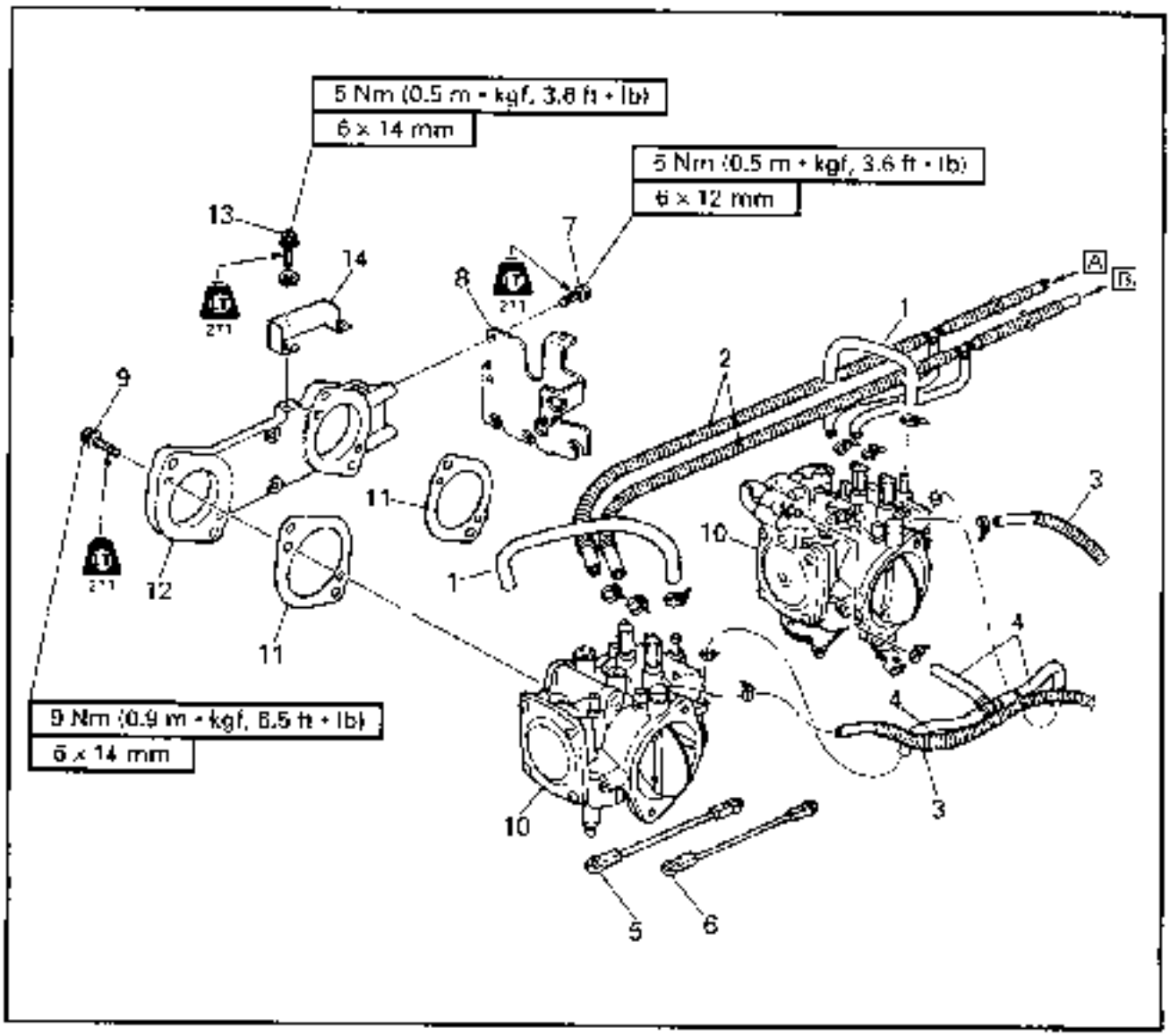
EXPLODED DIAGRAM



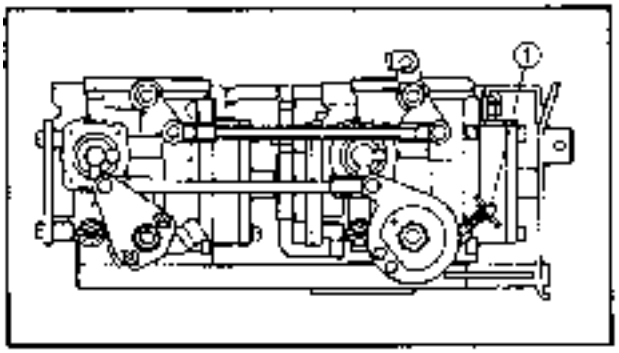
REMOVAL AND INSTALLATION CHART

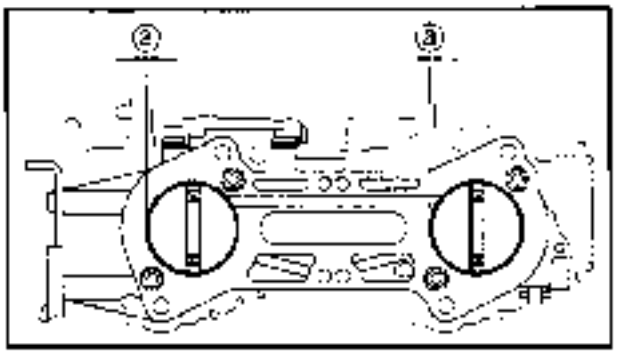
Step	Procedure/Part name	Q'ty	Service points
	CARBURETOR UNIT SEPARATION		Follow the left "Step" for removal.
1	Pulse hose	2	
2	Fuel hose	4	[A] suction [B] return
3	Oil feed hose	2	
4	Accelerator pump fuel hose	3	
5	Throttle link	1	
6	Choke link	1	

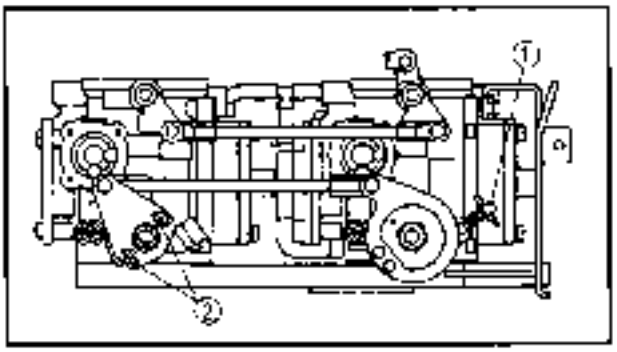
EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
7	Bolt	3	
8	Cable bracket	1	
9	Bolt	4	
10	Carburetor	2	
11	Gasket	2	**Not reusable**
12	Carburetor joint	1	
13	Bolt	2	
14	Fuel hose guide	1	
			Reverse the removal steps for installation.







SERVICE POINTS

Throttle valve synchronization inspection and adjustment

1. Check:
   - Throttle valve synchronization
     Different clearances → Adjust

Checking steps:
- Loosen the throttle stop screw ① until untouched the screw end from the throttle lever.
- Check the each throttle valve is fully closed ⓐ.

2. Adjust:
   - Throttle valve synchronization

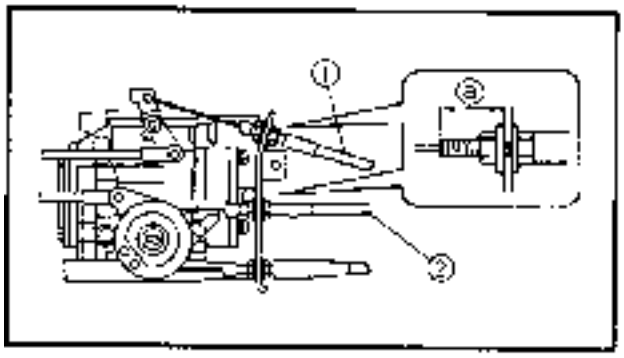
Adjustment steps:
- Loosen the throttle stop screw ① until untouched the screw end from the throttle lever.
- Loosen the screws ②.

NOTE:
Make sure that the throttle valves are in the fully closed position.

- Tighten the screws ②.

Screw:
2 Nm [0.2 m • kgf, 1.4 ft • lb]

- Turn in the throttle stop screw to the original position.



Choke cable and throttle cable installation

1. Install:
   - Choke cable ①
   - Throttle cable ②

Choke cable guide installation position ⓐ:
13 ~ 15 mm (0.51 ~ 0.59 in)
Throttle cable guide installation position ⓐ:
18 ~ 20 mm (0.71 ~ 0.79 in)

2. Adjust:
   - Throttle lever free play
   - Choke knob operation

   Refer to "CONTROL SYSTEM" in chapter 3.

Oil pump cable installation

1. Adjust:
   - Oil pump cable

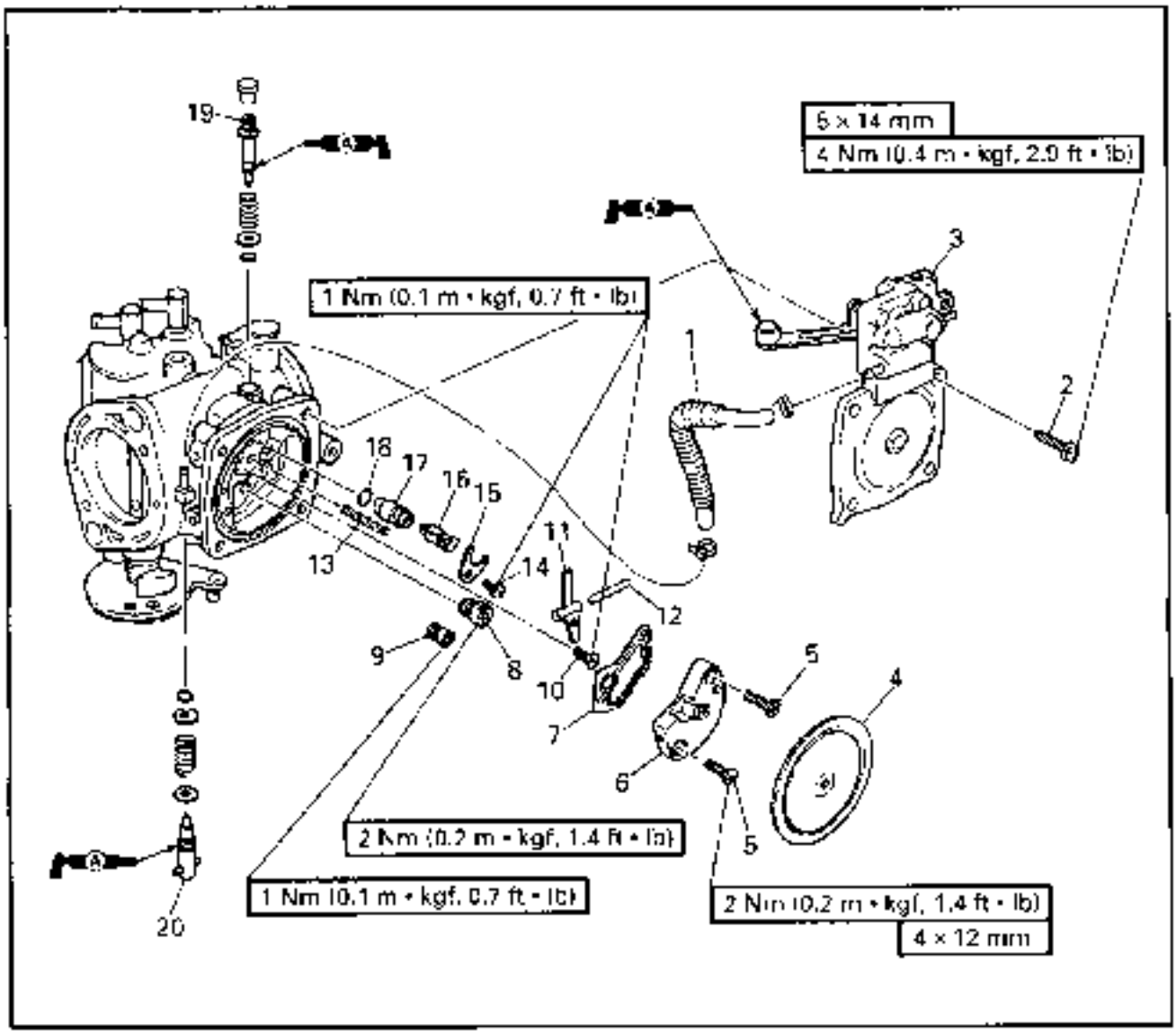
   Refer to "OIL PUMP".

Carburetor assembly

1. Adjust:
   - Trolling speed

   Refer to "FUEL SYSTEM" in chapter 3.

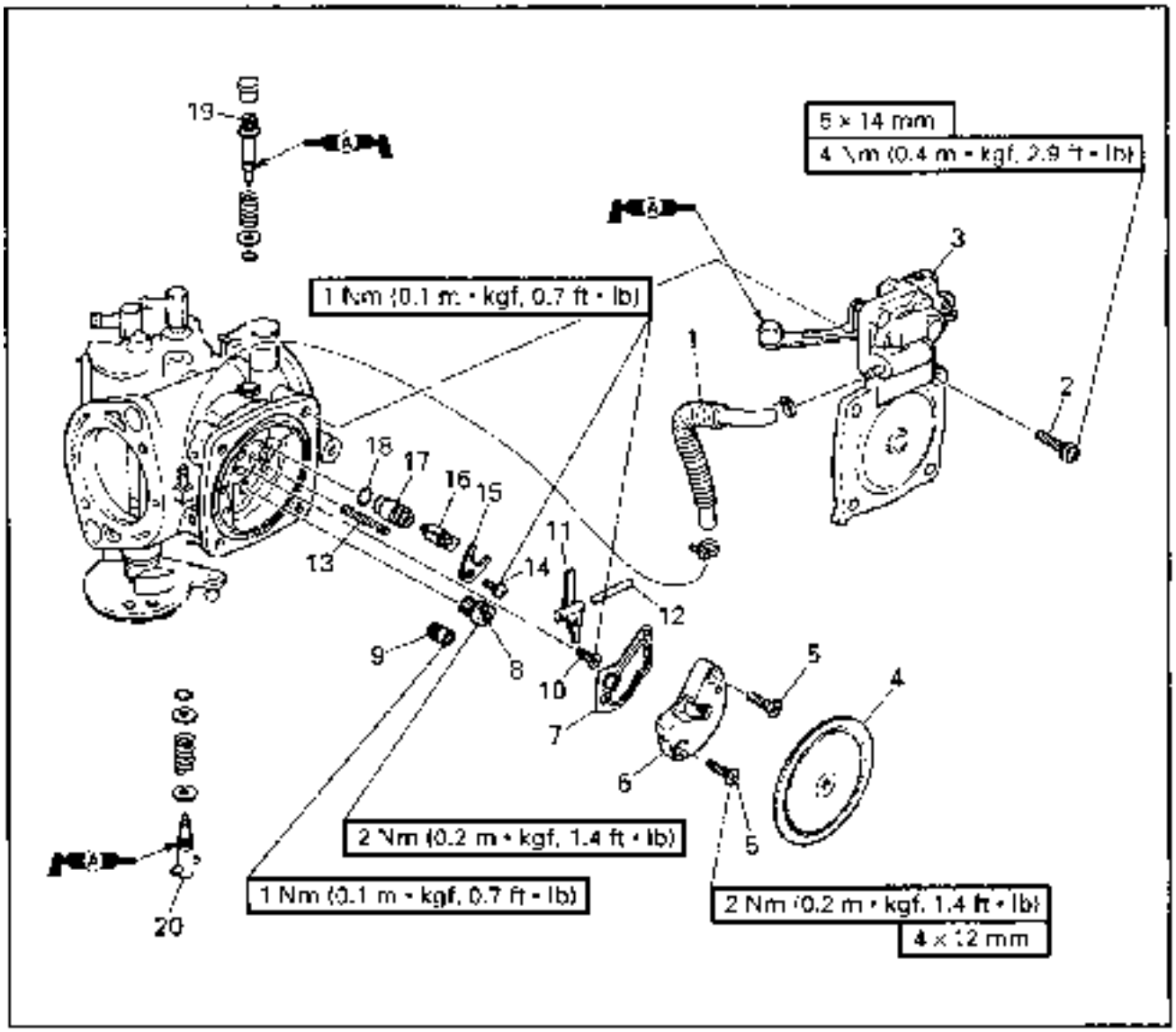
CARBURETOR
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

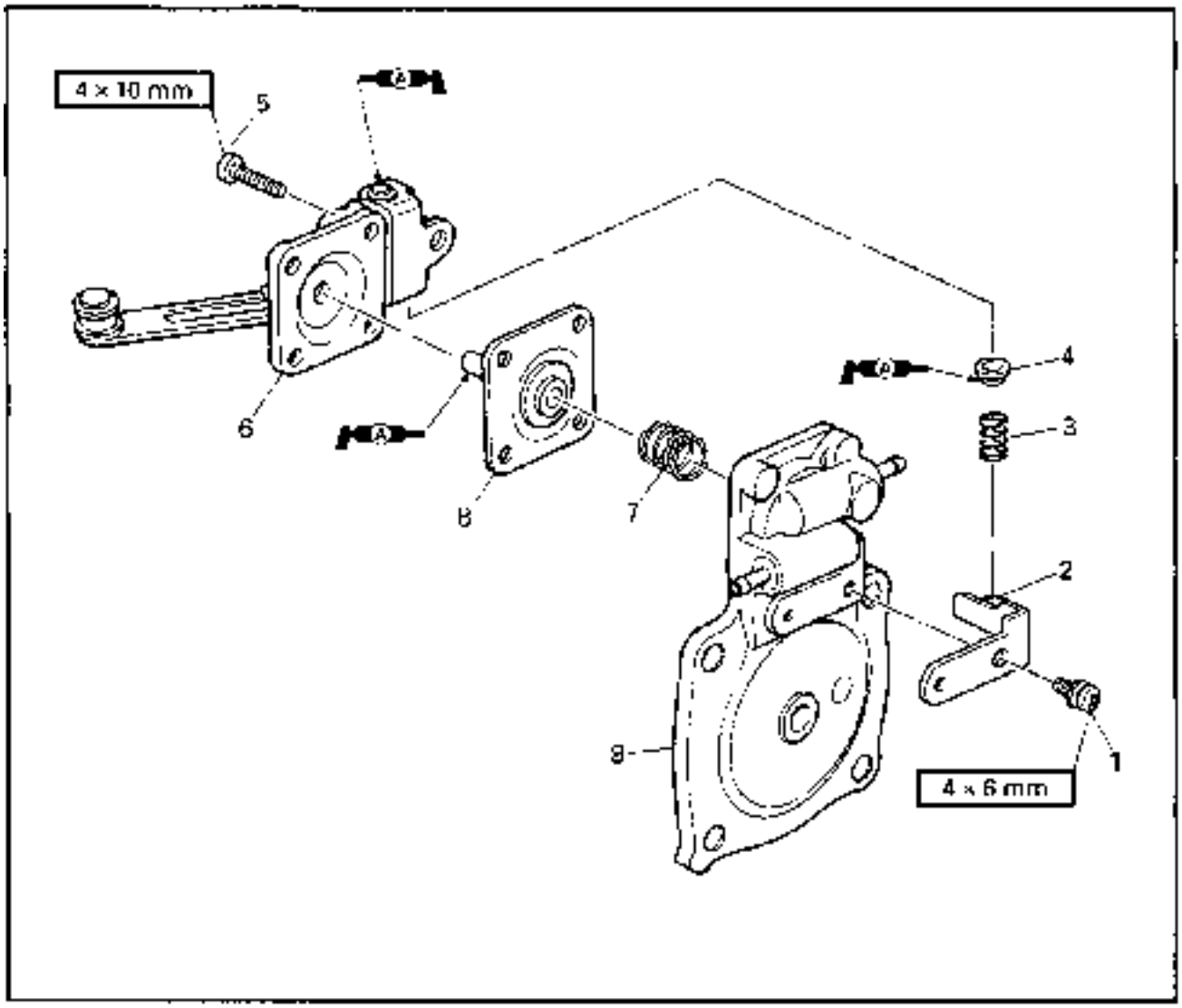
Step	Procedure/Part name	Q'ty	Service points
	CARBURETOR DISASSEMBLY		Follow the left "Step" for disassembly.
1	Accelerator pump fuel hose	1	Carburetor #1
2	Screw	4	
3	Accelerator pump/carburetor cover	1/1	Carburetor #1/carburetor #2
4	Diaphragm	1	
5	Screw	2	
6	Regulator body	1	
7	Gasket	1	
8	Main jet	1	
9	Pilot jet	1	
10	Screw	1	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
11	Arm	1	
12	Arm pin	1	
13	Spring	1	
14	Screw	1	
15	Needle valve seat holder	1	
16	Needle valve	1	
17	Needle valve seat	1	
18	O-ring	1	
19	High-speed adjusting screw	1	
20	Low-speed adjusting screw	1	
			Reverse the disassembly steps for assembly

EXPLODED DIAGRAM

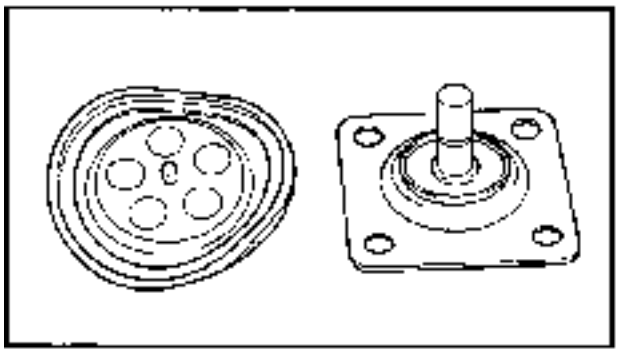


REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	ACCELERATOR PUMP DISASSEMBLY		Follow the left "Step" for disassembly.
1	Screw	1	
2	Stay	1	
3	Spring	1	
4	Spring seat	1	
5	Screw	4	
6	Accelerator pump cover	1	
7	Spring	1	
8	Diaphragm	1	
9	Accelerator pump body	1	
			Reverse the disassembly steps for assembly.

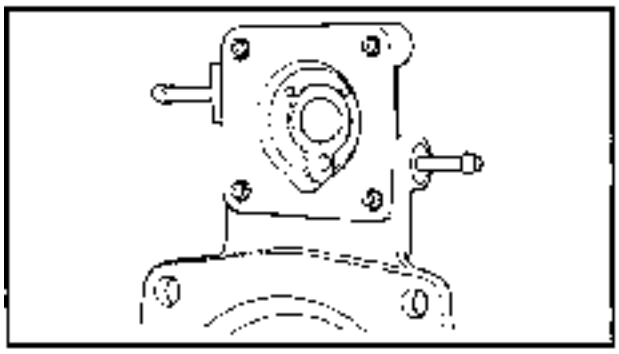
SERVICE POINTS

Do not use steel wire for cleaning the jets. This may enlarge the jet diameters and seriously affect performance.



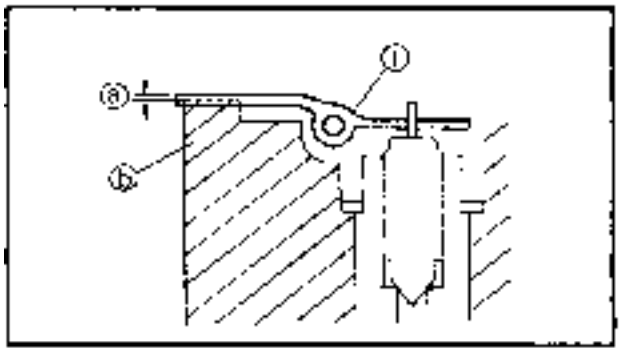
Diaphragm inspection

1. Inspect:
   - Diaphragm
     Damage → Replace.



Accelerator pump body inspection

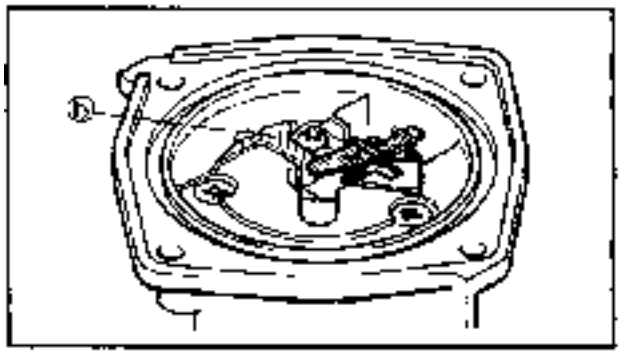
1. Inspect:
   - One way valve
     Crack/damage → Replace the accelerator pump body.
   - Fuel passage
     Clog → Clean or replace.



Arm inspection

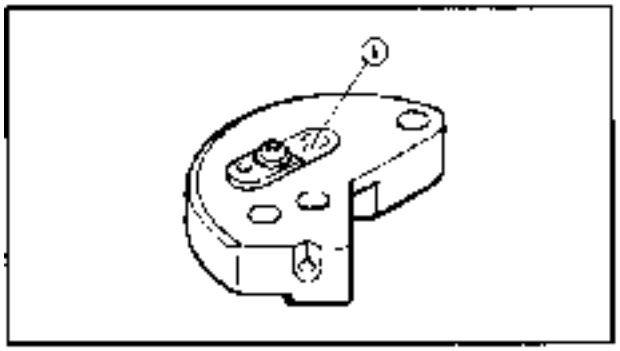
1. Inspect:
   - Arm ①
     Bends/damage → Repair or replace.
2. Measure:
   - Arm height ⓐ

Arm height:
0 ~ 0.2 mm (0 ~ 0.008 in)



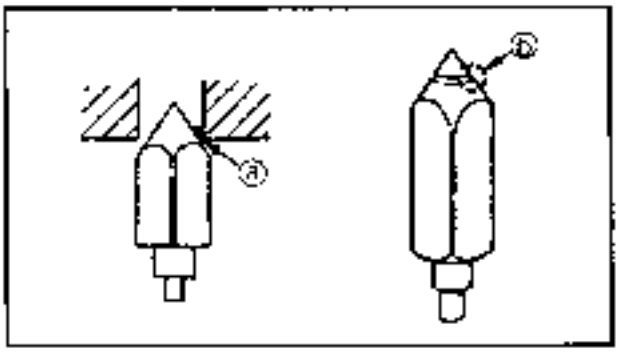
NOTE:

- Measure the distance between the surface of the carburetor body ⓑ and the top surface of the arm.
- The arm should be resting on the needle valve, but not compressing it.



Regulator body inspection

1. Inspect:
   - Regulator body
     Contaminants → Clean
     Damage → Replace.
   - Valve (clear film) ①
     Damage → Replace.



Needle valve inspection

1. Inspect:
   - Needle valve
   - Needle valve seat
     Contaminants ⓐ → Clean.
     Wear ⓑ → Replace.

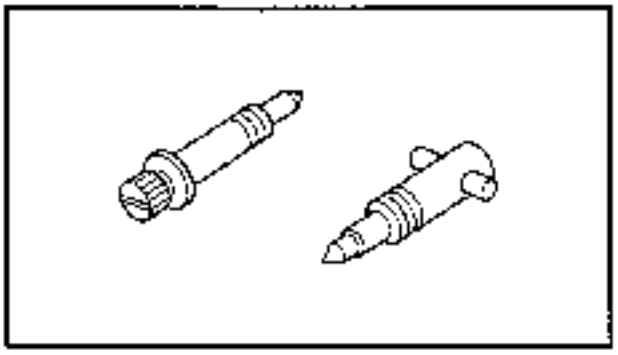
NOTE:

Always replace the needle valve and needle valve seat as a set.

Jet and carburetor body inspection

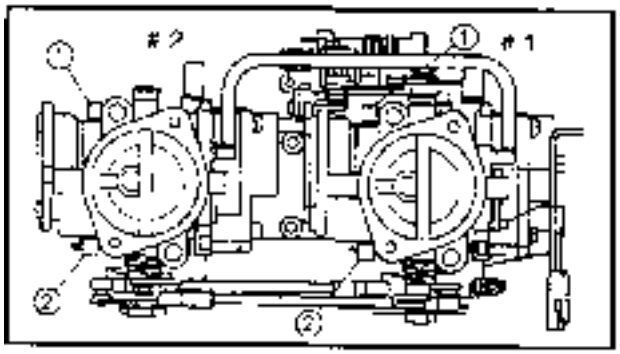
1. Inspect:
   - Main jet
   - Pilot jet
   - Carburetor body
     Clog/contaminants → Clean.
     Damage/wear → Replace.

Do not use a steel wire to clean the jets. This may enlarge the jet diameters and seriously affect performance.



High- and low-speed adjusting screw inspection

1. Inspect:
   - High-speed adjusting screw
   - Low-speed adjusting screw
     Bends/damage/wear → Replace.



High- and low-speed adjusting screw adjustment

1. Adjust:
   - High-speed adjusting screw
   - Low-speed adjusting screw

Adjustment steps:
- Screw in the high-speed adjusting screw ① and the low-speed adjusting screw ② until they are lightly seated.
- Back out the screws by the specified number of turns.

High-speed adjusting screw:
1/2 turns out
Low-speed adjusting screw:
#1: 1-5/8, #2: 1-3/4 turns out

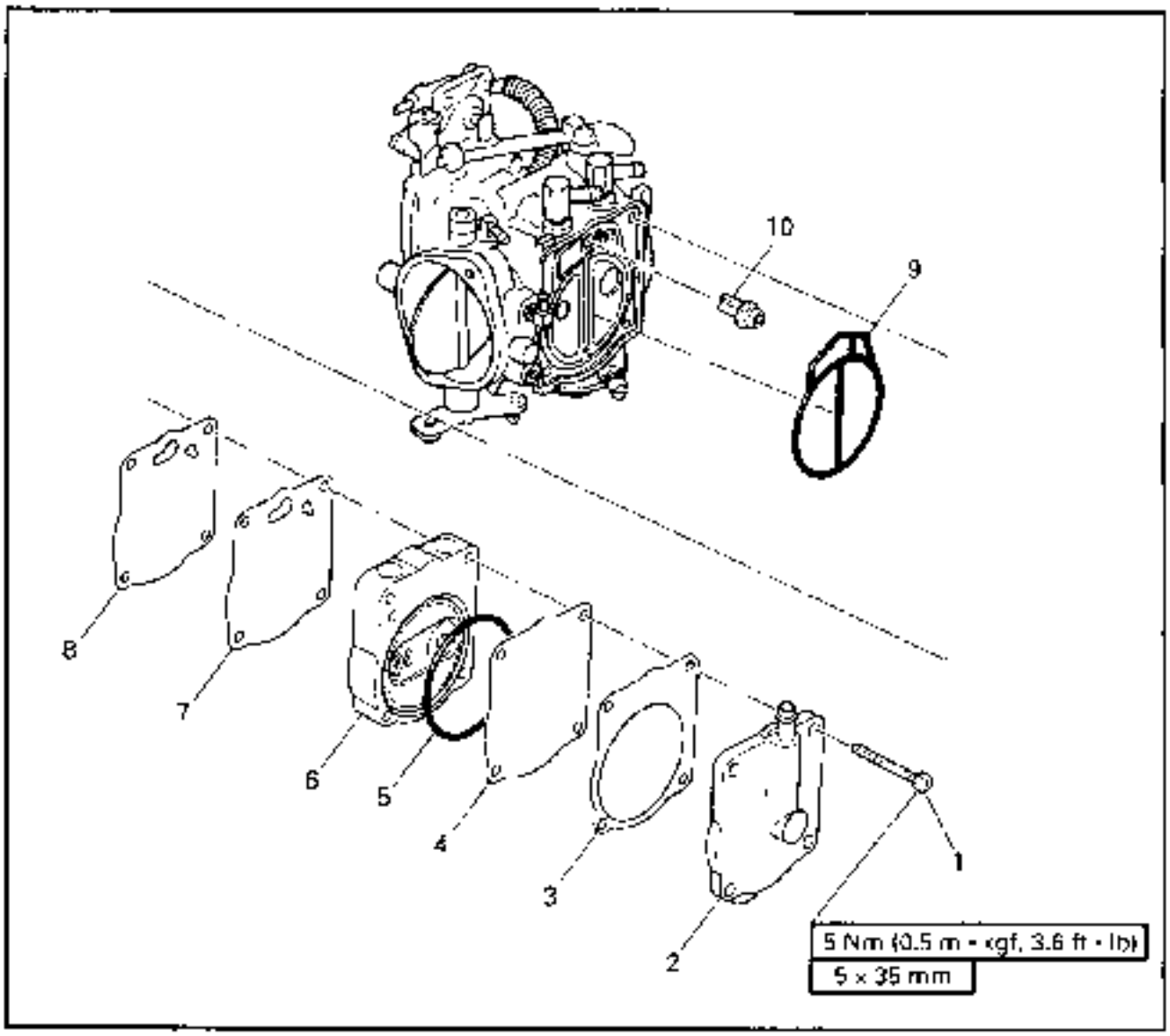
Carburetor assembly

1. Adjust:
   - Trolling speed

   Refer to "FUEL SYSTEM" in chapter 3.

FUEL PUMP

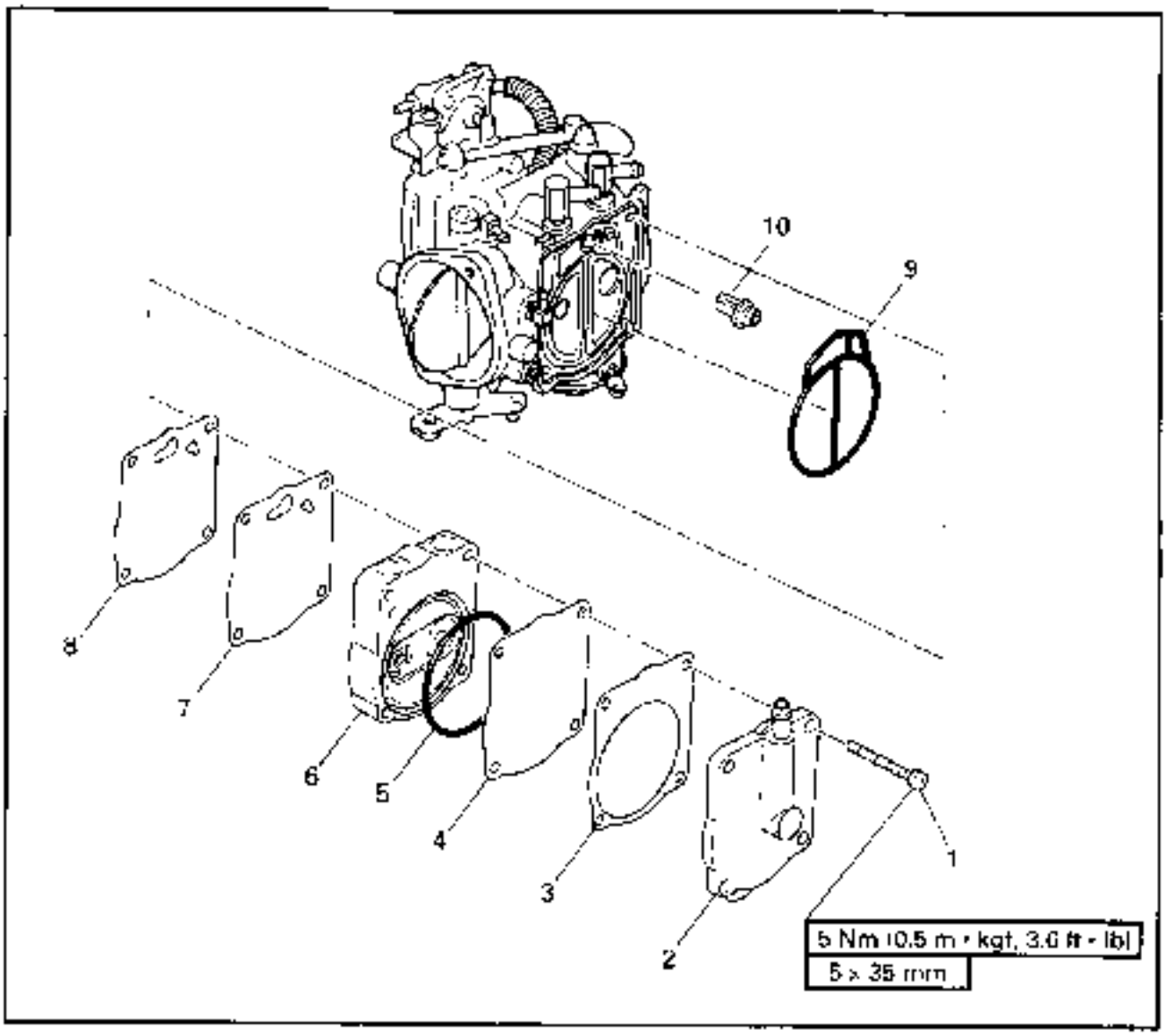
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	FUEL PUMP DISASSEMBLY		Follow the left "Step" for disassembly.
	Carburetors		Refer to "CARBURETOR".
1	Screw	4	
2	Fuel pump cover	1	
3	Gasket	1	Not reusable
4	Diaphragm	1	
5	O-ring	1	
6	Diaphragm body	1	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
7	Rubber diaphragm	1	
8	Diaphragm	1	
9	Packing	1	
10	Fuel filter	1	
			Reverse the disassembly steps for assembly.

SERVICE POINTS

Fuel pump inspection

1. Inspect:
   - Diaphragm
   - Rubber diaphragm
   - Diaphragm body

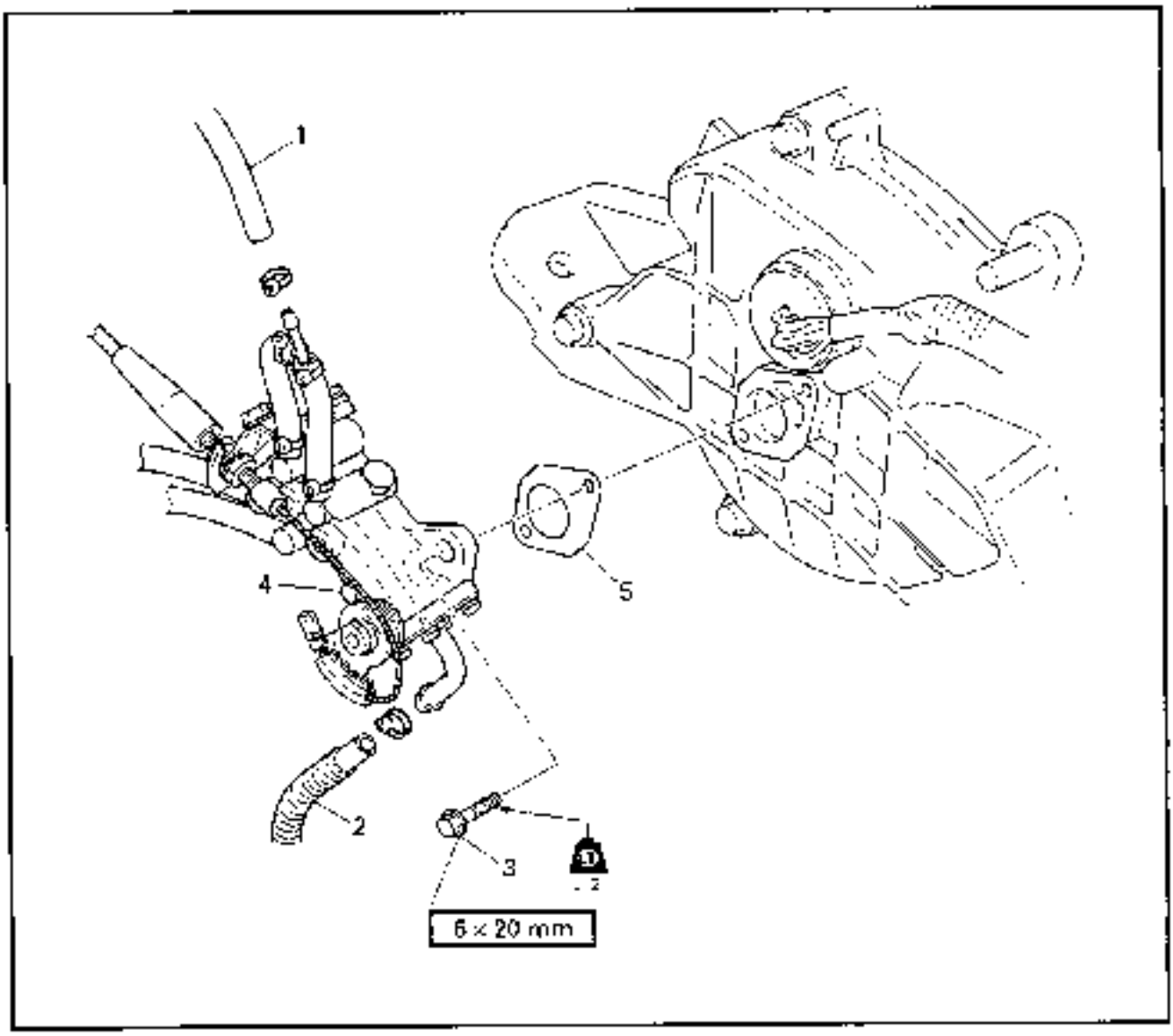
   Damage → Replace.

Fuel filter inspection

1. Inspect:
   - Fuel filter

   Clog/contaminants → Clean.
   Damage → Replace.

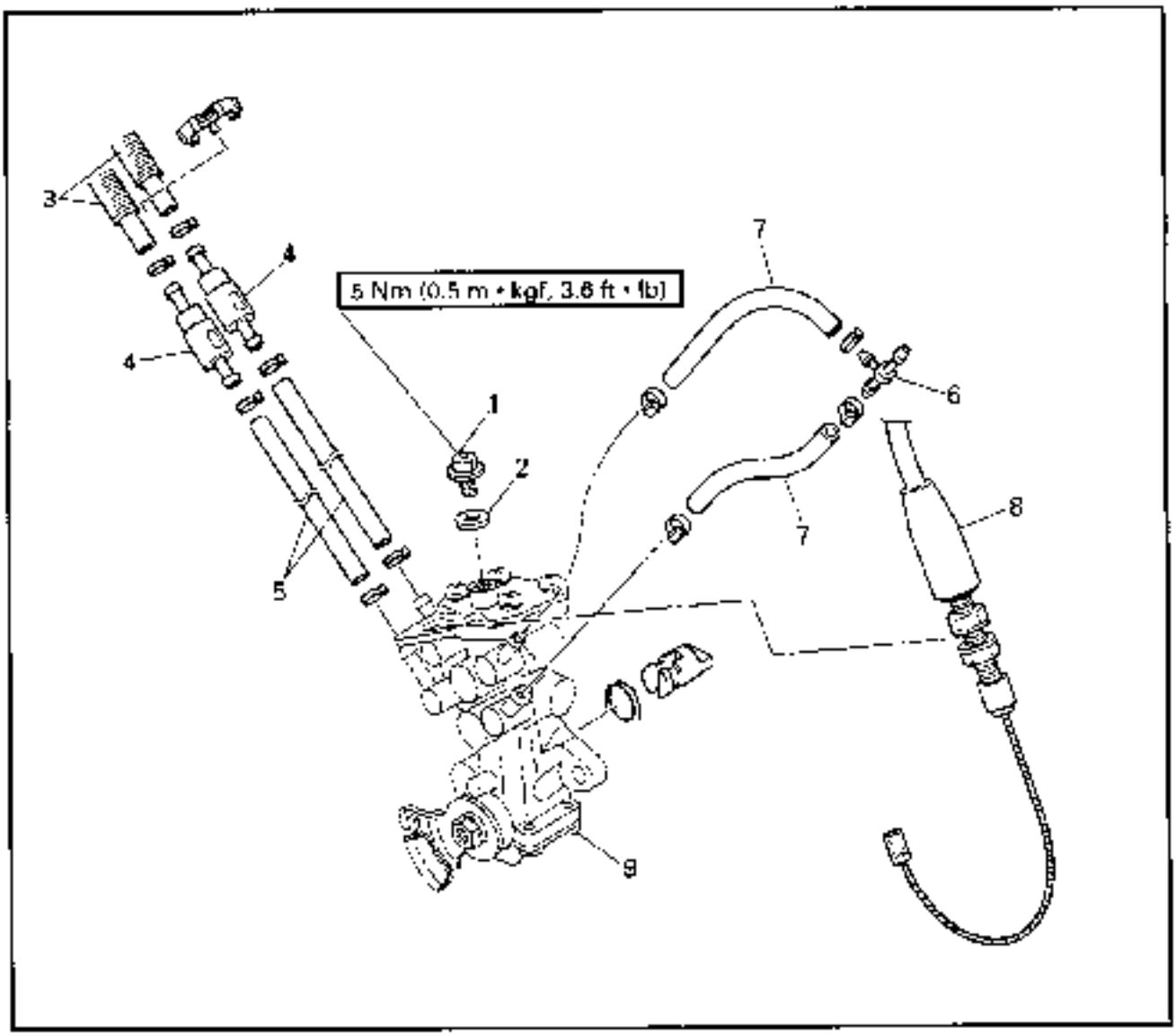
OIL PUMP
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	OIL PUMP REMOVAL		Follow the left "Step" for removal.
	Intake silencer		Refer to "INTAKE SILENCER".
	Exhaust chamber assembly		Refer to "EXHAUST CHAMBER ASSEMBLY" in chapter 5.
	Oil pump cable and oil feed hose		Refer to "CARBURETOR UNIT".
1	Oil return hose	1	
2	Oil hose	1	
3	Bolt	2	
4	Oil pump assembly	1	
5	Gasket	1	**Not reusable**
			Reverse the removal steps for installation.

EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	OIL PUMP HOSES AND CABLE REMOVAL		Follow the left "Step" for removal.
1	Air bleed screw	1	
2	Gasket	1	
3	Oil feed hose 1	2	
4	Check valve	2	
5	Oil feed hose 2	2	
6	Hose joint	1	
7	Oil return hose	2	
8	Oil pump cable	1	
9	Oil pump	1	
			Reverse the removal steps for installation.

SERVICE POINTS

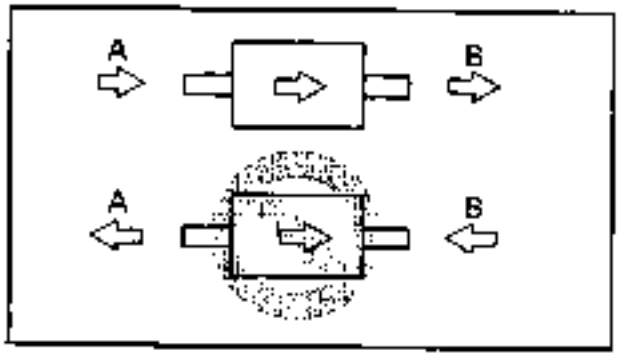
Oil pump inspection

1. Inspect:
   - Oil pump
     Contaminants → Clean.
     Damage/wear → Replace.
   - Oil pump joint piece
     Damage/wear → Replace.

Oil hose inspection

1. Inspect:
   - Oil hose
     Cracks/damage → Clean.

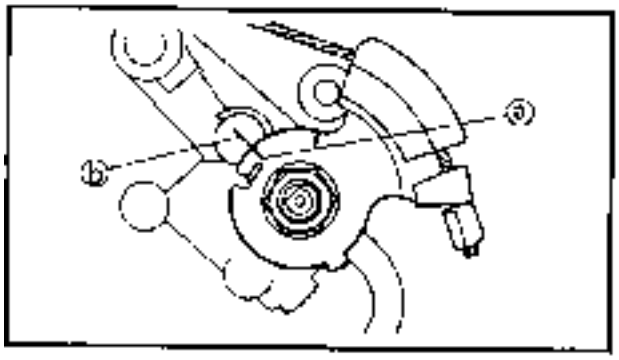
If the oil feed hoses are not full of oil, fill them up.



Check valve inspection

1. Check:
   - Check valve
     Faulty → Replace

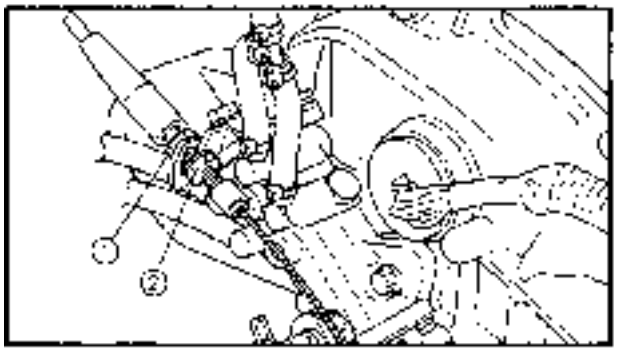
Checking steps:
- Connect a hose to the end of check valve "A" and blow into it.
  Air should come out from end "B"
- Connect the hose to the end of check valve "B" and blow into it.
  Air should not come out from end "A".

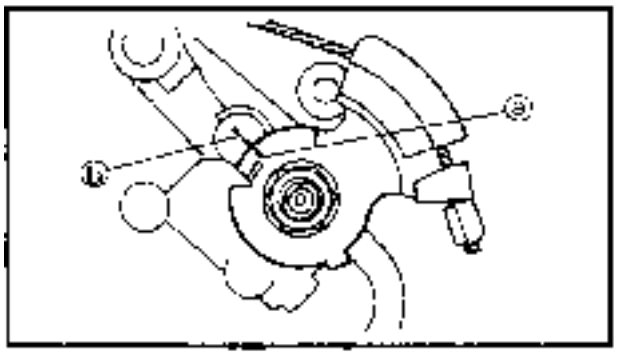


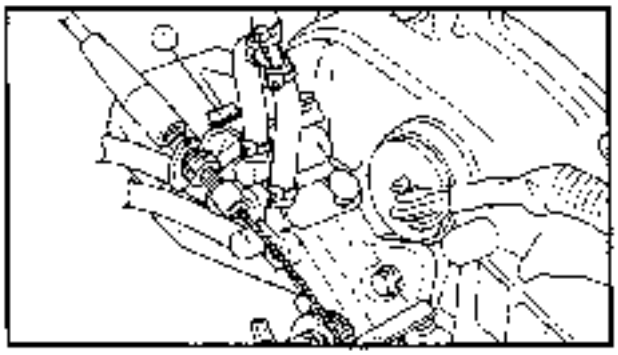
Oil pump cable adjustment

1. Check.
   - Oil pump lever position
     Incorrect → Adjust.

Checking steps:
- Fully close the carburetor throttle valves.
- Check that the mark ⓐ on the oil pump lever is aligned with the mark ⓑ on the oil pump body.







2. Adjust:
   - Oil pump cable

Adjustment steps:
- Loosen the locknut ① and the adjusting nut ②.
- Fully close the carburetor throttle valves.
- Adjust the oil pump cable so that the mark ⓐ on the oil pump lever is aligned with the mark ⓑ on the oil pump body.
- Tighten the adjusting nut and locknut.

Oil injection pump air bleeding

1. Bleed:
   - Air

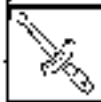
Air bleeding steps:
- Place rags around the air bleed screw ① to catch any oil that might spill.
- Fill the oil tank with the recommended oil.

NOTE.

If the oil pump is replaced or the oil suction hose is reinstalled, bleed air from the oil suction hose by removing it from the oil pump.
After bleeding the air, reconnect the hose with a locking tie.

Recommended engine oil:
YAMALUBE 2-W or an equivalent TC-W3 certified outboard oil

- Loosen the air bleed screw ① two full turns and make sure that both the oil and air bubbles flow out.
- When there are no air bubbles left, tighten the air bleed screw.
- Wipe up any spilt oil.



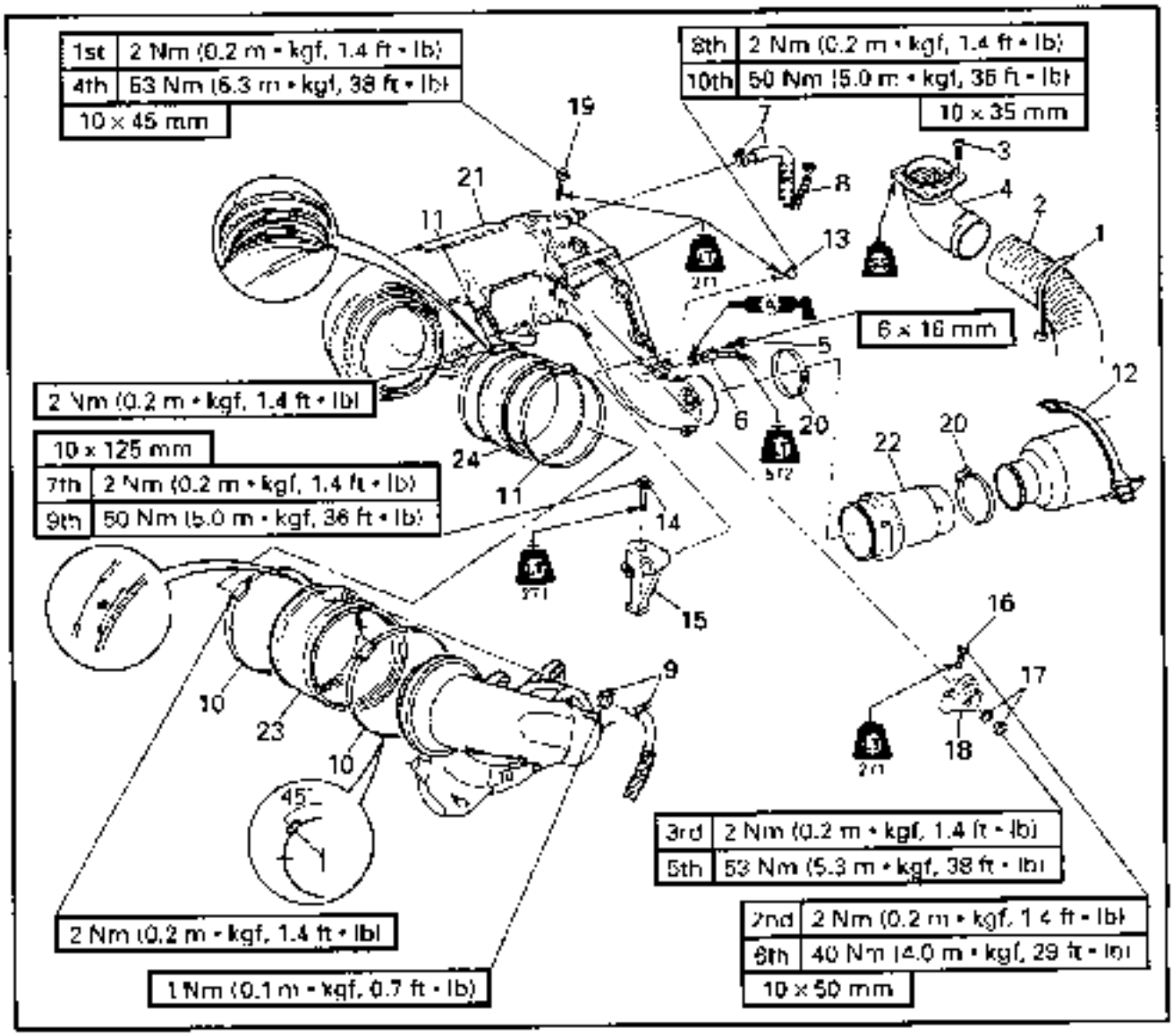
Air bleed screw:
5 Nm (0.5 m • kgf, 3.6 ft • lb)

Do not run the engine if oil does not flow out of the air bleed screw. Inspect the oil pump hoses for proper routing and make sure there are no restrictions in the line.

CHAPTER 5
POWER UNIT

EXHAUST CHAMBER ASSEMBLY

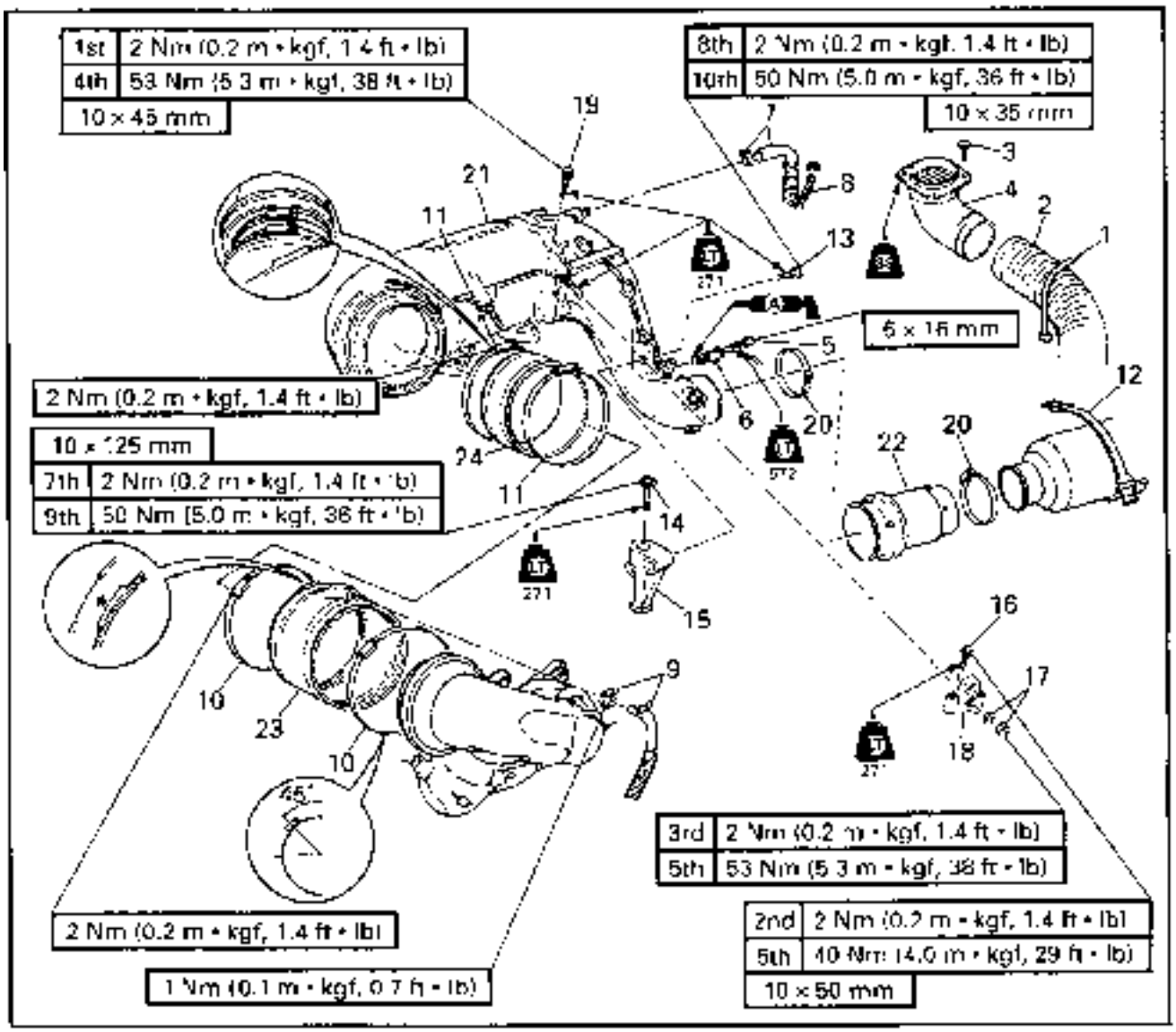
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

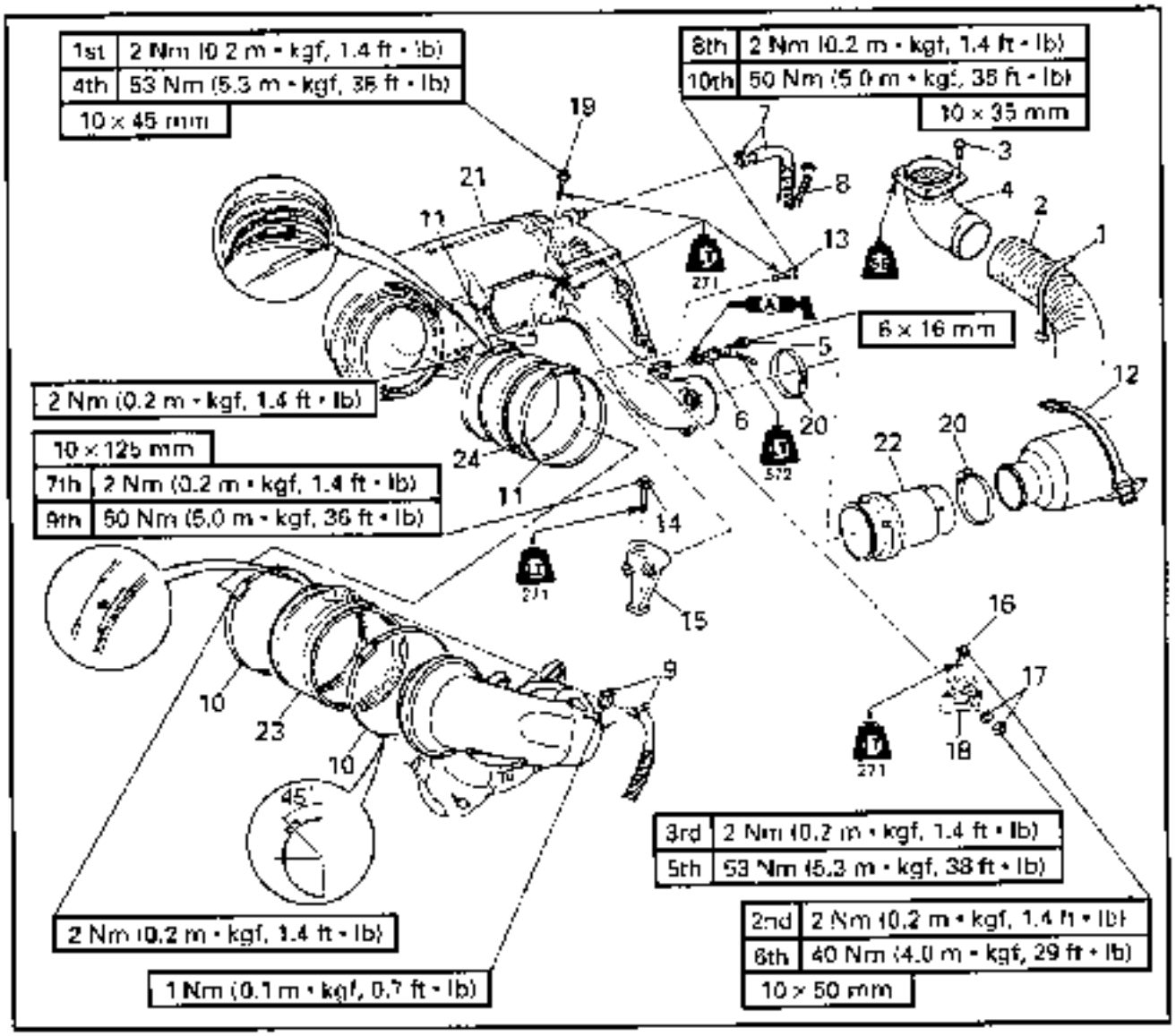
Step	Procedure/Part name	Q'ty	Service points
	EXHAUST CHAMBER ASSEMBLY REMOVAL		Follow the left "Step" for removal.
1	Band	1	
2	Ventilation hose	1	
3	Screw	4	
4	Ventilation duct	1	
5	Bolt	2	
6	Thermo switch	1	
7	Clamp/water hose	1/1	
8	Grease hose	1	

EXPLODED DIAGRAM



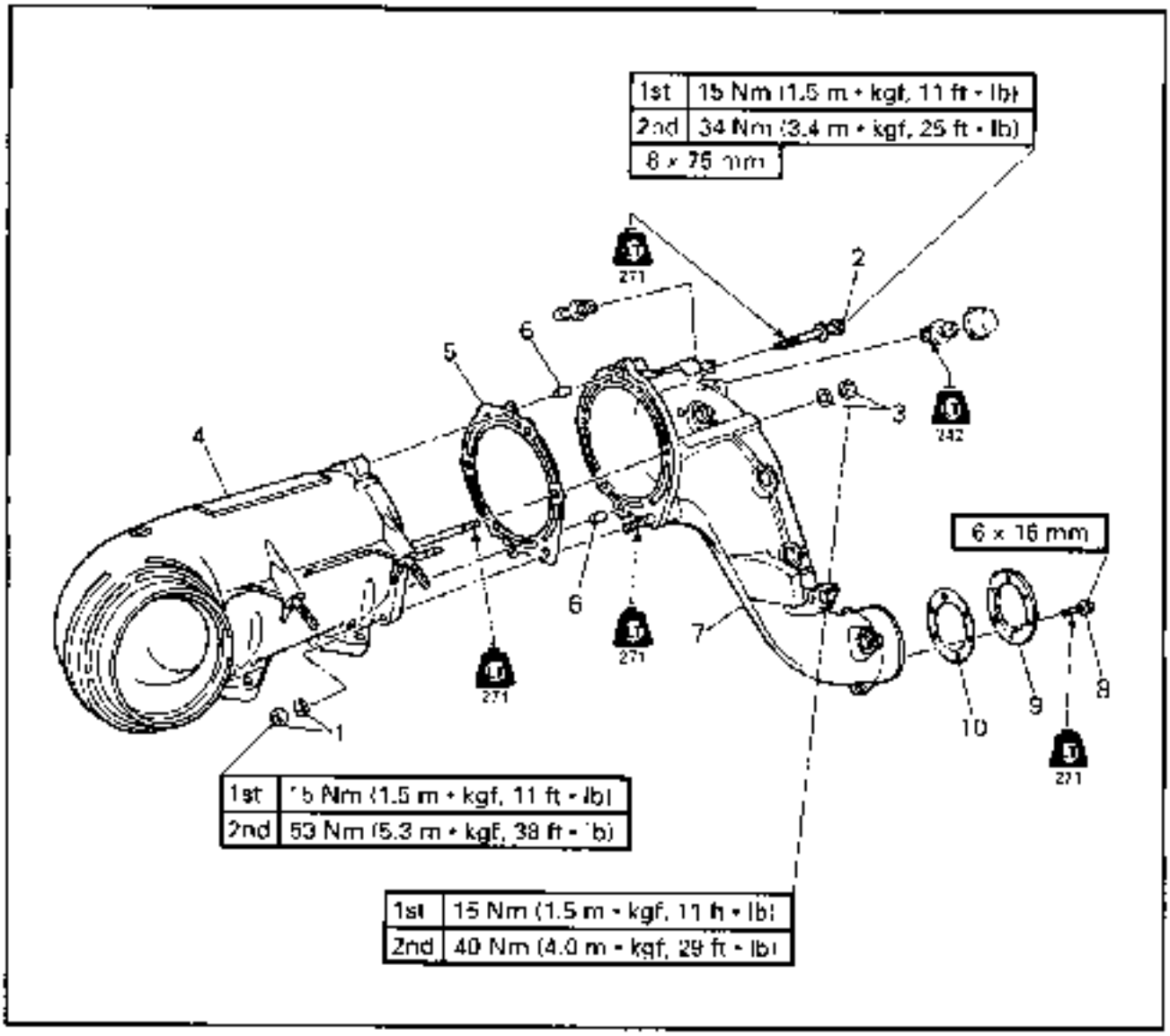
Step	Procedure/Part name	Q'ty	Service points
9	Clamp/water hose	1/1	
10	Hose clamp	2	
11	Hose clamp	2	Slide the outer exhaust joint.
12	Water lock band	1	
13	Bolt	1	
14	Bolt	1	
15	Muffler stay 3	1	
16	Bolt	4	
17	Nut/washer	2/2	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
18	Muffler stay 1	2	**NOTE:** Make sure to remove spark plugs before removing the muffler stay 1.
19	Bolt	2	
20	Hose clamp	2	
21	Exhaust chamber assembly	1	
22	Rubber joint	1	Slide the water lock to back
23	Outer exhaust joint	1	
24	Inner exhaust joint	1	
			Reverse the removal steps for installation.

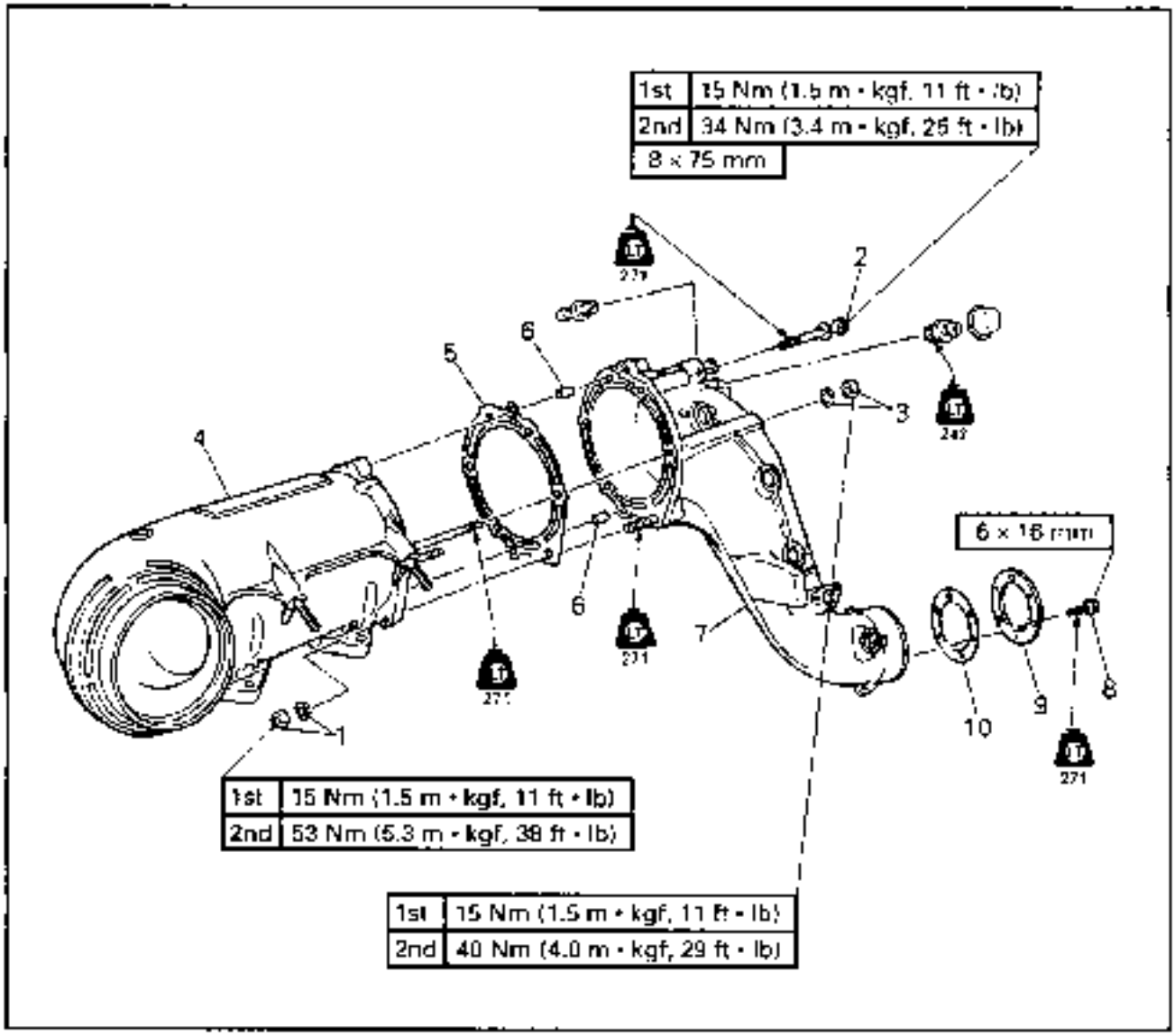
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	EXHAUST CHAMBER DISASSEMBLY		Follow the left "Step" for disassembly.
1	Nut/washer	1/1	
2	Bolt	3	
3	Nut/washer	2/2	
4	Exhaust chamber	1	
5	Gasket	1	**Not reusable**
6	Pin	2	

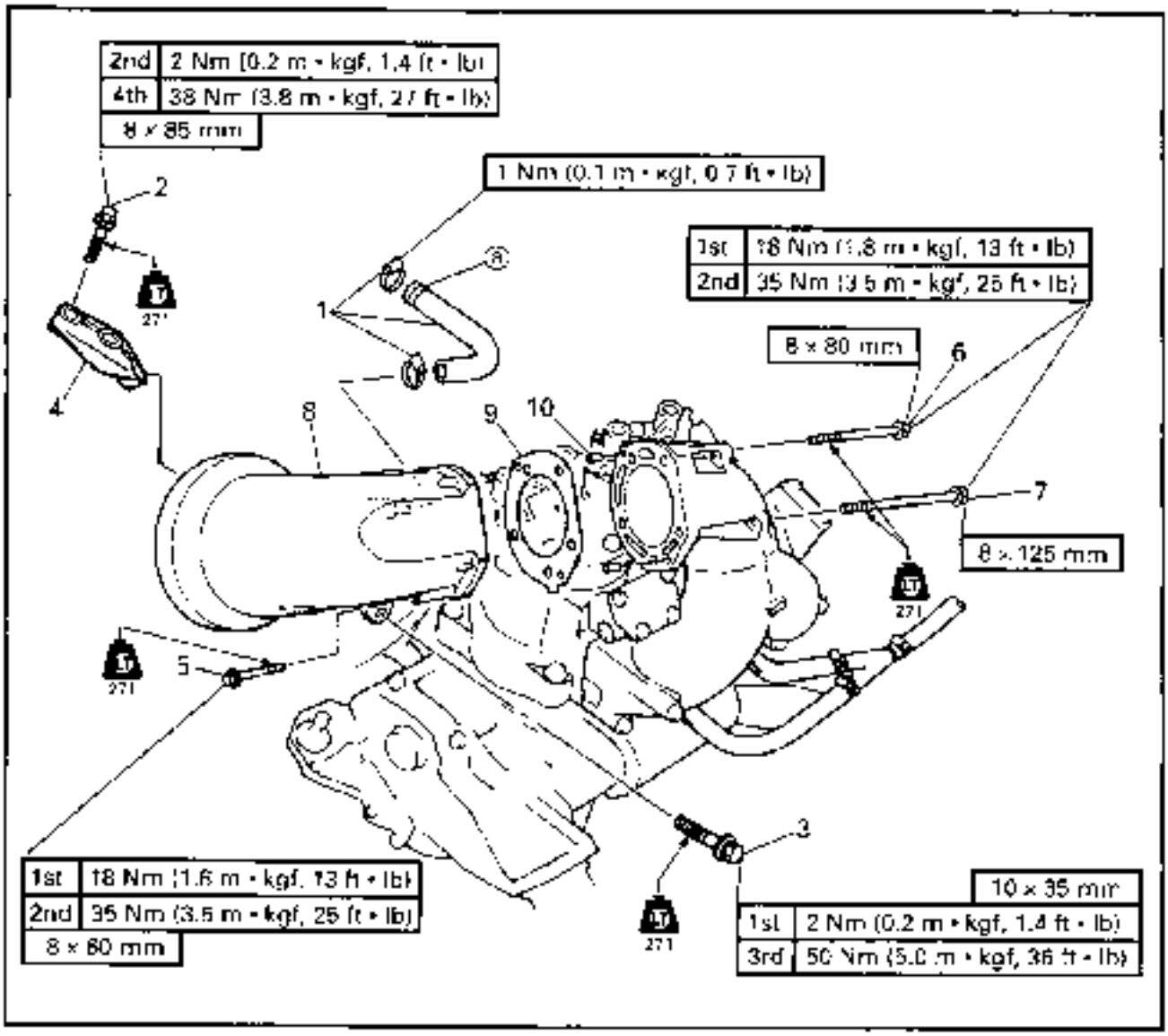
EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
7	Muffler	1	
8	Screw	3	
9	Plate	1	
10	Gasket	1	**Not reusable**
			Reverse the disassembly steps for assembly.

EXHAUST CHAMBER JOINT

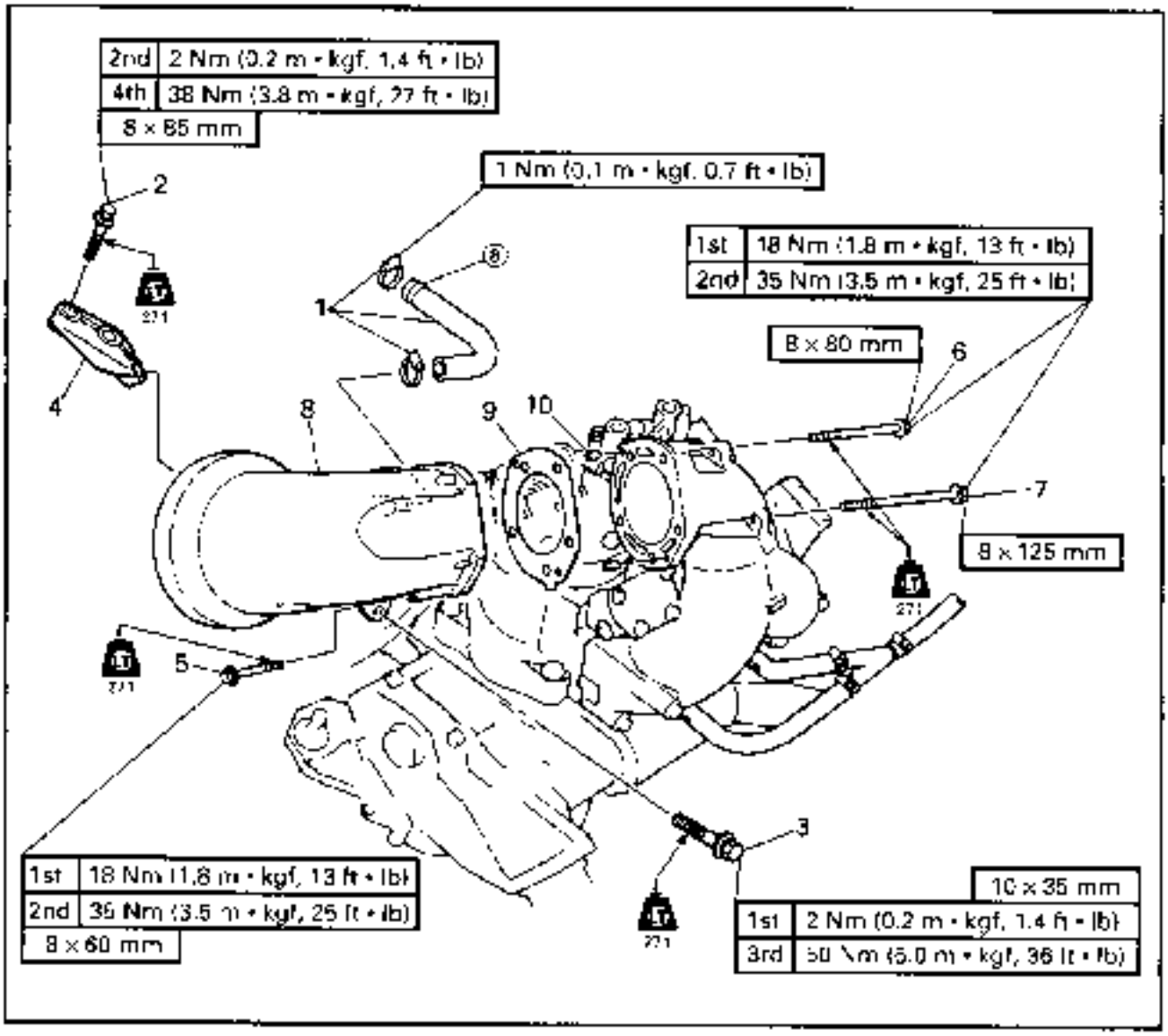
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

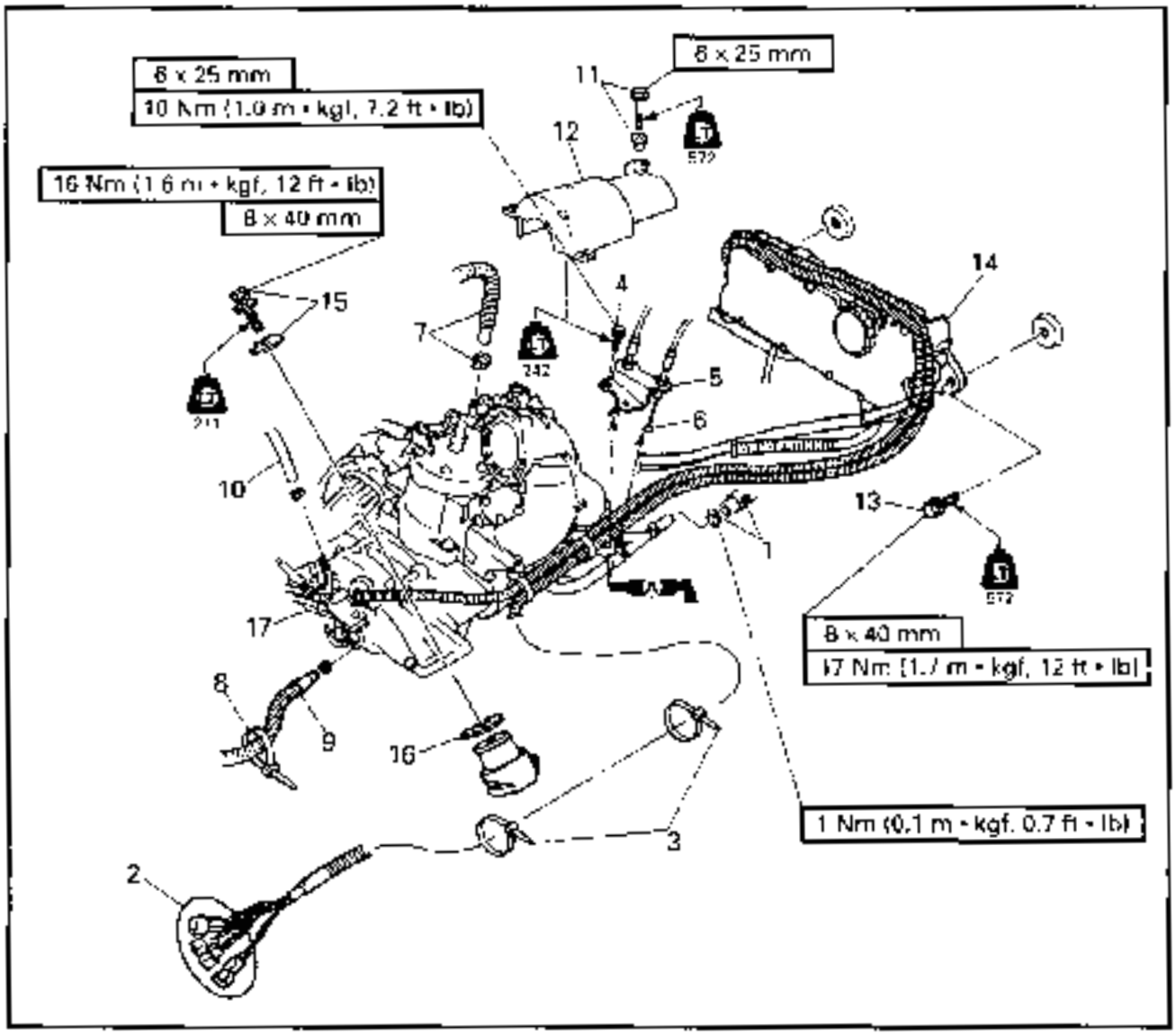
Step	Procedure/Part name	Q'ty	Service points
	EXHAUST CHAMBER JOINT REMOVAL		Follow the left "Step" for removal.
	Exhaust chamber assembly		Refer to "**EXHAUST CHAMBER ASSEMBLY**".
1	Clamp/hose	2/1	ⓐ white mark
2	Bolt	2	
3	Bolt	1	
4	Muffler stay	1	
5	Bolt	1	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
6	Bolt	2	
7	Bolt	2	
8	Exhaust chamber joint	1	
9	Gasket	1	**Not reusable**
10	Pin	2	
			. Reverse the removal steps for installation.

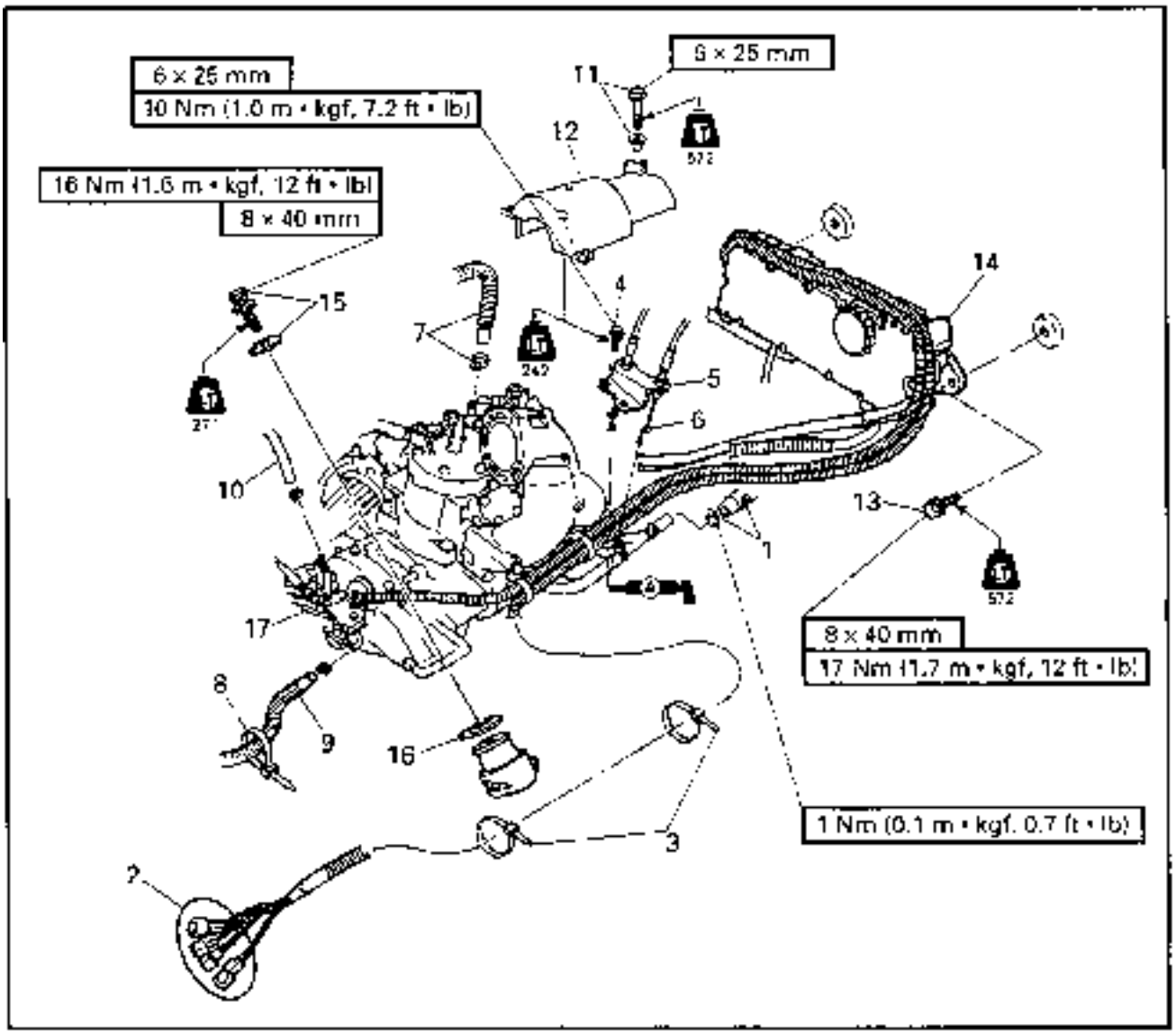
ENGINE UNIT
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	ENGINE UNIT REMOVAL		Follow the left "Step" for removal.
	Exhaust chamber joint		Refer to "EXHAUST CHAMBER JOINT".
	Carburetor unit		Refer to "CARBURETOR UNIT" in chapter 4.
	Battery negative and positive leads		Refer to "ELECTRICAL BOX" in chapter 7.
1	Clamp/water hose	1/1	
2	Coupler	4	
3	Band	2	
4	Bolt	2	
5	YPVS cable bracket	1	
6	YPVS cable	2	
7	Clamp/water hose	1/1	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
8	Band	1	
9	Oil hose	1	
10	Oil return hose	1	
11	Bolt/collar	1/1	
12	Coupling cover	1	
13	Bolt	2	
14	Electrical box	1	
15	Bolt/washer	4/4	
16	Shim	*	
17	Engine unit	1	
			Reverse the removal steps for installation.

*: As required

SERVICE POINTS

Shim removal

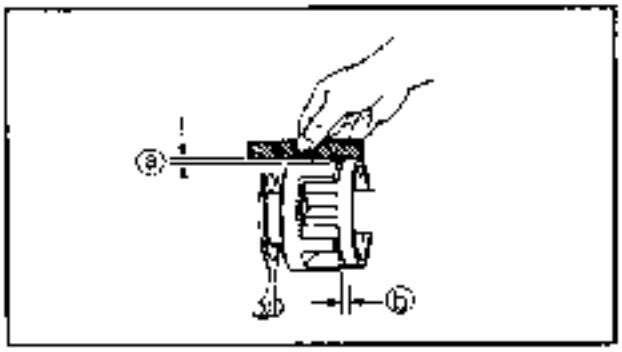
1. Remove:
   - Shims

NOTE:

To ease reassembly and coupling alignment, remove the shims and organize them in their respective groups (e.g., front right, rear left) prior to removing the mounting bolts.

Engine mount inspection

1. Inspect:
   - Engine mounts
     Cracks/damage → Replace.



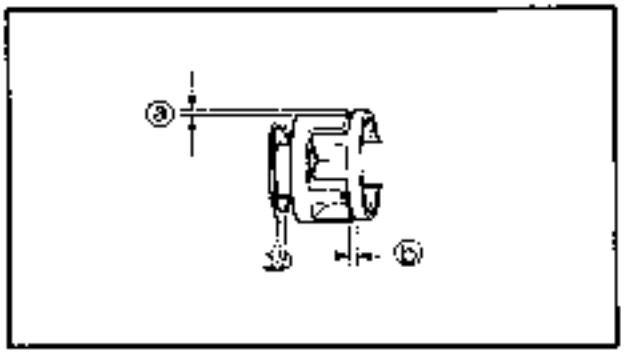
Coupling clearance inspection

1. Measure:
   - Clearance ⓐ
   - Clearance ⓑ
     (with the rubber damper)
     Out of specification → Adjust.

NOTE:

Measure the clearances with a straightedge and thickness gauge.

Clearance ⓐ:
0 ~ 0.5 mm (0 ~ 0.020 in)
Clearance ⓑ:
2 ~ 4 mm (0.079 ~ 0.157 in)

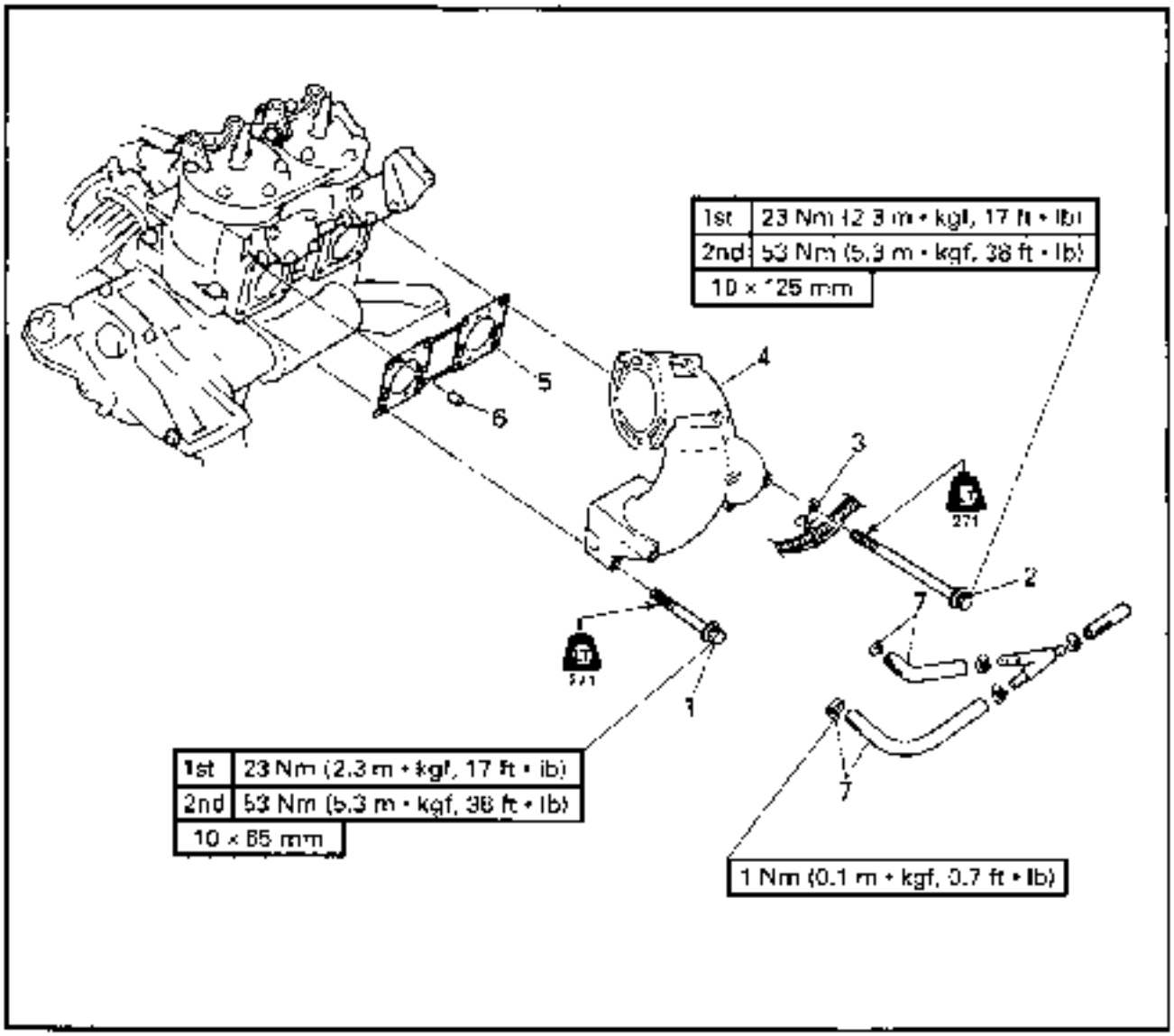


2. Adjust:
   - Clearance ⓐ and ⓑ

Adjustment steps:
- Adjust the clearance ⓐ by adding or removing shims.
- Adjust the clearance ⓑ by moving the engine unit position.

EXHAUST MANIFOLD

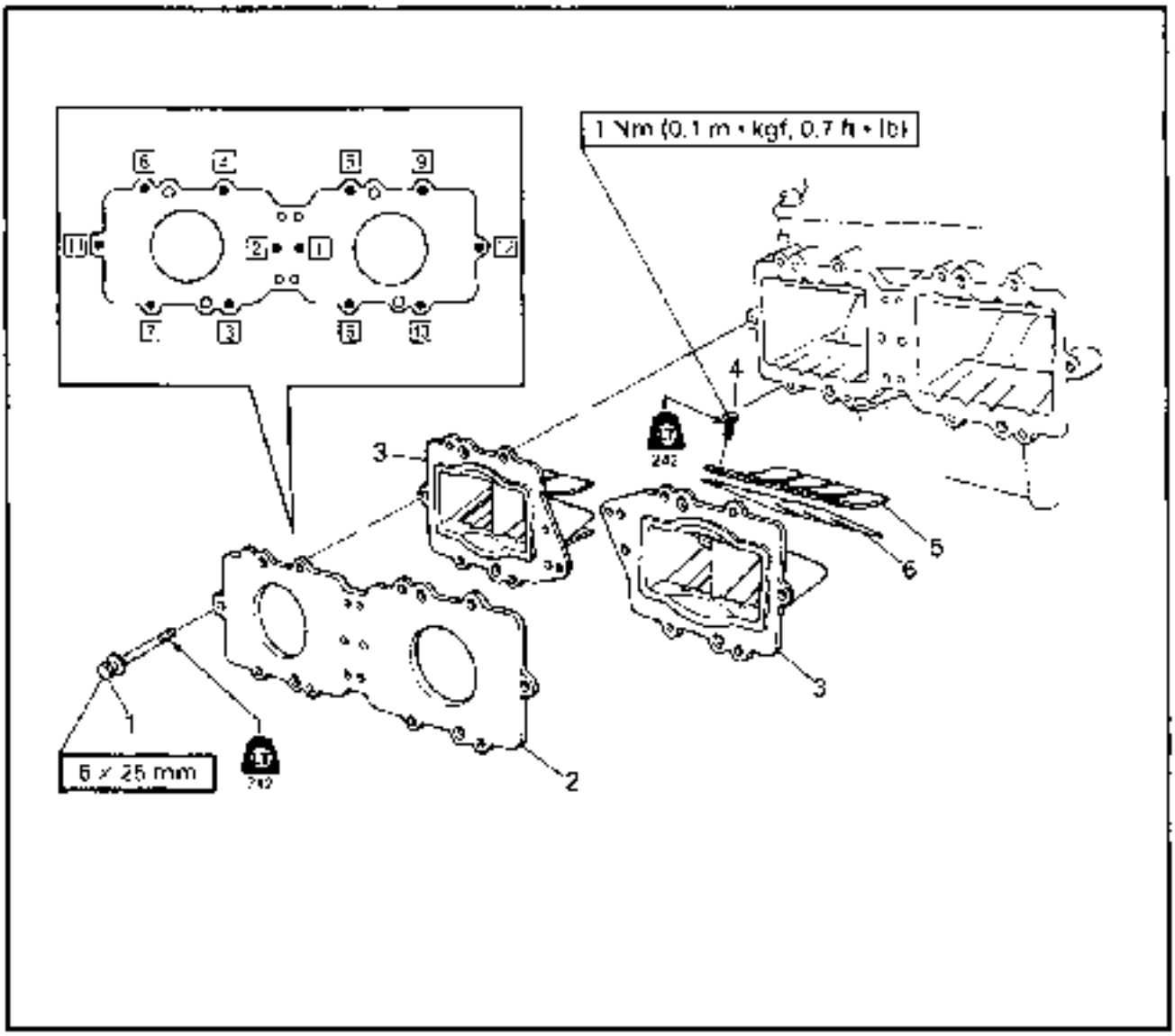
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

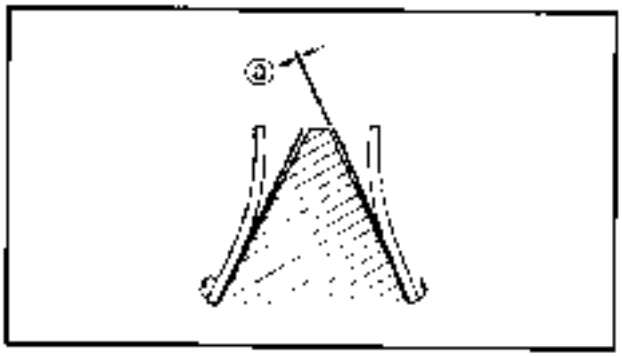
Step	Procedure/Part name	Q'ty	Service points
	EXHAUST MANIFOLD REMOVAL		Follow the left "Step" for removal.
	Engine unit		Refer to "ENGINE UNIT".
1	Bolt	4	
2	Bolt	4	
3	Wire harness bracket	2	
4	Exhaust manifold	1	
5	Gasket	1	Not reusable
6	Pin	2	
7	Clamp/hose	2/2	
			Reverse the removal steps for installation.

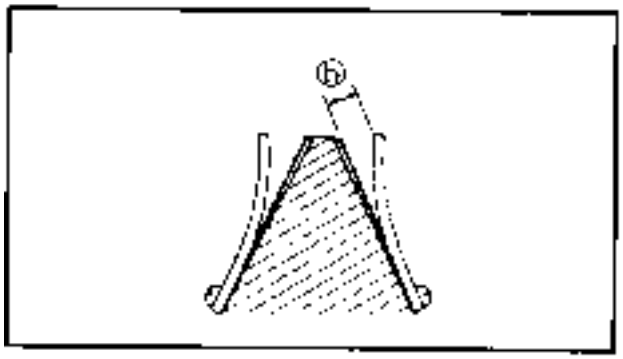
REED VALVES
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	REED VALVE REMOVAL		Follow the left "Step" for removal.
	Exhaust chamber assembly		Refer to "EXHAUST CHAMBER ASSEMBLY".
	Carburetor unit		Refer to "CARBURETOR UNIT" in chapter 4.
1	Bolt	12	**NOTE:**
2	Reed valve plate	1	Tighten the bolts in the proper sequence as shown.
3	Reed valve assembly	2	
4	Screw	16	
5	Valve stopper	4	
6	Reed valve	4	
			Reverse the removal steps for installation.





SERVICE POINTS

Reed valve inspection

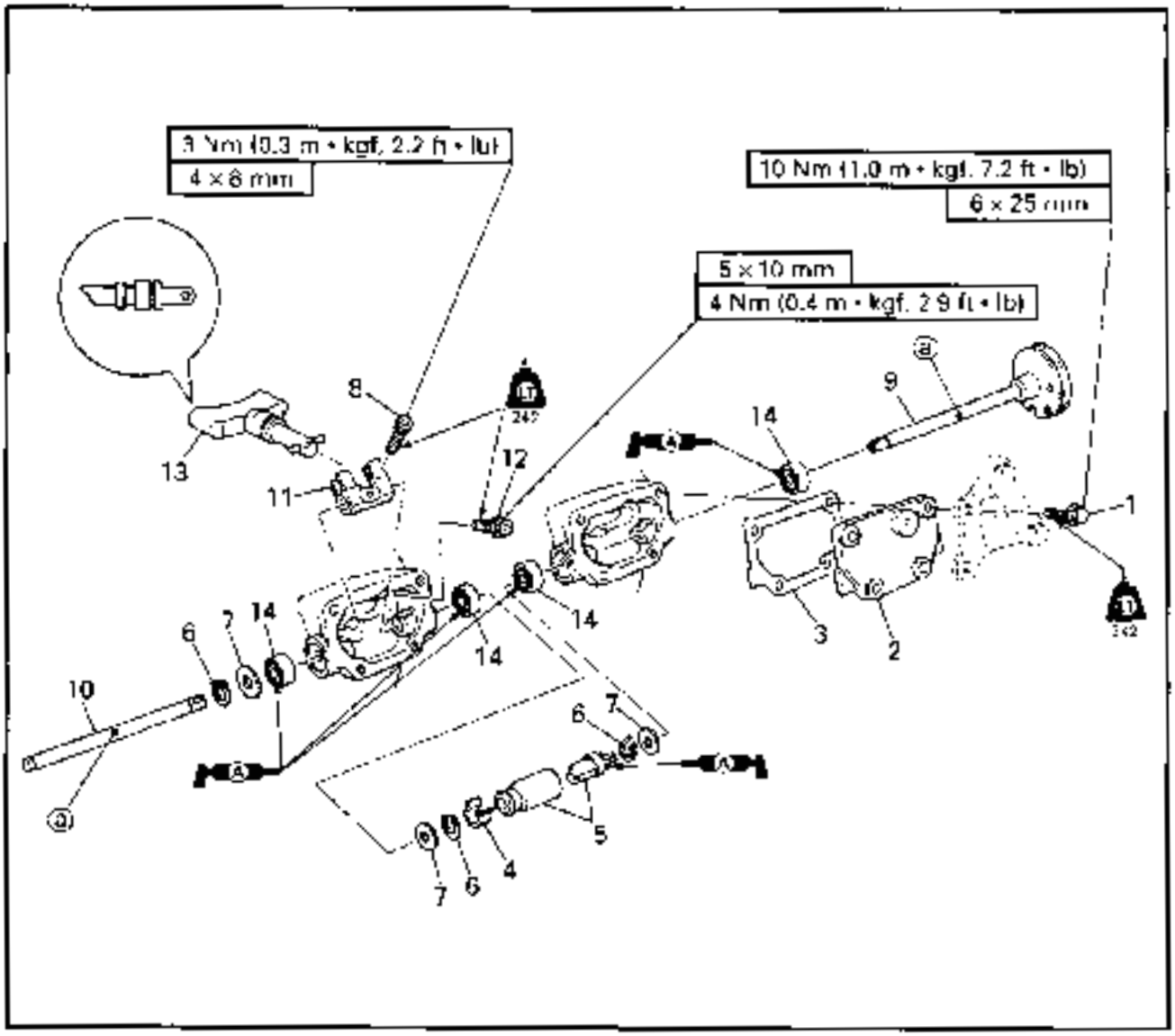
1. Inspect:
   - Reed valves
     Cracks/damage → Replace.
2. Measure:
   - Valve bending ⓐ
     Out of specification → Replace.

Max. valve bending:
0.2 mm (0.01 in)

3. Measure:
   - Valve stopper height ⓑ
     Out of specification → Adjust or replace.

Valve stopper height:
10.8 ~ 11.4 mm (0.43 ~ 0.45 in)

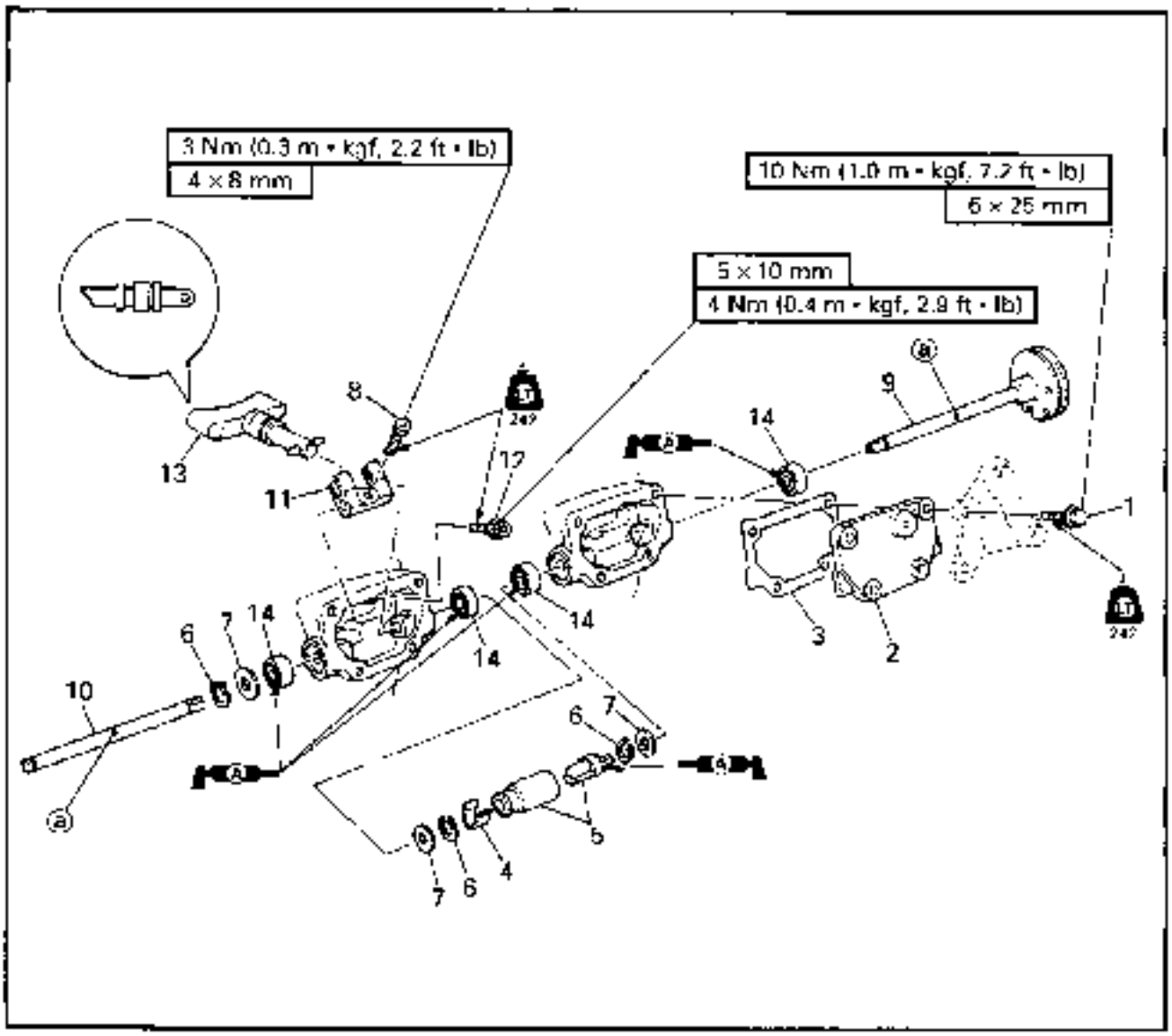
YPVS
EXPLODED DIAGRAM



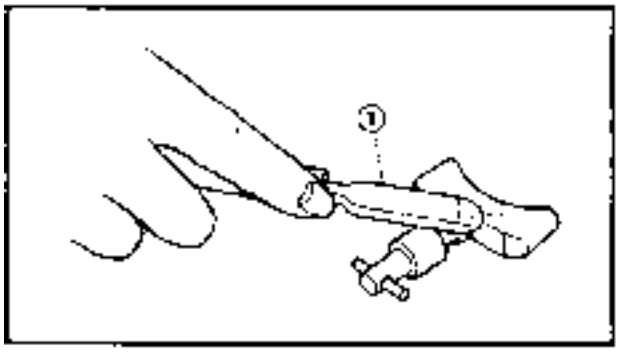
REMOVAL AND INSTALLATION CHART

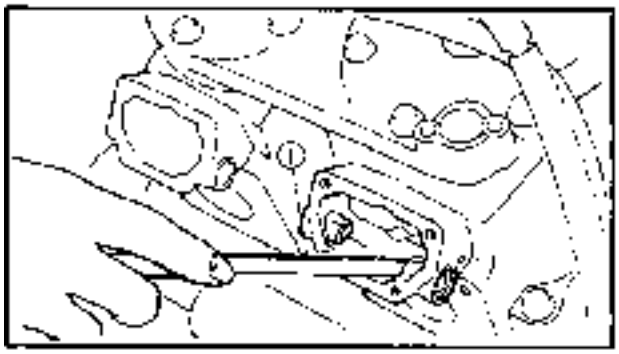
Step	Procedure/Part name	Q'ty	Service points
	YPVS REMOVAL		Follow the left "Step" for removal.
.	YPVS cable		Refer to "ENGINE UNIT".
.	Exhaust manifold		Refer to "EXHAUST MANIFOLD".
1	Bolt	8	
2	YPVS valve cover	2	
3	Gasket	2	Not reusable
4	Spacer	1	
5	Link joint/cover	1/1	
6	Circlip	3	Not reusable
7	Washer	3	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
8	Bolt	2	**NOTE:** During installation, align the hole ⓐ in the YPVS shaft with the bolt.
9	Shaft 2	1	
10	Shaft 1	1	
11	YPVS valve lever	2	
12	Bolt	2	
13	YPVS valve assembly	2	
14	Oil seal	4	**NOTE:** If the YPVS shaft is removed, the oil seal must be replaced.
			Reverse the removal steps for installation.





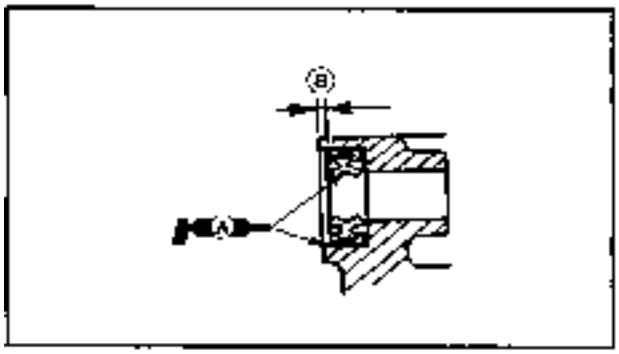
SERVICE POINTS

YPVS valve inspection

1. Eliminate:
   - Carbon deposits
     (with a rounded scraper ①)

Do not use a sharp instrument to avoid damaging or scratching the surfaces.

2. Inspect:
   - YPVS valve assembly
     Crack/damage/wear → Replace.

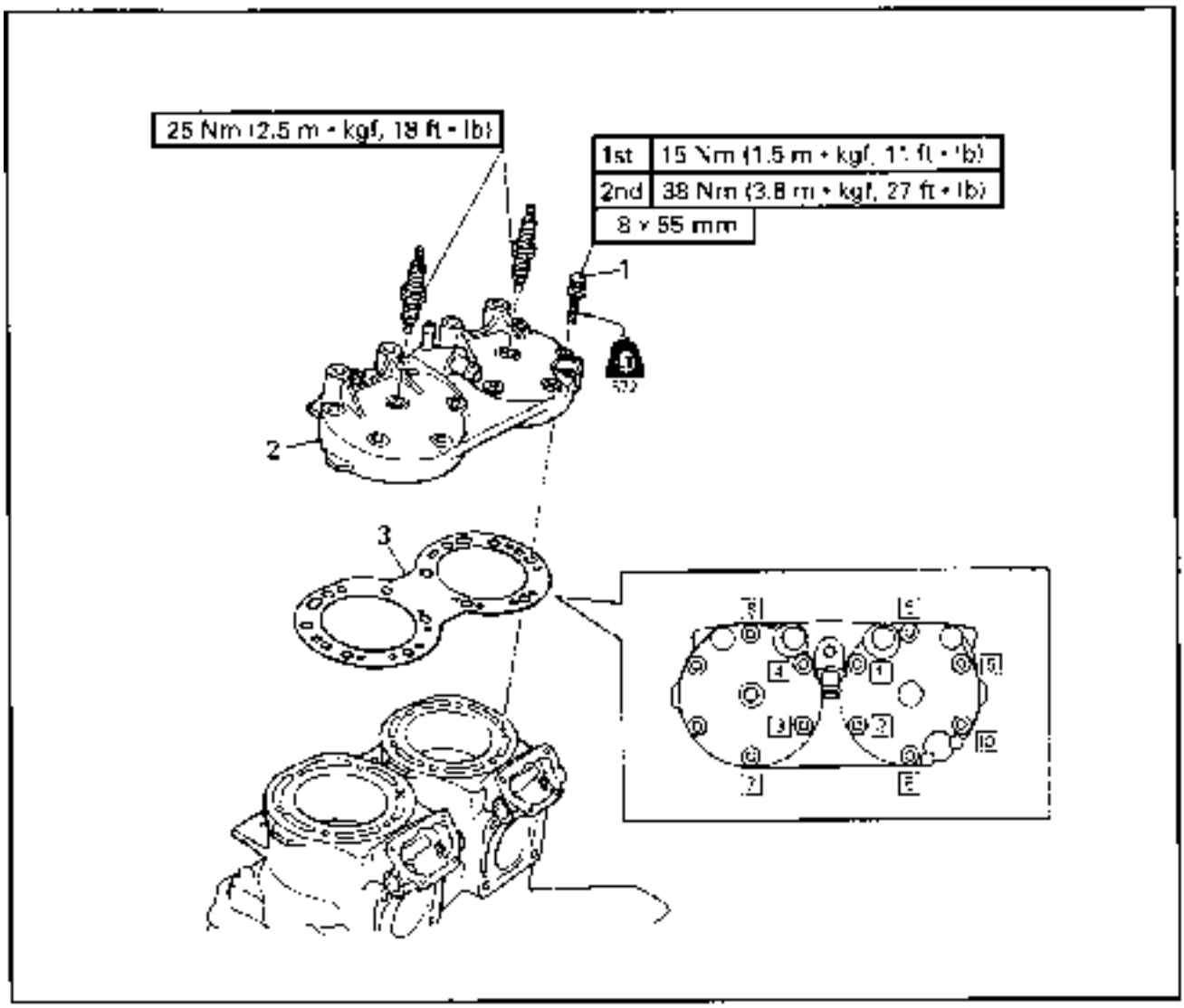


YPVS valve installation

1. Install:
   - Oil seal

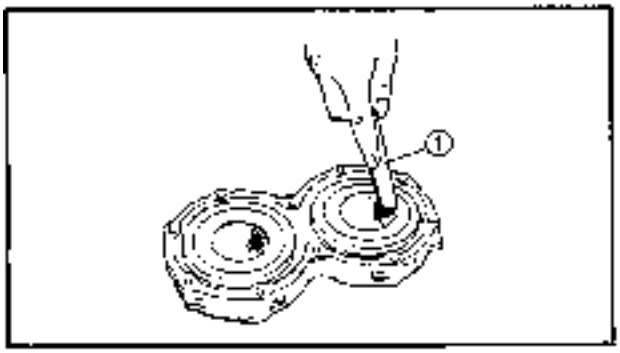
	Distance ⓐ: **1.0 ~ 1.5 mm (0.04 ~ 0.06 in)**

CYLINDER HEAD
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	CYLINDER HEAD REMOVAL		Follow the left "Step" for removal.
	Exhaust manifold		Refer to "EXHAUST MANIFOLD".
1	Bolt	10	**NOTE:** Tighten the bolts in the proper sequence as shown and in two stages.
2	Cylinder head	1	
3	Gasket	1	**Not reusable**
			Reverse the removal steps for installation.



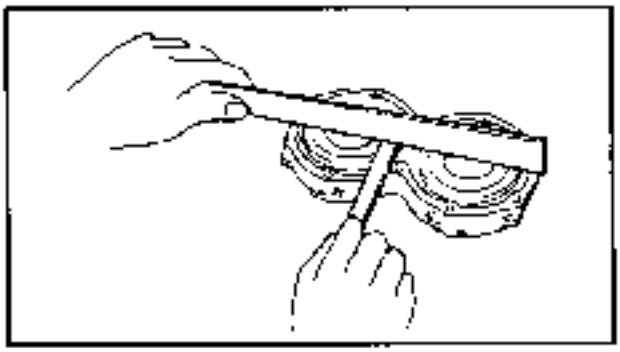
SERVICE POINTS

Cylinder head inspection

1. Eliminate:
   - Carbon deposits
     (with a rounded scraper (1))

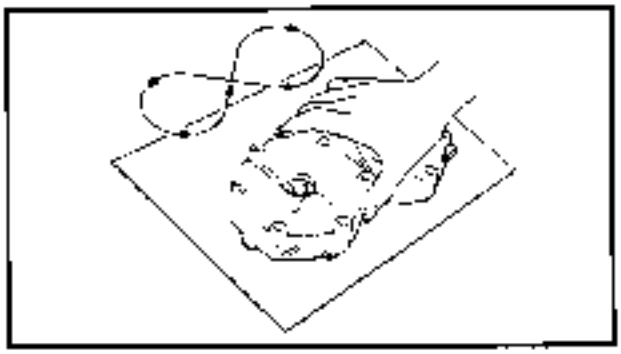
Do not use a sharp instrument to avoid damaging or scratching the cylinder head or spark plug bore threads.

2. Inspect:
   - Cylinder head water jacket
     Corrosion/mineral deposits → Clean or replace.



3. Measure:
   - Cylinder head warpage
     (with a straightedge and thickness gauge)
     Out of specification/score marks → Resurface.

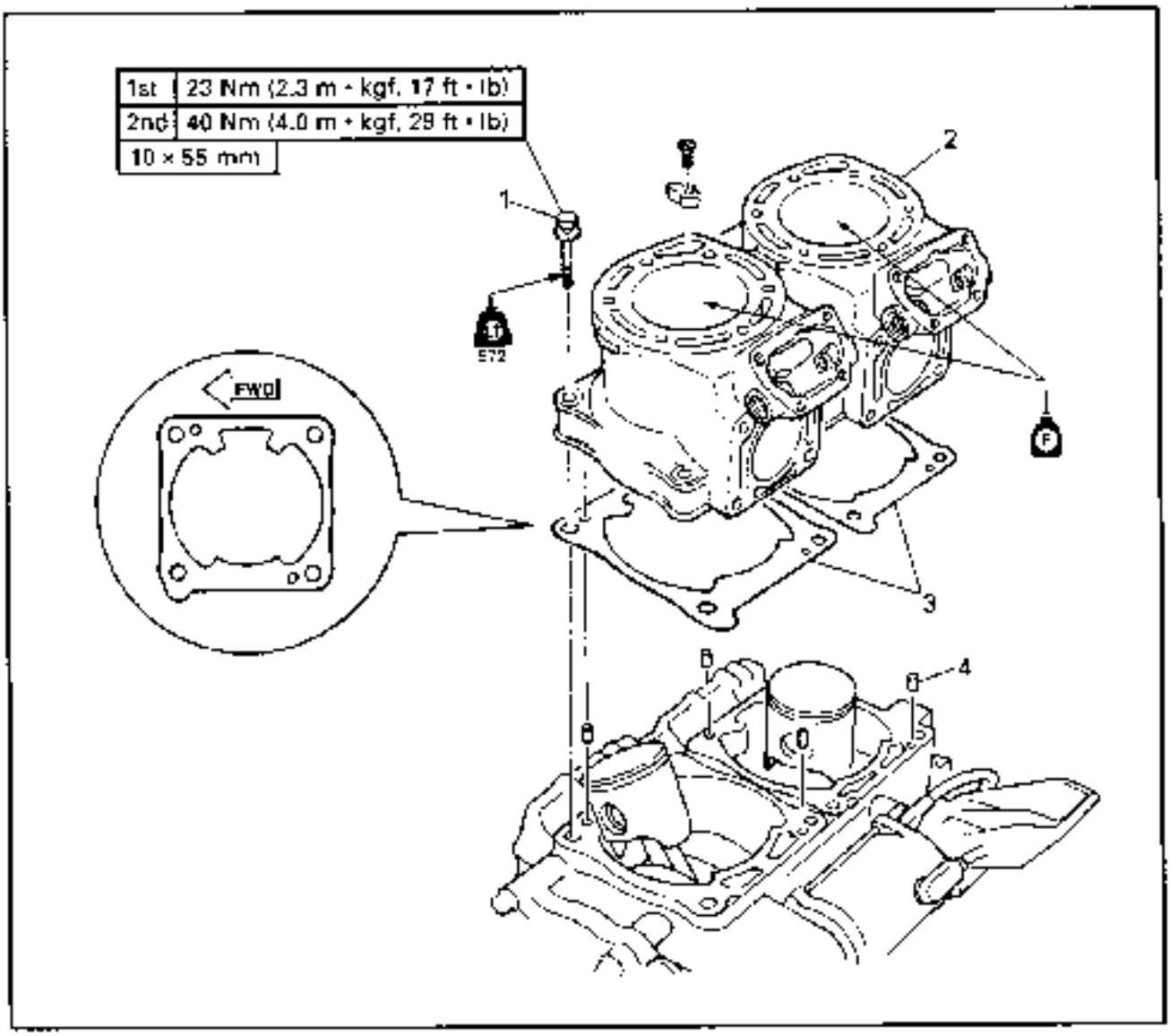
Warpage limit:
0.1 mm (0.004 in)



NOTE:

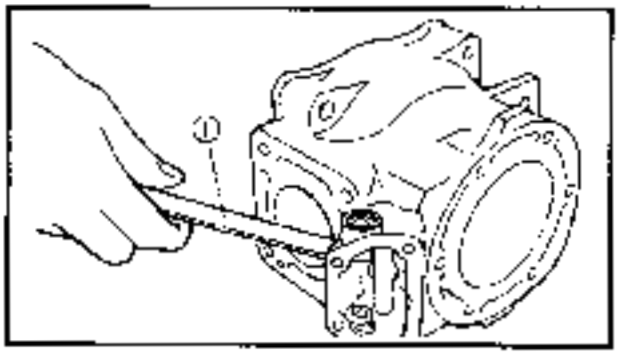
Place a 400 ~ 600 grit wet sandpaper on a surface plate and resurface the cylinder head using a figure-eight sanding pattern.

CYLINDERS
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	CYLINDER REMOVAL		Follow the left "Step" for removal.
	YPVS		Refer to "YPVS".
	Cylinder head		Refer to "CYLINDER HEAD".
1	Bolt	8	**NOTE:** Tighten the bolts in a crisscross pattern and in two stages.
2	Cylinder	2	**NOTE:** Install the original position.
3	Cylinder gasket	2	**Not reusable**
4	Pin	4	Reverse the removal steps for installation.

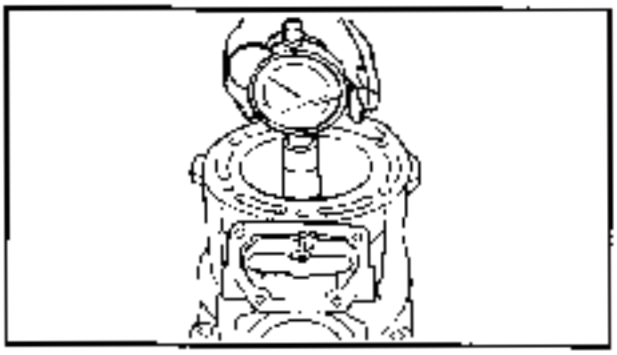


SERVICE POINTS

Cylinder Inspection

1. Eliminate:
   - Carbon deposits
     (with a rounded scraper ①)

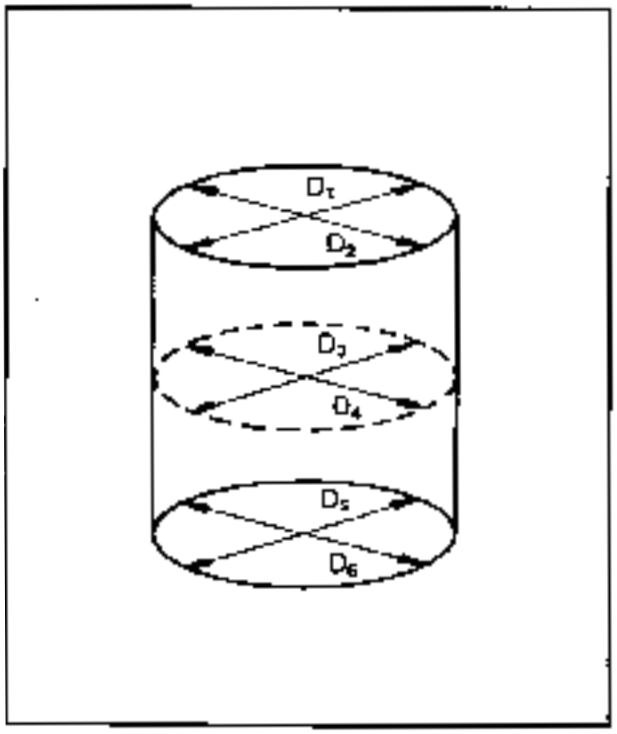
2. Inspect:
   - Cylinder water jacket
     Corrosion/mineral deposits → Clean or replace.
   - Cylinder inner surface
     Score marks → Replace.



3. Measure:
   - Cylinder bore "D"
     (with a cylinder gauge)
     Out of specification → Replace.

NOTE:

Measure the cylinder bore in parallel and at a right angle to the crankshaft. Then, average the measurements.

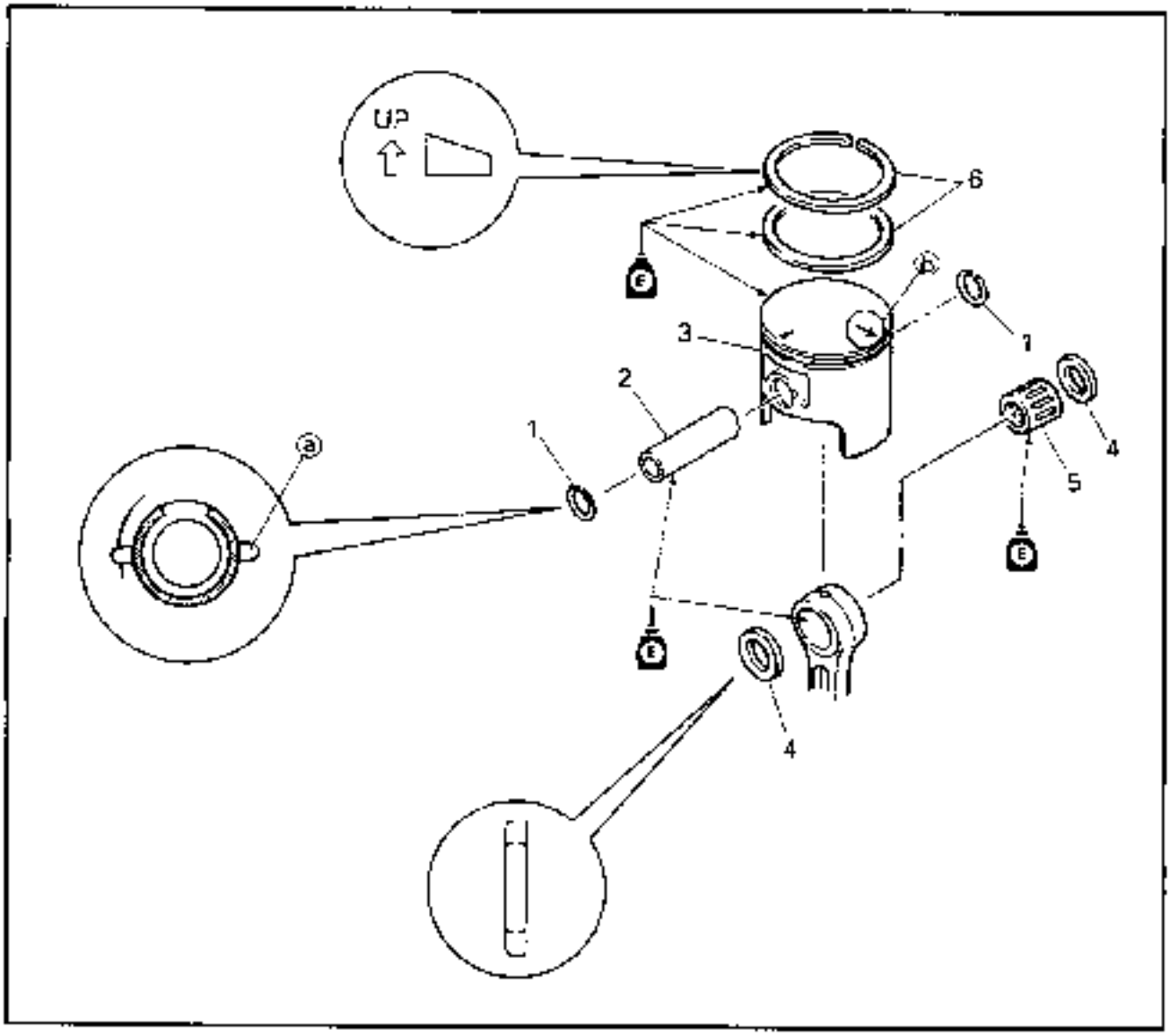


	Standard	Limit
Cylinder bore "D"	80.000 ~ 80.018 mm (3.1496 ~ 3.1503 in)	Original cylinder bore + 0.04 mm (0.0016 in)
Taper "T"	—	0.08 mm (0.003 in)
Out of round "R"	—	0.05 mm (0.002 in)

D = Maximum (D_1 ~ D_6)
T = (Maximum D_1 or D_2) – (Maximum D_5 or D_6)
R = (Maximum D_1, D_3 or D_5) – (Minimum D_2, D_4 or D_6)

PISTONS

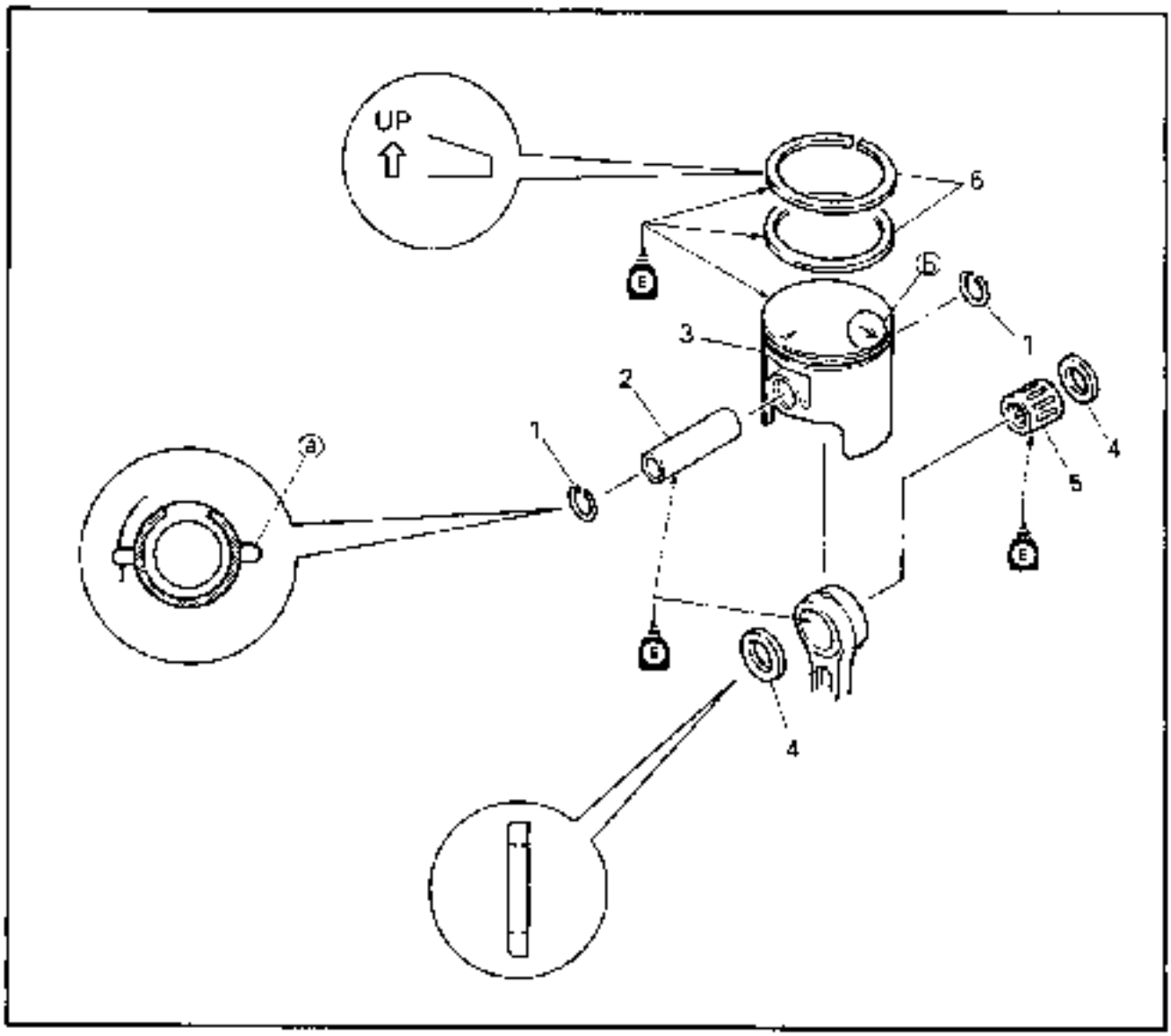
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	PISTON REMOVAL		Follow the left "Step" for removal
	Cylinders		Refer to "CYLINDERS"
1	Piston pin clip	2	[redacted]
			Do not align the open end of the clip with the piston pin slot ⓐ.
2	Piston pin	1	
3	Piston	1	**NOTE:**
4	Washer	2	Face the arrow ⓑ to the exhaust side.

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
5	Bearing	1	
6	Piston ring	2	[redacted] **Align each end gap with its respective locating pin.**
			Reverse the removal steps for installation.

SERVICE POINTS

Piston pin clip removal and installation

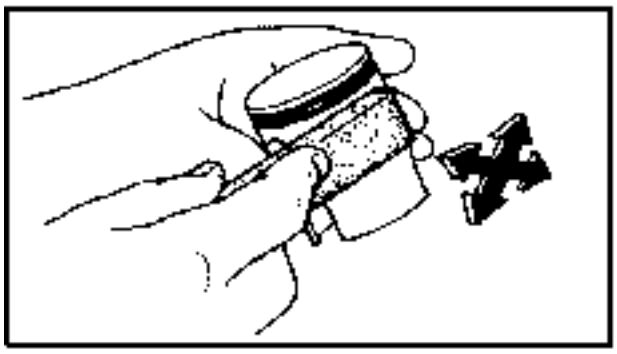
1. Remove and install:
   - Piston pin clip

NOTE:

Before removing or installing the piston pin clip, cover the crankcase opening with a clean rag to prevent the piston pin clip from falling into the crankcase.

Piston inspection

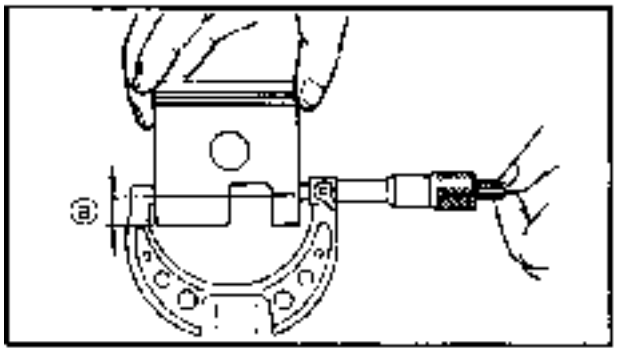
1. Eliminate:
   - Carbon deposits
     (from the piston crown and piston ring grooves)



2. Inspect:
   - Piston wall
     Score marks → Repair with 600 - 800 grit wet sandpaper or replace.

NOTE:

Lightly sand the piston wall in a crisscross pattern.



3. Measure:
   - Piston skirt diameter
     (with a micrometer)
     Out of specification → Replace.

Piston diameter	Distance ⓐ
79.899 - 79.914 mm (3.1456 - 3.1462 in)	22 mm (0.87 in)

4. Calculate:
   - Piston-to-cylinder clearance
     Out of specification → Replace the piston, piston rings and cylinder as a set

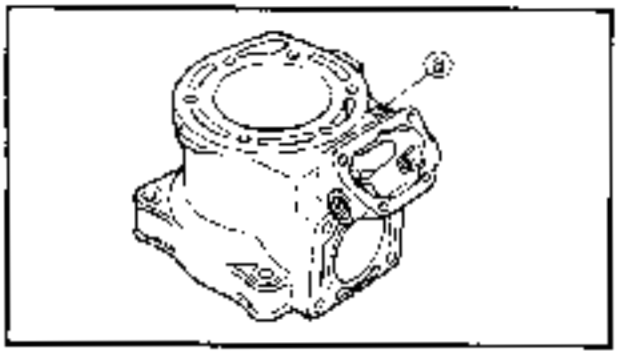
PISTON CLEARANCE	=	CYLINDER BORE	-	PISTON DIAMETER

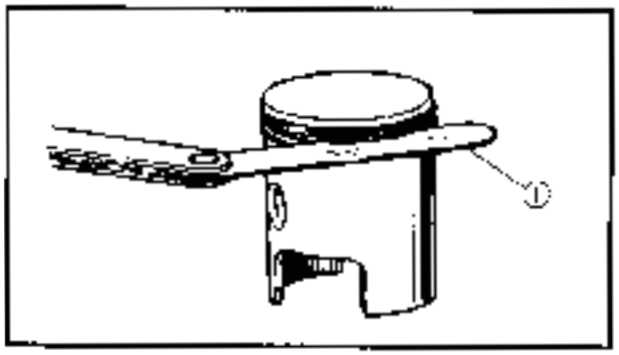
Piston-to-cylinder clearance:
0.100 ~ 0.105 mm
(0.0039 ~ 0.0041 in)

Cylinder and piston combination
Select the appropriate piston to match the cylinder size by the table as follows.

Cylinder size indication ⓐ	Piston color mark
0 ~ 5	Red
6 ~ 10	Orange
11 ~ 15	Green
16 ~ 18	Purple

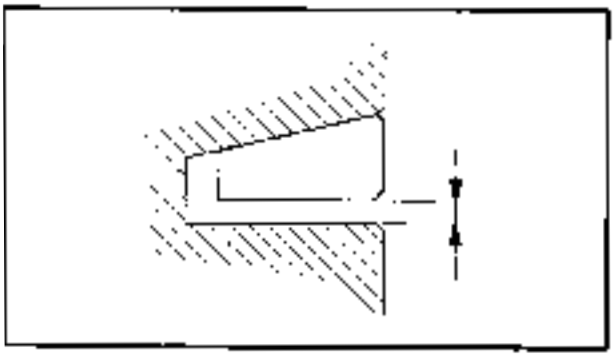
NOTE:
New cylinder bore size = 80.000 + ⓐ/1,000
Example: ⓐ = 12 → 80.012 mm.

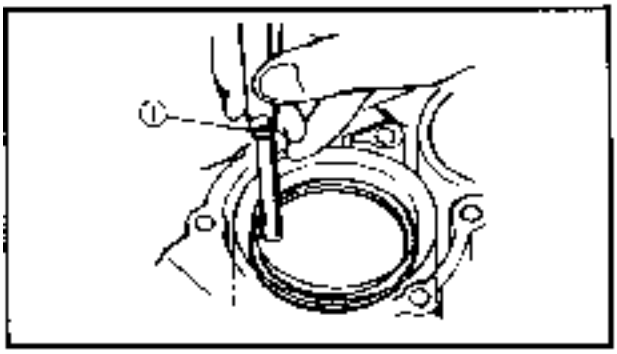




Piston ring inspection
1. Measure:
   - Side clearance
     (with a thickness gauge ①)
     Out of specification → Replace the piston and piston rings as a set.

Side clearance:
0.03 ~ 0.05 mm (0.001 ~ 0.002 in)





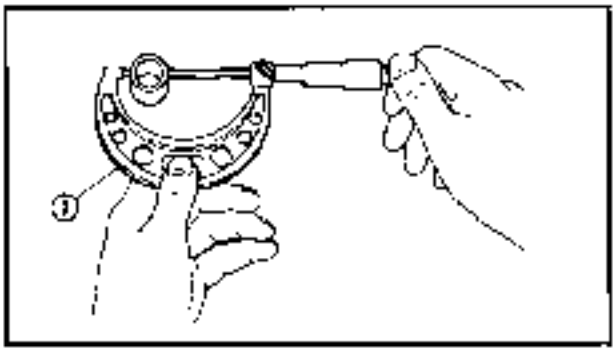
2. Measure:
   - End gap
     (with a thickness gauge ⓒ)
     Out of specification → Replace the piston rings as a set.

End gap:
0.20 ~ 0.40 mm (0.008 ~ 0.016 in)

NOTE:
Push the piston ring into the cylinder with the piston crown.

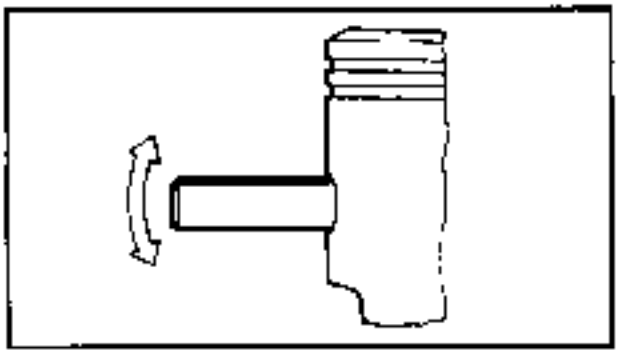
Piston pin and bearing inspection

1. Inspect.
   - Piston pins
   - Bearings
     Signs of heat discoloration → Replace.

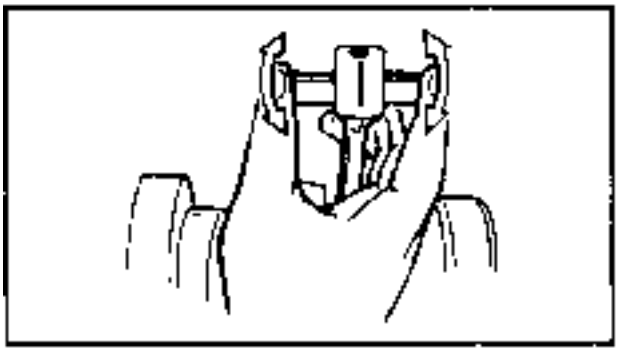


2. Measure:
   - Piston pin outside diameter
     (with a micrometer ①)
     Out of specification → Replace.

Piston pin outside diameter:
Standard:
21.995 ~ 22.000 mm
(0.8659 ~ 0.8661 in)

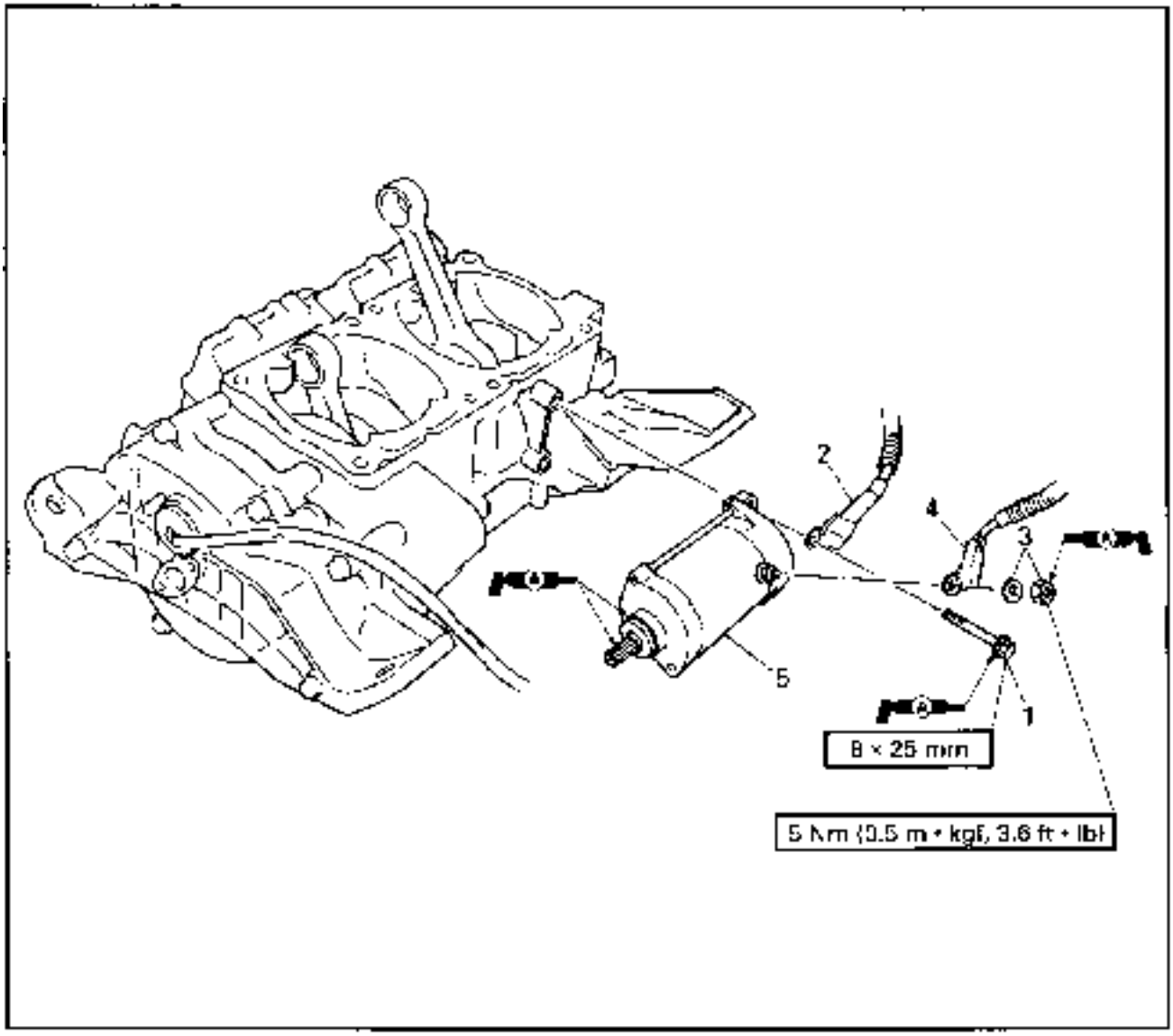


3. Check:
   - Piston-pin-to-piston free play
     (with the piston pin in the piston as shown)
     Free play → Replace the piston pin, piston or both.



4. Check:
   - Piston-pin-to-connecting-rod free play (with the piston pin in the small end of the connecting rod as shown)
     Free play/small end wear → Replace the piston pin, connecting rod or both.

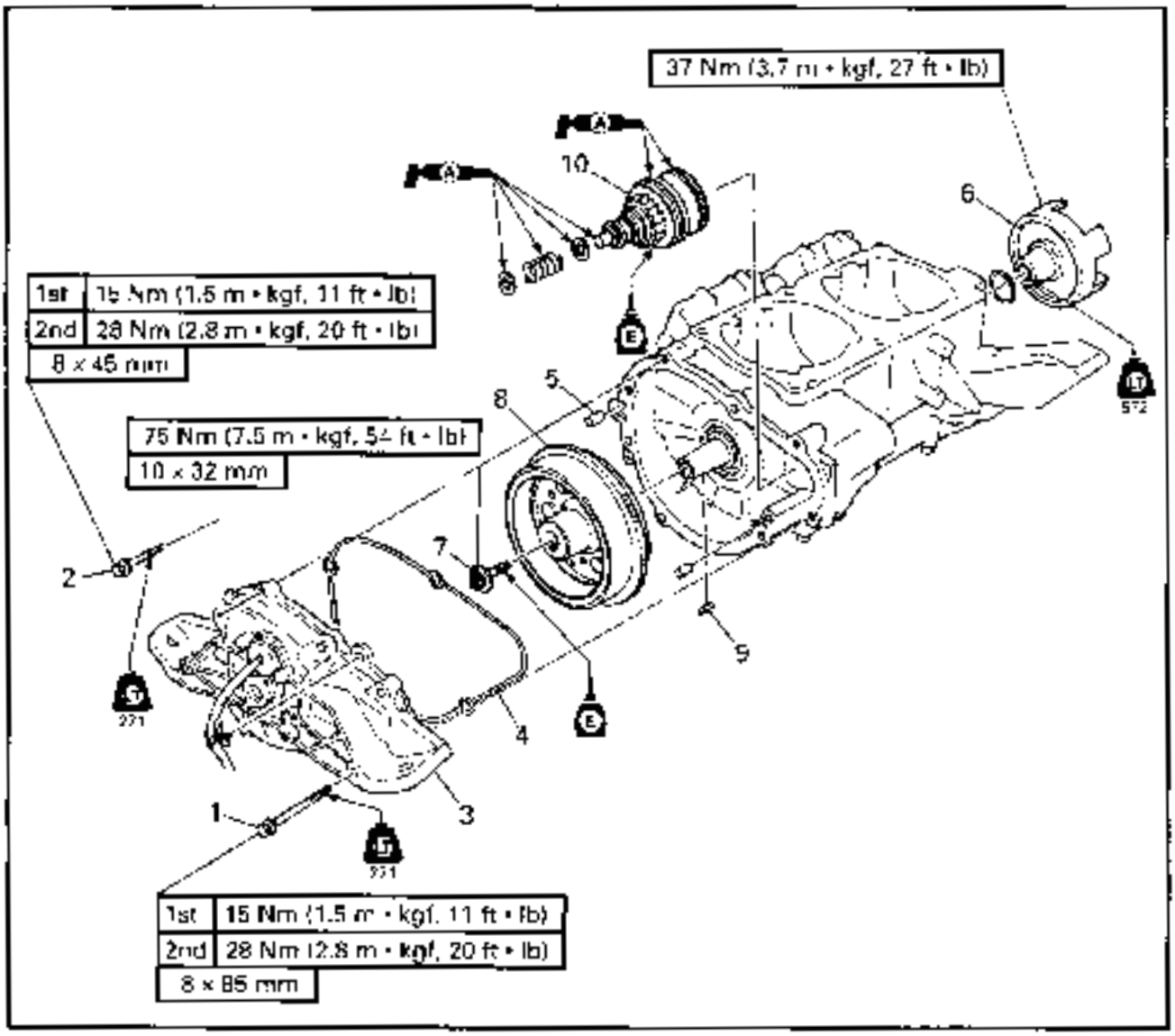
STARTER MOTOR
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	STARTER MOTOR REMOVAL		Follow the left "Step" for removal.
	Engine unit		Refer to "ENGINE UNIT"
1	Bolt	2	
2	Battery negative lead	1	
3	Nut/washer	1/1	
4	Starter motor lead	1	
5	Starter motor	1	
			Reverse the removal steps for installation.

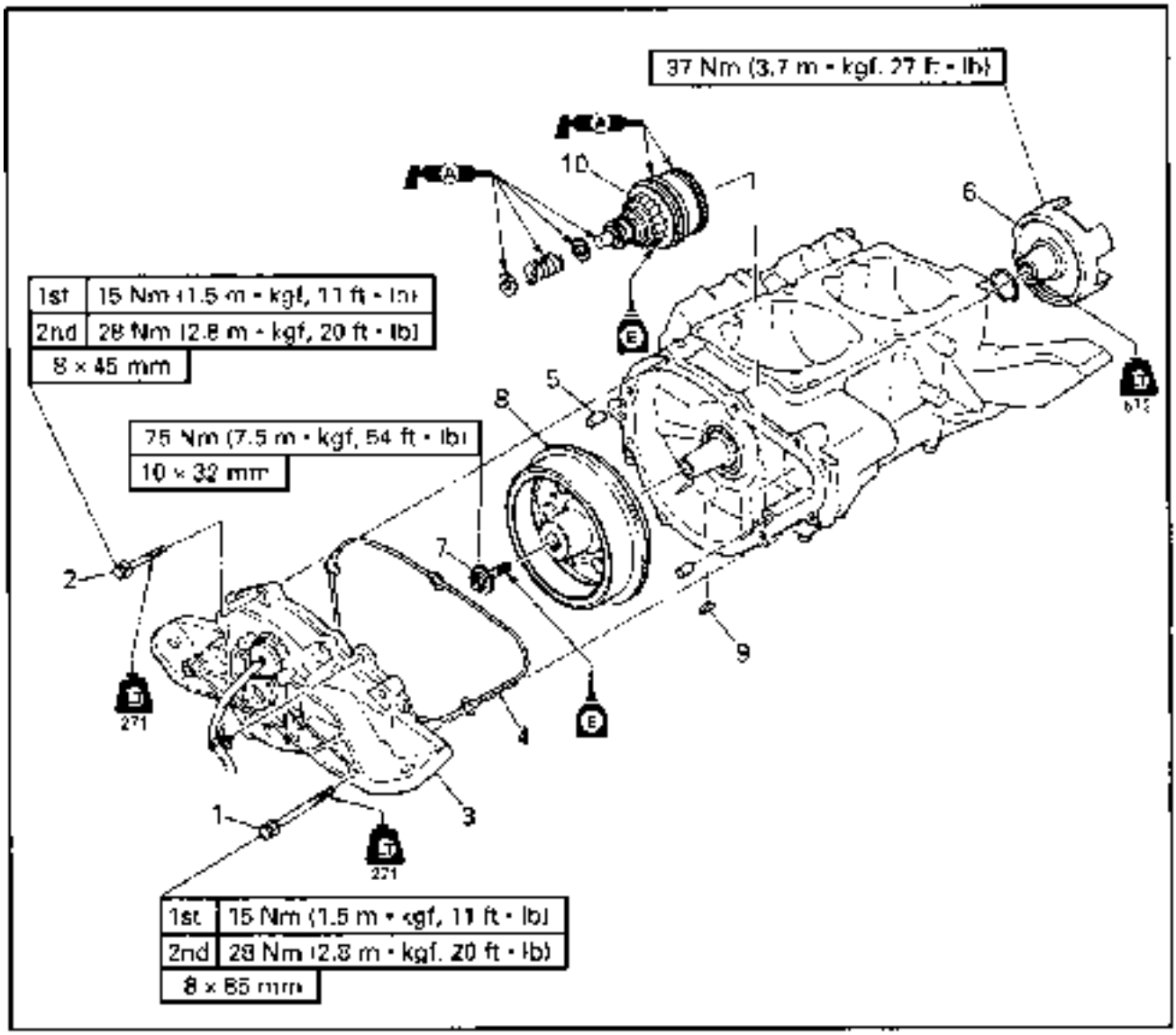
FLYWHEEL MAGNETO
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

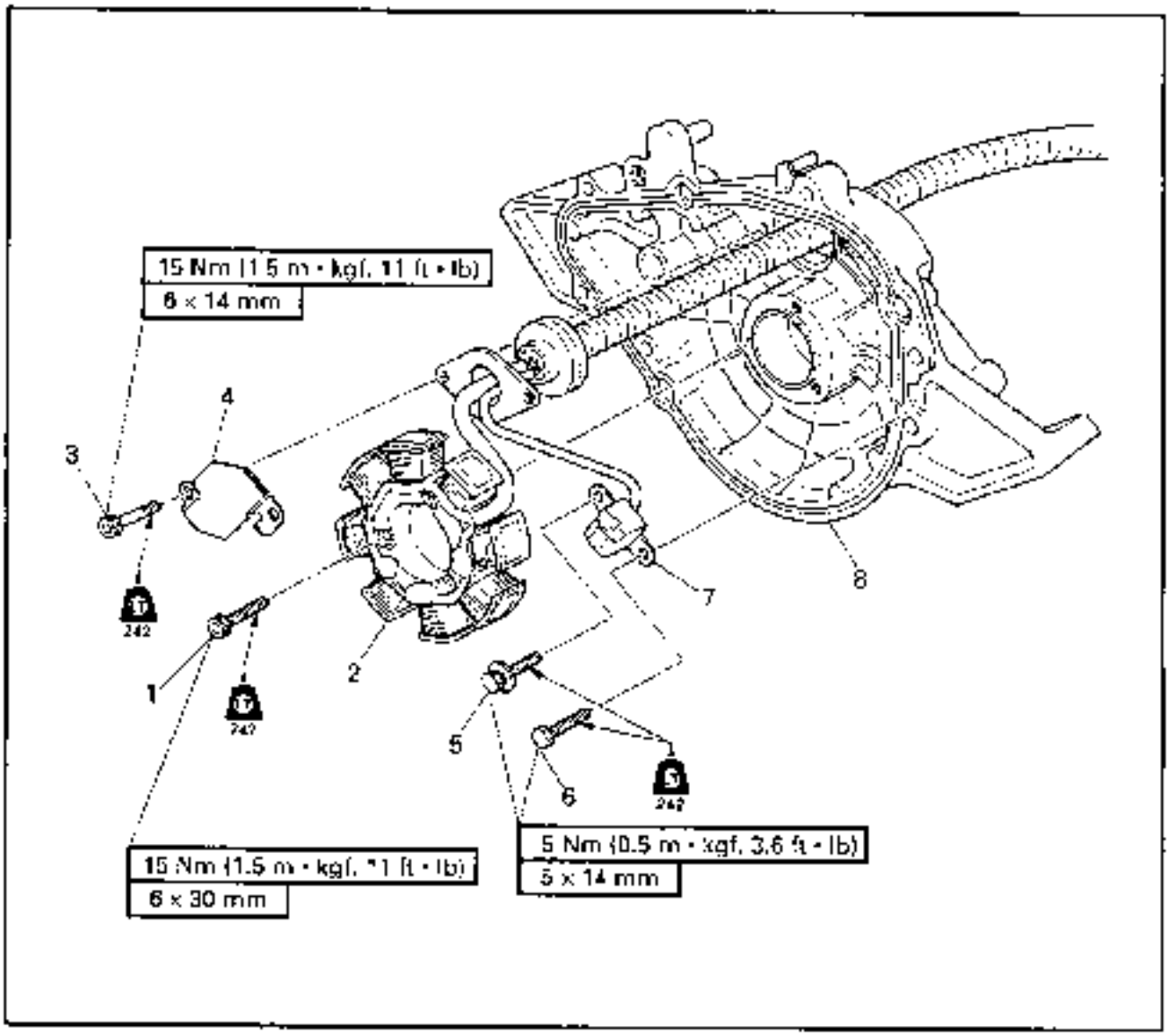
Step	Procedure/Part name	Q'ty	Service points
	FLYWHEEL MAGNETO REMOVAL		Follow the left "Step" for removal.
	Engine unit		Refer to "ENGINE UNIT".
	Oil pump		Refer to "OIL PUMP" in chapter 4.
1	Bolt	2	
2	Bolt	6	
3	Generator cover	1	
4	Packing	1	
5	Pin	2	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
6	Drive coupling	1	
7	Bolt	1	
8	Flywheel magneto	1	
9	Woodruff key	1	
10	Starter clutch assembly	1	
			Reverse the removal steps for installation.

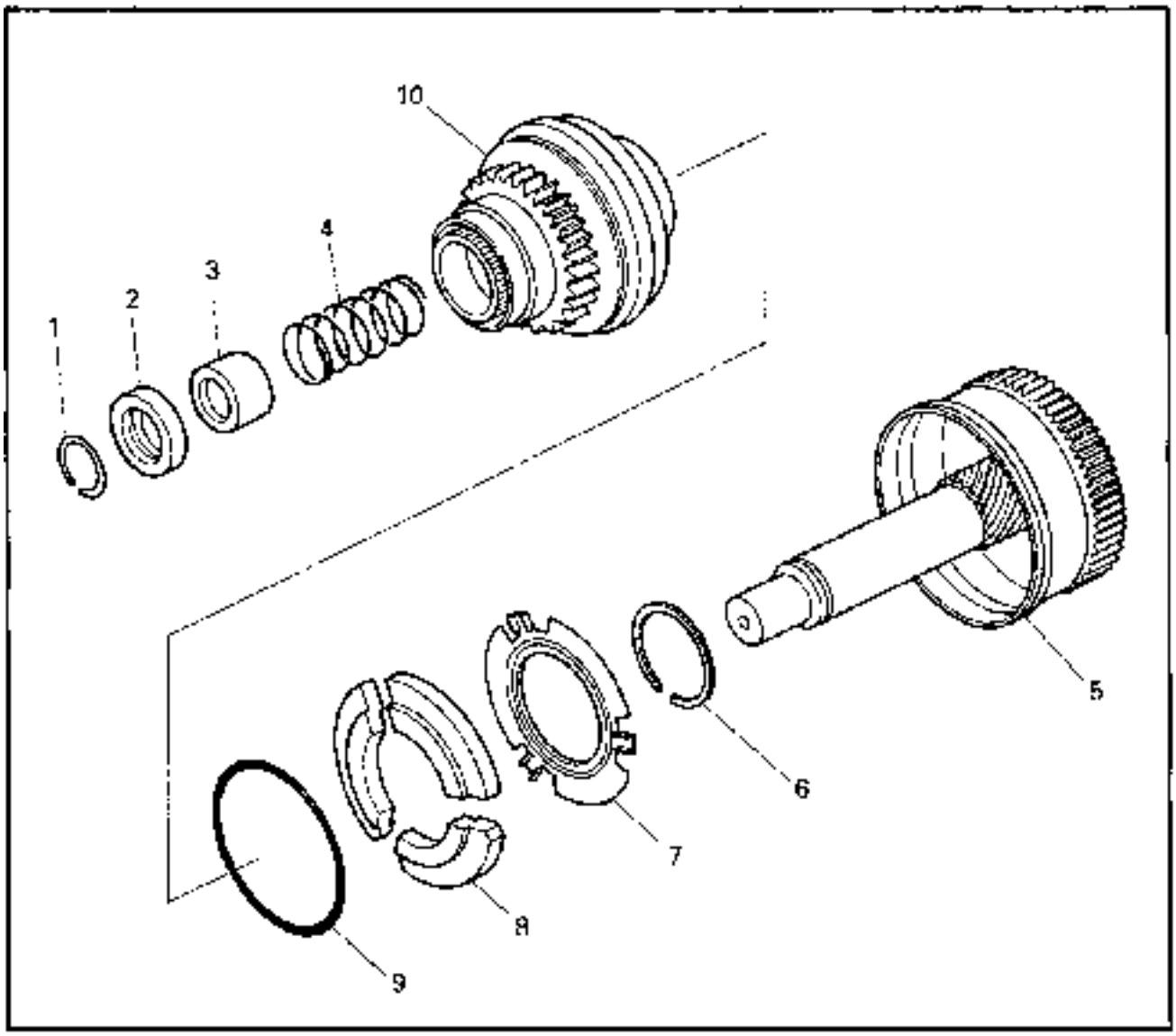
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	GENERATOR COVER DISASSEMBLY		Follow the left "Step" for disassembly.
1	Bolt	3	
2	Stator coil	1	
3	Bolt	2	
4	Cable holder	1	**NOTE:** This washer holds the pick-up coil lead. Make sure to not pinch the lead between the projectron and the washer when installing the bolt.
5	Bolt	1	
6	Bolt	1	
7	Pickup coil	1	
8	Generator cover	1	
			Reverse the disassembly steps for assembly.

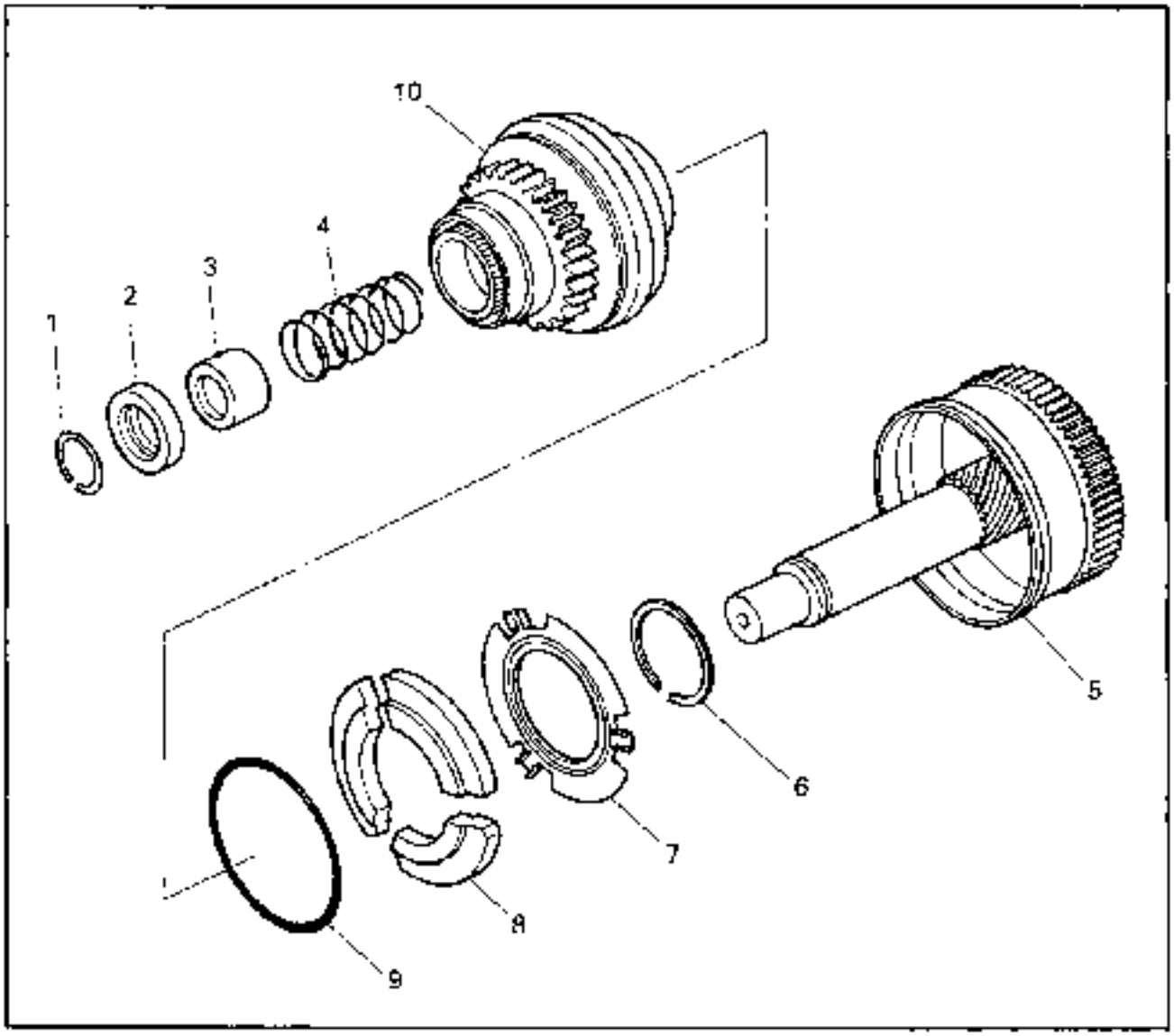
EXPLODED DIAGRAM



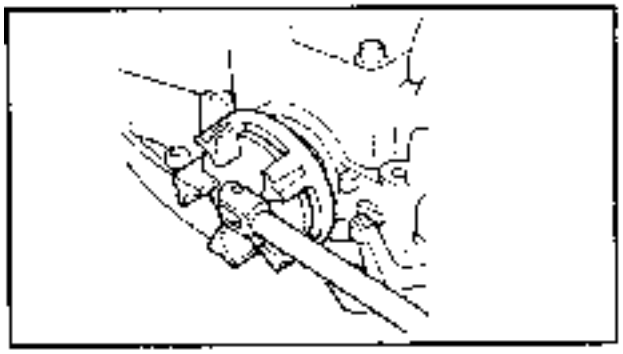
REMOVAL AND INSTALLATION CHART

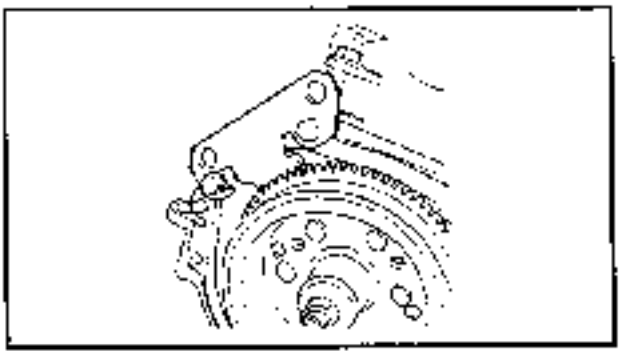
Step	Procedure/Part name	Q'ty	Service points
	STARTER CLUTCH DISASSEMBLY		Follow the left "Step" for disassembly.
1	Clip	1	Not reusable
2	Clip stopper	1	
3	Spring seat	1	
4	Spring	1	
5	Idle gear	1	
6	Circlip	1	
7	Plate	1	

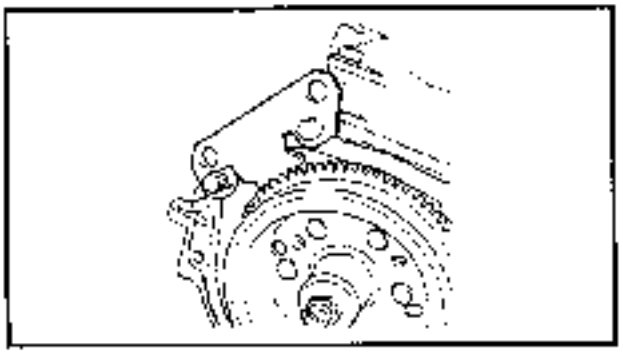
EXPLODED DIAGRAM

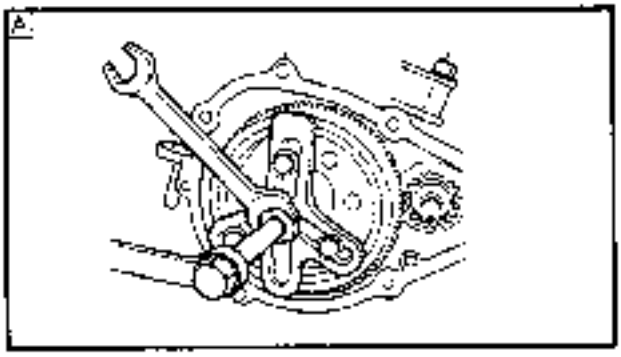


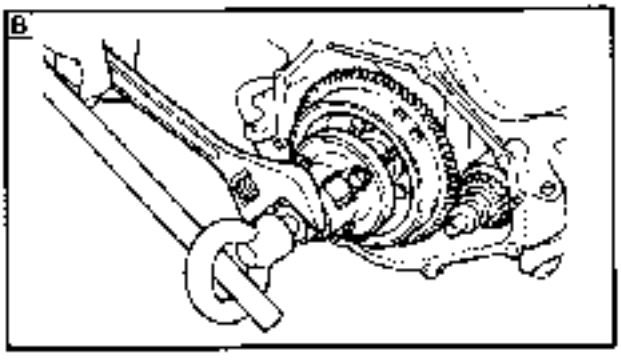
Step	Procedure/Part name	Q'ty	Service points
8	Weight	3	
9	Spring	1	
10	Pinion gear	1	
			Reverse the disassembly steps for assembly











SERVICE POINTS

Drive coupling removal and installation

1. Remove:
   - Drive coupling

Coupler wrench:
YW-06551/90890-06551
Flywheel holder:
YW-06550/90890-06550

NOTE:
Install the drive coupling with the same special tools that were used for removal.

Flywheel magneto removal and installation

1. Remove:
   - Flywheel magneto bolt

Flywheel holder:
YW-06550/90890-06550

NOTE:
Install the bolt with the same special tool that was used for removal.

2. Remove:
   - Flywheel magneto

Flywheel puller:
YB-06117/90890-06521
Set bolt:
M8 × 60 mm

A. For USA and Canada
B. For worldwide

[redacted]

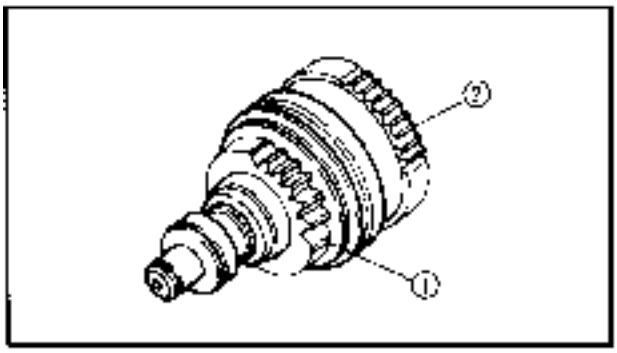
To prevent damage to the engine or tools, screw in the flywheel puller set bolts evenly and completely so that the puller plate is parallel to the flywheel magneto.

Drive coupling inspection

1. Inspect:
   - Drive coupling
     Damage/wear → Replace.

Flywheel magneto inspection

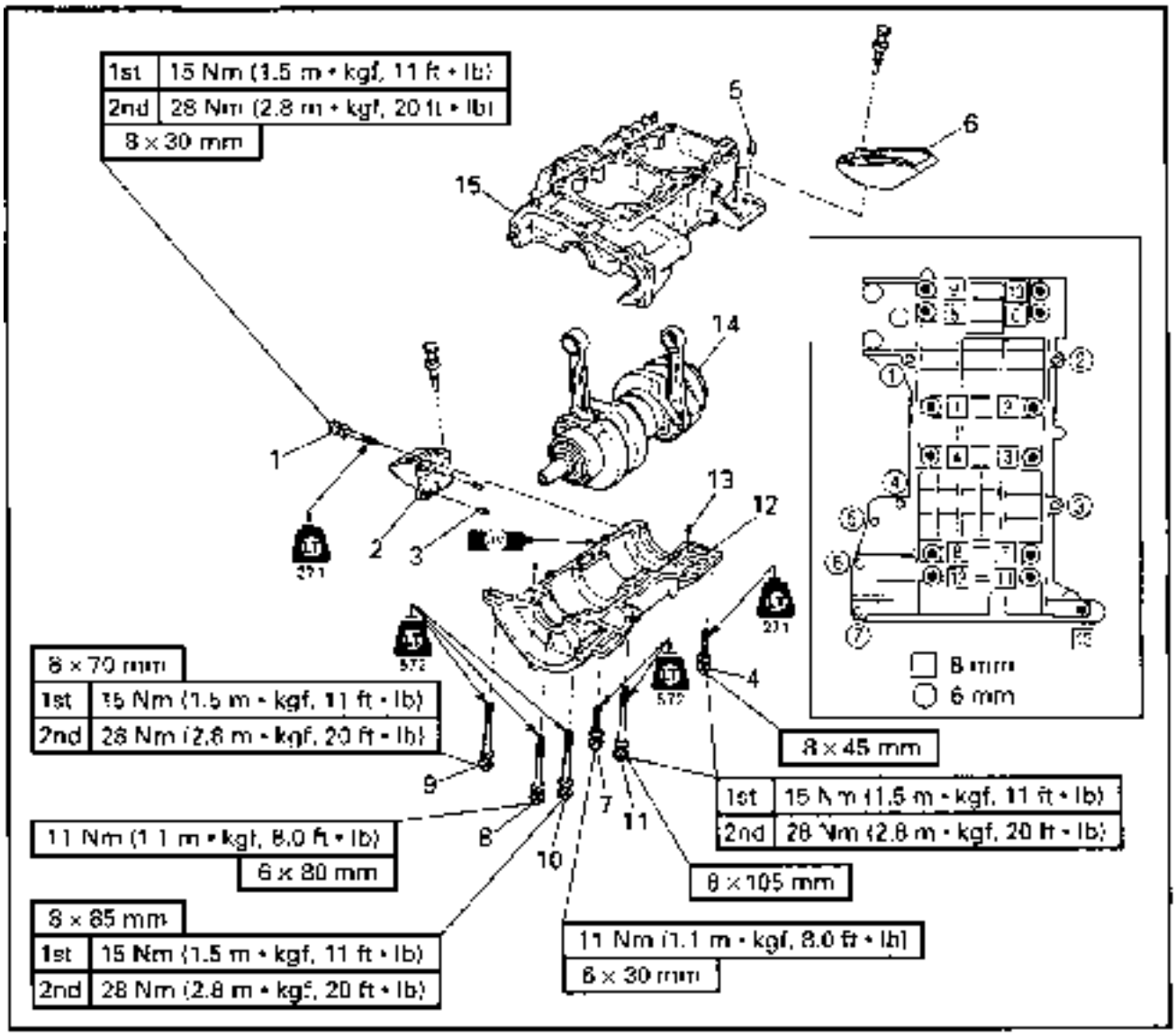
1. Inspect:
   - Ring gear
     Damage/wear → Replace.



Starter clutch assembly inspection

1. Inspect:
   - Pinion gear ①
   - Idle gear ②
     Damage/wear → Replace.
2. Check:
   - Gear movement
     Rough movement → Replace the defective part(s).

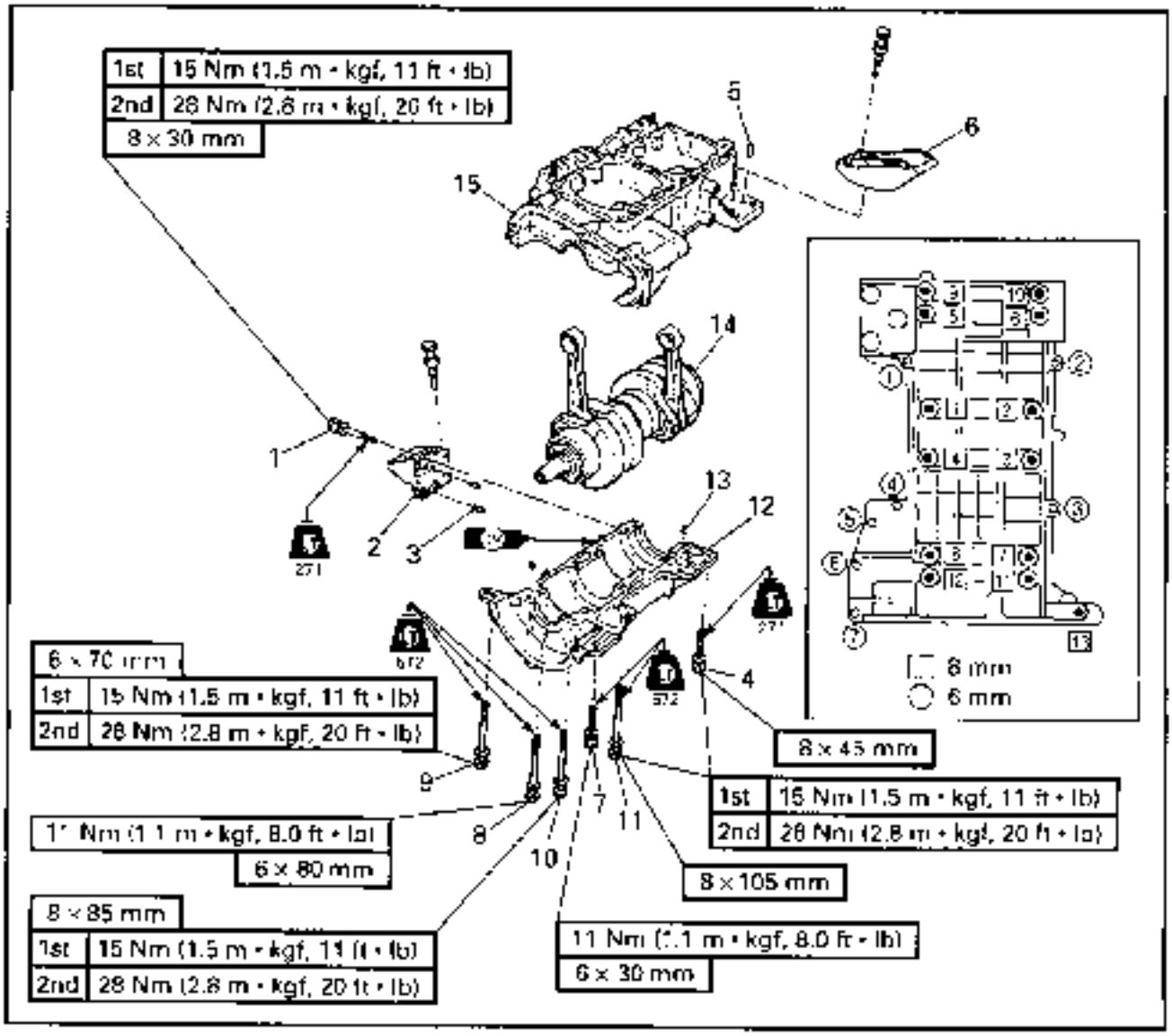
CRANKCASE
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	CRANKCASE DISASSEMBLY		Follow the left "Step" for disassembly.
	Pistons		Refer to "PISTONS".
	Starter motor		Refer to "STARTER MOTOR".
	Generator cover		Refer to "FLYWHEEL MAGNETO".
1	Bolt	3	
2	Mount bracket 1	1	
3	Pin	2	
4	Bolt	3	**NOTE:** Tighten the bolts in the proper sequence as shown and in two stages.
5	Pin	2	

EXPLODED DIAGRAM

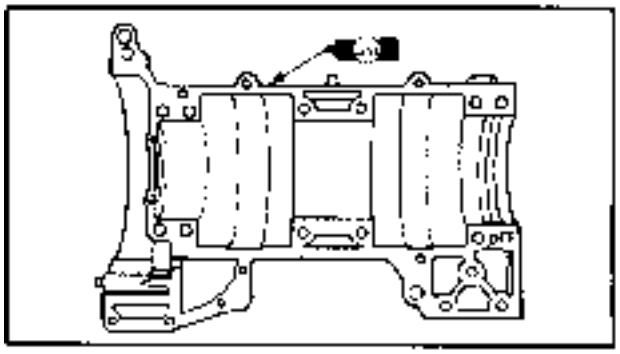


Step	Procedure/Part name	Q'ty	Service points
6	Mount bracket 2	1	
7	Bolt	4	**NOTE:** Tighten the bolts in sequence as shown.
8	Bolt	3	
9	Bolt	1	
10	Bolt	10	
11	Bolt	2	
12	Lower crankcase	1	
13	Pin	2	
14	Crankshaft assembly	1	
15	Upper crankcase	1	
			Reverse the disassembly steps for assembly.

SERVICE POINTS

Crankcase inspection

1. Inspect.
   - Mating surfaces
     Scratches → Replace the crankcase.
   - Crankcase
     Cracks/damage → Replace.



Crankcase installation

1. Apply:
   - Gasket Maker®
     (onto the crankcase mating surfaces)

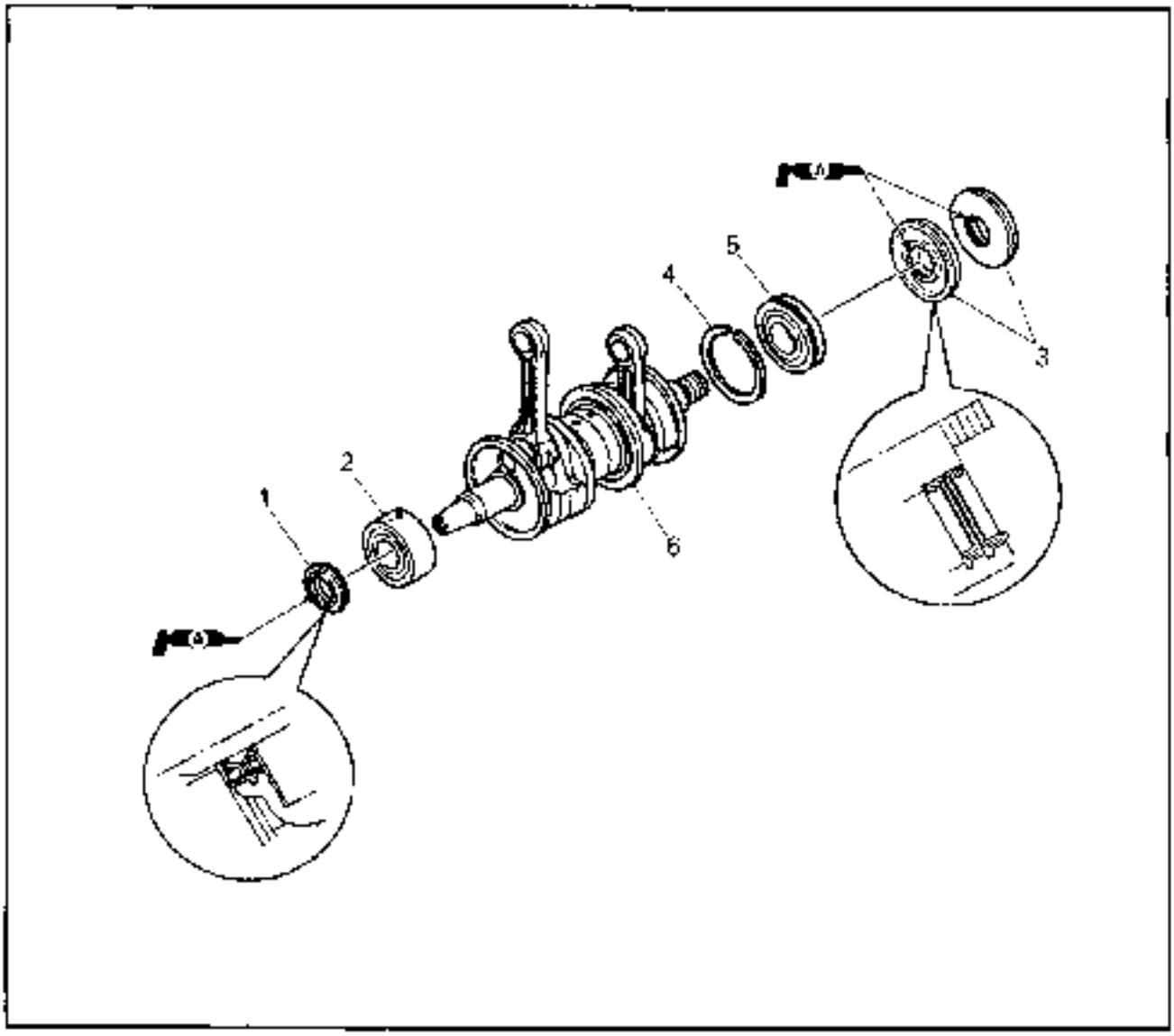
NOTE:
Before applying Gasket Maker®, clean the crankcase mating surfaces.

2. Check:
   - Crankshaft
     Rough movement → Recheck.

NOTE:
After installation, make sure that the crankshaft rotates smoothly.

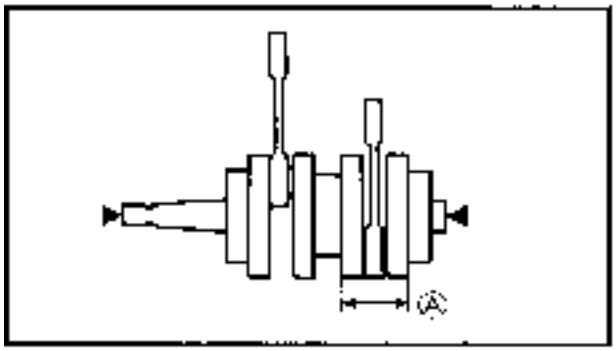
CRANKSHAFT

EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	CRANKSHAFT REMOVAL		Follow the left "Step" for removal.
	Crankcase		Refer to "CRANKCASE".
1	Oil seal	1	
2	Bearing	1	
3	Oil seal	2	
4	Bearing clip	1	
5	Bearing	1	
6	Crankshaft	1	[redacted]
			Install the bearing locating pins into the grooves in the crankcase body.
			Reverse the removal steps for installation.



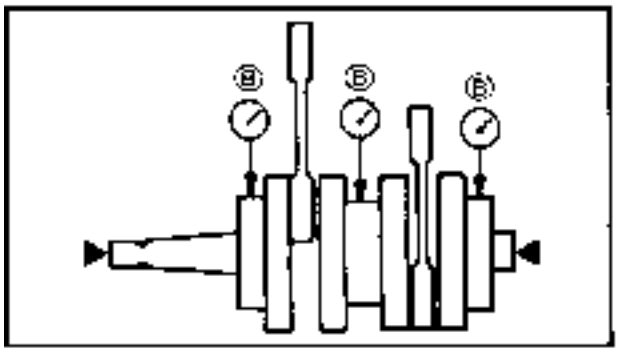
SERVICE POINTS

Crankshaft inspection

1. Measure:
   - Crank width Ⓐ

   Out of specification → Replace.

Crank width:
72.95 ~ 73.00 mm
(2.872 ~ 2.874 in)

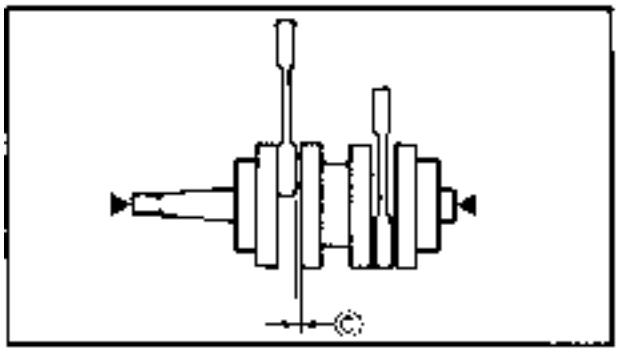


2. Measure:
   - Deflection Ⓑ

   (with a dial gauge)

   Out of specification → Replace.

Max. deflection:
0.05 mm (0.002 in)

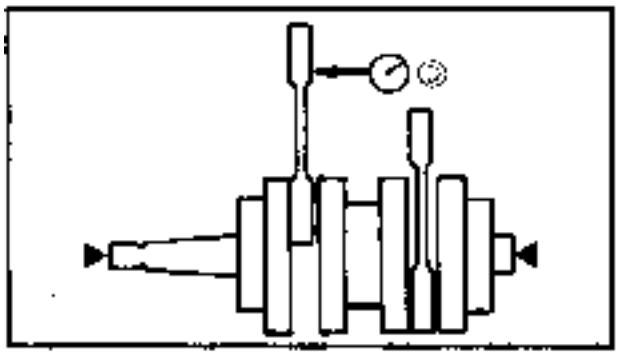


3. Measure.
   - Big end side clearance Ⓒ

   (with a thickness gauge)

   Out of specification → Replace.

Big end side clearance:
0.25 ~ 0.75 mm (0.010 ~ 0.030 in)

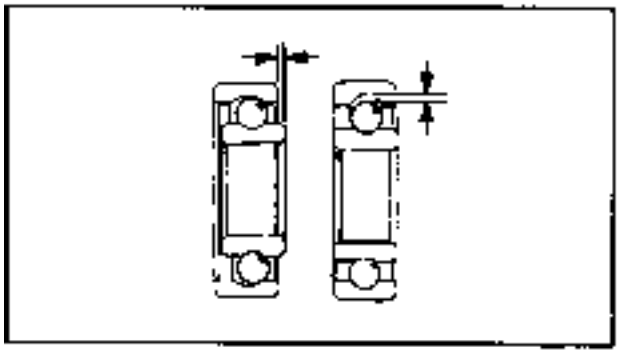


4. Measure:
   - Small end free play Ⓓ

   (with a dial gauge)

   Out of specification → Replace.

Small end free play:
2.0 mm (0.08 in)



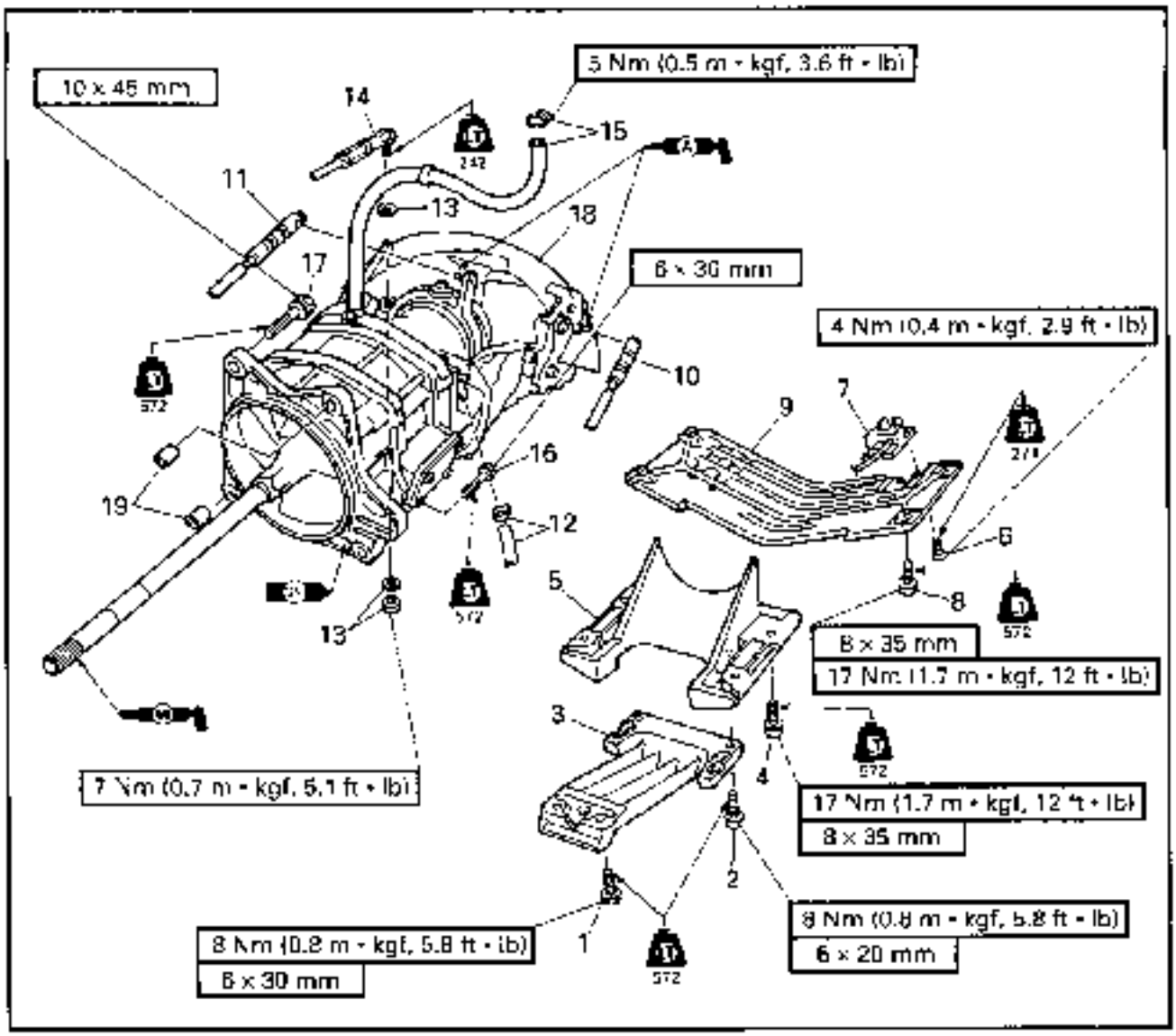
5. Inspect:
   - Bearings
     Damage/pitting → Replace.

NOTE:
- Before inspection, thoroughly clean the bearings.
- Immediately after inspection, lubricate the bearings to prevent rust.

6. Inspect:
   - Oil seals
     Damage/wear → Replace.

CHAPTER 6
JET PUMP UNIT

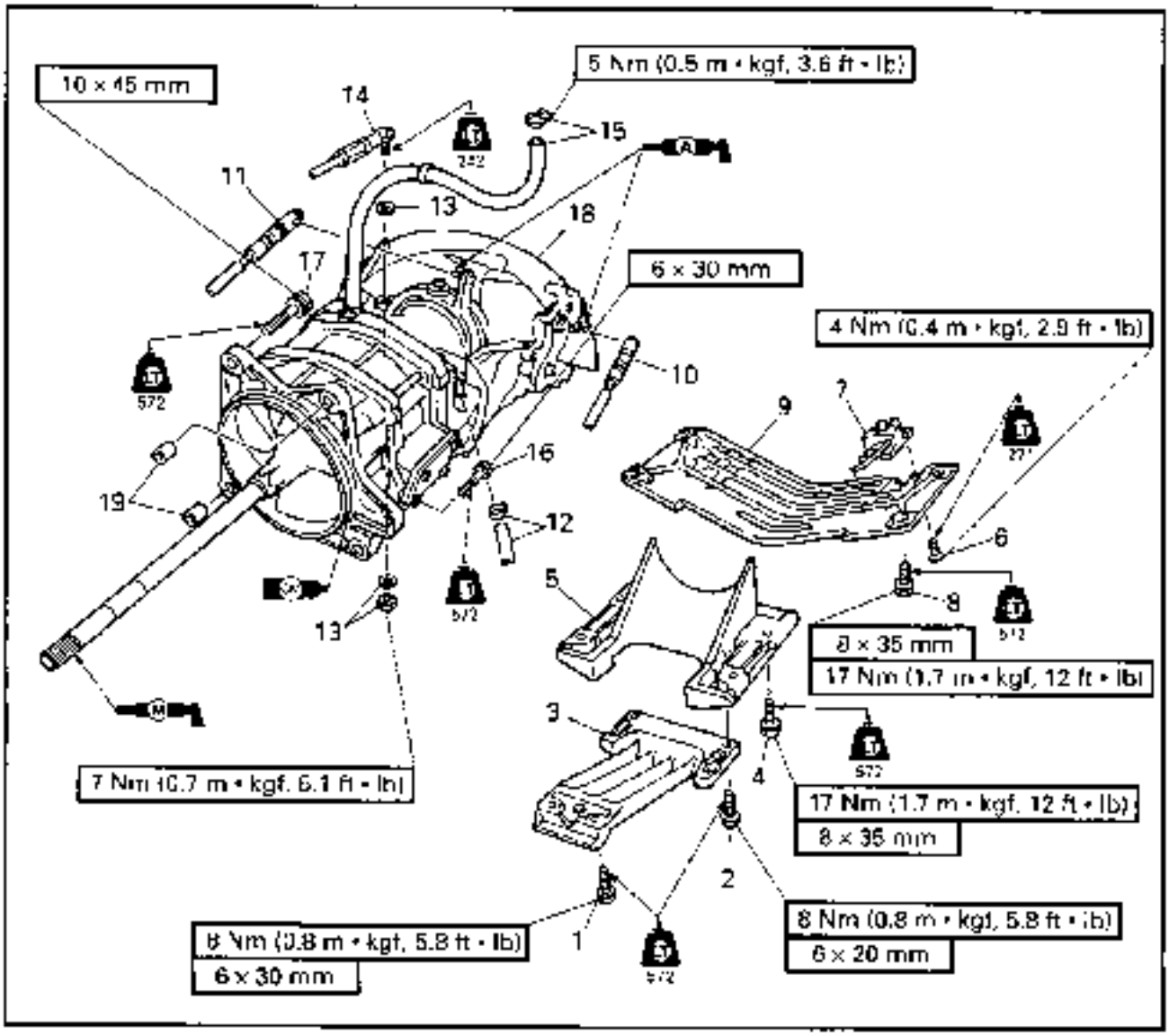
JET PUMP UNIT
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

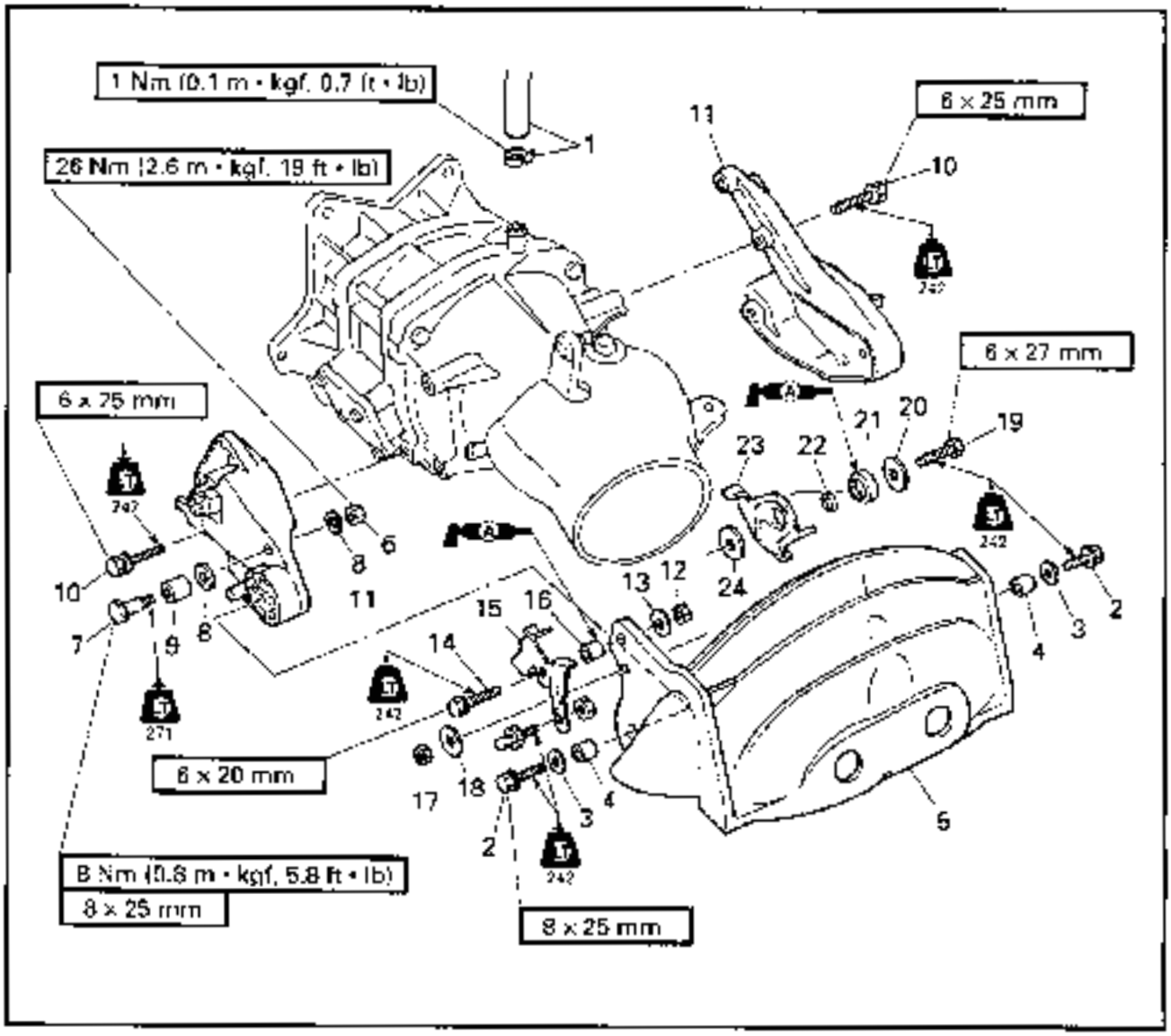
Step	Procedure/Part name	Q'ty	Service points
	JET PUMP UNIT REMOVAL		Follow the left "Step" for removal.
1	Bolt	2	
2	Bolt	2	
3	Intake screen	1	
4	Bolt	4	
5	Intake duct	1	
6	Screw	4	
7	Speed sensor	1	
8	Bolt	4	
9	Jet pump cover	1	
10	Shift cable joint	1	
11	OSTS cable joint	1	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
12	Clamp/bilge hose	1/1	
13	Nut/washer	1/2	
14	Steering cable joint	1	
15	Clamp/spout hose	1/1	
16	Bolt	1	
17	Bolt	4	
18	Jet pump unit assembly	1	**NOTE:** ● Pull the jet pump unit straight back. ● When installing the jet pump unit, align the drive shaft spline (male) with the intermediate shaft spline (female).
19	Dowel pin	2	Reverse the removal steps for installation.

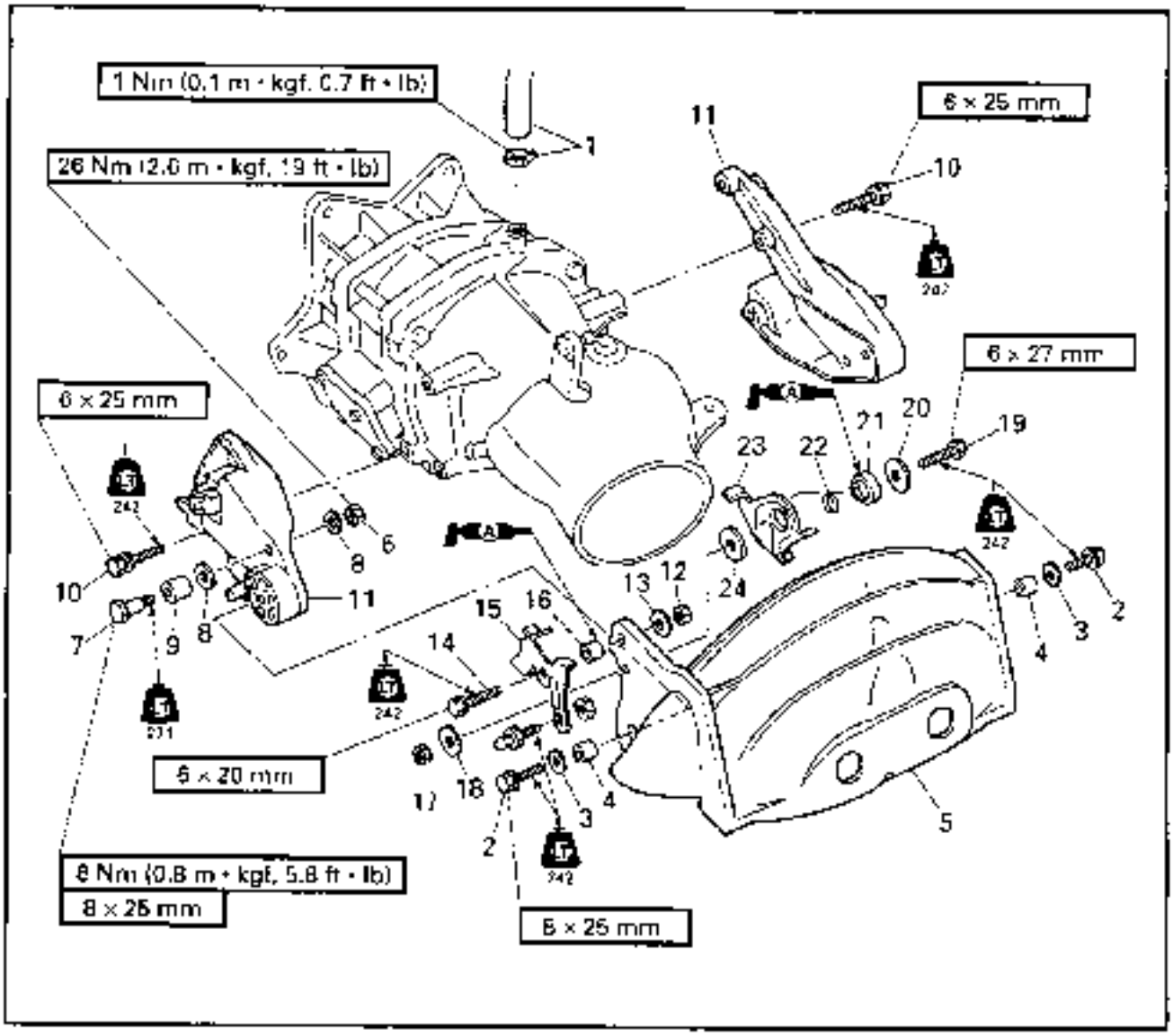
REVERSE GATE
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

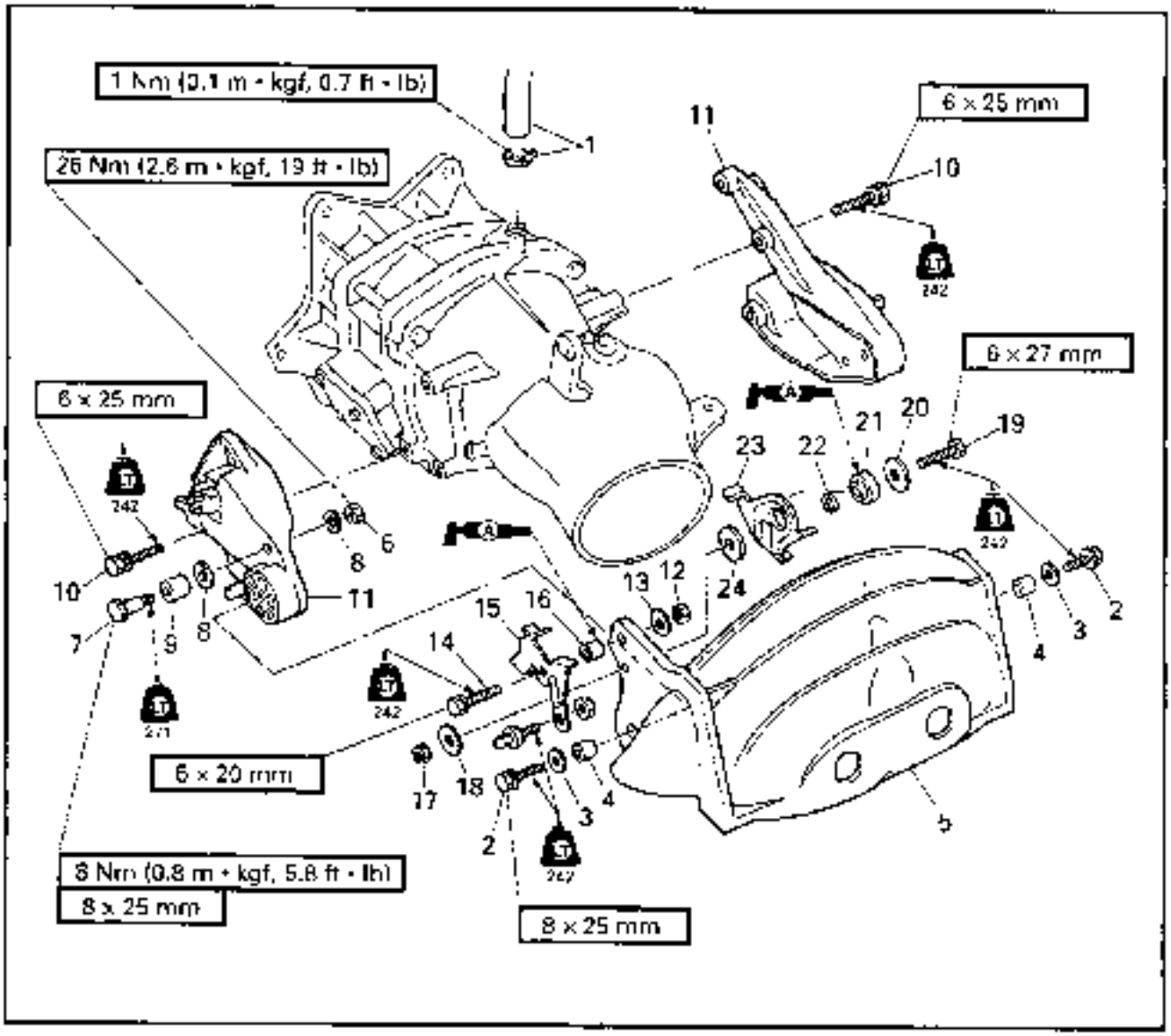
Step	Procedure/Part name	Q'ty	Service points
	REVERSE GATE REMOVAL		Follow the left "Step" for removal.
1	Clamp/spout hose	1/1	
2	Bolt	2	
3	Washer	2	
4	Collar	2	
5	Reverse gate assembly	1	
6	Nut	1	
7	Bolt	1	
8	Washer	2	

EXPLODED DIAGRAM

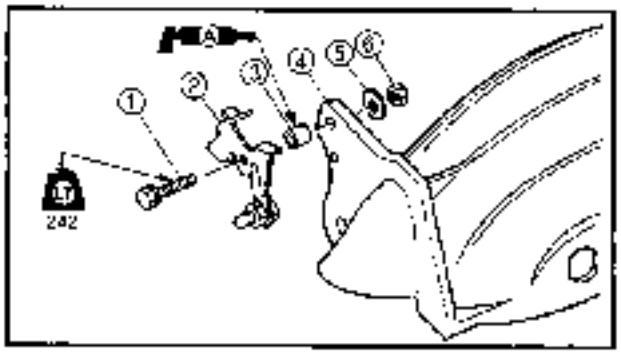


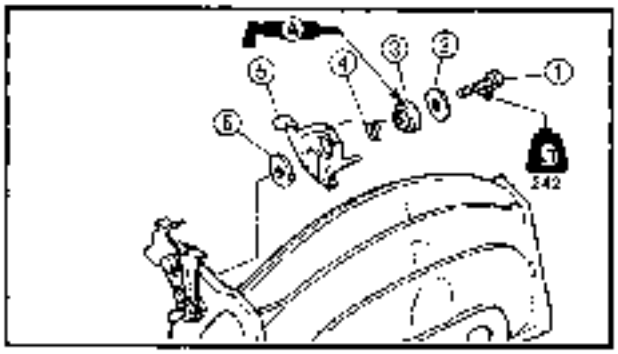
Step	Procedure/Part name	Q'ty	Service points
9	Roller	1	
10	Bolt	6	
11	Reverse gate stay	2	
12	Nut	1	
13	Washer	1	
14	Bolt	1	
15	Lever 1	1	
16	Spacer	1	
17	Nut	1	

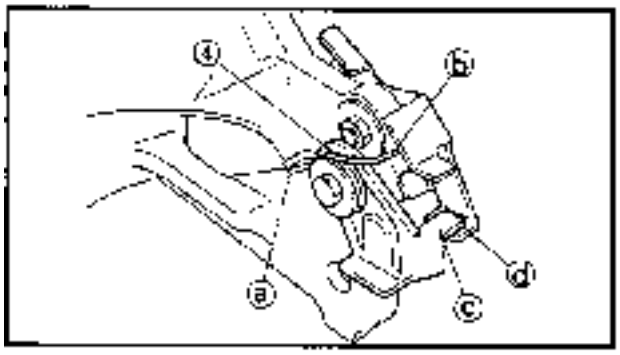
EXPLODED DIAGRAM

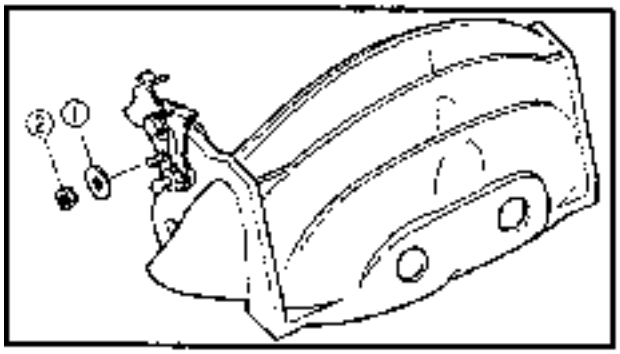


Step	Procedure/Part name	Q'ty	Service points
18	Washer	1	
19	Bolt	1	
20	Washer	1	
21	Collar	1	
22	Spring	1	
23	Lever 2	1	
24	Washer	1	
			Reverse the removal steps for installation.









SERVICE POINTS

Lever 1 installation

1. Install:
   - Bolt ①
   - Lever 1 ②
   - Spacer ③
   - Reverse gate ④
   - Washer ⑤
   - Nut ⑥

Lever 2 installation

1. Install:
   - Bolt ①
   - Washer ②
   - Collar ③
   - Spring ④
   - Lever 2 ⑤
   - Washer ⑥

NOTE:

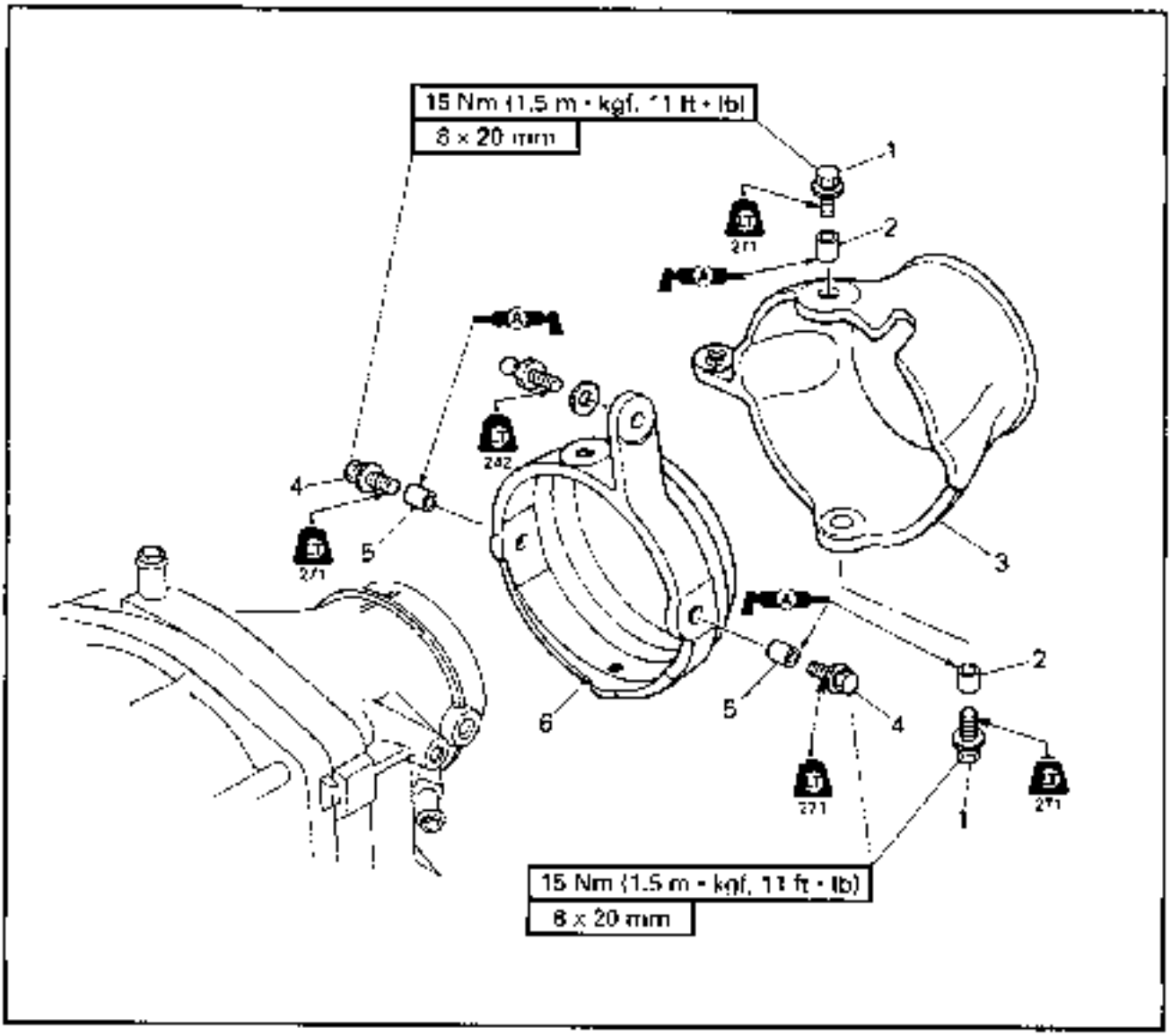
- When installing the spring, hook the spring end ⓐ to lever 2 and spring end ⓑ to the reverse gate, as shown in the illustration.
- When installing the lever 2, hook the lever 2 end ⓒ to lever 1 end ⓓ, as shown in the illustration.

2. Install:
   - Washer ①
   - Nut ②

3. Check:
   - Lever 1 and lever 2 movements
     Stick → Reassembly lever 1 and lever 2.

NOZZLE DEFLECTOR AND NOZZLE RING

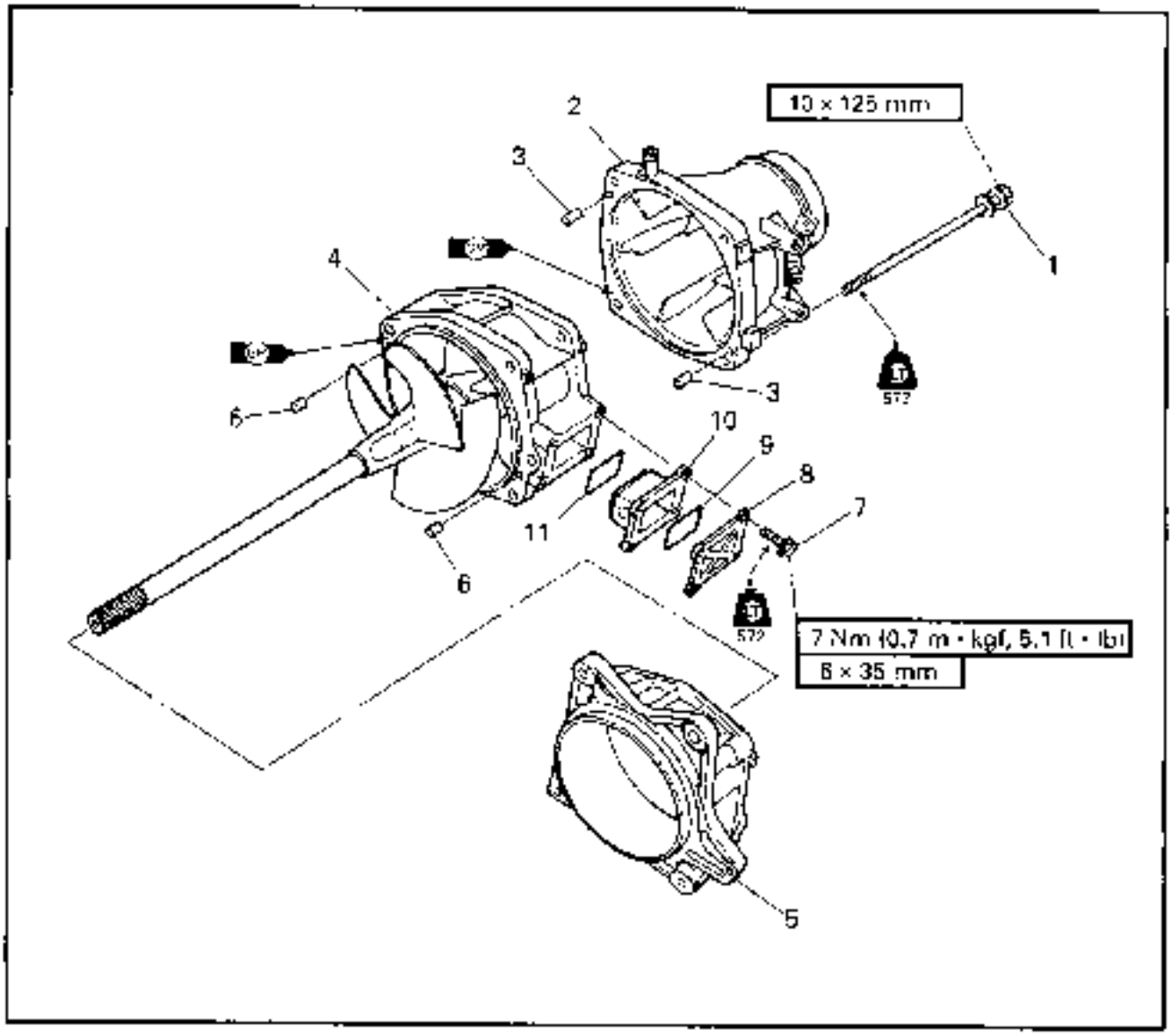
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	NOZZLE DEFLECTOR AND NOZZLE RING REMOVAL		Follow the left "Step" for removal.
	Jet pump unit		Refer to "JET PUMP UNIT".
	Reverse gate		Refer to "REVERSE GATE".
1	Bolt	2	
2	Spacer	2	
3	Nozzle deflector	1	
4	Bolt	2	
5	Spacer	2	
6	Nozzle ring	1	
			Reverse the removal steps for installation.

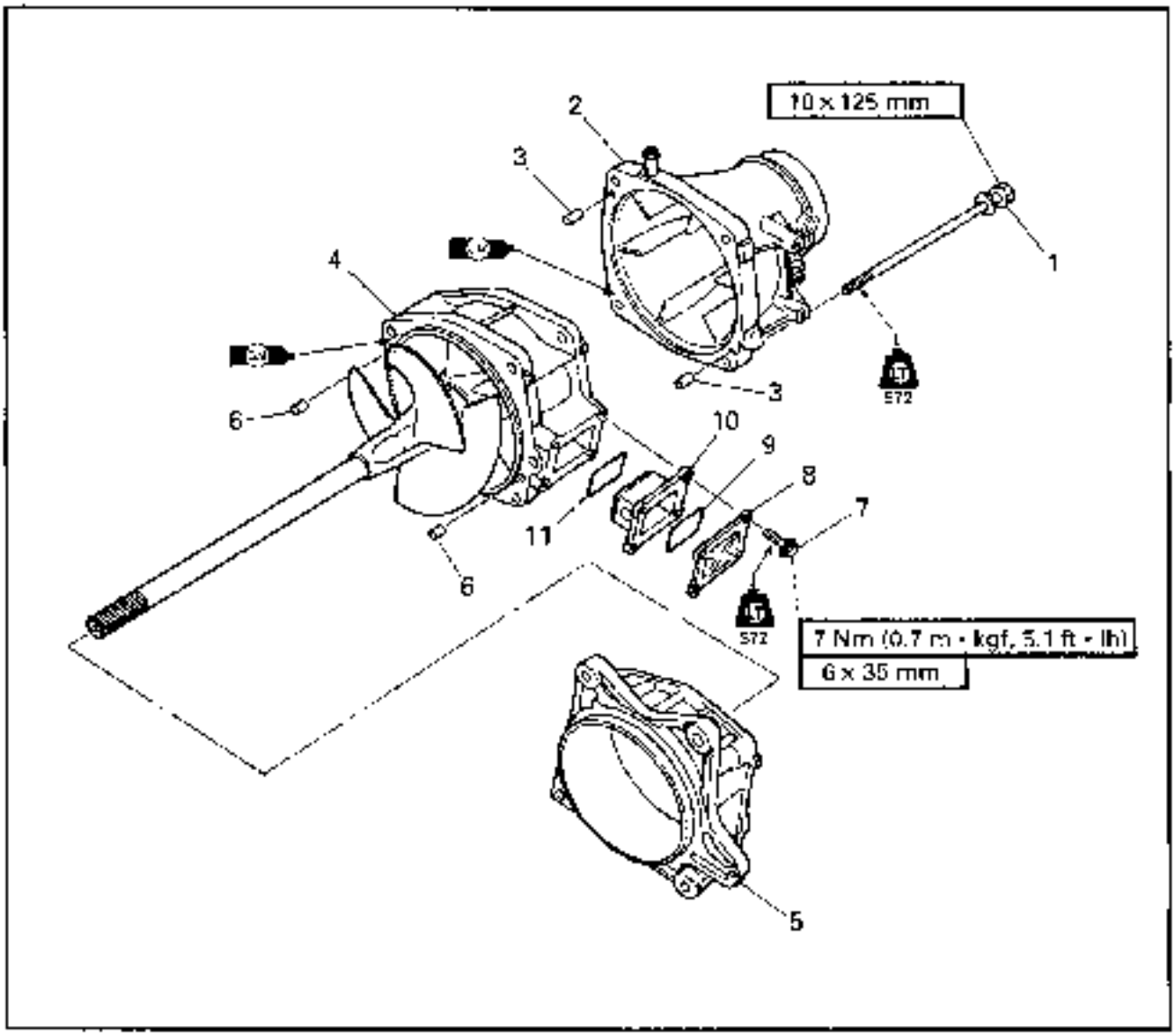
IMPELLER DUCT, IMPELLER HOUSING, AND INTAKE DUCT
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	IMPELLER DUCT AND IMPELLER HOUSING REMOVAL		Follow the left "Step" for removal.
	Nozzle ring		Refer to "NOZZLE DEFLECTOR AND NOZZLE RING".
1	Bolt	4	
2	Nozzle	1	**NOTE:** Clean the contacting surfaces before applying the Gasket Maker③.
3	Pin	2	
4	Impeller duct assembly	1	
5	Impeller housing	1	
6	Pin	2	

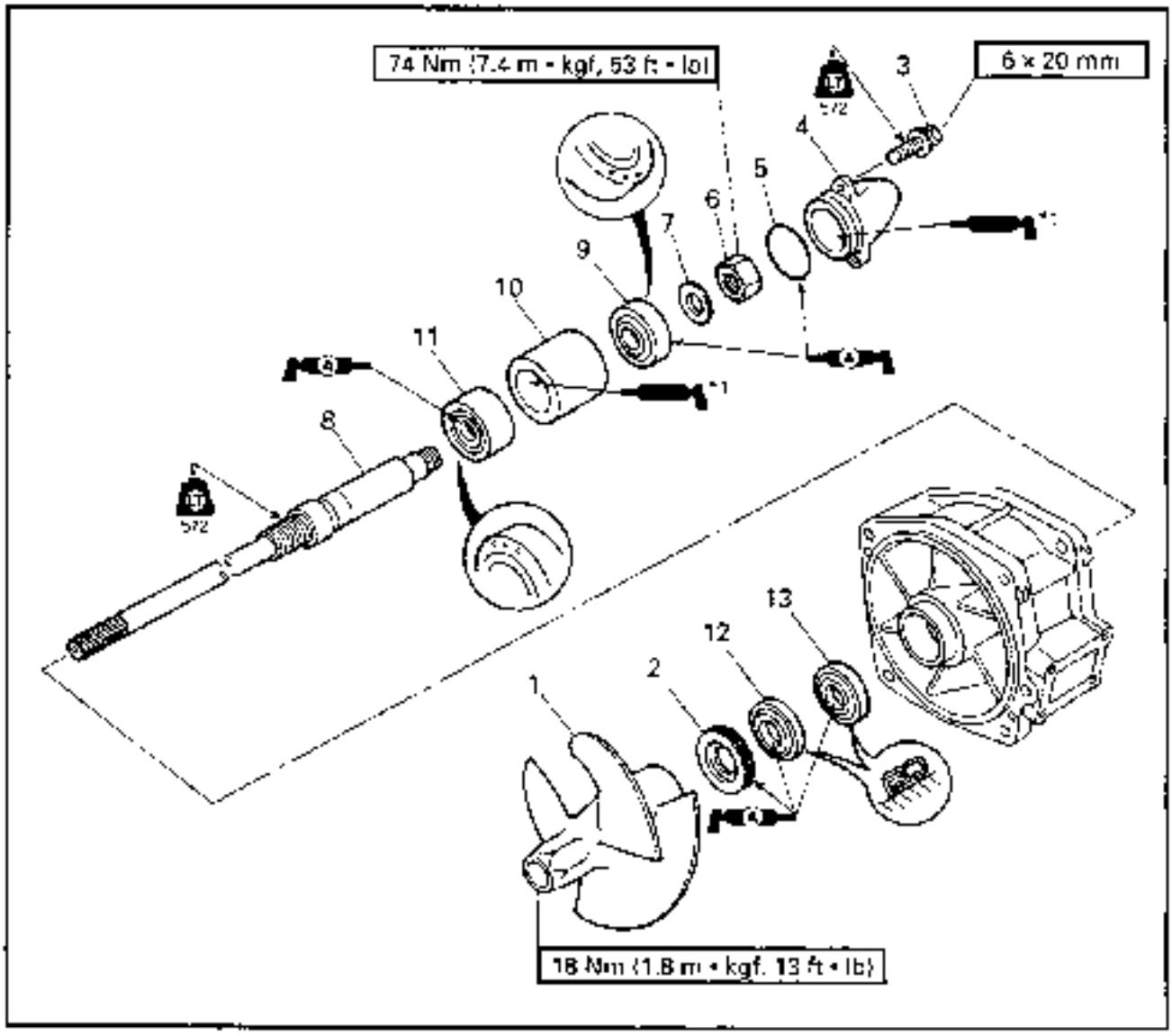
EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
7	Bolt	4	
8	Cover	1	
9	Packing	1	
10	Filter	1	
11	Packing	1	
			Reverse the removal steps for installation.

IMPELLER DUCT AND DRIVE SHAFT

EXPLODED DIAGRAM

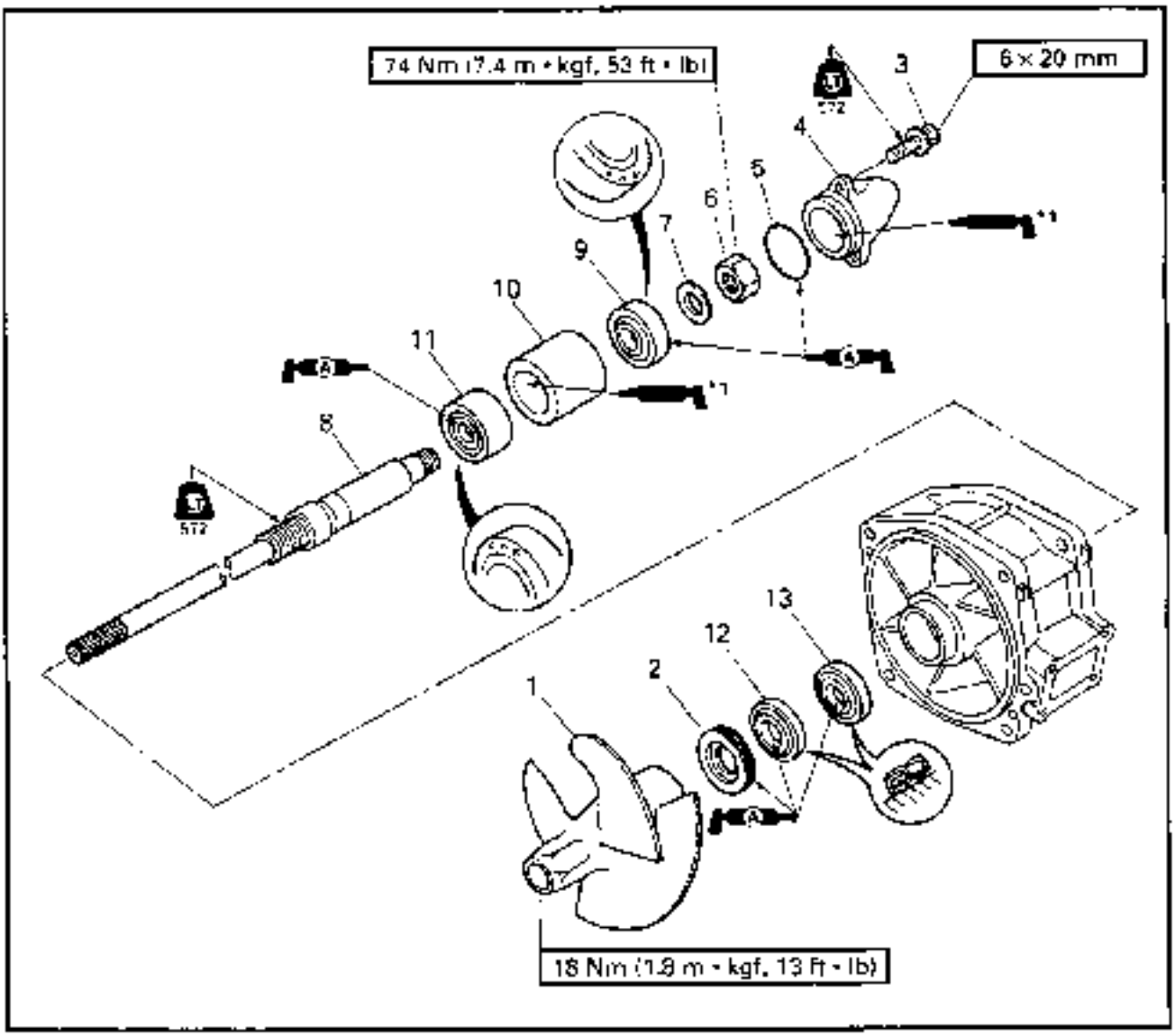


REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	IMPELLER DUCT AND DRIVE SHAFT DISASSEMBLY		Follow the left "Step" for disassembly.
1	Impeller	1	Left-hand threads
2	Spacer	1	
3	Bolt	3	
4	Cap	1	
5	O-ring	1	
6	Nut	1	
7	Washer	1	

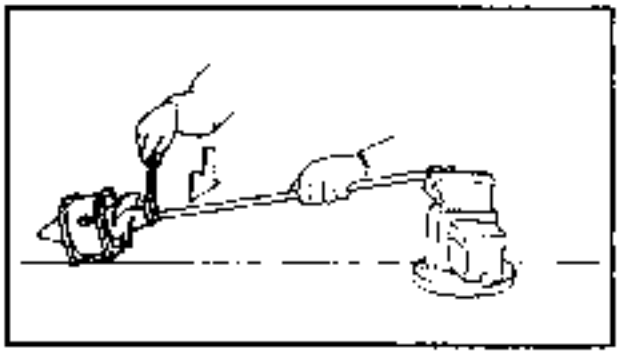
*1: EPNOC grease AP #0

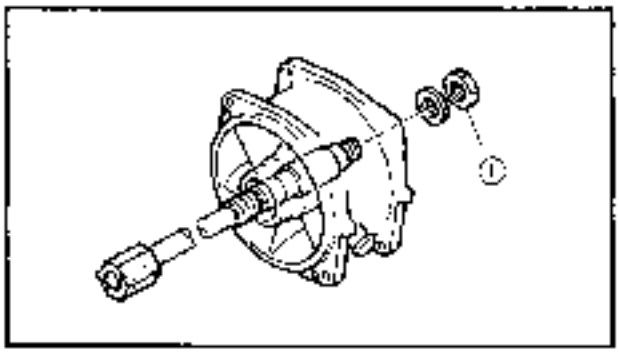
EXPLODED DIAGRAM

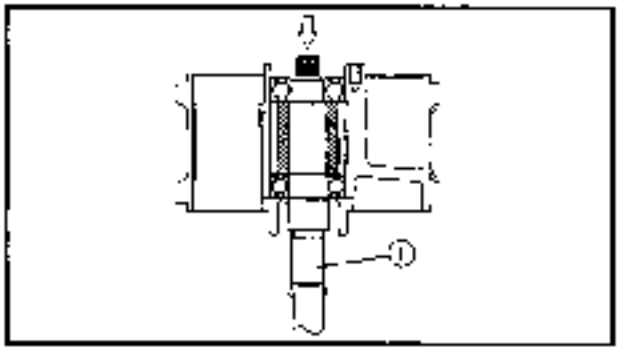


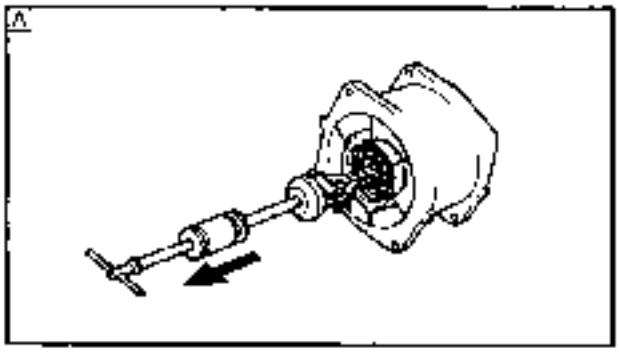
Step	Procedure/Part name	Q'ty	Service points
8	Drive shaft	1	
9	Rear bearing	1	Not reusable
10	Spacer	1	
11	Front bearing	1	Not reusable
12	Oil seal	1	Not reusable
13	Oil seal	1	Not reusable
			Reverse the disassembly steps for assembly.

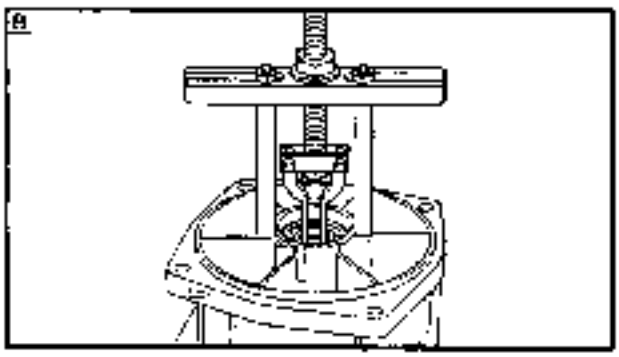
*1: EPNOC grease AP #0











SERVICE POINTS

Drive shaft removal

1. Remove:
   - Impeller

	Drive shaft holder: **YB-06151/90890-06519**

NOTE:

The impeller has left-hand threads. Turn the impeller clockwise to loosen it.

2. Remove:
   - Nut ①

	Drive shaft holder: **YB-06151/90890-06519**

3. Remove:
   - Drive shaft ①

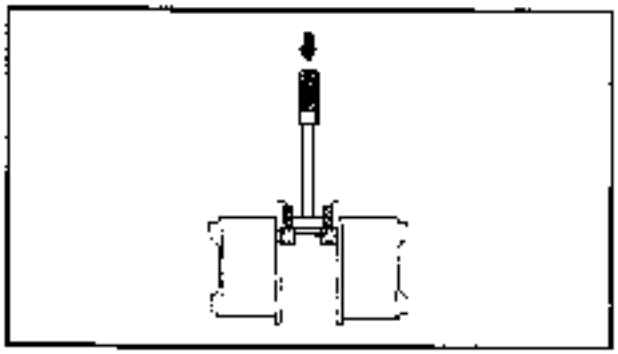
NOTE:

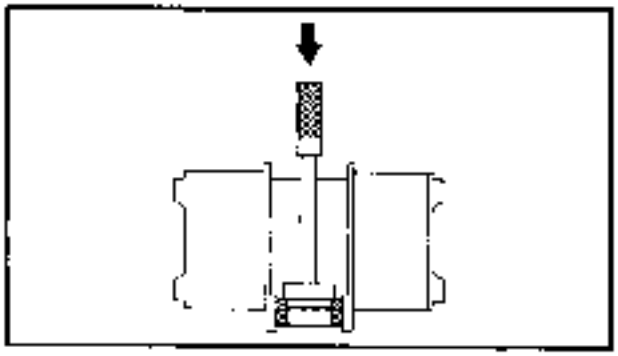
Remove the drive shaft with a press.

4. Remove:
   - Rear bearing

	Slide hammer set: **YB-06096** **Stopper guide plate:** **90890-06501** **Bearing puller:** **90890-06535** **Bearing puller claw 1:** **90890-06536** **Stopper guide stand:** **90890-06538**

Ⓐ For USA and Canada
Ⓑ For worldwide





5. Remove:
   - Front bearing

Driver rod L3:
YB-06071/90890-06652
Needle bearing attachment:
YB-06112/90890-06614

NOTE:
Remove the front bearing with a press.

6. Remove:
   - Oil seal

Driver rod L3:
YB-06071/90890-06652
Needle bearing attachment:
YB-06156/90890-06653

NOTE:
Remove the oil seal with press.

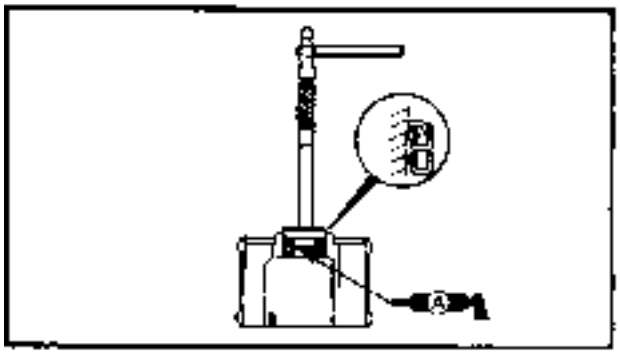
Impeller inspection

Refer to "JET PUMP UNIT" in chapter 3.

Drive shaft inspection

1. Inspect:
   - Drive shaft

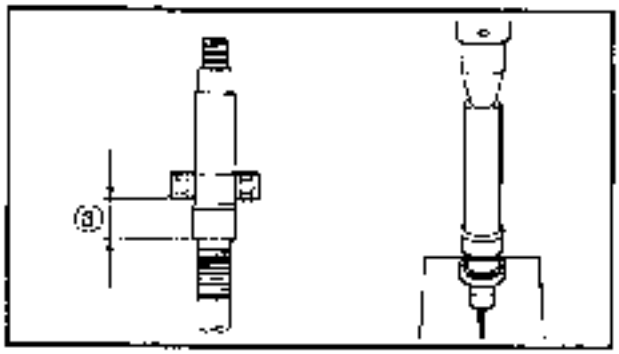
   Damage/wear → Replace.

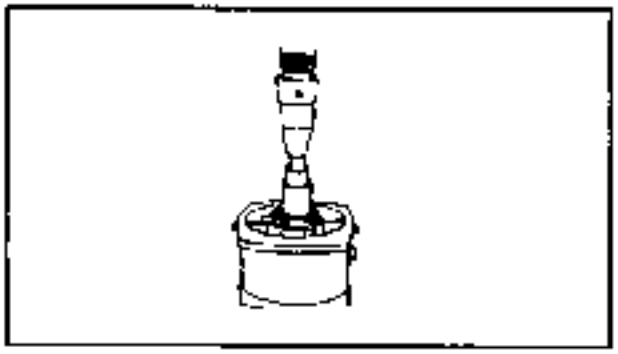


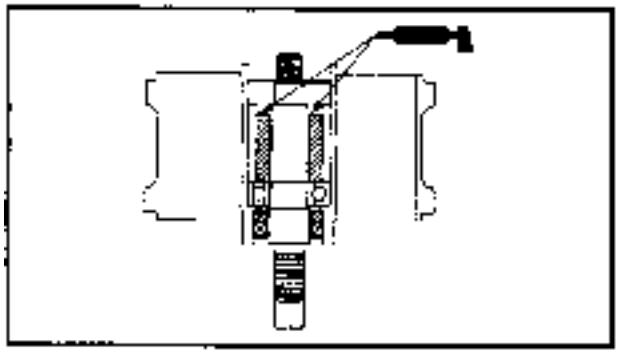
Drive shaft installation

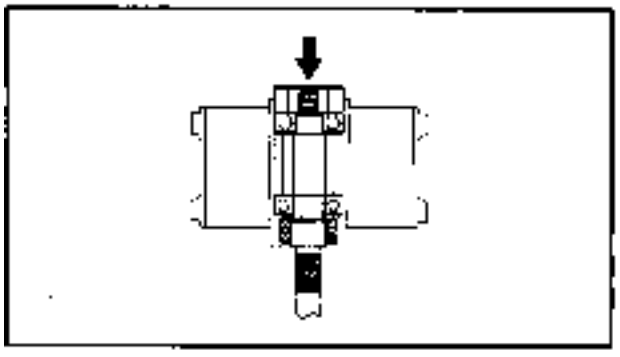
1. Install:
   - Oil seal

Driver rod:
YB-06071/90890-06606
Ball bearing attachment:
YB-06156/90890-06634









2. Install:
   - Front bearing
   - Drive shaft

NOTE:
Install the front bearing and drive shaft with a press.

Distance ⓐ:
23 ± 0.1 mm (0.91 ± 0.004 in)

3. Install:
   - Drive shaft (with front bearing)
   - Spacer
   - Impeller duct

NOTE:
Press the spacer and the front bearing with a 36-mm deep socket.

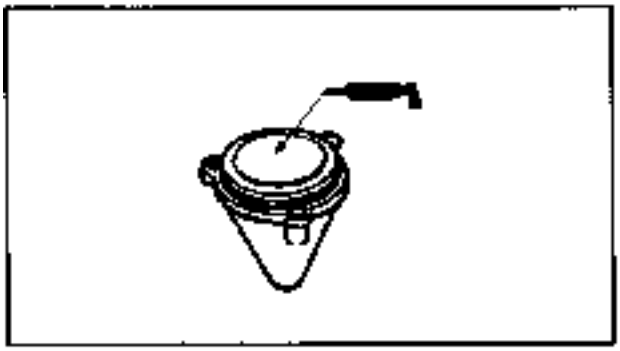
4. Add:
   - EPNOC grease AP #0
     (between the drive shaft and spacer)

Quantity:
Approximately 1/3 of capacity

5. Install:
   - Rear bearing

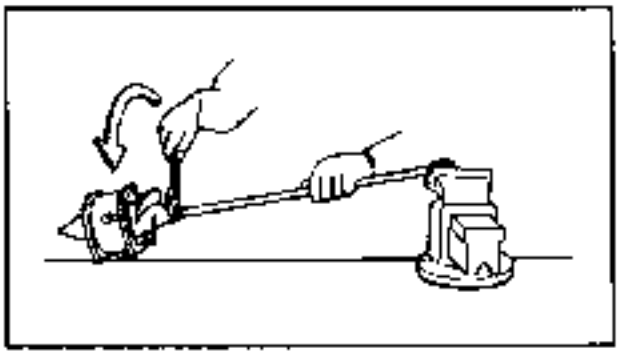
Bearing inner/outer race attachment:
YB-34474

NOTE:
- Press the bearing inner/outer race at the same time holding the drive shaft and impeller duct.
- If a bearing inner/outer race attachment is not available, use a washer or pipe with an outer diameter of 46 mm (1.81 in) and an inner diameter of 20 mm (0.79 in).



6. Add:
   - EPNOC grease AP #0 (into the cap)

	Quantity: **Approximately 1/3 of capacity**

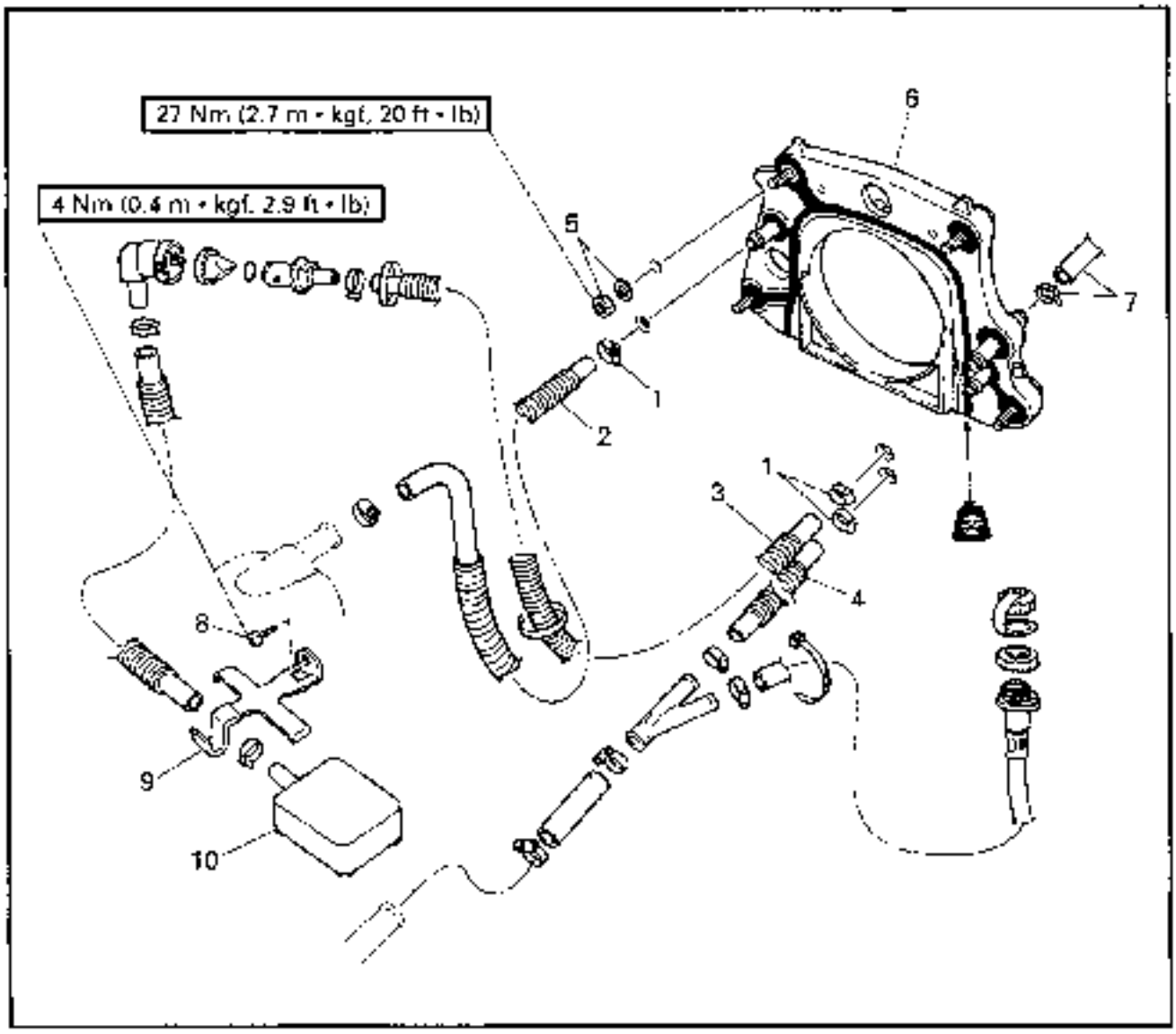


7. Install.
   - Nut
   - Impeller

	Drive shaft holder: **YB-06151/90890-06519**

TRANSOM PLATE AND HOSES

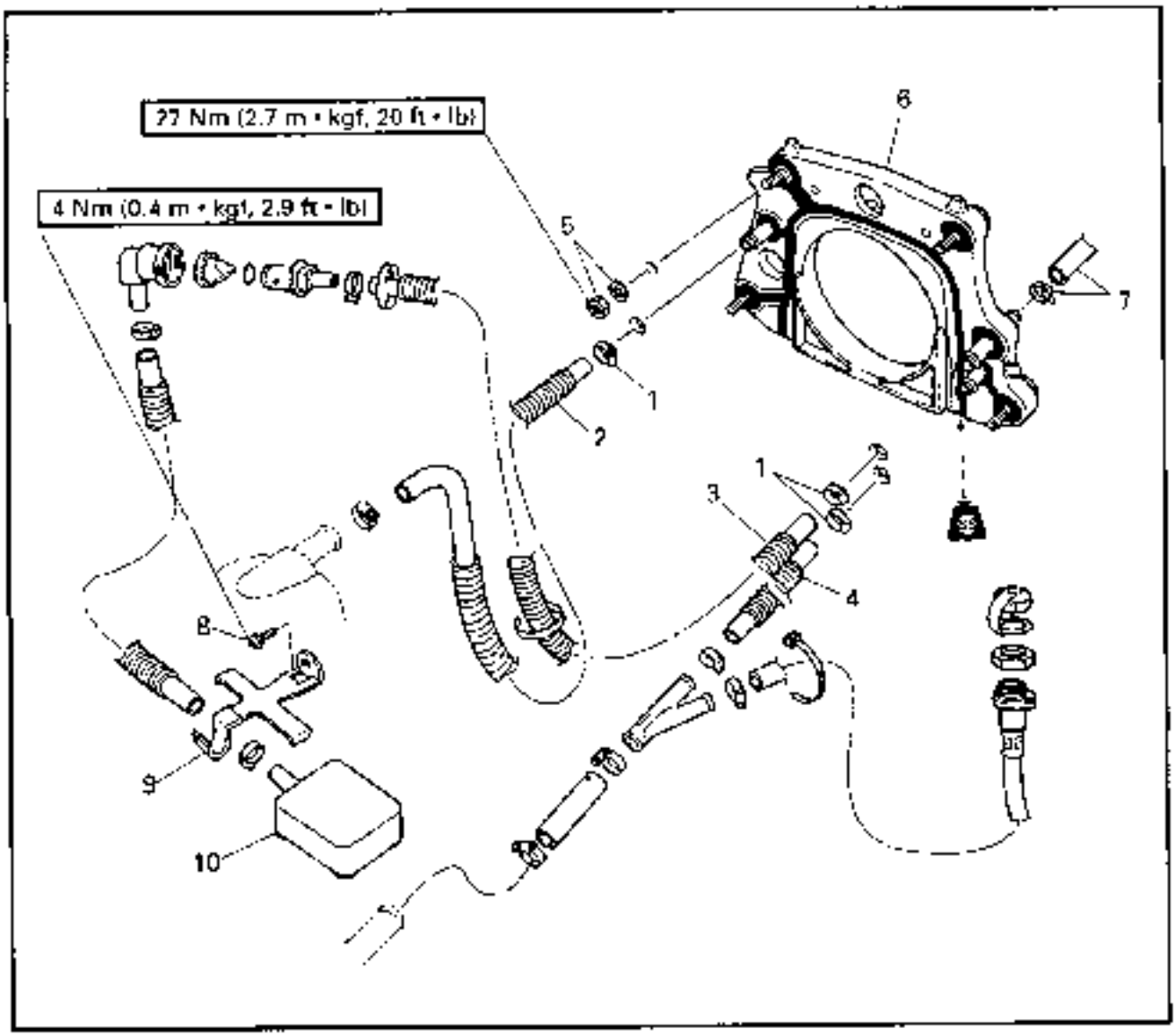
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	TRANSOM PLATE AND HOSES REMOVAL		Follow the left "Step" for removal.
1	Hose clamp	3	
2	Hose	1	Cooling water outlet
3	Bilge hose 1	1	
4	Hose	1	Cooling water inlet
5	Nut/washer	4/4	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
6	Transom plate	1	
7	Clamp/bilge hose 2	1/1	
8	Screw	1	
9	Holder	1	
10	Bilge filter	1	
			Reverse the removal steps for installation.

SERVICE POINTS

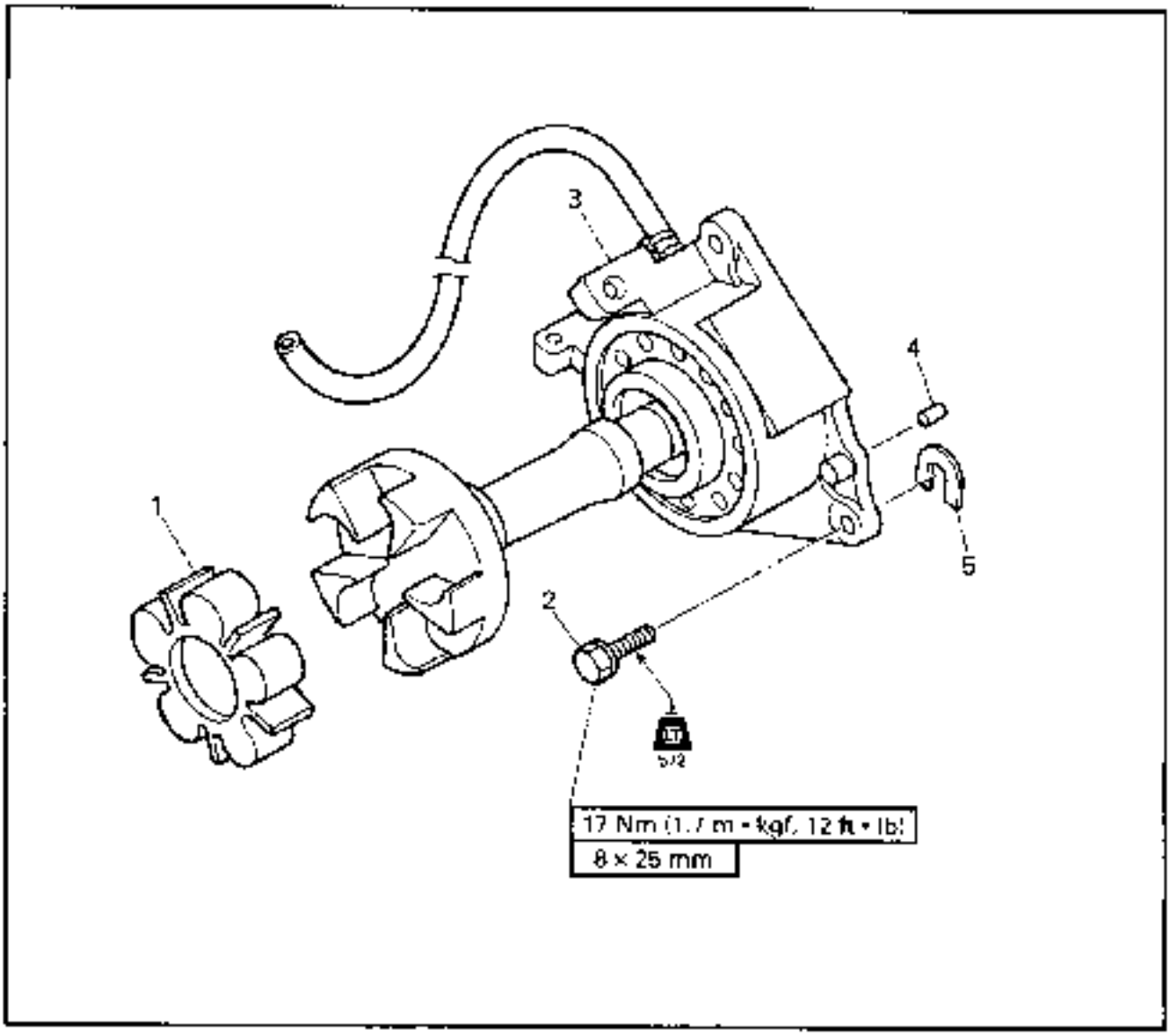
Bilge strainer inspection

Refer to "JET PUMP UNIT" in chapter 3.

Bilge hose inspection

1. Inspect:
   - Bilge hose
     Cracks/damage/wear → Replace.

BEARING HOUSING
EXPLODED DIAGRAM

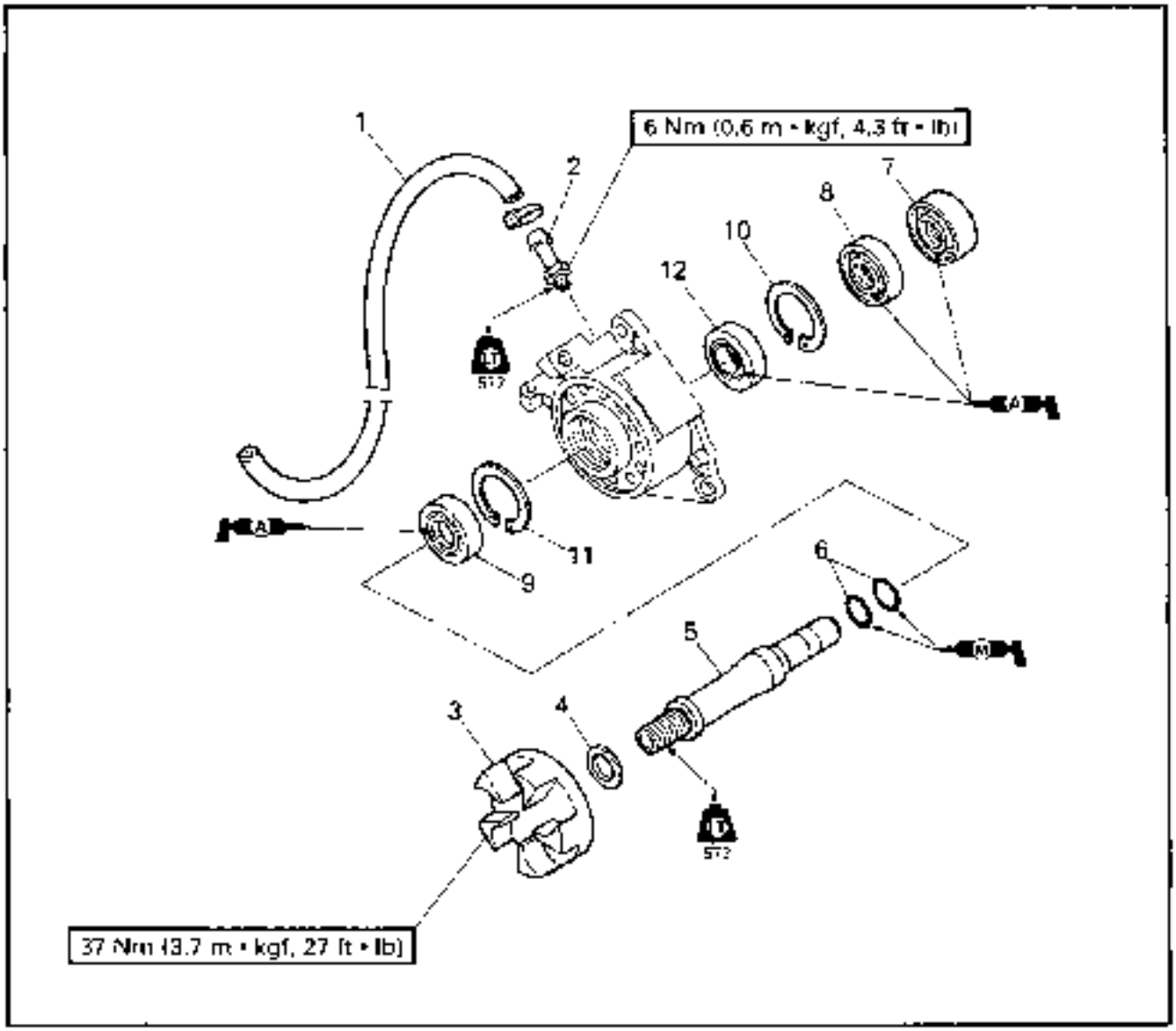


REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	BEARING HOUSING REMOVAL		Follow the left "Step" for removal.
	Engine unit		Refer to "**ENGINE UNIT**" in chapter 5.
1	Rubber coupling	1	
2	Bolt	3	
3	Bearing housing assembly	1	
4	Pin	2	
5	Shim	*	**NOTE:** Install the shims in their original locations.
			Reverse the removal steps for installation.

*: As required

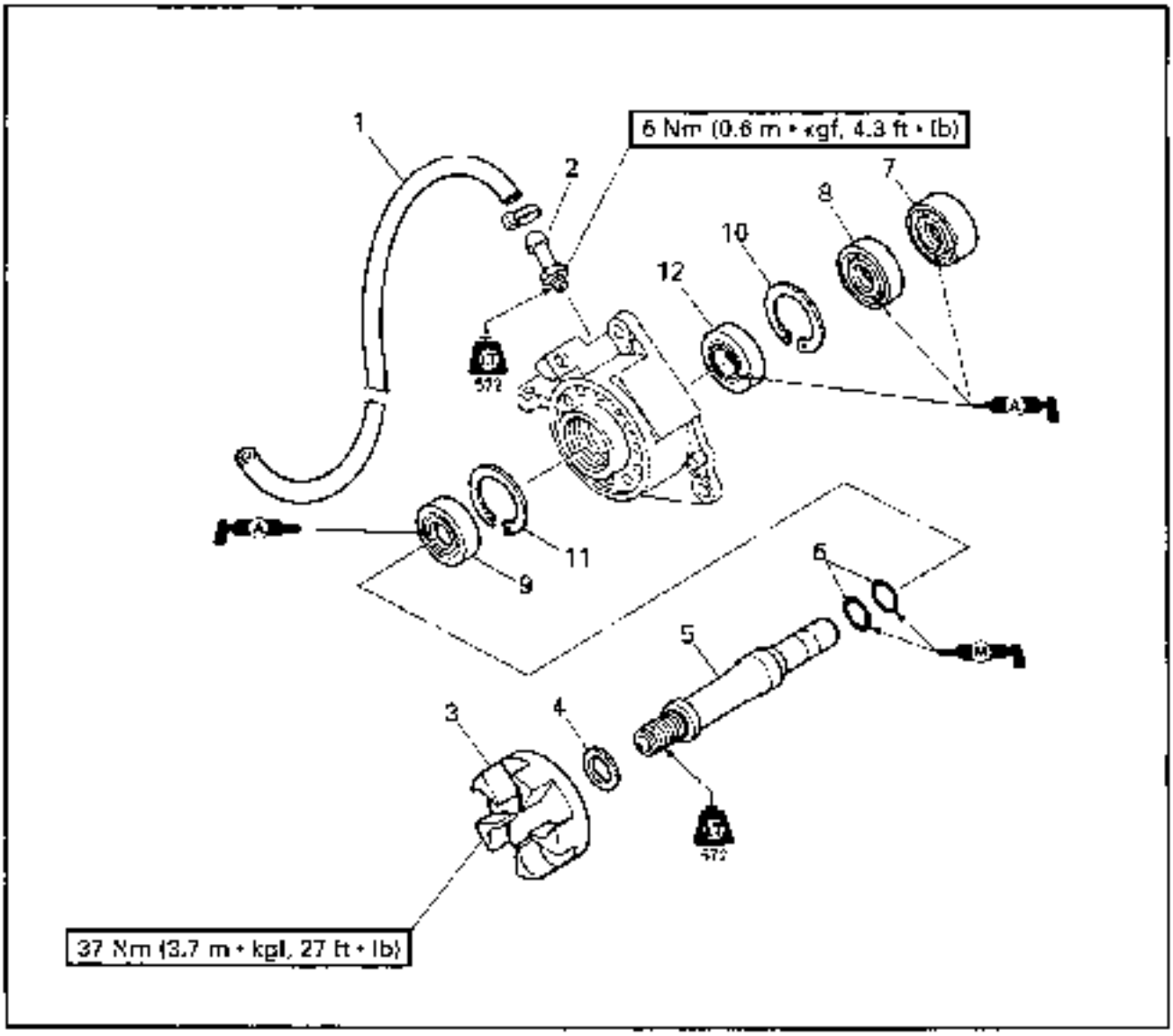
EXPLODED DIAGRAM



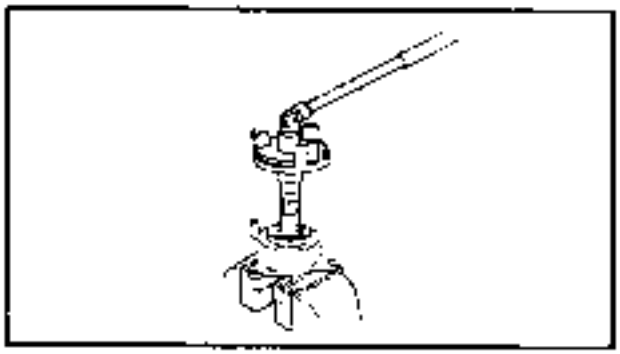
REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	BEARING HOUSING DISASSEMBLY		Follow the left "Step" for disassembly.
1	Grease hose	1	
2	Nipple	1	
3	Driven coupling	1	
4	Washer	1	
5	Driven coupling shaft	1	
6	O-ring	2	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
7	Oil seal	1	Not reusable
8	Oil seal	1	Not reusable
9	Oil seal	1	Not reusable
10	Circlip	1	
11	Circlip	1	
12	Bearing	1	Not reusable
			Reverse the disassembly steps for assembly.



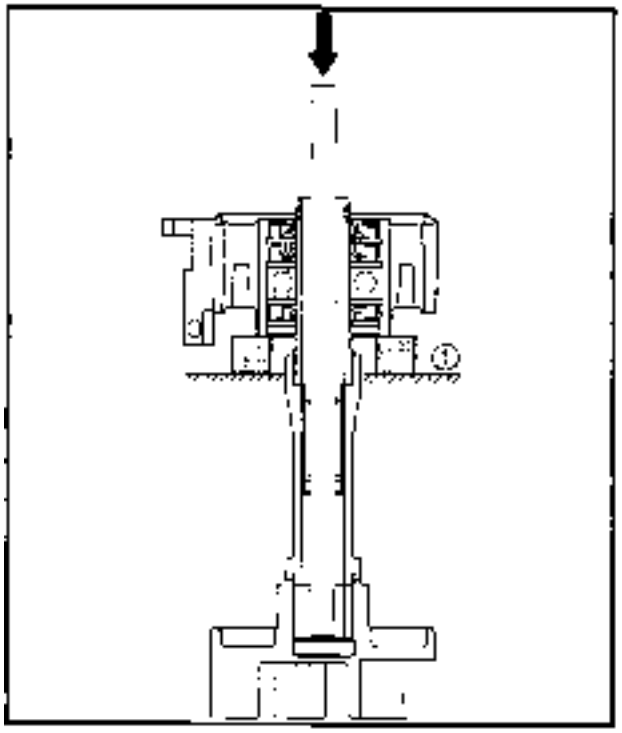
SERVICE POINTS

Driven coupling removal and installation

1. Remove and install:
   - Driven coupling

Coupler wrench:
YW-06551/90890-06551
Shaft holder:
YB-06552/90890-06552

NOTE:
Install the driven coupling with the same special tools that were used for removal.

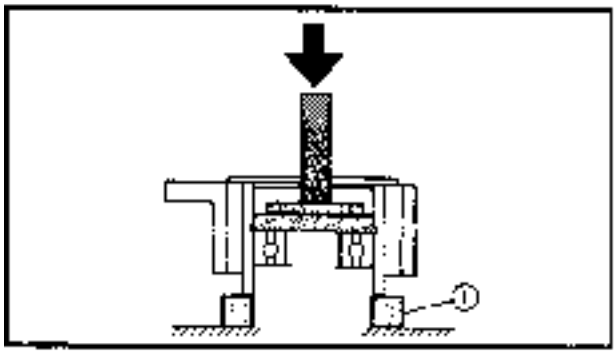


Driven coupling shaft removal

1. Remove:
   - Driven coupling shaft

Removal steps:
- Temporarily install the driven coupling to the driven coupling shaft.
- Insert the long rod to the driven coupling shaft.
- Press out the driven coupling shaft by pushing the rod.

NOTE:
Support the bearing housing with steel blocks ① and press the driven coupling shaft.

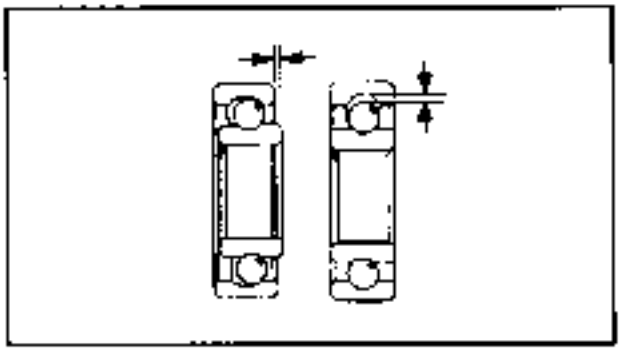


Bearing removal

1. Remove:
   - Bearing

Driver rod:
YB-06071/90890-06606
Bearing outer race attachment:
YB-06016/90890-06626

NOTE:
- Install the bearing with the same special tools that were used for removal.
- Support the bearing housing with steel blocks ① and press the bearing

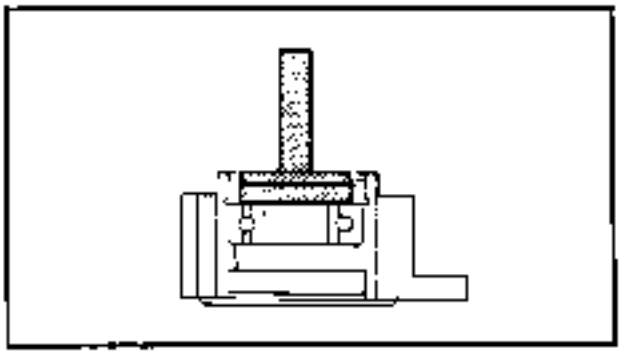


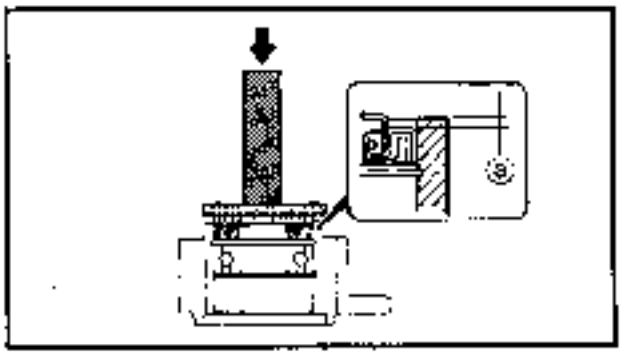
Bearing, driven coupling shaft, and grease hose inspection

1. Inspect:
   - Bearing
     Rotate the inner race by hand.
     Damage/rough movement → Replace.
   - Driven coupling shaft
     Damage/pitting → Replace.
   - Grease hose
     Cracks/wear → Replace.

Driven coupling inspection

1. Inspect:
   - Driven coupling
   - Driven coupling damper
     Damage/wear → Replace.





Bearing installation

1. Install:
   - Circlip (rear)
2. Install:
   - Bearing

Driver rod:
YB-06071/90890-06606
Bearing outer race attachment:
YB-06015/90890-06626

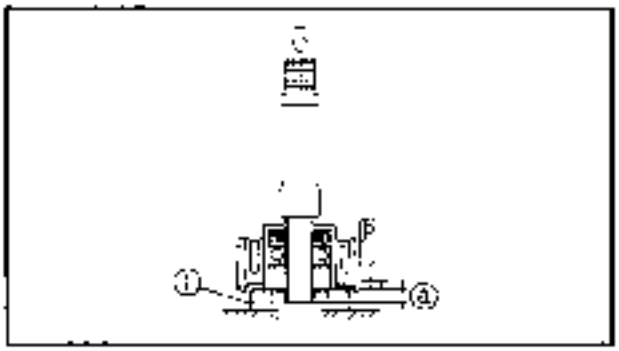
Oil seal installation

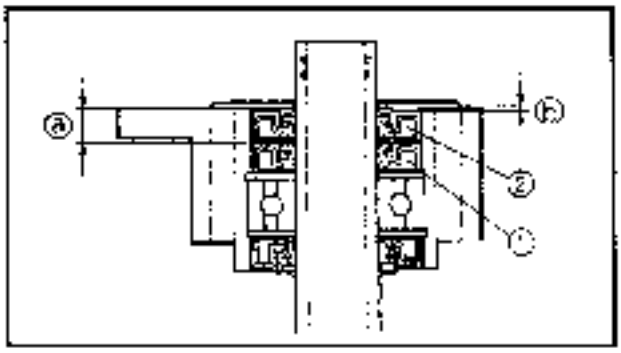
1. Install:
   - Oil seal

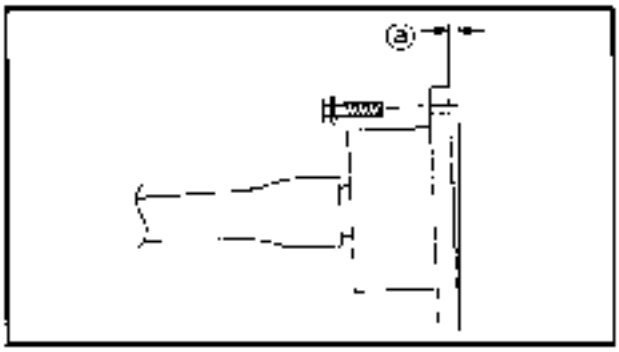
Driver rod:
YB-06071/90890-06606
Bearing outer race attachment:
YB-06016/90890-06626

NOTE:
Before installing the oil seal, lubricate the clip groove with water resistant grease.

Distance ⓐ:
6.8 ~ 7.2 mm (0.27 ~ 0.28 in)







2. Install:
   - Driven coupling shaft

Distance ⓐ:
9.5 ~ 10.5 mm (0.37 ~ 0.41 in)

NOTE:
Support the bearing housing with steel blocks ⓒ and press the driven coupling shaft.

3. Install:
   - Oil seal ① [8 mm (0.31 in)]
   - Oil seal ② [10 mm (0.39 in)]

Distance ⓐ:
10.3 ~ 10.7 mm (0.41 ~ 0.42 in)
Distance ⓑ:
1.6 ~ 2.0 mm (0.06 ~ 0.08 in)

Bearing housing installation

1. Install:
   - Bearing housing
   - Shim

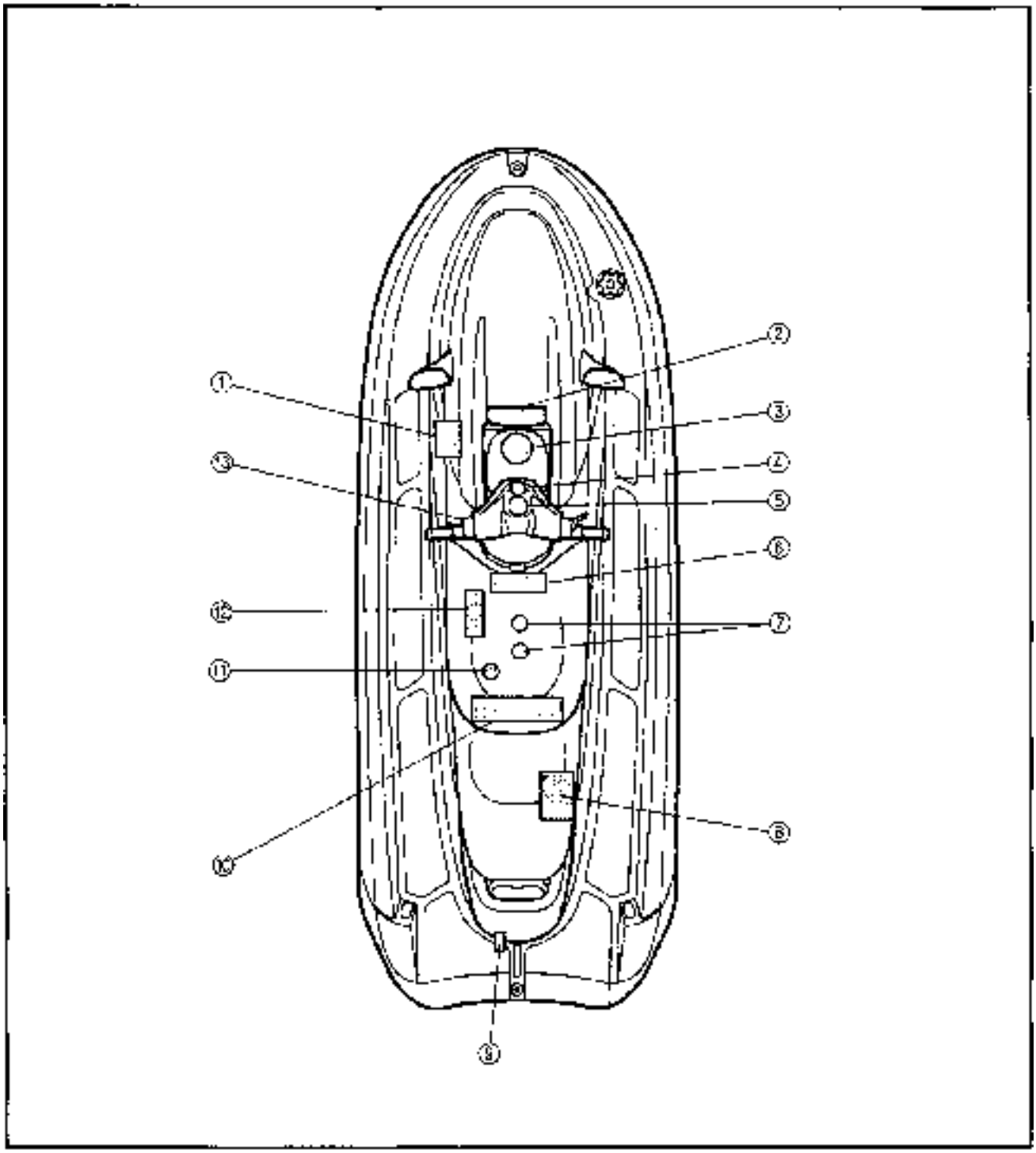
Installation steps:
- Install the bearing housing.
- Measure the clearance ⓐ at each bolt hole.
- Install the suitable shim from the table below.

Clearance ⓐ	Shim thickness
0 ~ 0.2 mm (0 ~ 0.010 in)	No need
0.3 ~ 0.7 mm (0.011 ~ 0.030 in)	0.5 mm
0.8 ~ 1.2 mm (0.031 ~ 0.050 in)	1.0 mm
1.3 ~ 2.0 mm (0.051 ~ 0.078 in)	1.5 mm

NOTE:
Install the shim(s) to the original position if the bearing housing is not replaced.

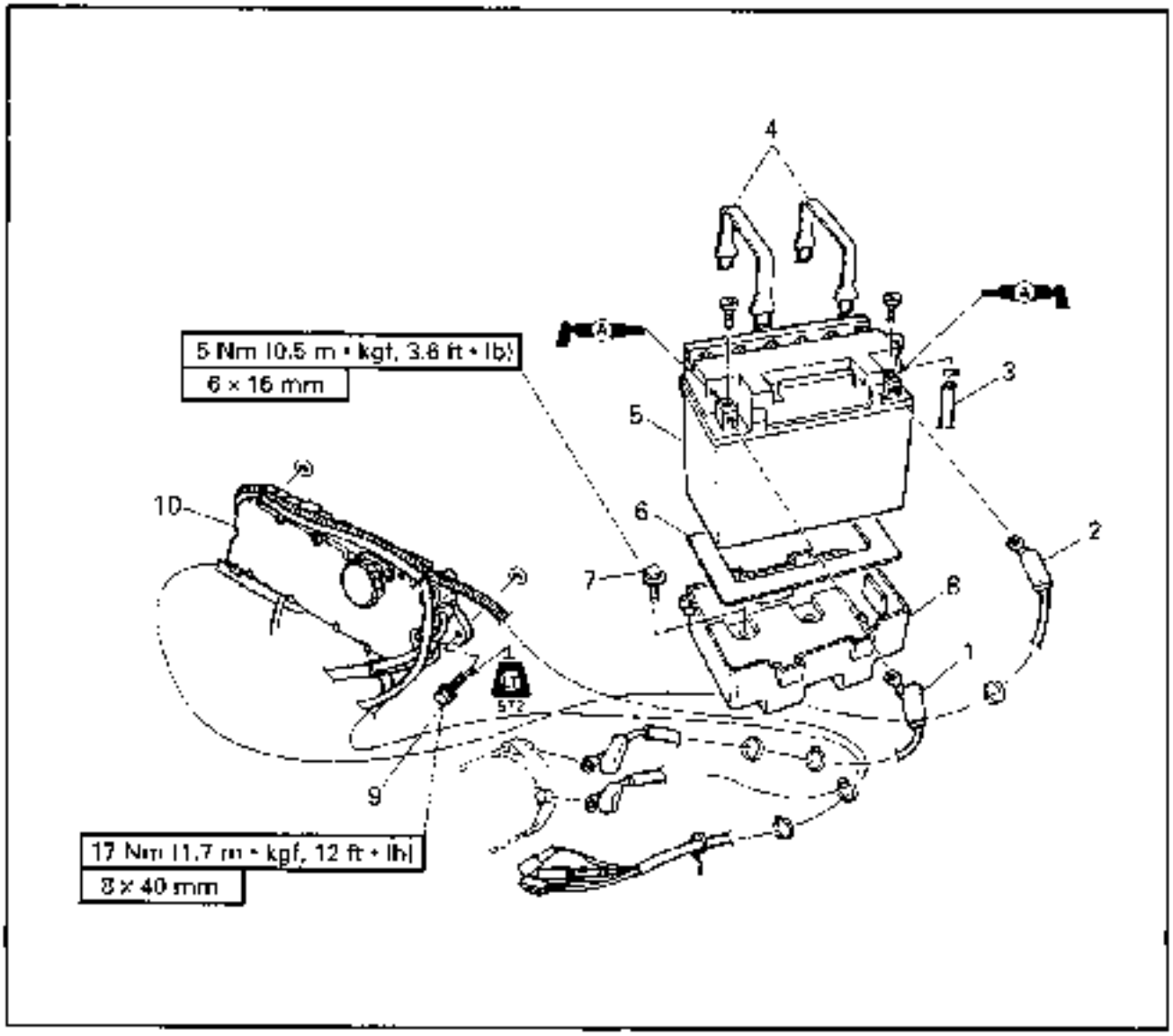
CHAPTER 7
ELECTRICAL SYSTEM

ELECTRICAL COMPONENTS



1. YPVS servomotor
2. Multifunction meter
3. Fuel level sensor
4. Buzzer
5. Oil level sensor
6. Stator coil and pickup coil
7. Spark plugs
8. Battery
9. Speed sensor
10. Electrical box
11. Thermo switch
12. Starter motor
13. Engine stop switch, engine stop lanyard switch and starter switch

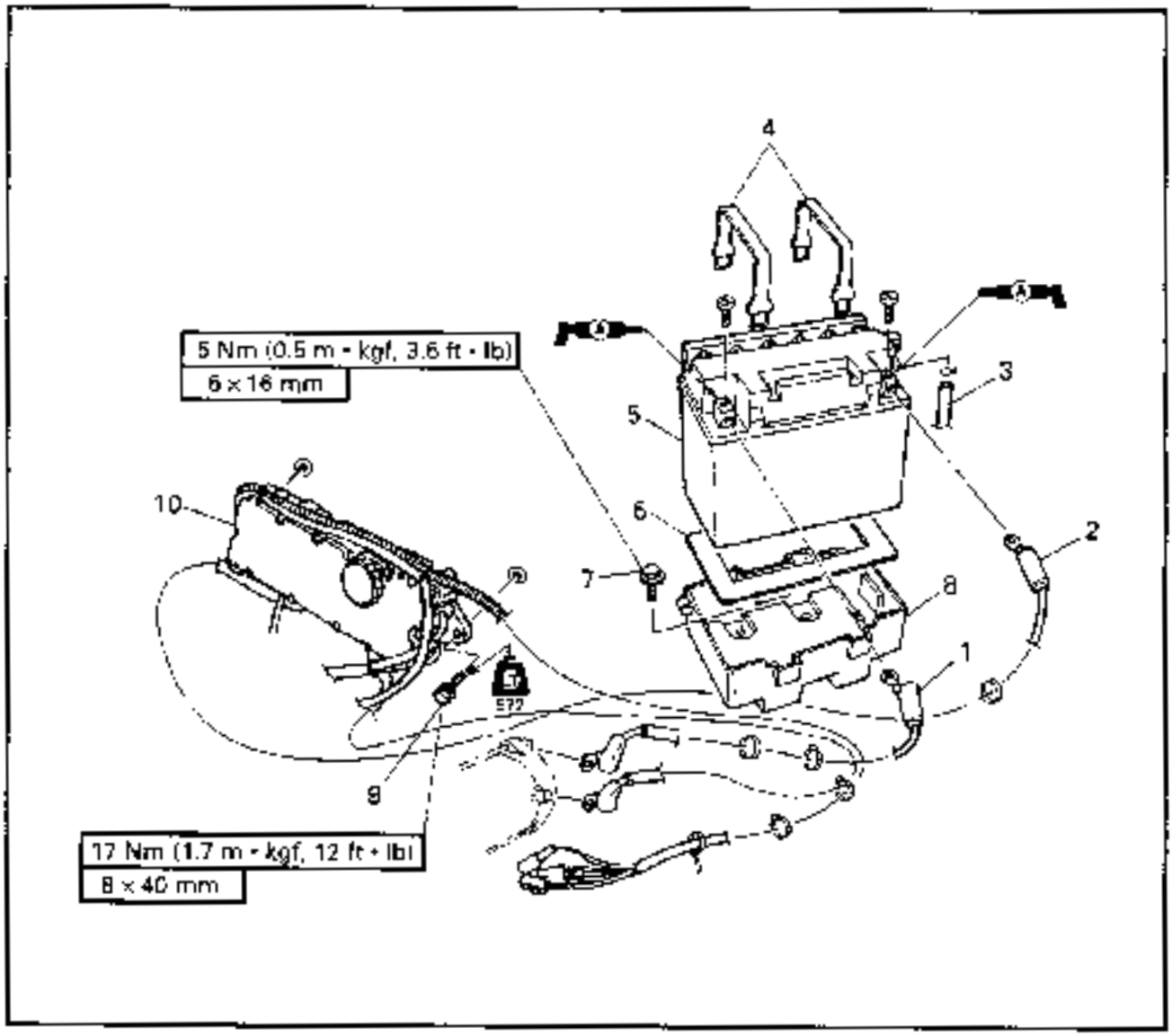
ELECTRICAL BOX
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	ELECTRICAL BOX REMOVAL		Follow the left "Step" for removal.
	Thermo switch		Refer to "EXHAUST CHAMBER ASSEMBLY" in chapter 5.
	Coupler		Refer to "ENGINE UNIT" in chapter 5.
	Starter motor lead		Refer to "STARTER MOTOR" in chapter 5.
	Generator cover		Refer to "FLYWHEEL MAGNETO" in chapter 5.
	Spark plug lead		
1	Battery negative lead	1	
2	Battery positive lead	1	

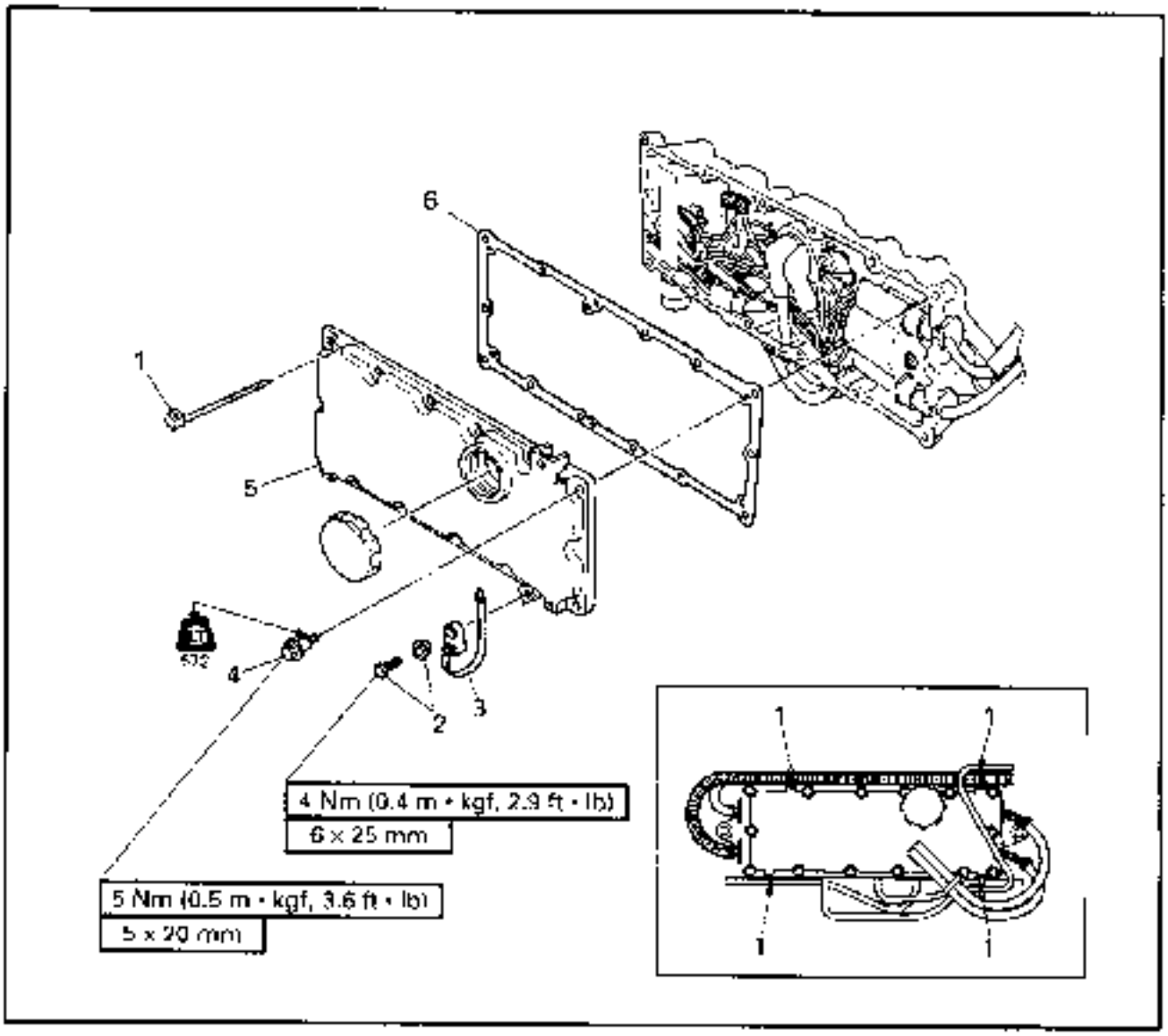
EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
3	Breather hose	1	
4	Band	2	
5	Battery	1	
6	Damper	1	
7	Bolt	4	
8	Battery box	1	
9	Bolt	2	
10	Electrical box	1	

Reverse the removal steps for installation.

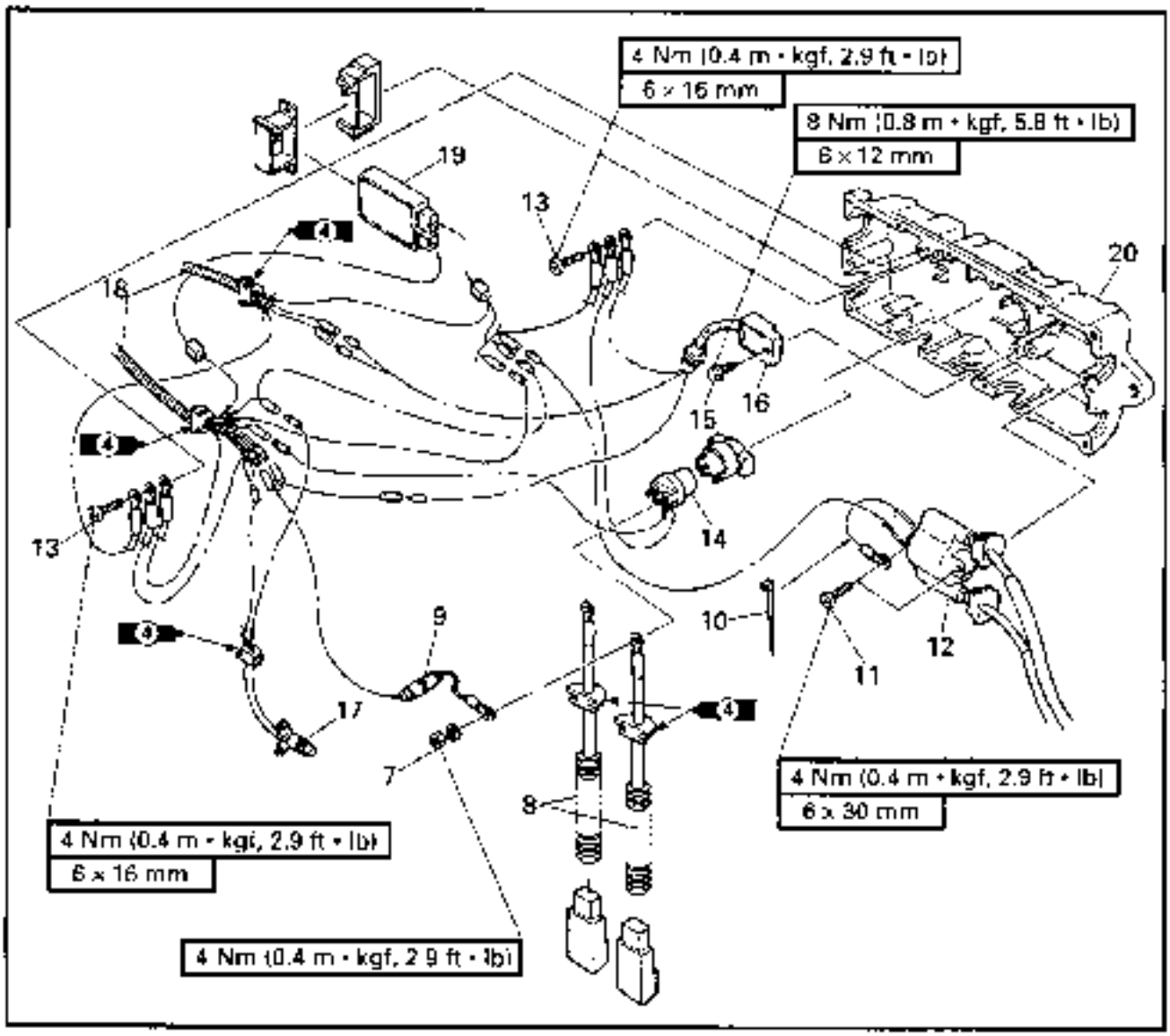
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

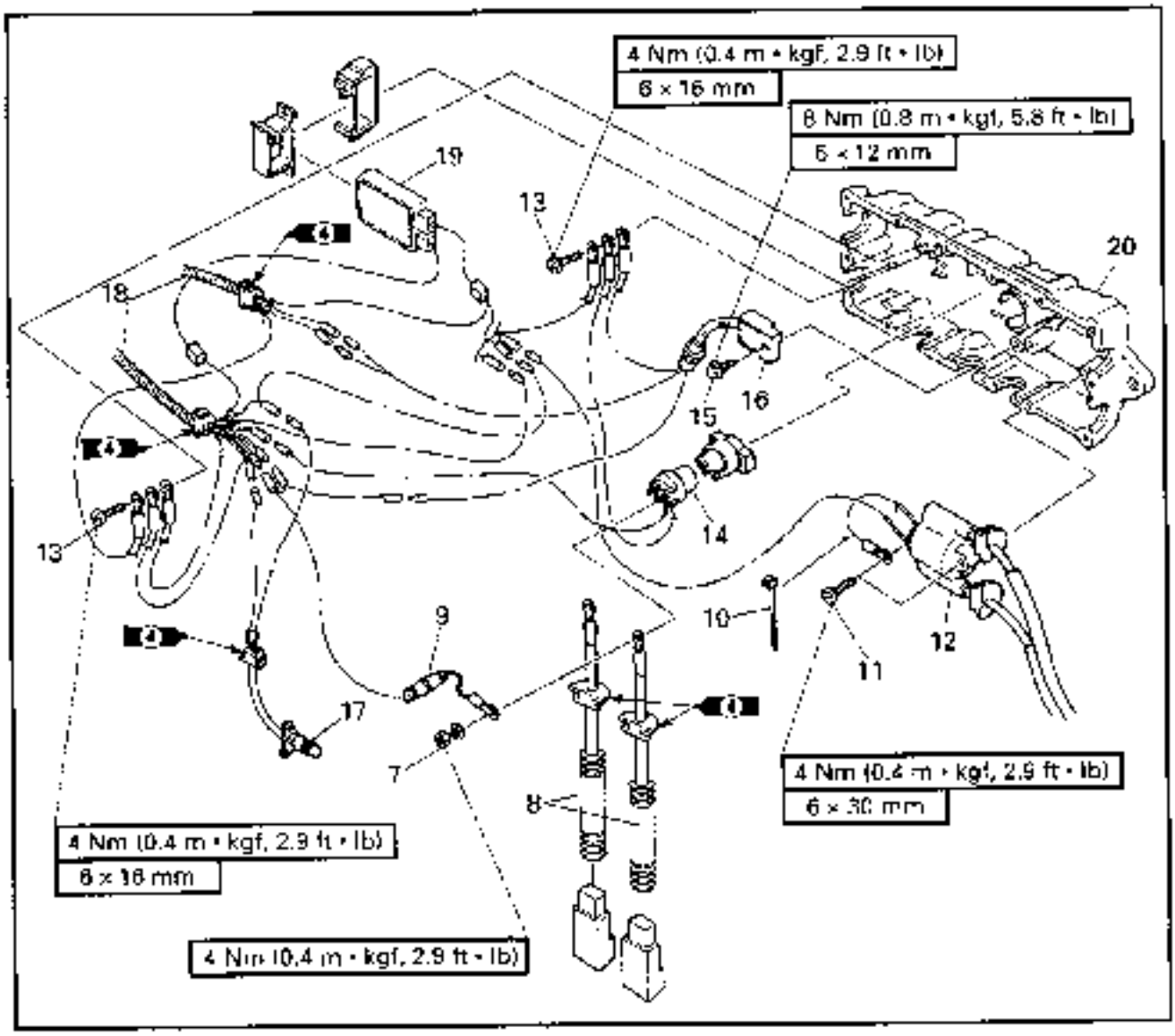
Step	Procedure/Part name	Q'ty	Service points
	ELECTRICAL BOX DISASSEMBLY		Follow the left "Step" for disassembly.
1	Plastic locking tie	4	**Not reusable**
2	Bolt/collar	1/1	
3	Plastic clamp	1	
4	Bolt	14	
5	Electrical box cover	1	
6	Gasket	1	

EXPLODED DIAGRAM

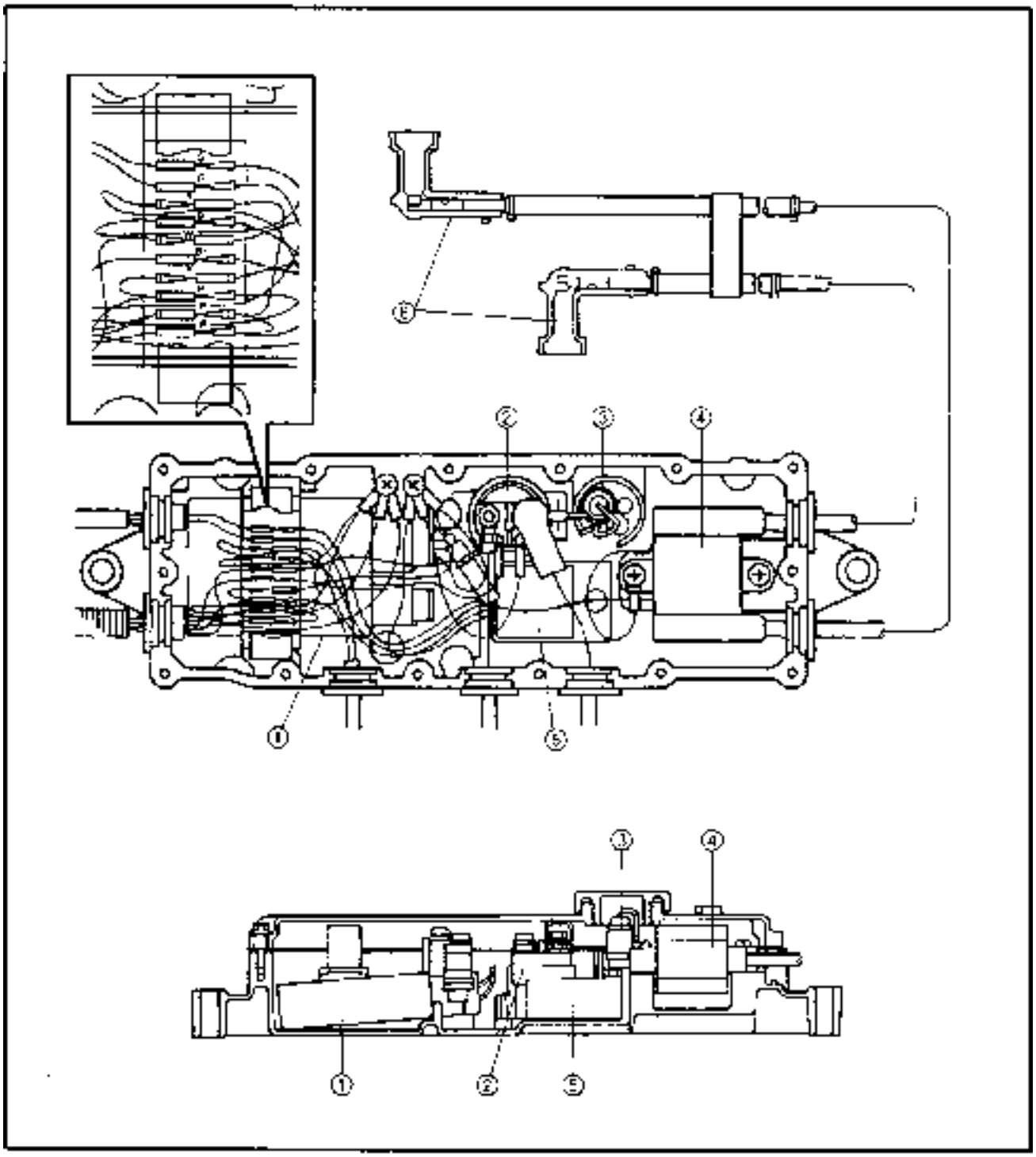


Step	Procedure/Part name	Q'ty	Service points
7	Nut	2	
8	Starter motor lead/ battery positive lead	1/1	
9	Fuse	1	
10	Plastic locking tie	1	Not reusable
11	Screw	2	
12	Ignition coil	1	
13	Screw	2	
14	Starter relay	1	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
15	Bolt	1	
16	Rectifier/regulator	1	
17	Thermo switch	1	
18	Wire harness	2	
19	CDI unit	1	
20	Electrical box housing	1	
			Reverse the disassembly steps for assembly.



① CDI unit
② Starter relay
③ Fuse (10A)
④ Ignition coil
⑤ Rectifier/regulator
⑥ Spark plug caps

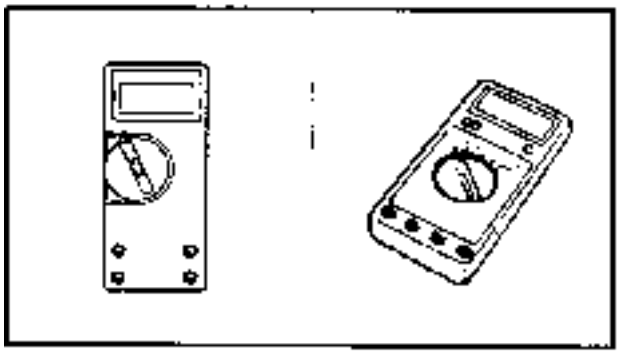
B : Black
Br : Brown
G : Green
P : Pink
R : Red
W : White

ELECTRICAL ANALYSIS
INSPECTION

- **All measuring instruments should be handled with special care. Damaged or mishandled instruments will not measure properly.**
- **On an instrument powered by dry batteries, check the battery's voltage periodically and replace the batteries if necessary.**

Digital circuit tester

NOTE:
Throughout this chapter the digital circuit tester's part number has been omitted. Refer to the following part number.



Digital circuit tester:
J-39299/90890-06752

NOTE:
"○——○" indicates a continuity of electricity; i.e., a closed circuit at the respective switch position.

Low resistance measurement

NOTE:
- When measuring a resistance of 10 Ω or less with the digital tester, the correct measurement cannot be obtained because of the tester's internal resistance.
- To obtain the correct value, subtract the internal resistance from the displayed measurement.
- The internal resistance of the tester can be obtained by connecting both of its terminals.

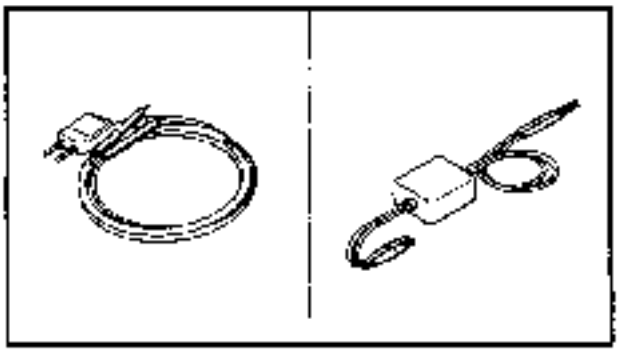
Correct value =
Displayed measurement –
Internal resistance

Peak voltage measurement

NOTE:
- When checking the condition of the ignition system it is vital to know the peak voltage.
- Cranking speed is dependant on many factors (e.g., fouled or weak spark plugs, a weak battery). If one of these is defected, the peak voltage will be lower than specification.
- If the peak voltage measurement is not within specification the engine will not operate properly.
- A low peak voltage will also cause components to prematurely wear.

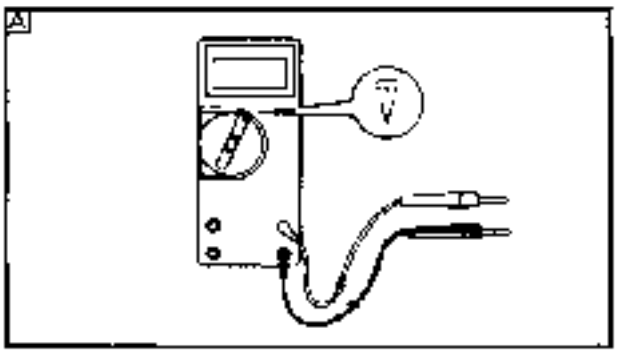
Peak voltage adaptor

NOTE:
- Throughout this chapter the peak voltage adaptor's part number has been omitted. Refer to the following part number.
- The peak voltage adaptor should be used with the digital circuit tester.



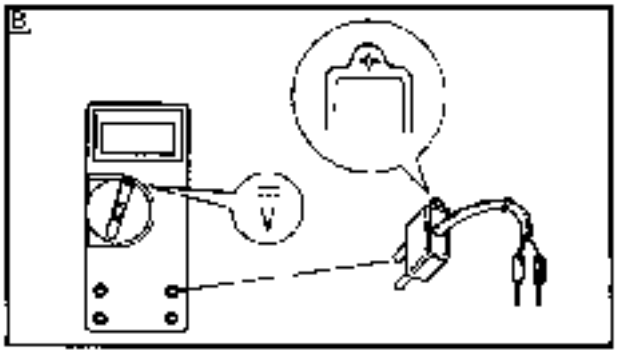
Peak voltage adaptor:
YU-39991/90690-03169

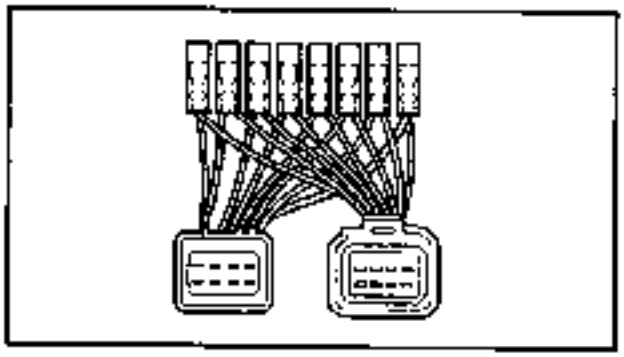
- When measuring the peak voltage, connect the peak voltage adaptor to the digital tester and switch the selector to the DC voltage mode.

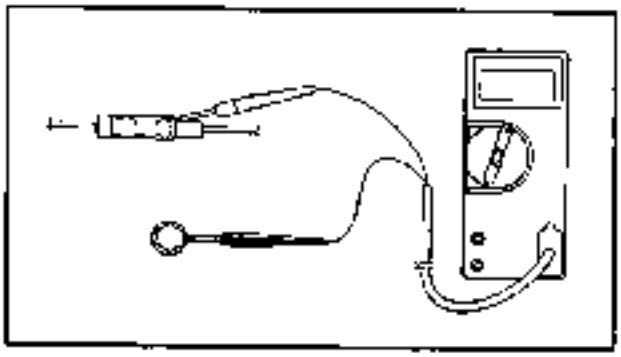


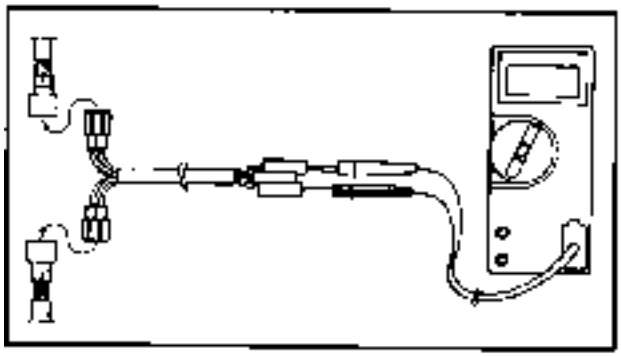
NOTE:
- Make sure that the adaptor leads are properly installed in the digital circuit tester.
- Make sure that the positive pin (the "+" mark facing up as shown) on the adaptor is installed into the positive terminal of the tester.
- The test harness is needed for the following tests.

A. Voltage measurement
B. Peak voltage measurement









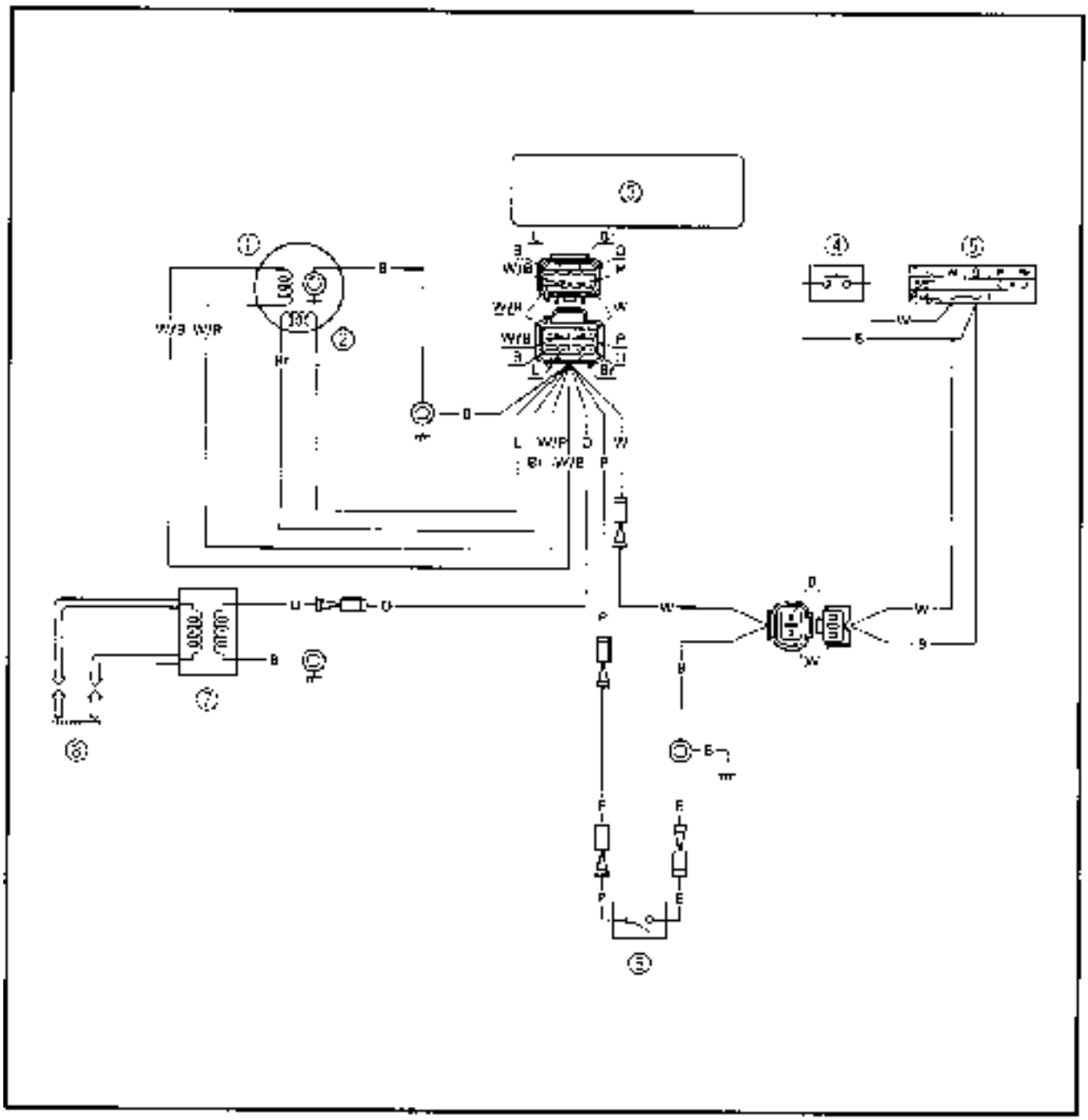
Test harness

YW-	90890	Pin	Usage
06779	06779	8	Charge coil and pickup coil

Checking steps:
- Disconnect the coupler connections.
- Connect the test harness between the couplers.
- Connect the tester terminals to the terminals which are being checked.
- Run the engine and observe the measurement.

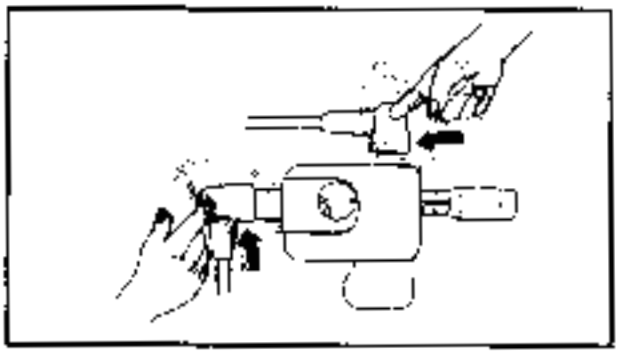
NOTE:
- Make sure the output lead (red lead) of the rectifier/regulator is disconnected when measuring the peak voltage of the lighting coil and rectifier/regulator.
- If the charge coil and pick-up coil are measured unloaded, disconnect the test harness on the output side coupler.

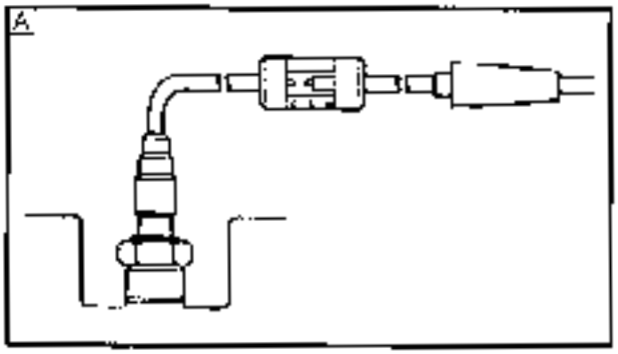
IGNITION SYSTEM
WIRING DIAGRAM

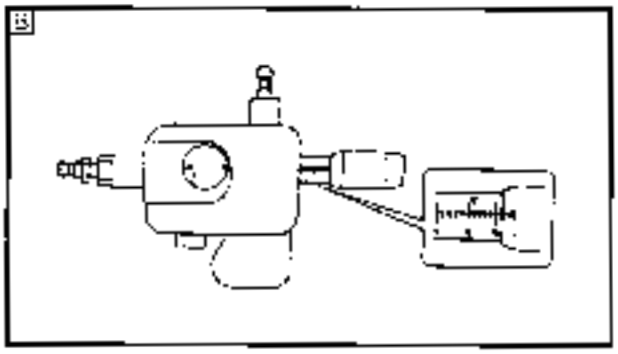


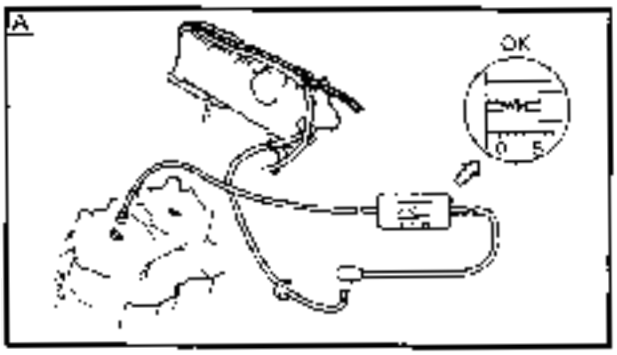
① Pickup coil
② Charge coil
③ CDI unit
④ Engine stop switch
⑤ Engine stop lanyard switch
⑥ Thermo switch
⑦ Ignition coil
⑧ Spark plugs

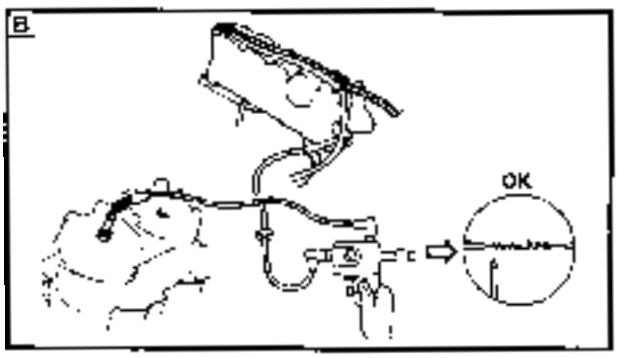
B : Black
Br : Brown
L : Blue
O : Orange
P : Pink
W : White
W/B : White/black
W/R : White/red











IGNITION SPARK GAP

⚠ WARNING

- **When checking the spark gap, do not touch any of the connections of the spark gap tester lead wires.**
- **When performing the spark gap test, take special care not to let sparks leak out of the removed spark plug cap.**
- **When performing the spark gap check, keep flammable gas or liquids away, since this test can produce sparks.**

1. Check:
   - Ignition spark gap
     Below specification → Check the CDI unit output peak voltage.
     Check the ignition coil for resistance

Spark gap:
10 mm (0.39 in)

Checking steps:
- Connect the spark plug cap to the spark gap tester.
- Set the spark gap length on the adjusting knob.

Spark gap tester:
YM-34487/90890-06754

- Crank the engine and observe the ignition system spark through the discharge window.

A For USA and Canada
B For worldwide

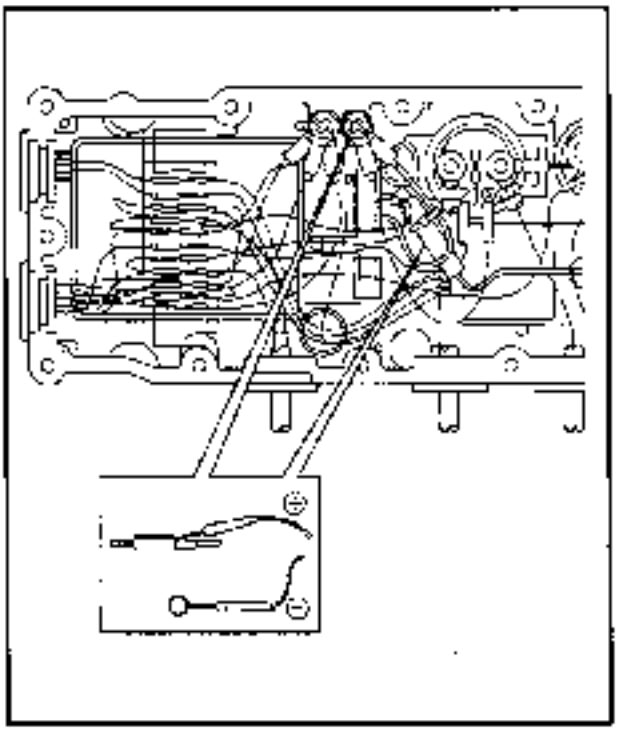
IGNITION SYSTEM PEAK VOLTAGE

⚠ WARNING

When checking the electrical components, do not touch any of the connections of the digital tester lead wires.

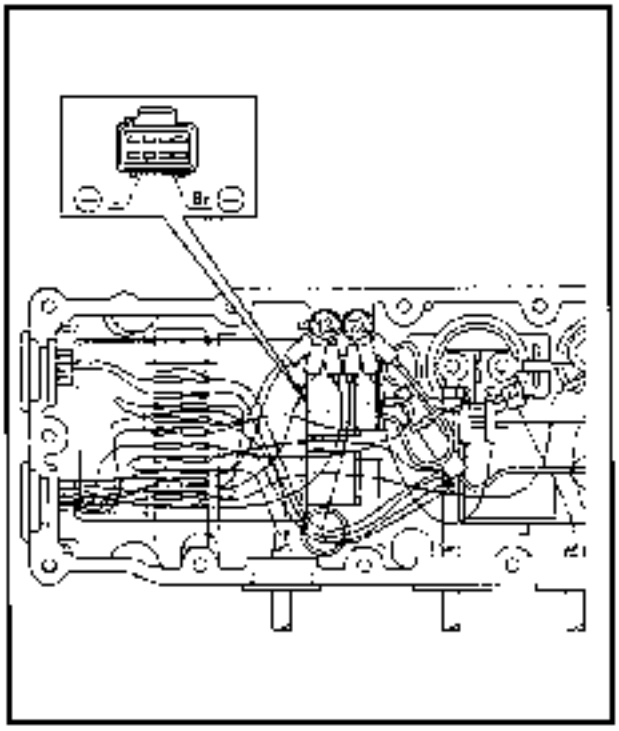
NOTE:

- If there is no spark or the spark is weak, continue with the ignition system test.
- If a good spark is obtained, the problem is not with the ignition system, but possibly with the spark plug(s) or another component.



1. Measure:
   - CDI unit output peak voltage
     Below specification → Measure the charge coil output peak voltage or replace the CDI unit.

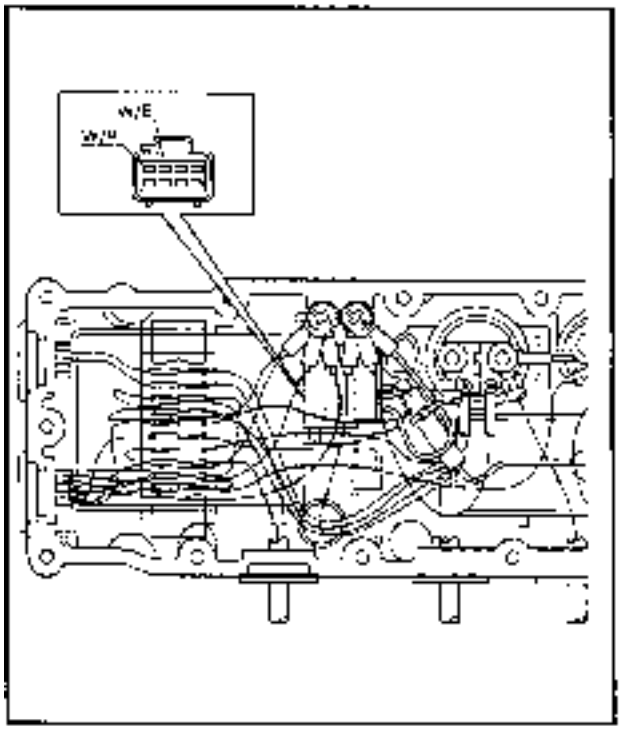
CDI unit output peak voltage: Orange (O) – Black (B)				
r/min	Unloaded		Loaded	
	Cranking		2,000	3,500
V	85	110	205	200



2. Measure:
   - Charge coil output peak voltage
     Below specification → Replace the charge coil.

Charge coil output peak voltage: Brown (Br) – Blue (L)				
r/min	Unloaded		Loaded	
	Cranking		2,000	3,500
V	90	120	220	210

Test harness (8-pin): YW-06779/90890-06779



3. Measure:
   - Pickup coil output peak voltage
     Below specification → Replace the pickup coil.

Pickup coil output peak voltage: White/red (W/R) – White/black (W/B)				
r/min	Unloaded		Loaded	
	Cranking		2,000	3,500
V	5	3	7	11

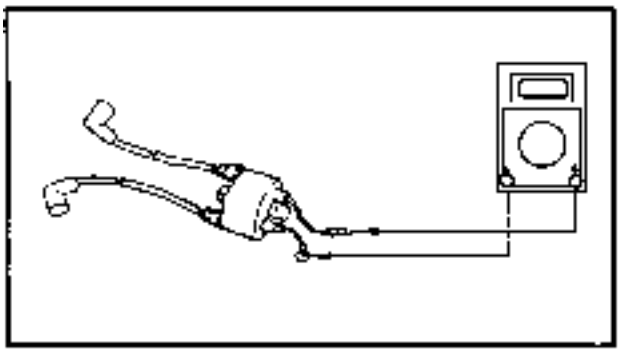
Test harness (8-pin):
YW-06779/90890-06779

SPARK PLUGS

Refer to "ELECTRICAL" in chapter 3.

SPARK PLUG CAPS

1. Inspect:
   - Spark plug cap
     Loose → Tighten.
     Cracks/damage → Replace.



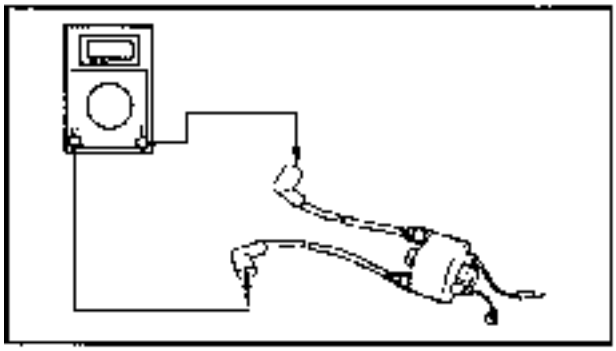
IGNITION COIL

1. Measure:
   - Primary coil resistance
     Out of specification → Replace.

Primary coil resistance: Orange (O) – Black (B) 0.078 – 0.106 Ω at 20 °C (68 °F)

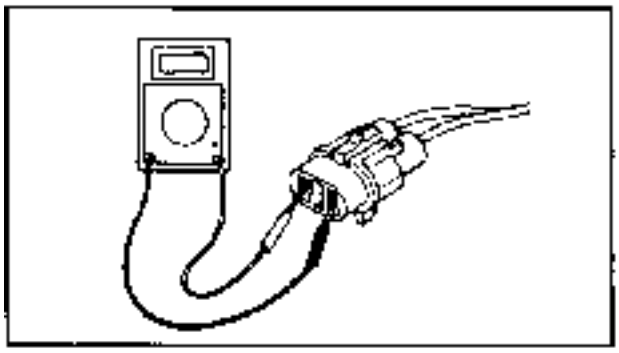
NOTE:

When measuring a resistance of 10 Ω or less with the digital tester, the correct measurement cannot be obtained because of the tester's internal resistance.
Refer to "Low resistance measurement".



2. Measure:
   - Secondary coil resistance
     Out of specification → Replace.

Secondary coil resistance:
Spark plug cap – Spark plug cap
14.3 – 30.5 kΩ at 20 °C (68 °F)

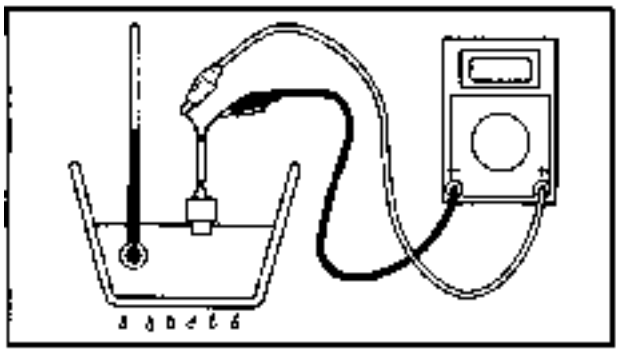


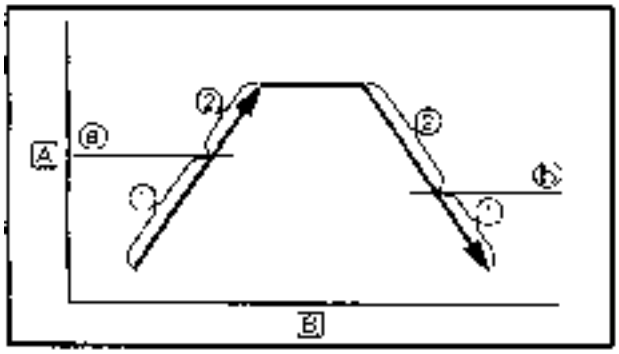
ENGINE STOP SWITCH

1. Check:
   - Engine stop switch continuity
     Out of specification → Replace.

Engine stop switch continuity (black coupler)

Lock plate	Position	Lead color	
		White	Black
Installed	Free		
	Push	○	○
Removed	Free	○	○
	Push	○	○





THERMO SWITCH

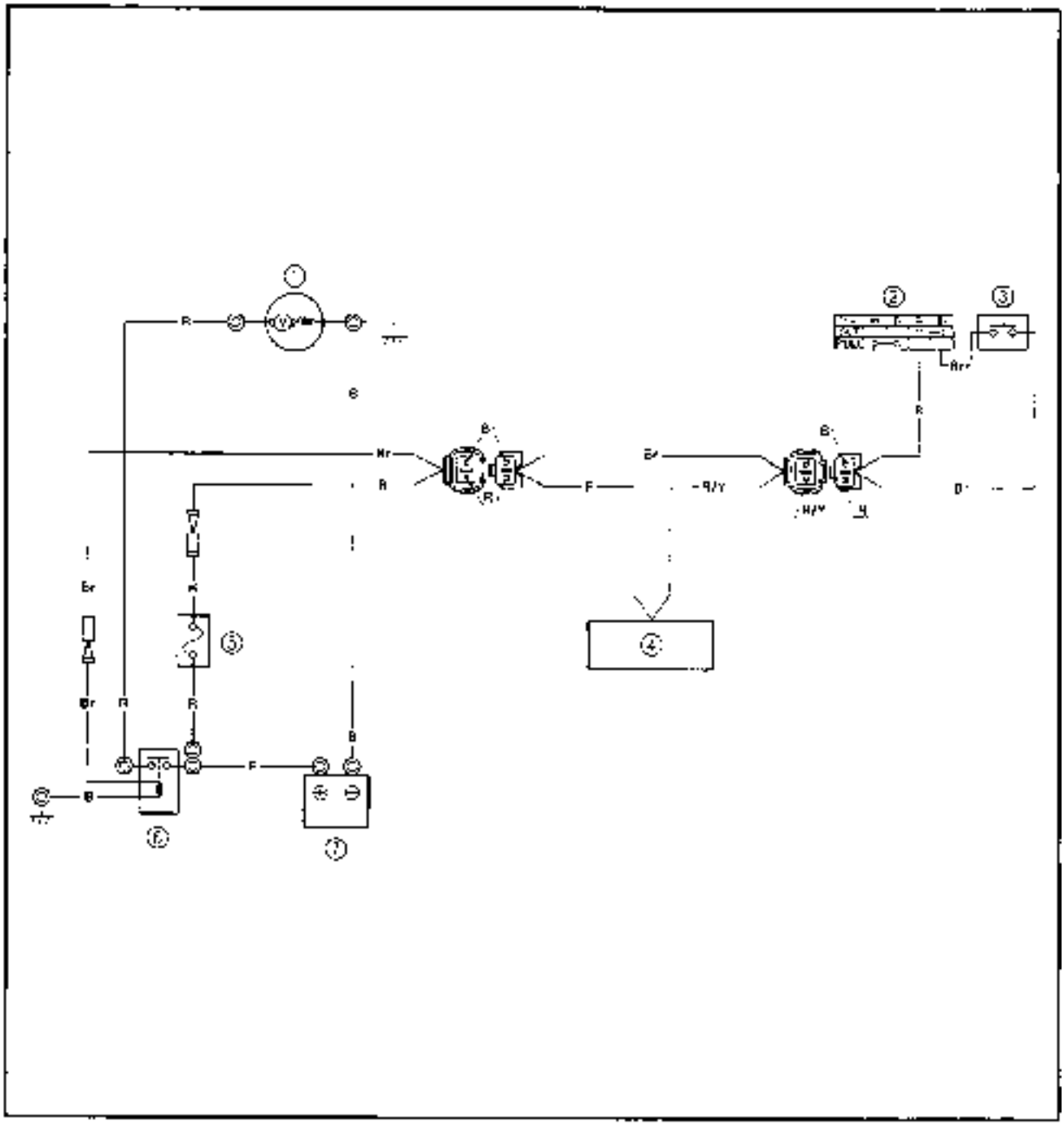
1. Measure:
   - Thermo switch continuity
     Out of specification → Replace.

Thermo switch continuity temperature:
Pink (P) – Black (B)
ⓐ 80 °C (177 °F)
ⓑ 70 °C (159 °F)

① No continuity
② Continuity
A Temperature
B Time

Measurement steps:
- Suspend the thermostat in a container filled with water.
- Place a thermometer in the water.
- Slowly heat the water.
- Measure the continuity when the specified temperature is reached.

STARTING SYSTEM
WIRING DIAGRAM



① Starter motor
② Engine stop lanyard switch
③ Starter switch
④ Multifunction meter
⑤ Fuse (10A)
⑥ Starter relay
⑦ Battery

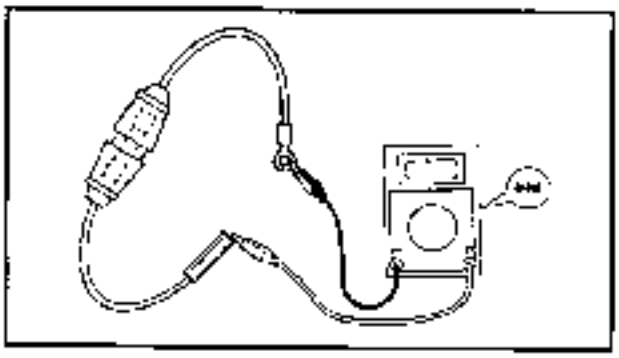
B : Black
Br : Brown
R : Red
R/Y : Red/yellow

BATTERY

Refer to "ELECTRICAL" in chapter 3.

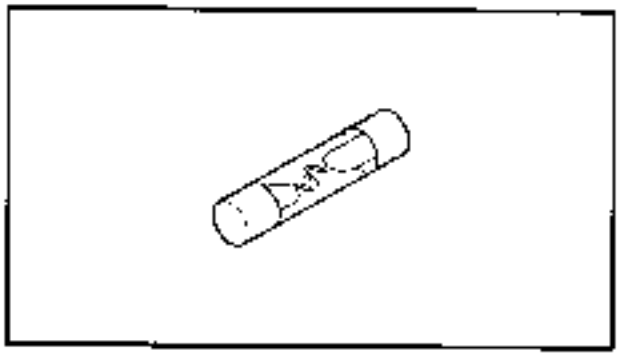
WIRING CONNECTIONS

1. Check:
   - Wiring connections
     Poor connections → Properly connect.

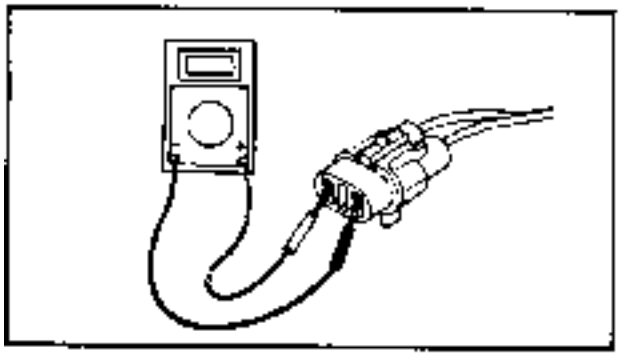


FUSE

1. Check:
   - Fuse holder continuity
     No continuity → Check the fuse holder leads.
2. Check:
   - Fuse holder lead continuity
     No continuity → Replace the fuse holder.
     Continuity → Check the fuse
3. Check:
   - Fuse broken
     Broken → Replace.



	Fuse rating: 10A



STARTER SWITCH

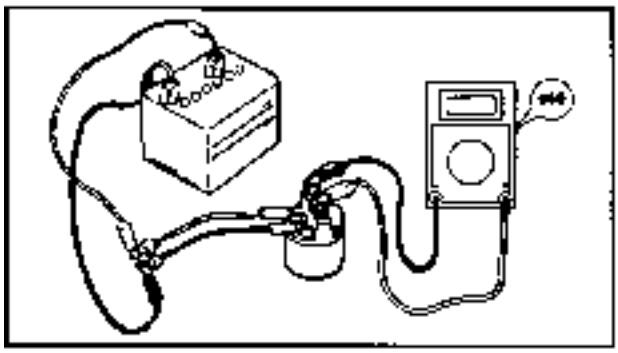
1. Check:
   - Continuity
     Out of specification → Replace.

Starter continuity (red coupler)			
Lock plate	**Position**	**Leads**	
		Red	**Brown**
Installed	**Free**		
	Push	○	○
Removed	**Free**		
	Push		

STARTER RELAY

1. Inspect:
   - Brown lead terminal
   - Black lead terminal

   Loose → Tighten.



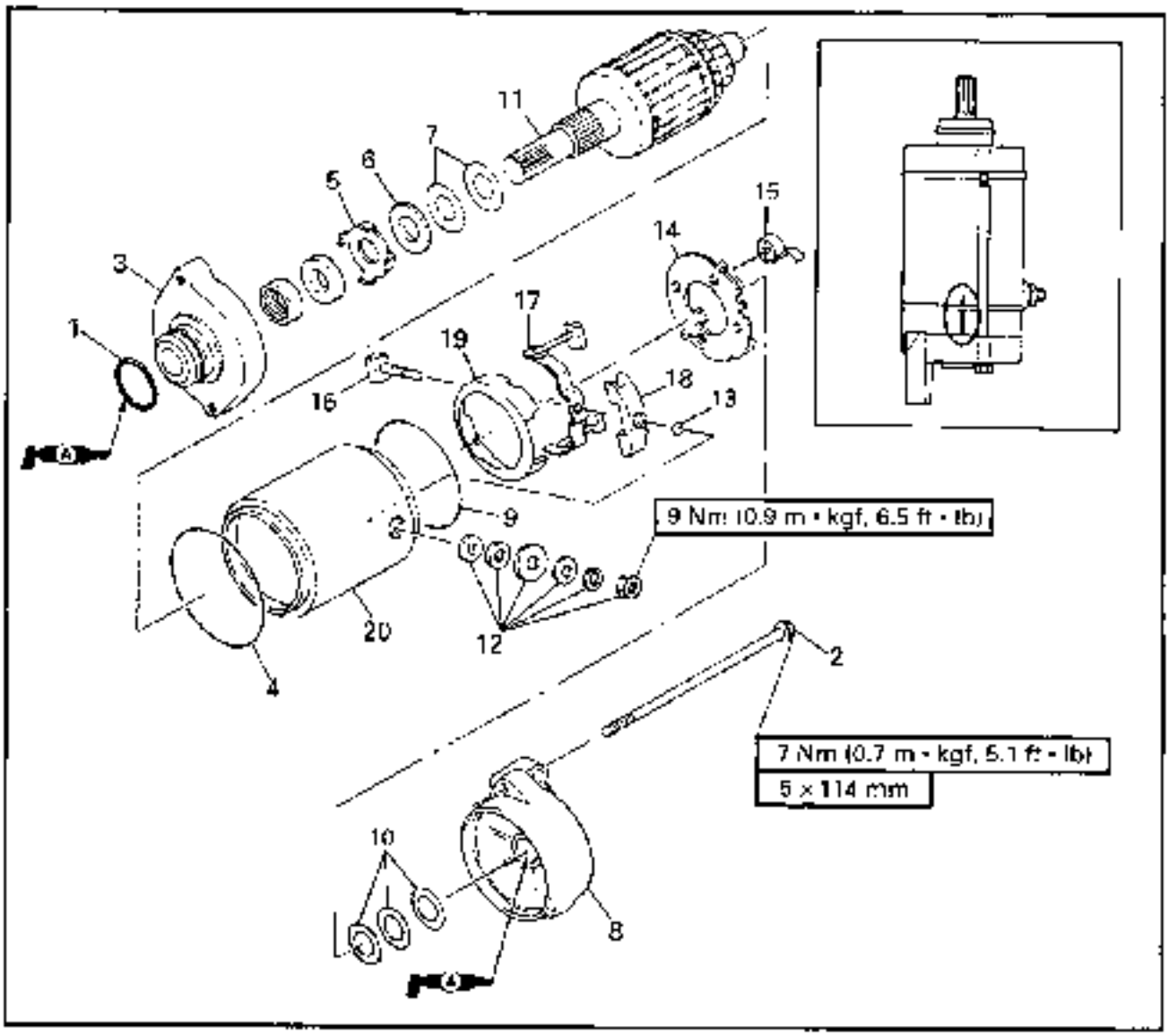
2. Check:
   - Starter relay

   Faulty → Replace.

Checking steps:
- Connect the tester leads between the starter relay terminals as shown.
- Connect the brown lead terminal to the positive battery terminal.
- Connect the black lead terminal to the negative battery terminal.
- Check that there is continuity between the starter relay terminals.
- Check that there is no continuity after the brown or black lead is removed.

STARTER MOTOR

EXPLODED DIAGRAM

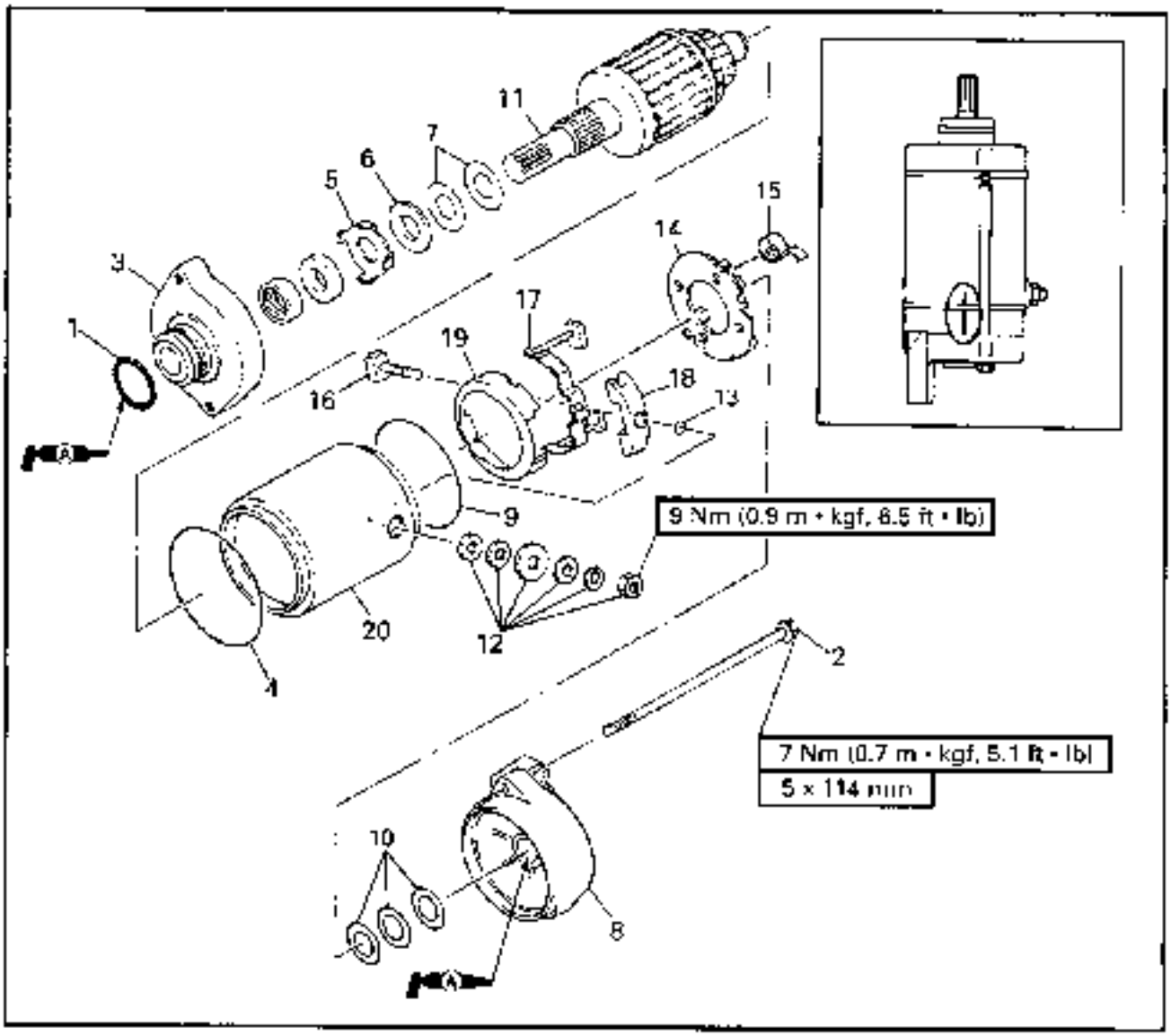


REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	STARTER MOTOR DISASSEMBLY		Follow the left "Step" for disassembly.
	Starter motor		Refer to "STARTER MOTOR" in chapter 5.
1	O-ring	1	Not reusable
2	Bolt	2	
3	Starter motor front cover	1	
4	O-ring	1	Not reusable
5	Oil seal retainer	1	
6	Washer	1	
7	Shim	*	t = 0.2 mm, 0.5 mm

*: As required

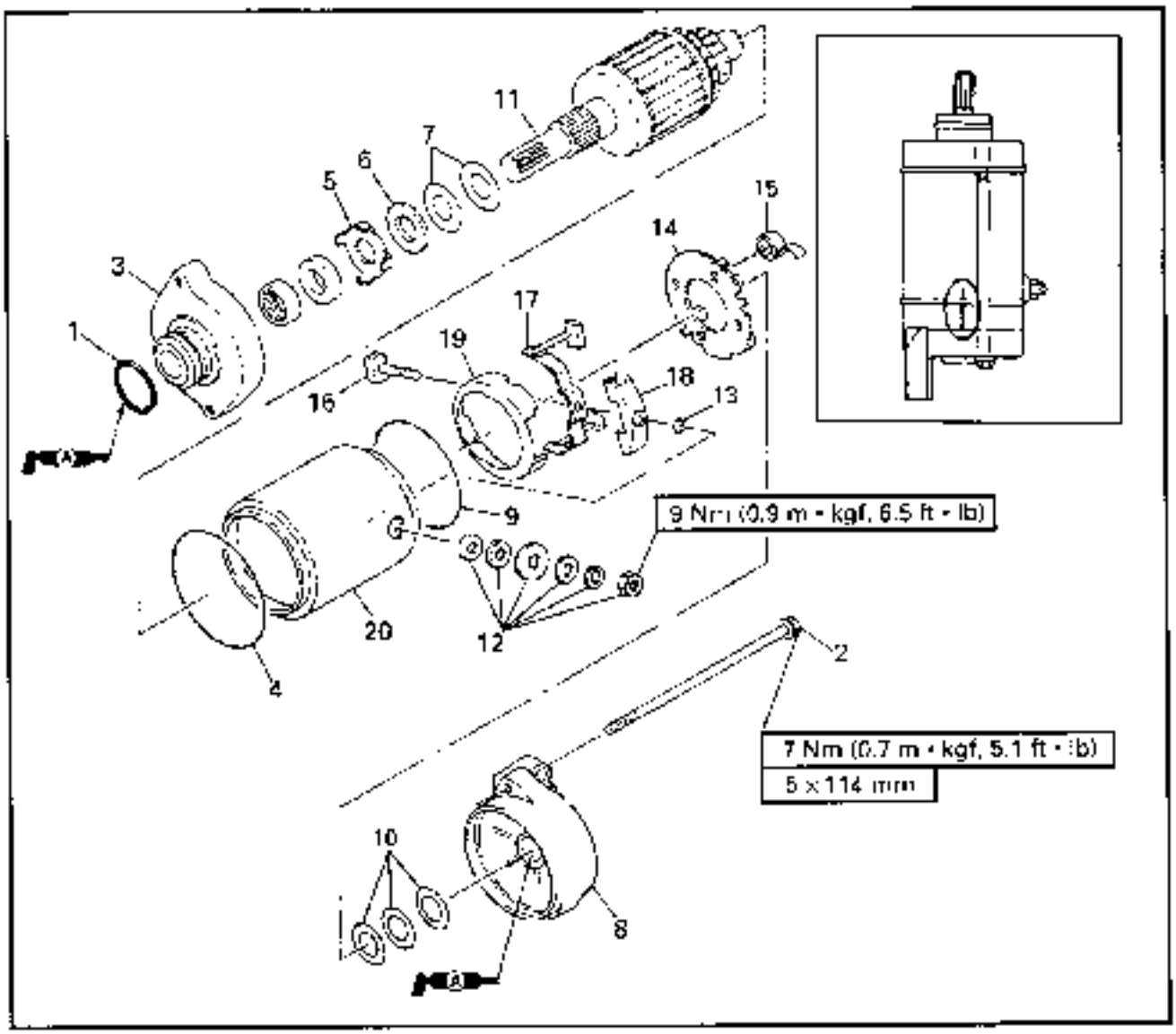
EXPLODED DIAGRAM



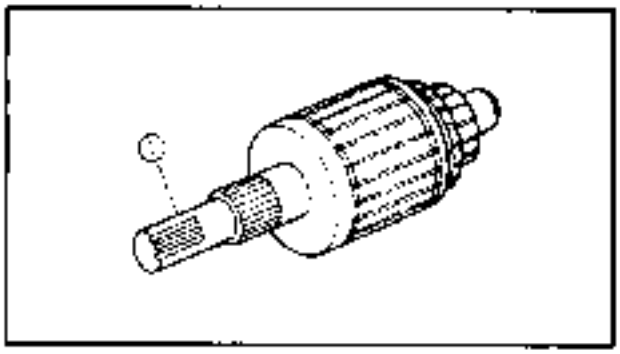
Step	Procedure/Part name	Q'ty	Service points
8	Starter motor rear cover	1	
9	O-ring	1	Not reusable
10	Shim	*	t = 0.2 mm, 0.8 mm
11	Armature assembly	1	
12	Nut/spring washer/washer	1/1/4	
13	O-ring	1	Not reusable
14	Brush holder	1	
15	Brush spring	4	
16	Bolt	1	
17	Brush assembly	1	

*: As required

EXPLODED DIAGRAM



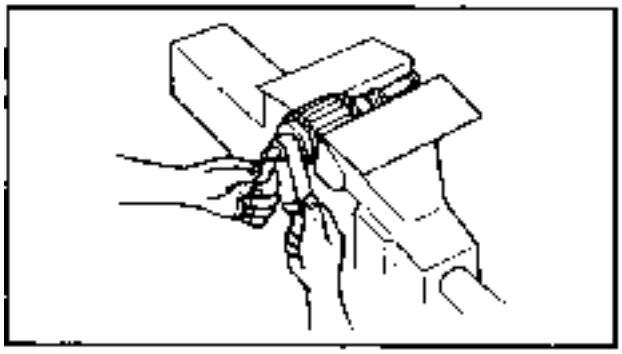
Step	Procedure/Part name	Q'ty	Service points
18	Spacer	1	
19	Holder	1	
20	Starter motor yoke	1	
			Reverse the disassembly steps for assembly.



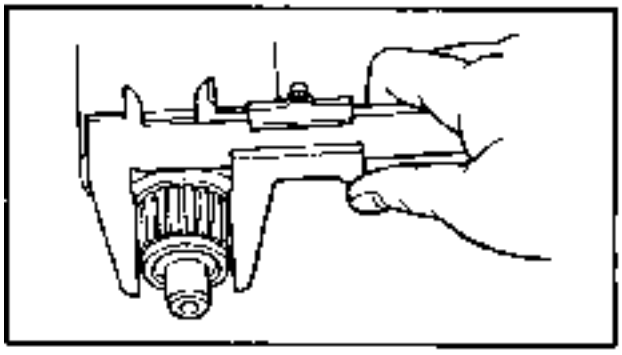
SERVICE POINTS

Armature inspection

1. Inspect:
   - Armature shaft ①
     Damage/wear → Replace.

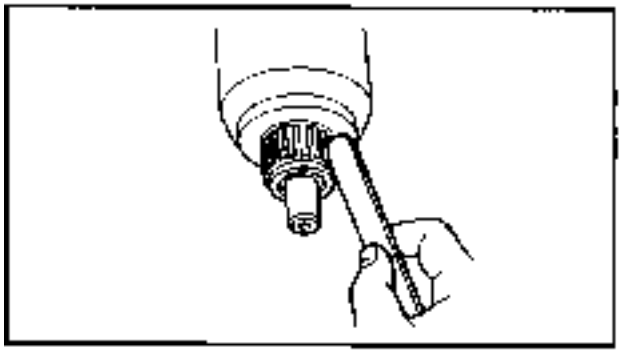


2. Inspect:
   - Commutator
     Dirt → Clean with 600 grit sandpaper.



3. Measure:
   - Commutator diameter
     Out of specification → Replace.

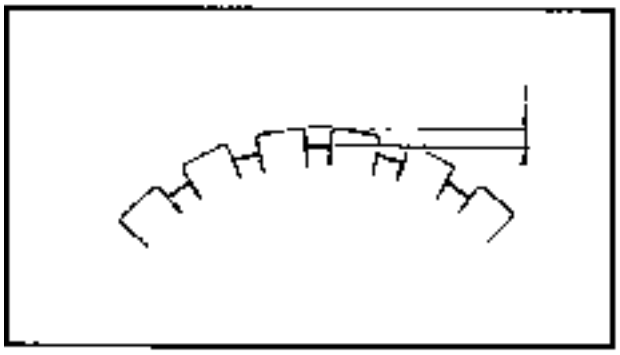
	Min. commutator diameter: **27.0 mm (1.06 in)**



4. Check:
   - Commutator undercut
     Contaminants → Clean.

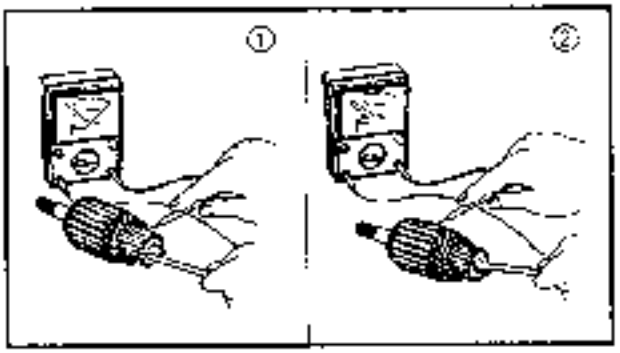
NOTE:

Remove all mica and metal particles with compressed air.



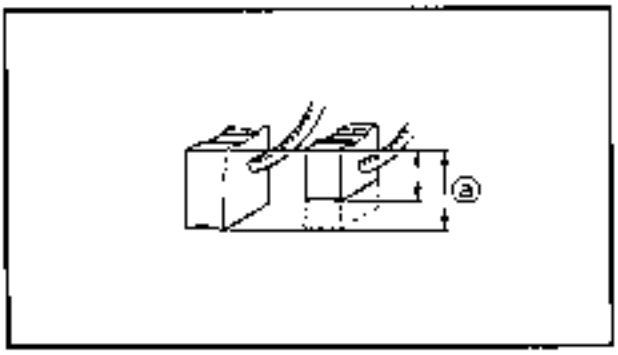
5. Measure:
   - Commutator undercut
     Out of specification → Replace.

	Min. commutator undercut: **0.2 mm (0.01 in)**



6. Inspect:
- Armature coil continuity
  Out of specification → Replace.

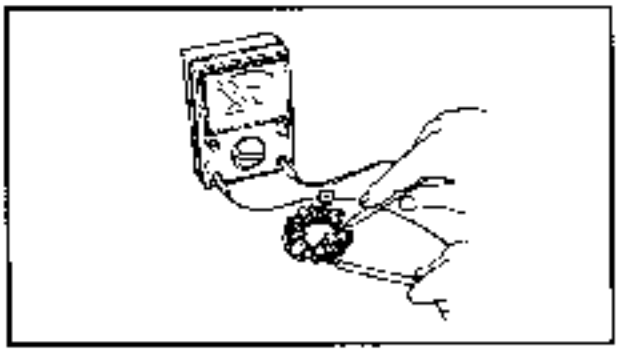
Armature coil continuity:	
Commutator segments ①	Continuity
Segment - Laminations ②	No continuity
Segment - Armature shaft	No continuity



Brush holder inspection

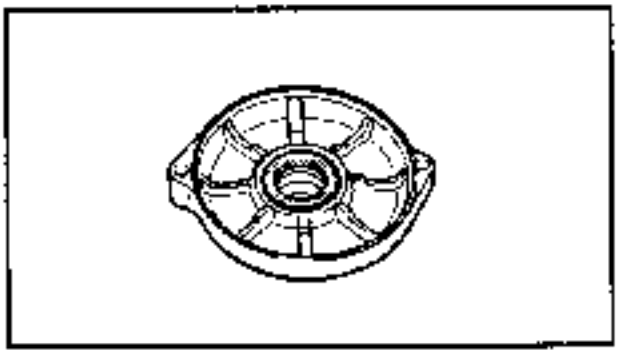
1. Measure:
- Brush length ⓐ
  Out of specification → Replace.

Min. brush length: 6.5 mm (0.26 in)



2. Check:
- Brush holder continuity
  Out of specification → Replace.

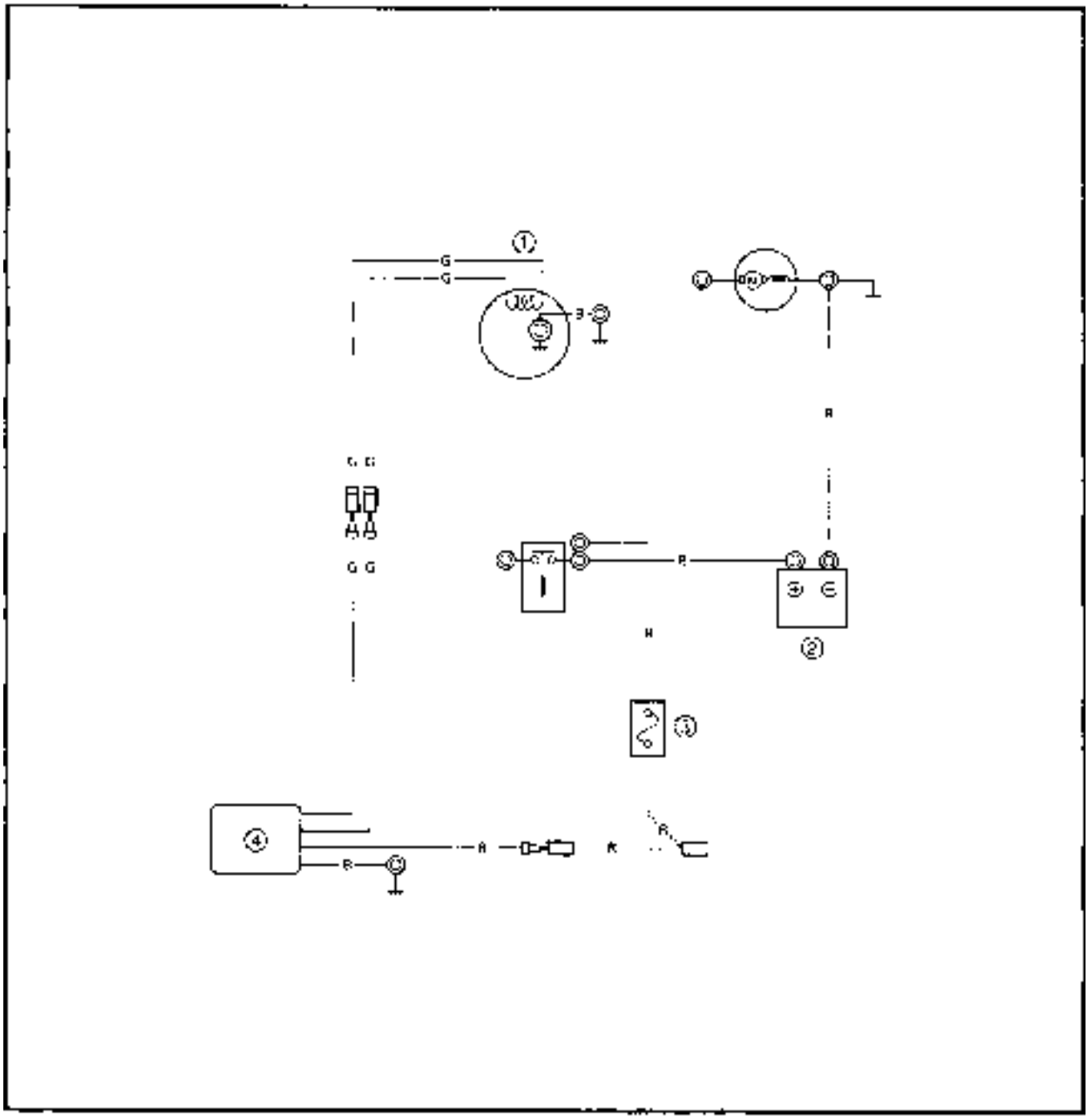
Brush holder continuity:	
Brush holder - Base	No continuity



Starter motor front cover inspection

1. Inspect:
- Starter motor front cover bushing
  Damage/wear → Replace the starter motor front cover.

CHARGING SYSTEM
WIRING DIAGRAM



① Lighting coil
② Battery
③ Fuse (10A)
④ Rectifier/regulator

B : Black
G : Green
R : Red
G/W Green/white

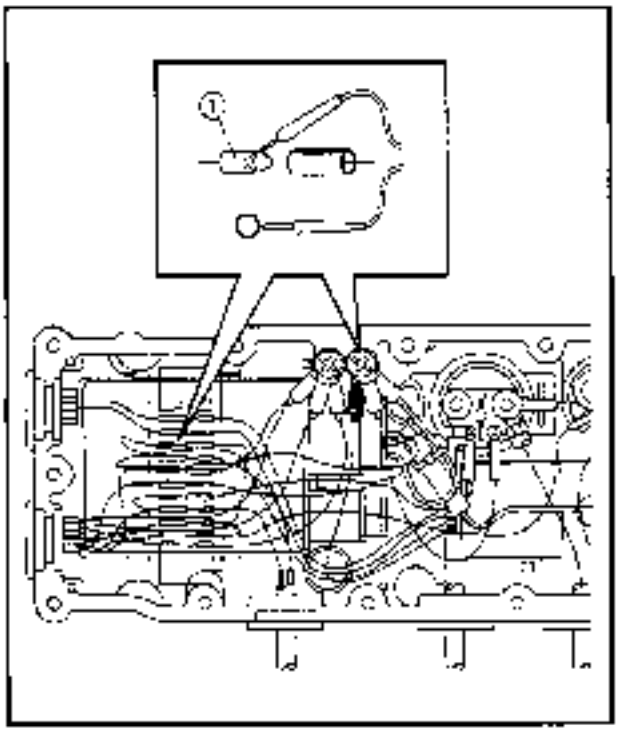
FUSE

Refer to "STARTING SYSTEM".

BATTERY

Refer to "ELECTRICAL" in chapter 3.

RECTIFIER/REGULATOR PEAK VOLTAGE



1. Measure:
   - Rectifier/regulator output peak voltage

     Below specification → Measure the lighting coil output peak voltage or replace the rectifier/regulator.

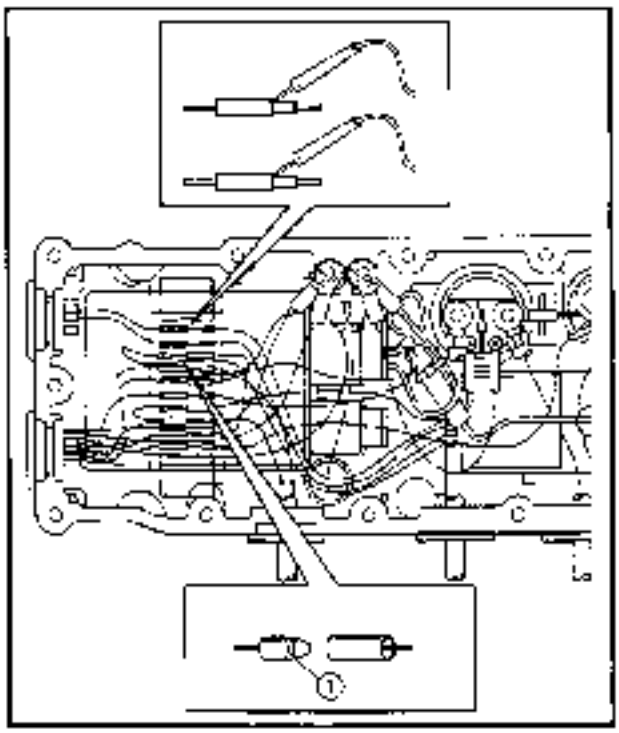
Rectifier/regulator output peak voltage:
Red (R) – Black (B)

r/min	Unloaded		
	Cranking	2,000	3,500
V	7.5	12.5	12.5

NOTE:

Make sure the output lead (red lead) ① of the rectifier/regulator is disconnected when measuring the output peak voltage.

LIGHTING COIL PEAK VOLTAGE



1. Measure:
   - Lighting coil output peak voltage

     Below specification → Replace the lighting coil.

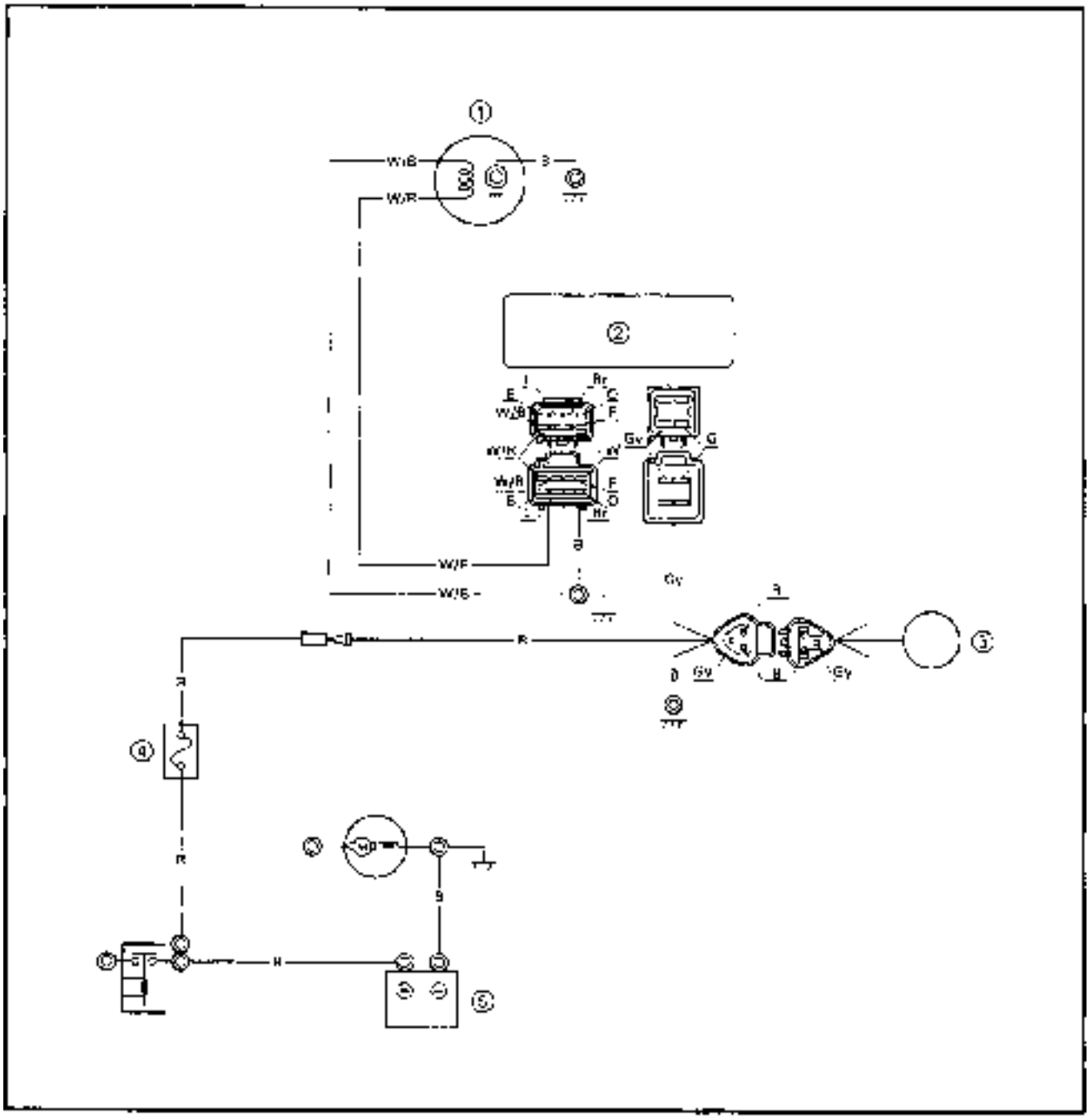
Lighting coil output peak voltage:
Green (G) – Green (G)

r/min	Unloaded		Loaded	
	Cranking		2,000	3,500
V	8.5	8.5	13	13

NOTE:

Make sure the output lead (red lead) ① of the rectifier/regulator is disconnected when measuring the output peak voltage.

YPVS
WIRING DIAGRAM



① Pickup coil
② CDI unit
③ YPVS servomotor
④ Fuse (10A)
⑤ Battery

B : Black
Gy : Gray
R : Red
W/B : White/black
W/R : White/red

FUSE

Refer to "STARTING SYSTEM".

BATTERY

Refer to "ELECTRICAL" in chapter 3.

PICK-UP COIL

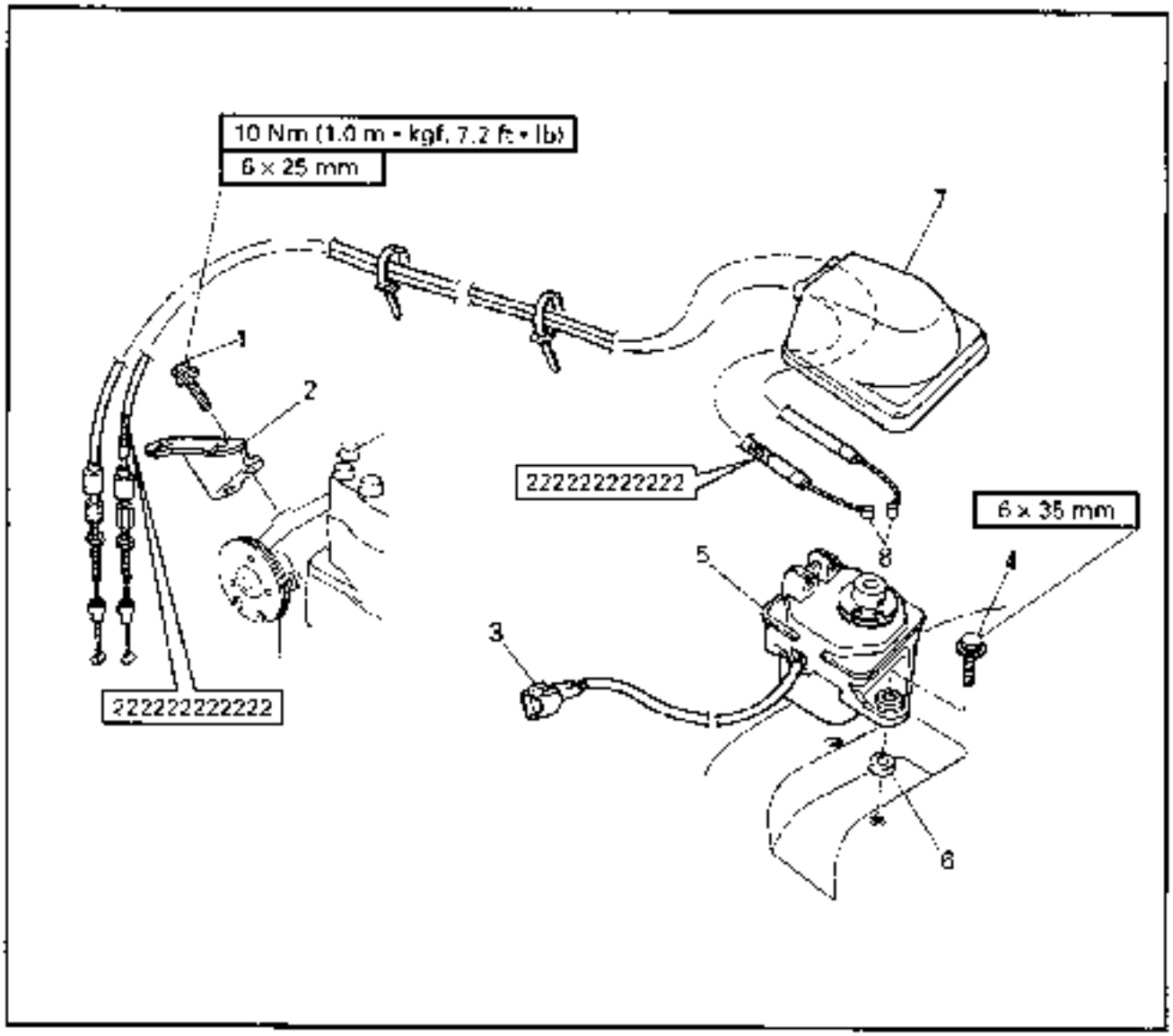
Refer to "IGNITION SYSTEM".

CDI UNIT

Refer to "IGNITION SYSTEM"

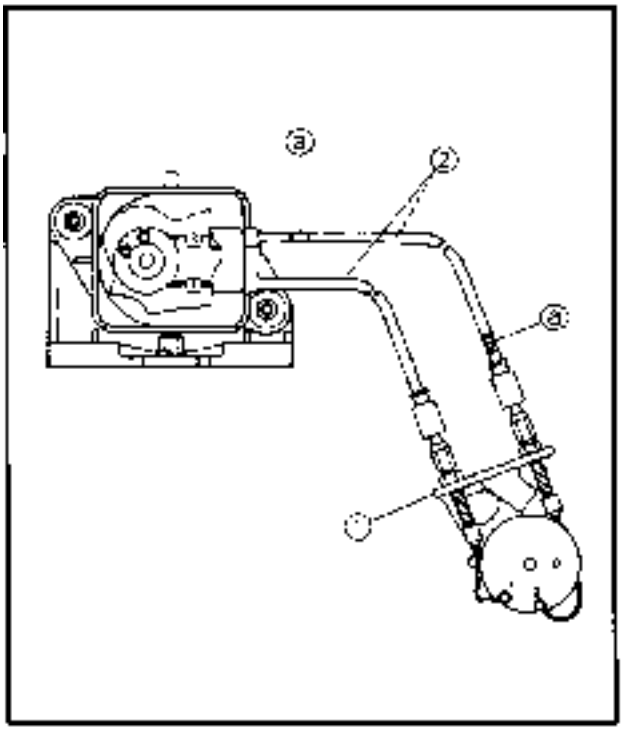
YPVS SERVOMOTOR

EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	YPVS SERVOMOTOR REMOVAL		Follow the left "Step" for removal.
1	Bolt	2	
2	YPVS cable bracket	1	
3	YPVS servomotor coupler	1	
4	Bolt	2	
5	YPVS servomotor	1	
6	Spacer	2	
7	Cover	1	
8	YPVS cable	2	
			Reverse the removal steps for installation.



SERVICE POINTS

YPVS cable removal and installation

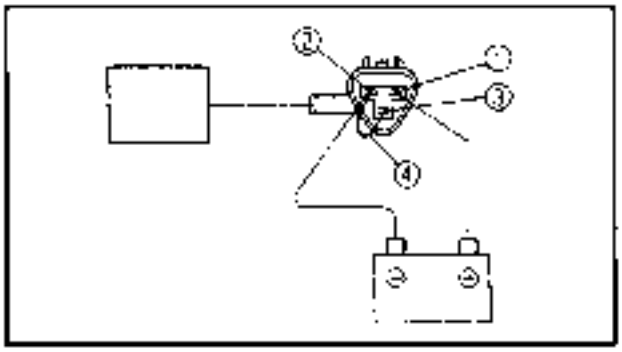
1. Remove:
   - YPVS cables 1 and 2

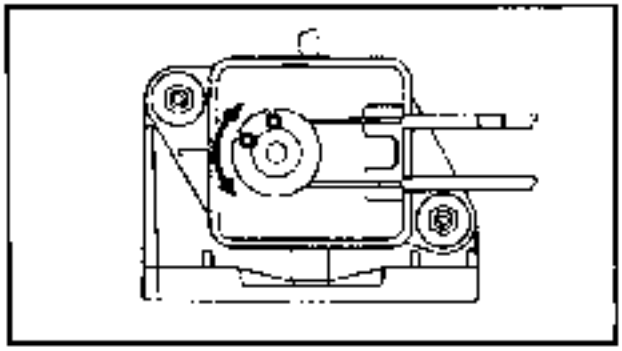
Removal steps:
- Remove the YPVS cable bracket (1).
- Remove the YPVS cables ② from the both drams.

NOTE:
There is a "22222....." mark ⓐ on YPVS cable 2.

YPVS cable inspection

1. Inspect:
   - YPVS cables 1 and 2
     Frays/kinks/rough movement → Replace.





YPVS servomotor inspection

1. Check:
   - YPVS servomotor
     YPVS servomotor does not move → Replace.

Checking steps:
- Connect the battery (12 V) to the YPVS servomotor coupler as shown.

Battery positive terminal →
Red (R) terminal ①
Battery negative terminal →
Black (B) terminal ②

- Install a jumper lead ④ between the black ② and gray ③ terminals as shown. Only install the jumper lead for 1 or 2 seconds.

Black (B) terminal ② ↔
Gray (Gy) terminal ③

- Make sure the servomotor operates properly.

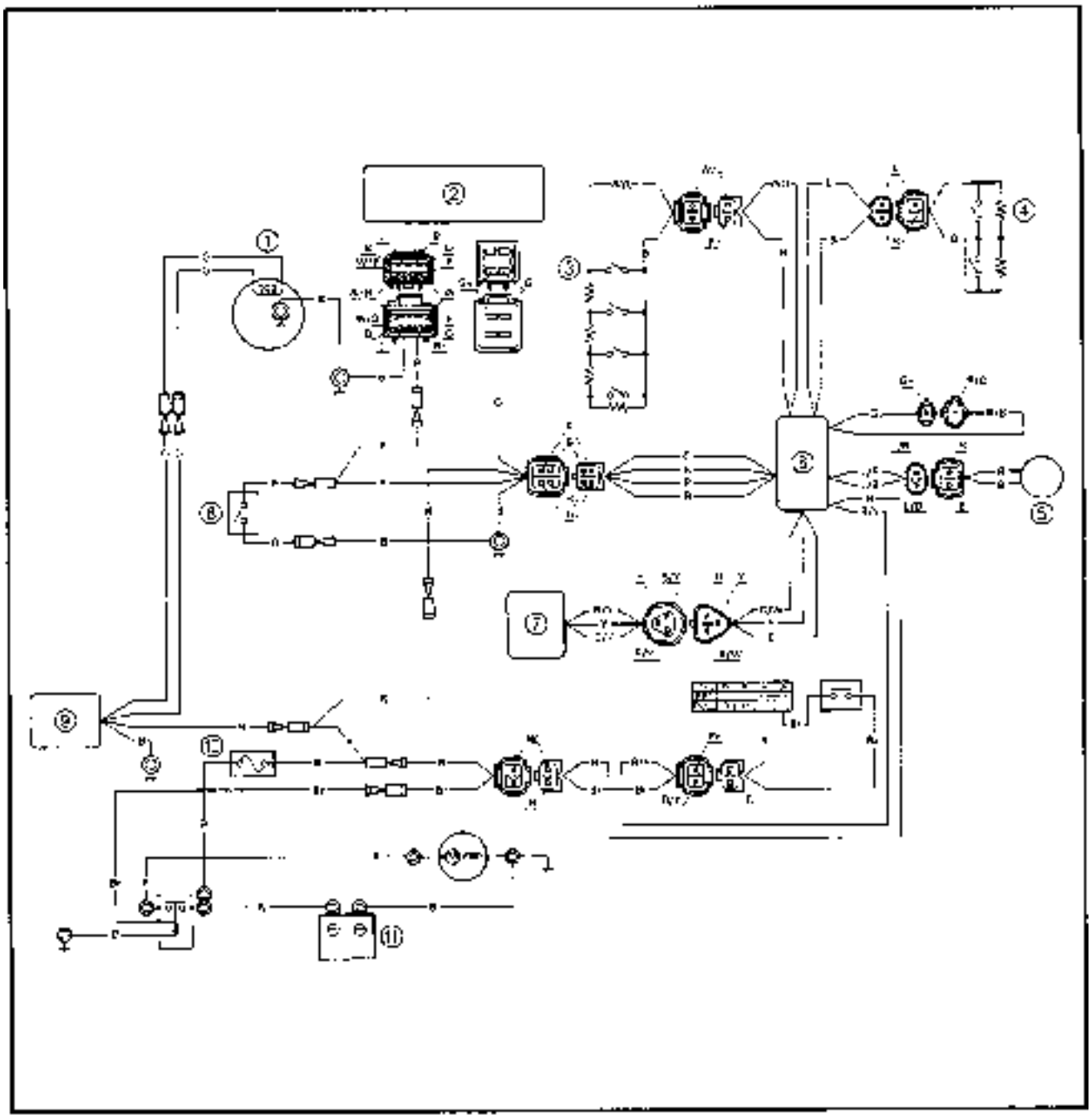
NOTE:
Make sure the pulley operates three seconds after the jumper lead is removed.

Do not disassemble the YPVS servomotor unit. It is a sealed unit and if it is faulty it must be replaced.

YPVS cable adjustment

Refer to "CONTROL SYSTEM" in chapter 3.

INDICATION SYSTEM
WIRING DIAGRAM



① Lighting coil
② CDI unit
③ Fuel level sensor
④ Oil level sensor
⑤ Buzzer
⑥ Multifunction meter
⑦ Speed sensor
⑧ Thermo switch
⑨ Rectifier/regulator
⑩ Fuse (10A)
⑪ Battery

B : Black
Br : Brown
G : Green
Gy : Gray
L : Blue
P : Pink
R : Red
Y : Yellow
B/Y : Black/yellow
L/B : Blue/black
L/R : Blue/red
R/B : Red/black
R/W : Red/white
R/Y : Red/yellow
W/L : White/blue

FUSE
Refer to "STARTING SYSTEM".

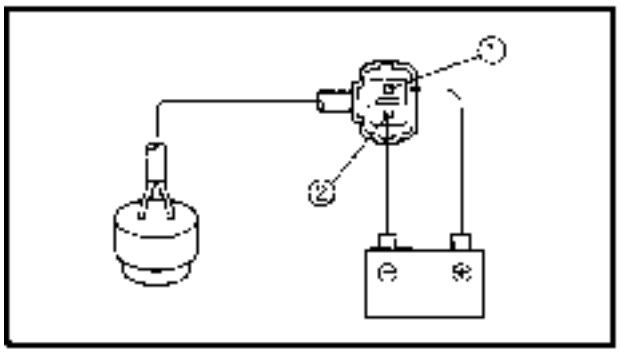
BATTERY
Refer to "ELECTRICAL" in chapter 3.

LIGHTING COIL
Refer to "CHARGING SYSTEM".

RECTIFIER/REGULATOR
Refer to "CHARGING SYSTEM".

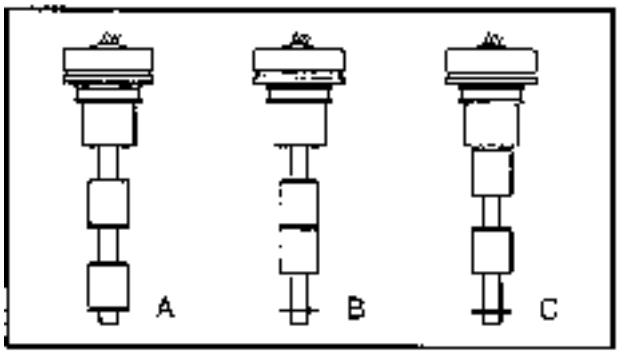
CDI UNIT
Refer to "IGNITION SYSTEM".

THERMO SWITCH
Refer to "IGNITION SYSTEM".



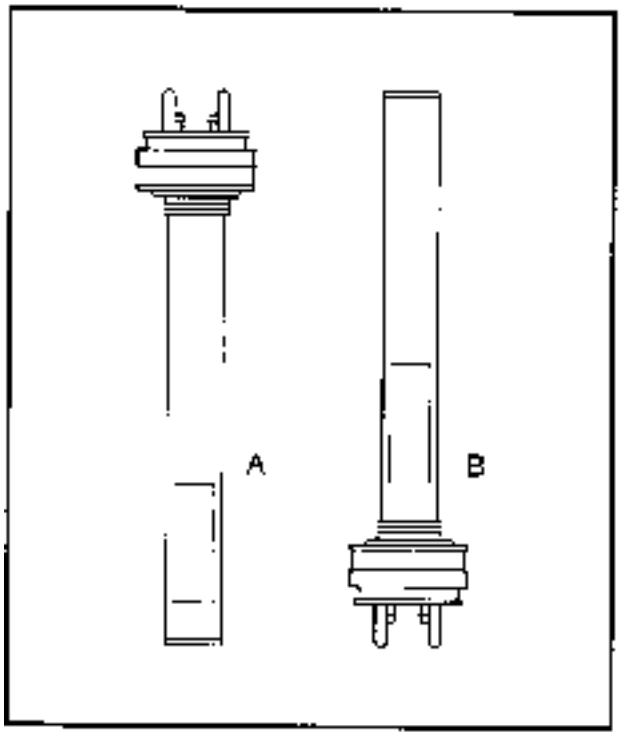
BUZZER
1. Check:
   - Buzzer
     Buzzer does not sound → Replace.

Checking steps:
• Connect the battery (12 V) to the buzzer coupler as shown.
Battery positive terminal → Red (R) terminal ① **Battery negative terminal → Black (B) terminal ②**



OIL LEVEL SENSOR
1. Measure:
   - Oil level sensor resistance
     Out of specification → Replace.

Blue (L) – Black (B)	
Float position	Resistance (Ω)
A	292 – 308
B	97 – 103
C	0 – 3



FUEL LEVEL SENSOR

1. Measure:
   - Fuel level sensor resistance
     Out of specification → Replace.

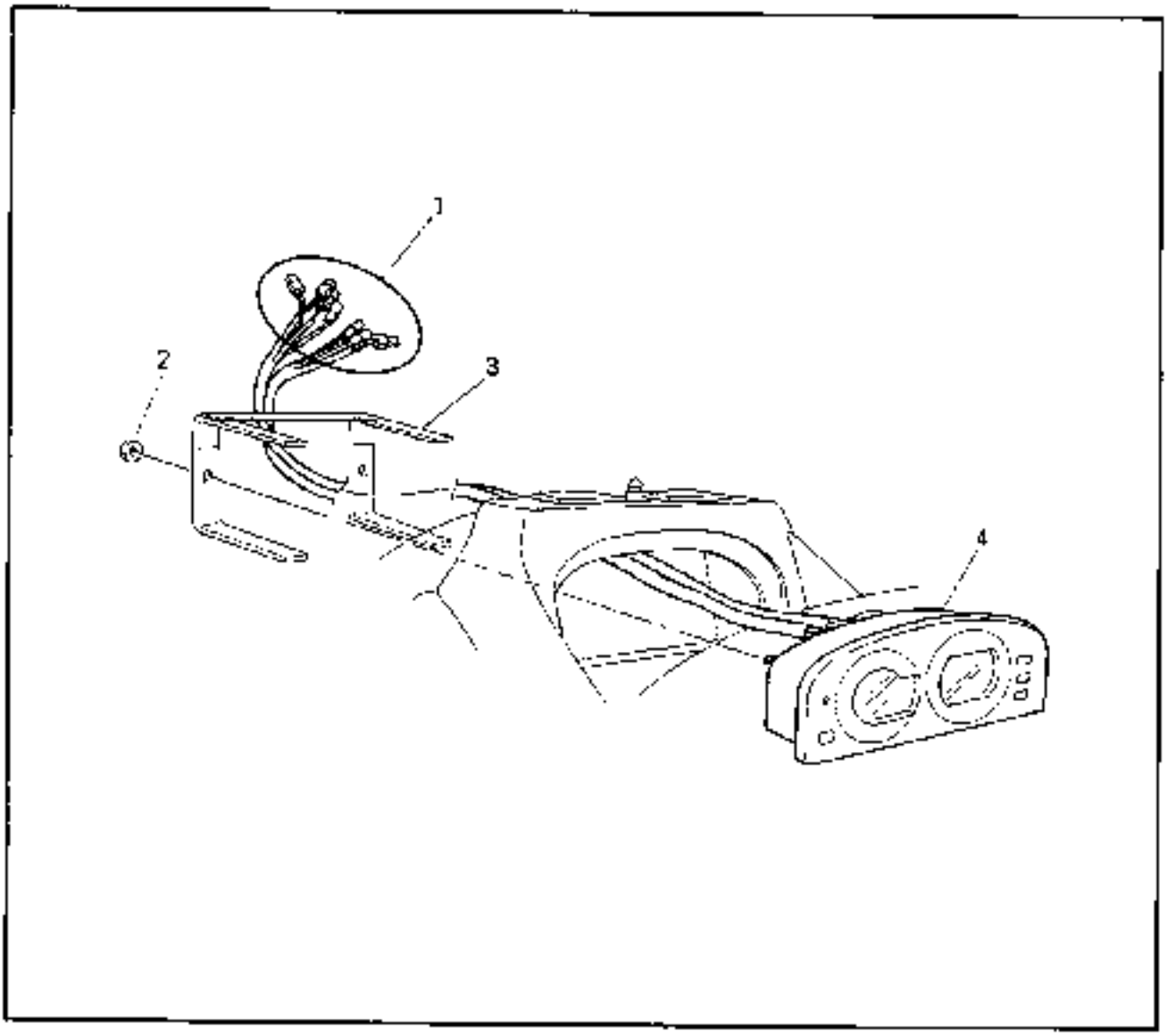
White/blue (W/L) – Black (B)		
	Float position	Resistance (Ω)
	A	757 – 803
	B	0 – 8

MULTIFUNCTION METER

Multifunction meter

1. Check:
   - Multifunction meter
     Cracked meter housing → Replace the multifunction meter.
     Meter is fogged/shows signs of water intrusion → Replace the multifunction meter.

EXPLODED DIAGRAM

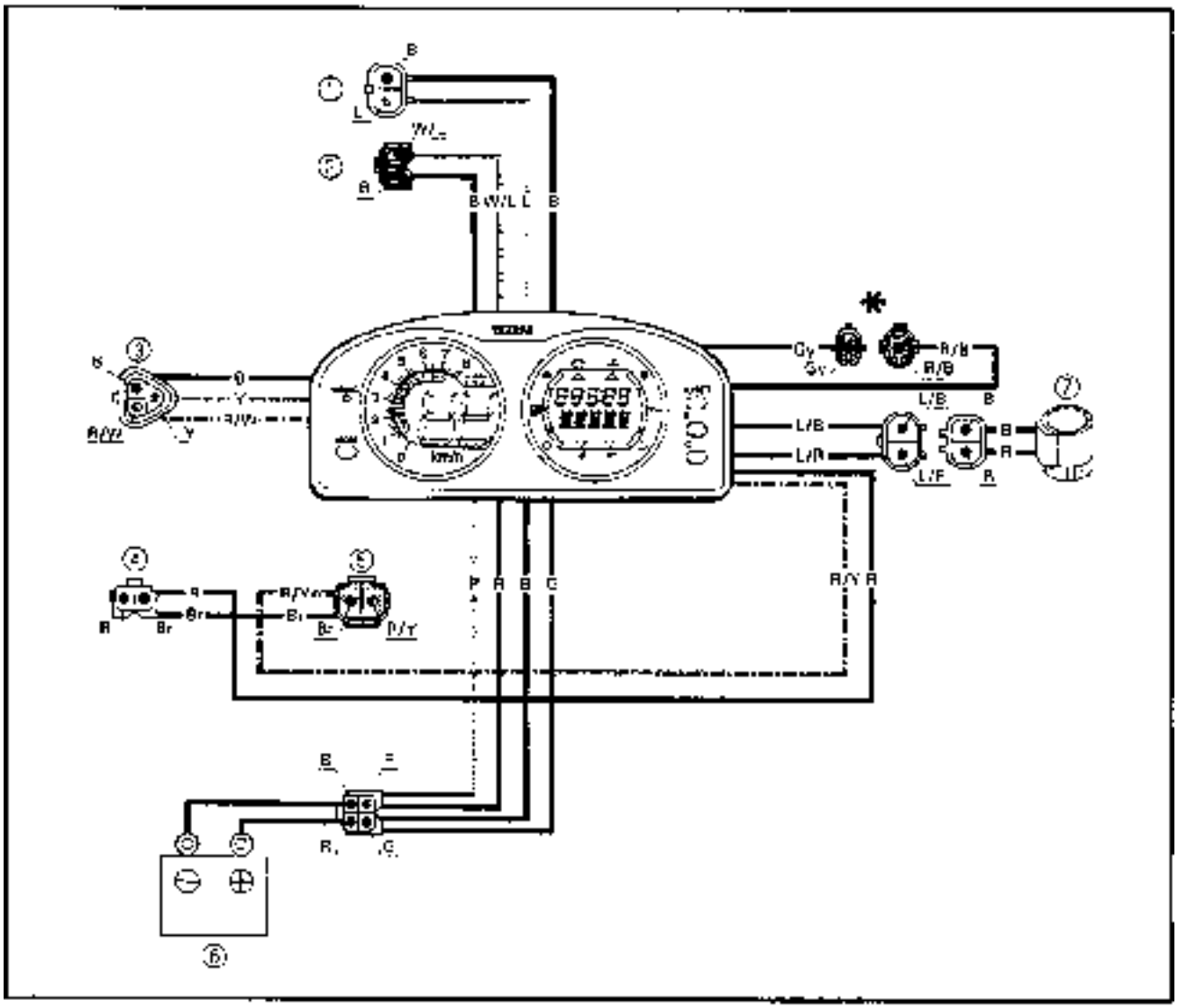


REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	MULTIFUNCTION METER REMOVAL		Follow the left "Step" for removal.
1	Multifunction meter coupler	6	
2	Nut	2	
3	Holder	1	
4	Multifunction meter	1	
			Reverse the removal steps for installation.

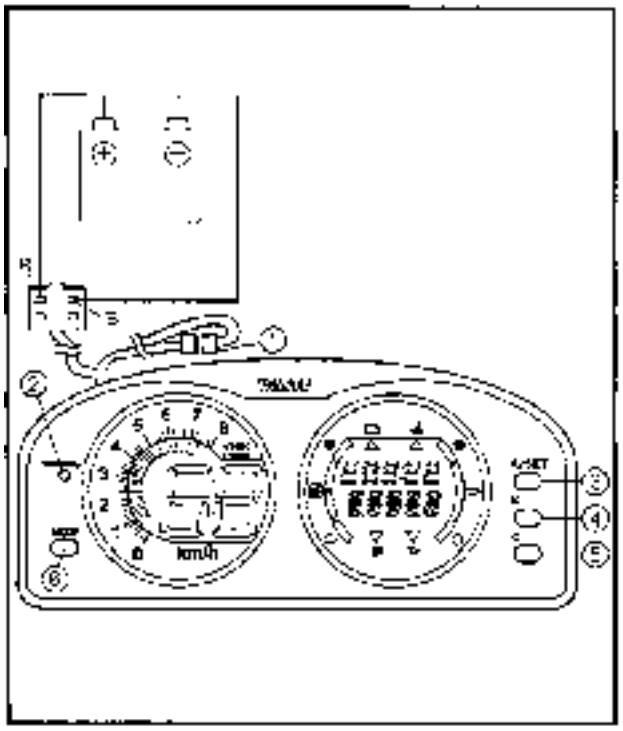
Display function

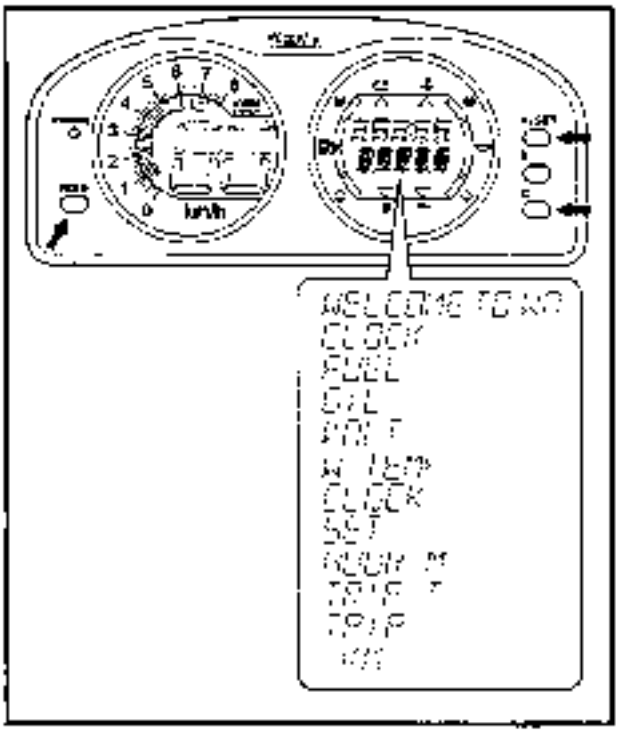
1. Check.
   - Display function
     Not operate → Replace the multifunction meter.



① Oil level sensor
② Fuel level sensor
③ Speed sensor
④ Electrical box
⑤ Start switch
⑥ Battery
⑦ Buzzer
*: Disconnected

B	: Black	Y	: Yellow
Br	: Brown	L/B	: Blue/black
G	: Green	L/R	: Blue/red
Gy	: Gray	R/B	: Red/black
L	: Blue	R/W	: Red/white
P	: Pink	R/Y	: Red/yellow
R	: Red	W/L	: White/blue





Checking steps:

- Connect the battery terminals to the white four-pin connector as shown.

NOTE:

If the multifunction meter has been removed from the water vehicle, supply DC 12 voltage to the connector (+: red, –: black) with a battery.

- Disconnect the blue one-pin connector ① and make sure the "WARNING" lamp ② lights.

NOTE:

If the "WARNING" lamp does not light, disconnect the battery and then reconnect it.

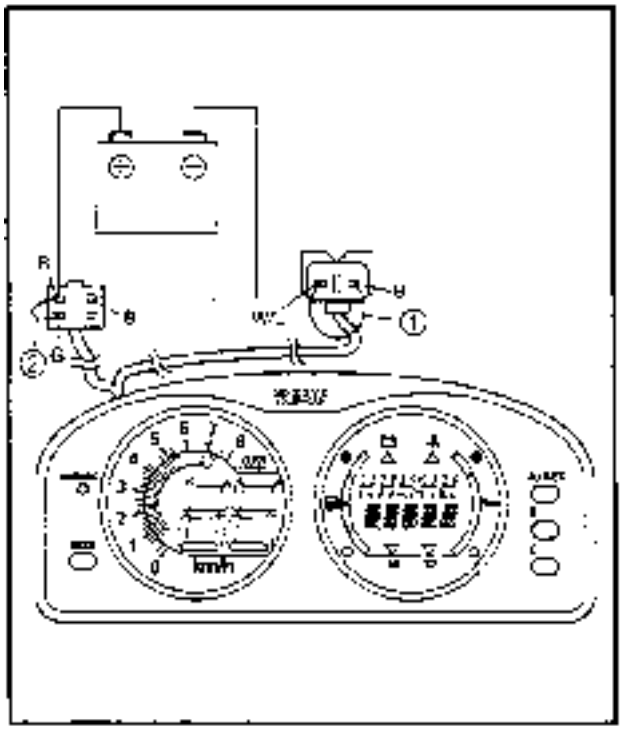
- Press the "A/SET" ③ and "C" ⑤ buttons at the same time. While still pressing the two buttons, press the "MODE" button ④ and hold all three for more than 3 seconds. The self-indicating function will then activate

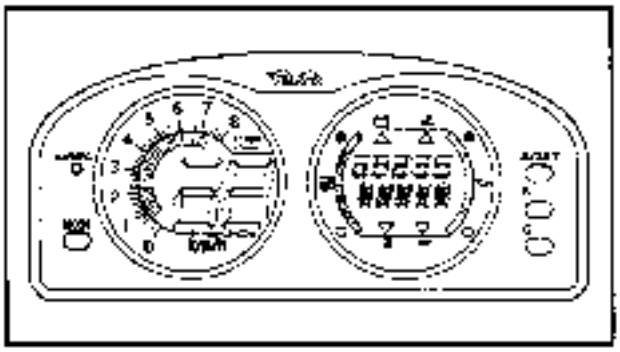
NOTE:

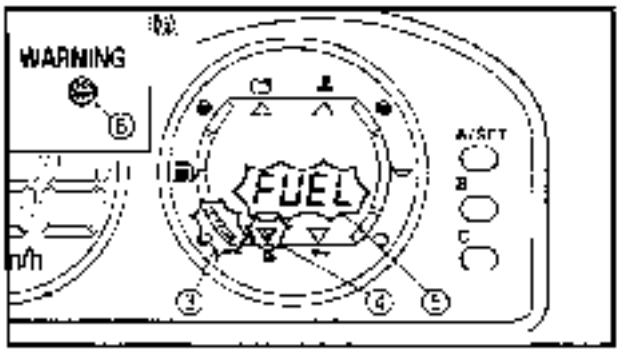
If the "CHECK" message displays, reconnect and then disconnect the blue one-pin connector.

Sequential output (60 seconds/cycle)	
1	Display begins operation
2	"WELCOME TO YAMAHA"
3	All LCD readouts turn on
4	"CLOCK" is displayed
5	"FUEL" is displayed
6	"OIL" is displayed
7	"VOLT" is displayed
8	"W TEMP" is displayed
9	"CLOCK" is displayed
10	"SPD" is displayed
11	"RPM" is displayed
12	"TRIP F" is displayed
13	"TRIP" is displayed
14	"KM" is displayed

- Press any button ③, ④, ⑤, or ⑥. The self-indicating function will then stop and the "WARNING" lamp ② will light.
- Reconnect the blue one-pin connector. The "WARNING" lamp ② will turn off.







Fuel level gauge

1. Check:
   - Fuel level gauge
     Not operating → Replace the multi-function meter.

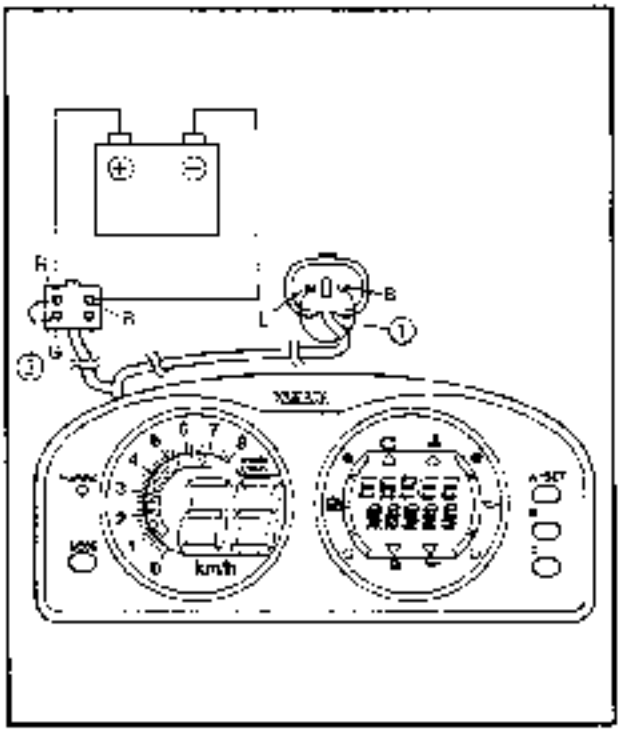
Checking steps:

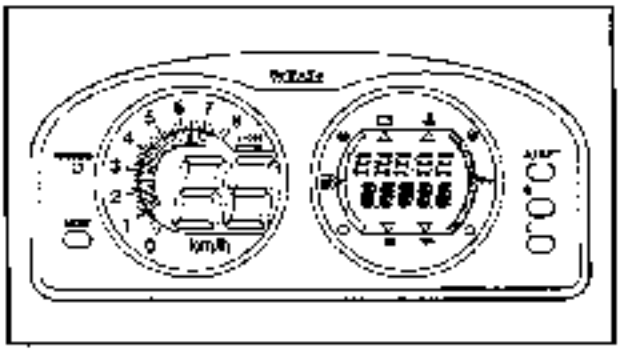
- Supply DC 12 voltage to the white four pin connector (+: red, –: black) with a battery.
- Disconnect the green two-pin connector (white/blue and black leads).
- Connect the white/blue and black terminals with a jumper lead ①.
- Connect the green and red terminals with a jumper lead ②.

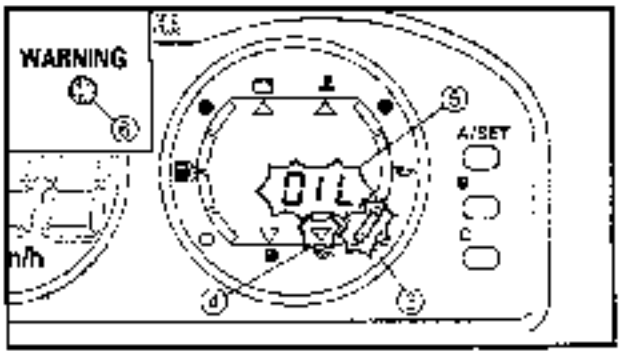
NOTE:

If the jumper lead is installed for more than 30 seconds, the display will automatically turn off.

- Check the fuel level segments is full indicated.
- Remove the jumper lead from the green two-pin connector.
- Disconnect the jumper lead ② and then connect it to green and red terminal again.
- Make sure the fuel low level segment ③, fuel level warning indicator ④, "FUEL" message ⑤ and "WARNING" lamp ⑥ blink and the buzzer sounds intermittently.







Oil level gauge

1. Check:
   - Oil level gauge
     Not operating › Replace the multi-function meter.

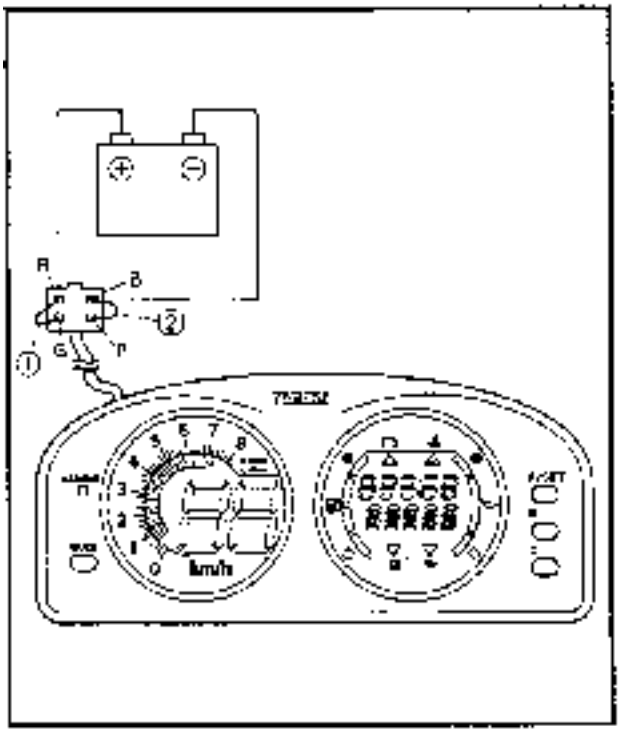
Checking steps:

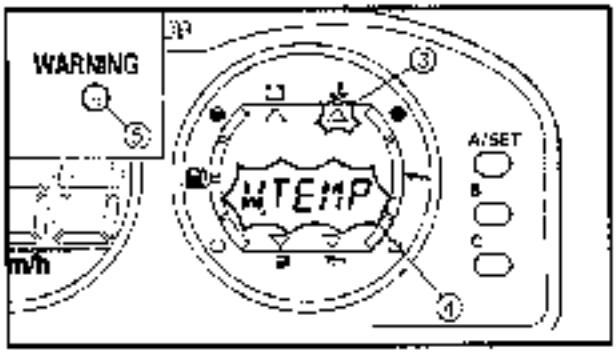
- Supply DC 12 voltage to the white four-pin connector (+: red, −: black) with a battery.
- Disconnect the white two-pin connector (blue and black leads).
- Connect the blue and black terminals with a jumper lead ①.
- Connect the green and red terminals with a jumper lead ②.

NOTE:

If the jumper lead is installed for more than 30 seconds, the display will automatically turn off

- Check the oil level segments is full indicated.
- Remove the jumper lead from the white two-pin connector.
- Disconnect the jumper lead ② and then connect it to green and red terminal again.
- Make sure the oil low level segment ③, oil level warning indicator ④, "OIL" message ⑤ and "WARNING" lamp ⑥ blink and the buzzer sounds intermittently.



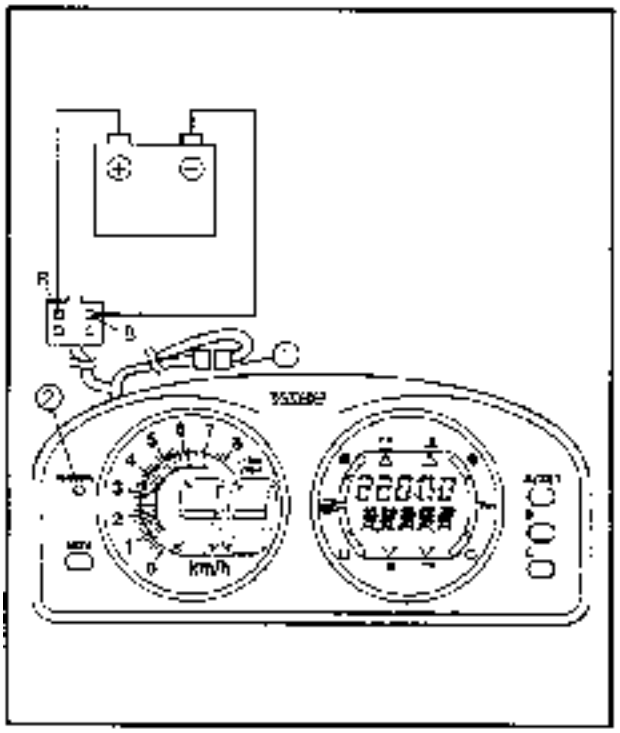


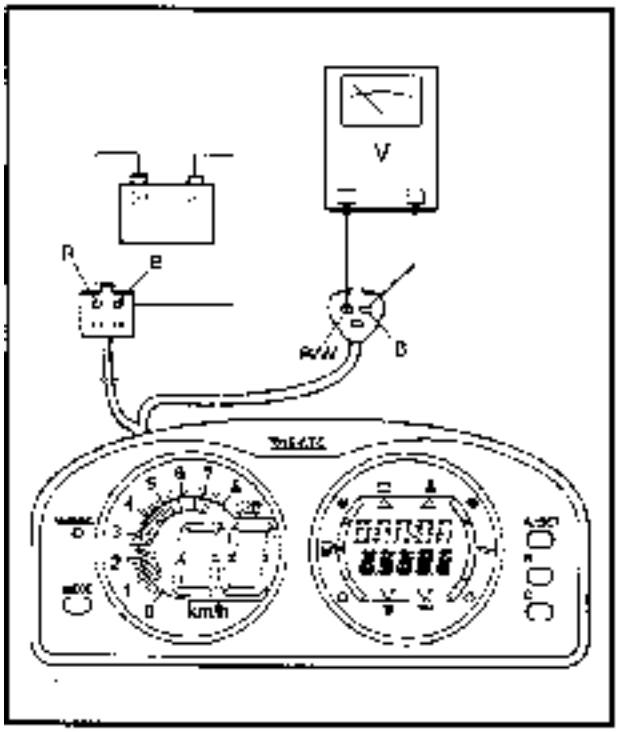
Overheat warning indicator

1. Check:
   - Overheat warning indicator
     Not operating → Replace the multi-function meter.

Checking steps:

- Supply DC 12 voltage to the white four-pin connector (+: red, −: black) with a battery.
- Connect the green and red terminals with a jumper lead ①.
- Connect the pink and black terminals with a jumper lead ②.
- Make sure the water temperature warning indicator ③, the "W.TEMP" message ④ display and the "WARNING" lamp ⑤ operate properly, and the buzzer sounds intermittently.





Speed meter

1. Check:
   - Speed meter output voltage
     Within specification → Check the speed sensor output voltage and pulses.
     Out of specification → Replace.

	Speed meter output voltage: 10.5 V

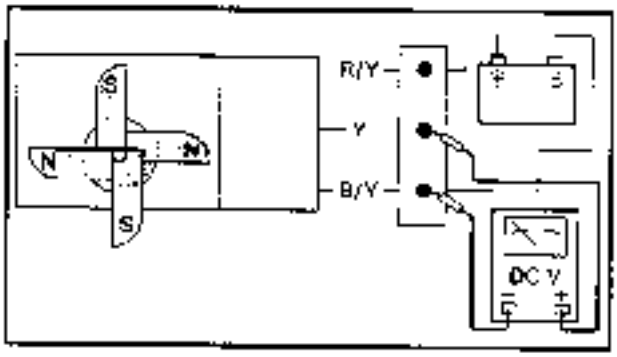
Checking steps:

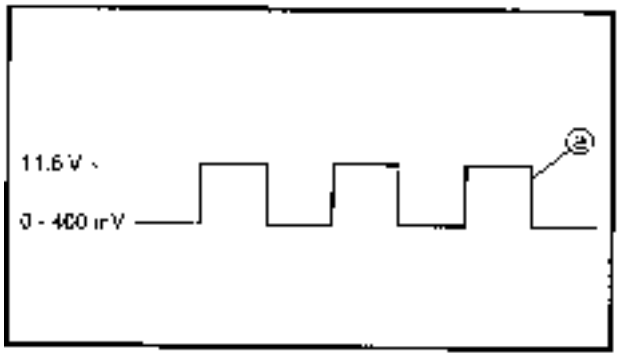
- Supply DC 12 voltage to the white four-pin connector (+: red, -: black) with a battery.
- Disconnect the blue one-pin connector ① and make sure the "WARNING" lamp lights ②.

NOTE:

If the "WARNING" lamp does not light, disconnect the battery and then reconnect it.

- Measure the voltage on the speed sensor connector (white three-pin connector) between the red/white and black leads.





Speed sensor

1. Check:
   - Speed sensor output voltage and pulses
     Out of specification → Replace.

Speed sensor output voltage (dependant on the paddle wheel position):
Less than 400 mV/
More than 11.6 V
Output pulse:
2 pulses/one-full turn

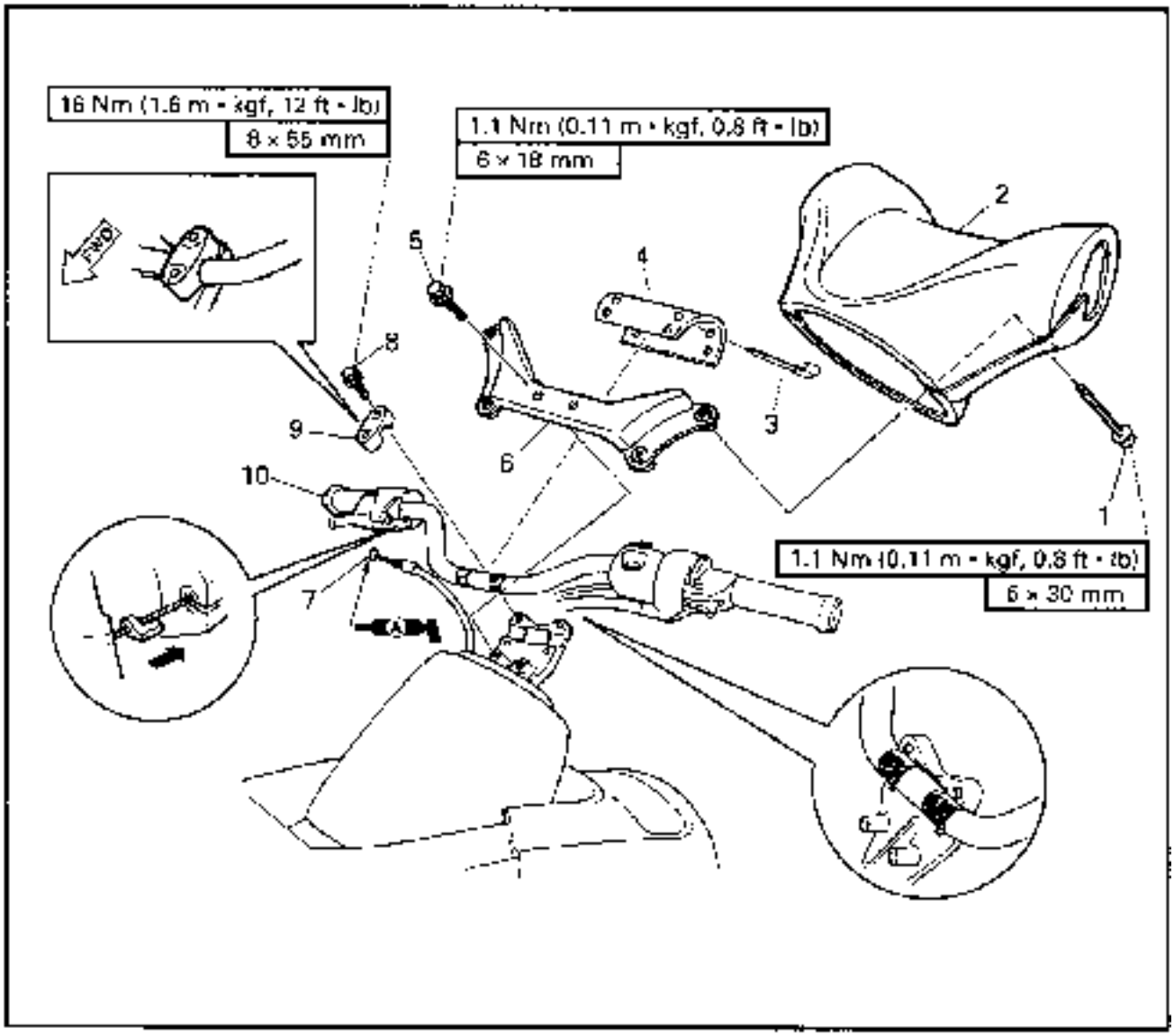
Checking steps:
- Apply DC 12 voltage to the white three-pin connector (between the red/yellow and black/yellow leads).
- Rotate the paddle wheel by hand and measure the voltage between the black/yellow and yellow leads.

NOTE:
As the paddle wheel is rotated, a square-wave voltage signal ⓐ is produced.

- Two pulses occur every time the paddle wheel makes one-full turn.

CHAPTER 8
HULL AND HOOD

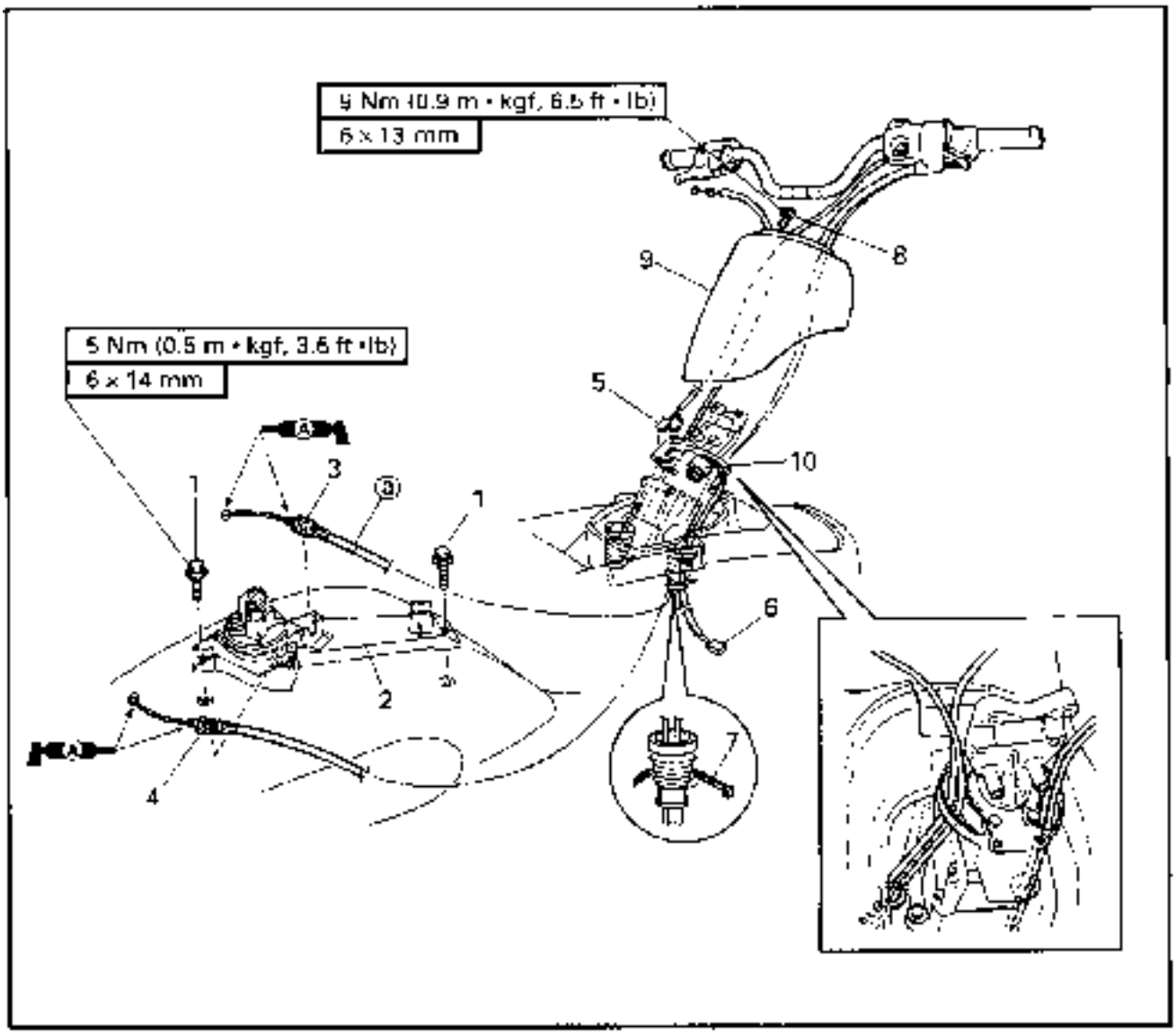
HANDLEBAR
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	HANDLEBAR COVER REMOVAL		Follow the left "Step" for removal.
1	Screw	4	
2	Handlebar cover	1	
3	Band	2	
4	Pad	1	
5	Bolt	2	
6	Handlebar cover stay	1	
7	Throttle cable	1	
8	Bolt	4	
9	Upper handlebar holder	2	
10	Handlebar assembly	1	
			Reverse the removal steps for installation.

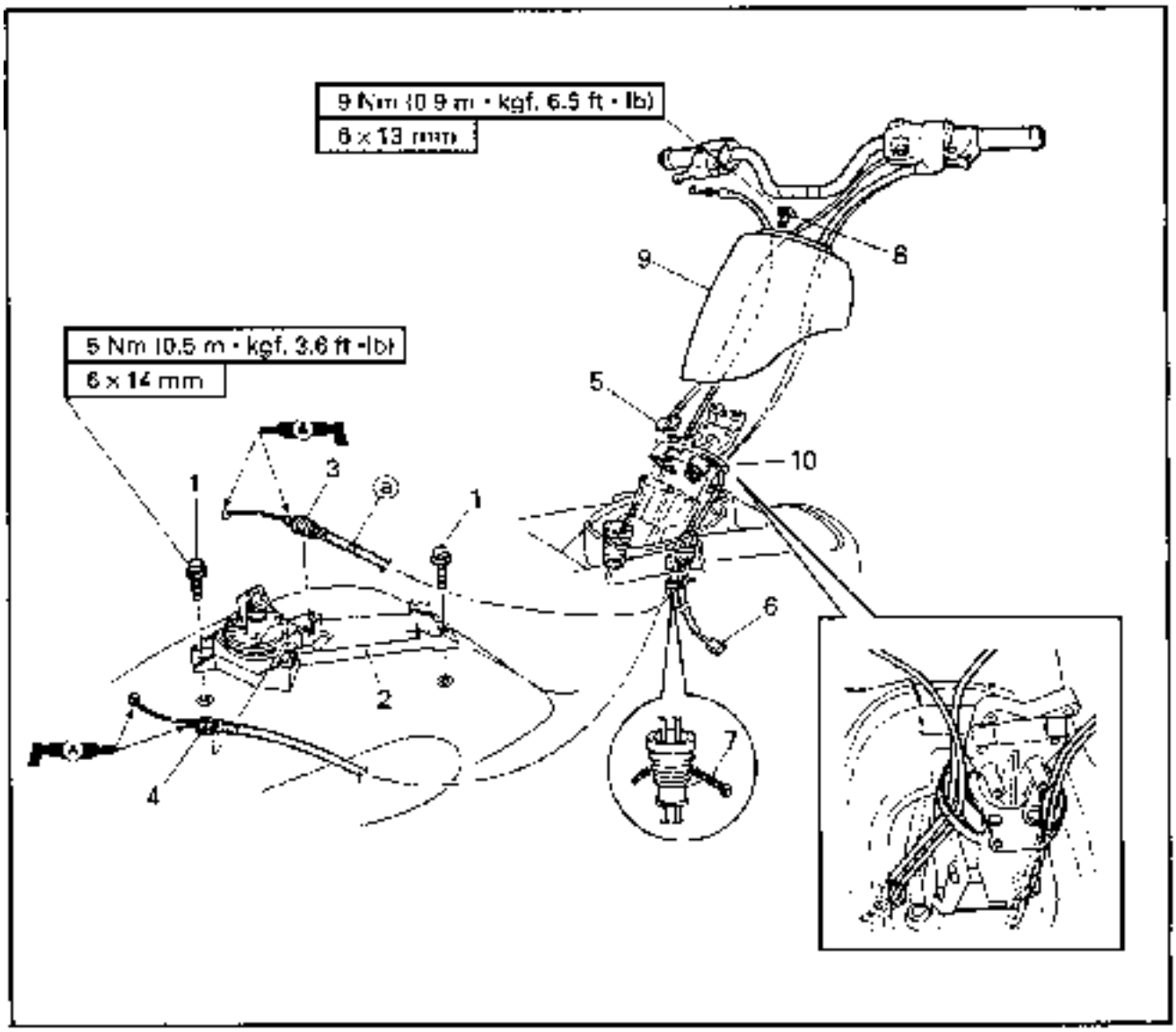
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

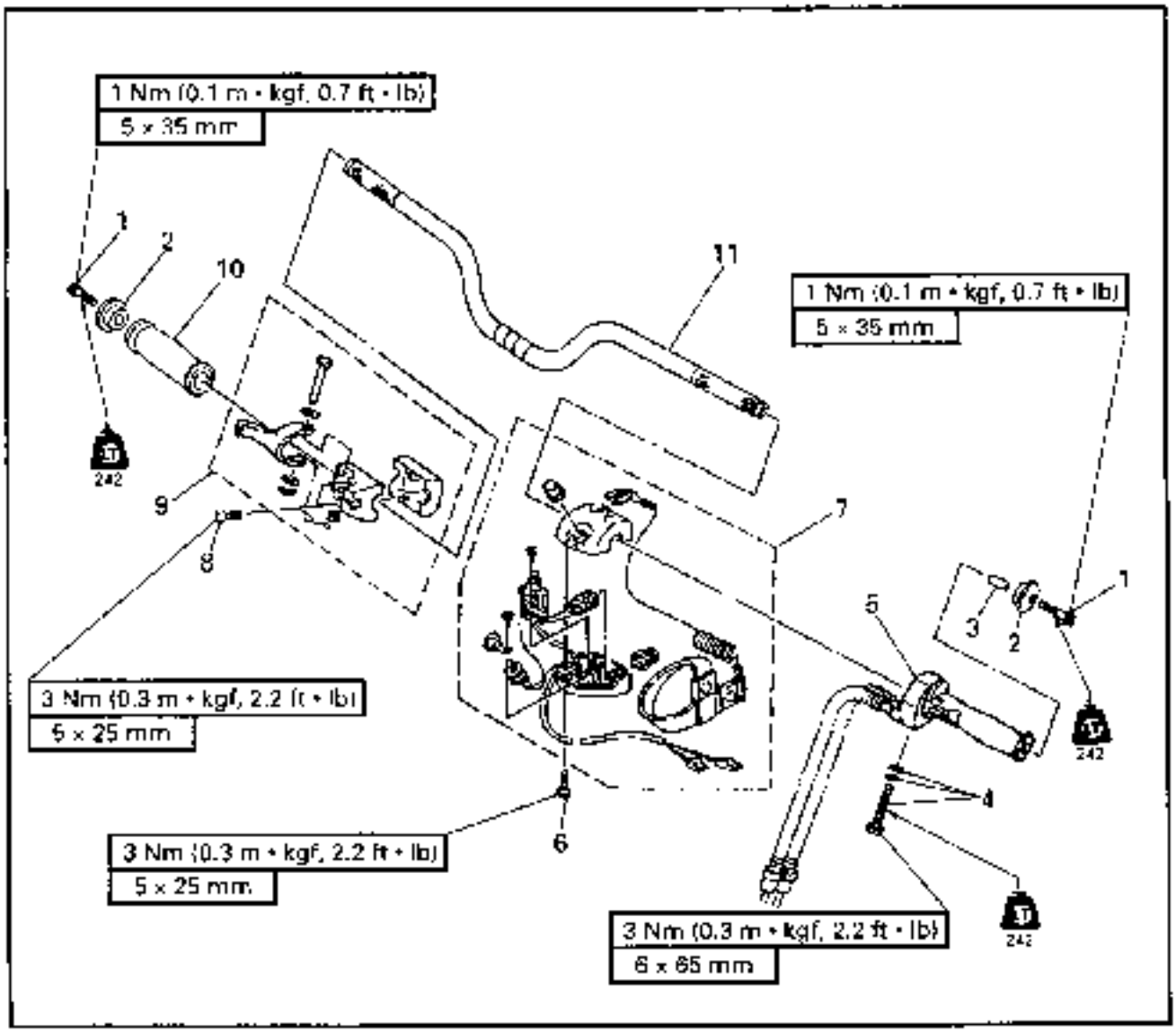
Step	Procedure/Part name	Q'ty	Service points
	HANDLEBAR REMOVAL		Follow the left "Step" for removal.
	QSTS cable (to jet nozzle)		Refer to "REMOTE CONTROL CABLES AND SPEED SENSOR LEAD".
1	Bolt	2	
2	QSTS converter	1	
3	QSTS cable 2	1	with white tape ⓐ **NOTE.** Route the QSTS cable 2 in front of the fuel level sensor.
4	QSTS cable 1	1	
5	Handlebar switch coupler	2	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
6	Buzzer coupler	1	
7	Band	2	
8	Screw	4	
9	Handle boss cover	1	
10	Buzzer	1	
			Reverse the removal steps for installation.

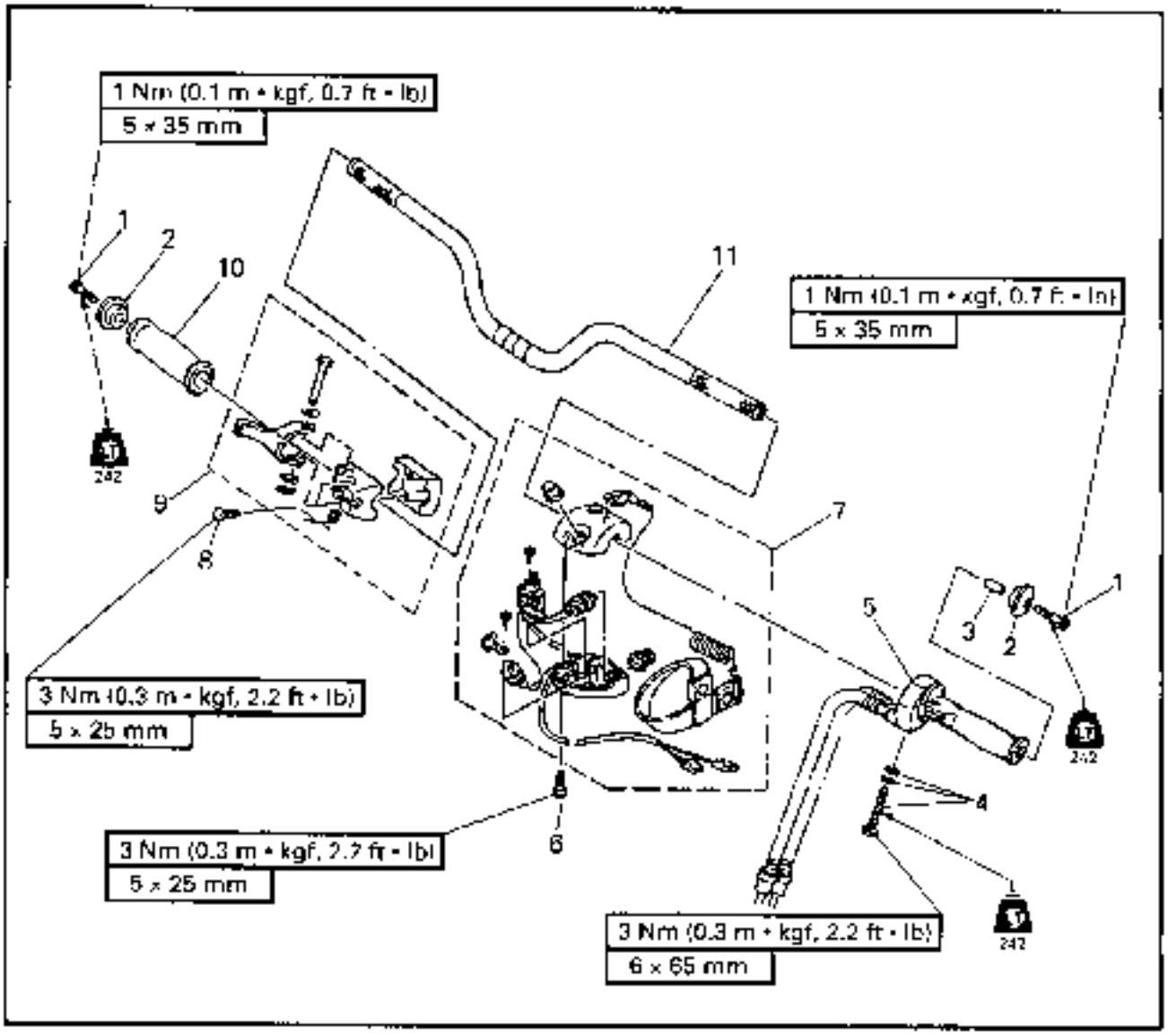
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	HANDLEBAR DISASSEMBLY		Follow the left "Step" for disassembly.
1	Bolt	2	
2	Grip end	2	
3	Spacer	1	
4	Screw/washer/spring washer	1/1/1	
5	QSTS grip assembly	1	
6	Screw	2	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
7	Handlebar switch assembly	1	
8	Screw	2	
9	Throttle lever assembly	1	
10	Handlebar grip	1	**NOTE:** Apply adhesive to the handlebar and the inner surface of the handlebar grip.
11	Handlebar	1	Reverse the disassembly steps for assembly.

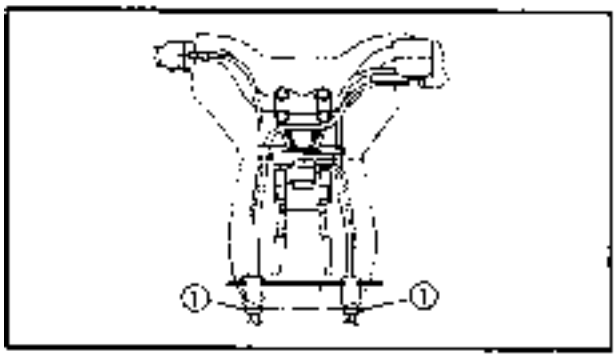
SERVICE POINTS

Handlebar Inspection

1. Inspect:
   - Handlebar
     Bends/cracks/damage → Replace.

Handlebar switch inspection

Refer to "STARTING SYSTEM" in chapter 7.

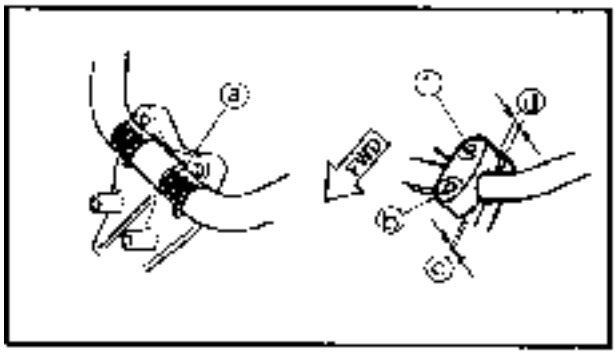


Handlebar assembly installation

1. Install:
   - Bands ①

NOTE:

After inserting the QSTS cables, buzzer lead, handlebar switch lead and throttle cable into the grommets, tie the end of grommets with the bands.



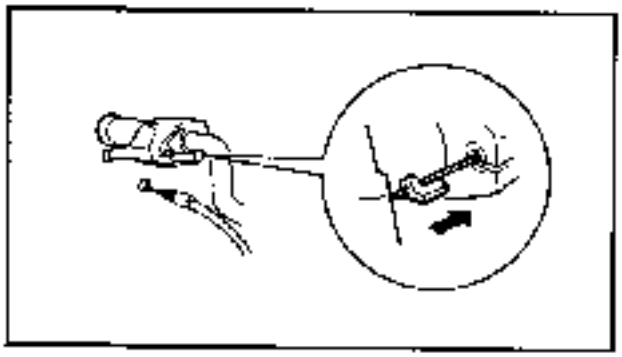
2. Install:
   - Upper handlebar holder ①

NOTE:

- Align the punch mark ⓐ on the handlebar with the top surface of the handlebar holder.
- The upper handlebar holder should be installed with the punch mark ⓑ facing forward.

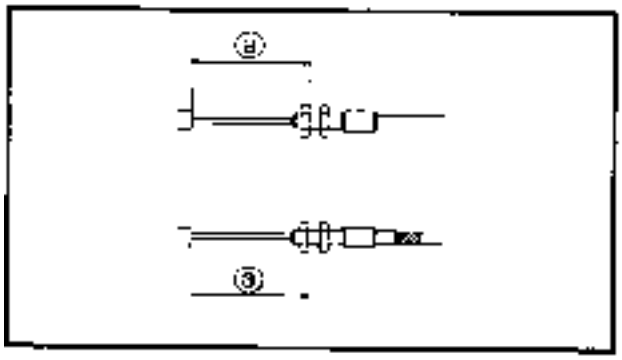
Clearance ⓒ should be narrower than clearance ⓓ.

Reference clearance:
ⓒ: 1.5 mm (0.06 in)
ⓓ: 3.5 mm (0.14 in)



3. Install:
   - Throttle cable

NOTE:
Fit the seal into the groove in the bracket.



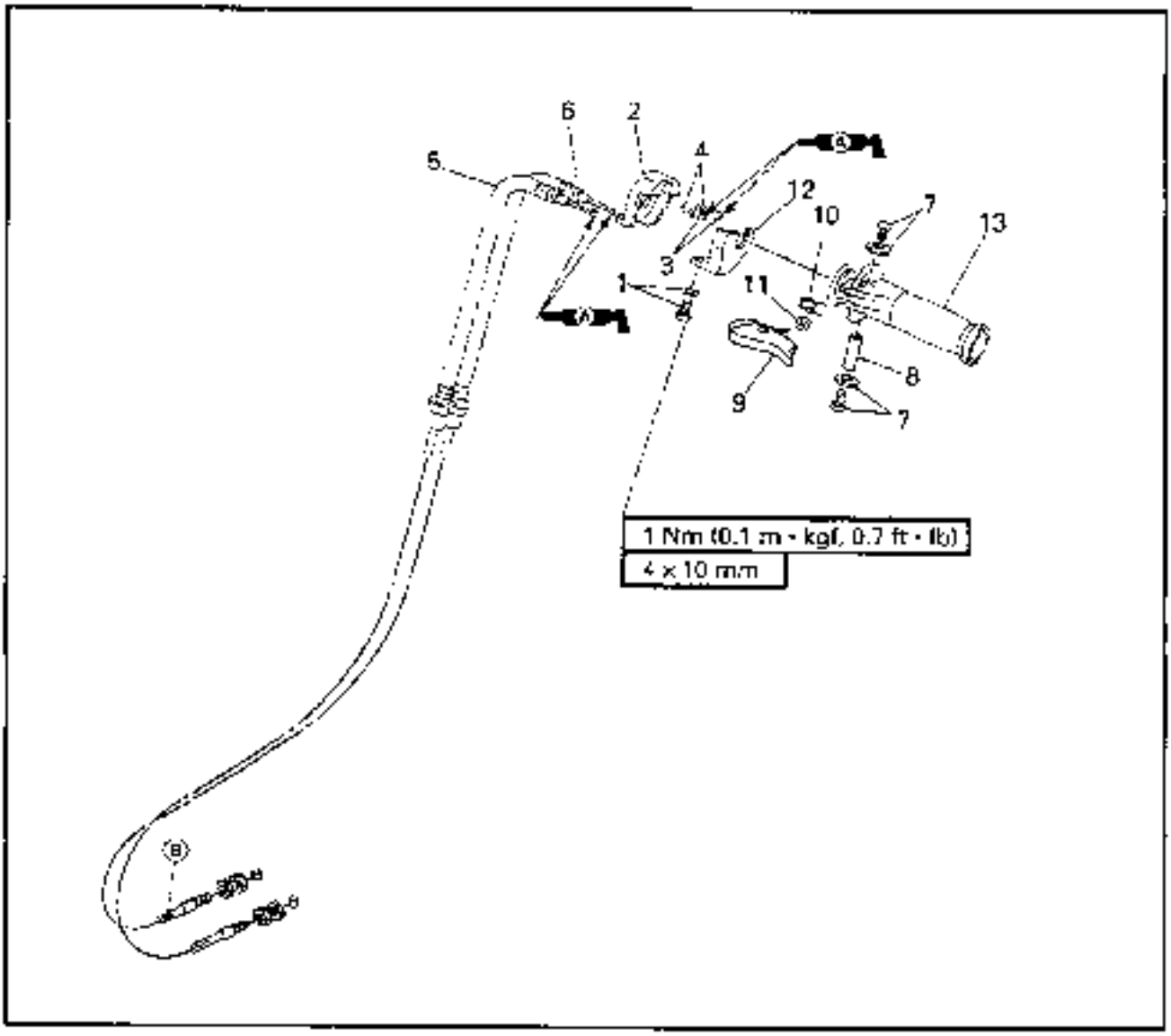
4. Adjust:
   - QSTS cable length ⓐ

QSTS cable length:
77 ± 0.5 mm (3.03 ± 0.02 in)

NOTE:
- Before adjusting the QSTS cables, set the trim grip to the neutral position.
- Adjust the QSTS cable lengths ⓐ to the specified length and be sure to take up any slack.

5. Adjust:
   - Throttle cable free play
     Refer to "CONTROL SYSTEM" in chapter 3.
6. Adjust:
   - QSTS cable free play
     Refer to "CONTROL SYSTEM" in chapter 3.

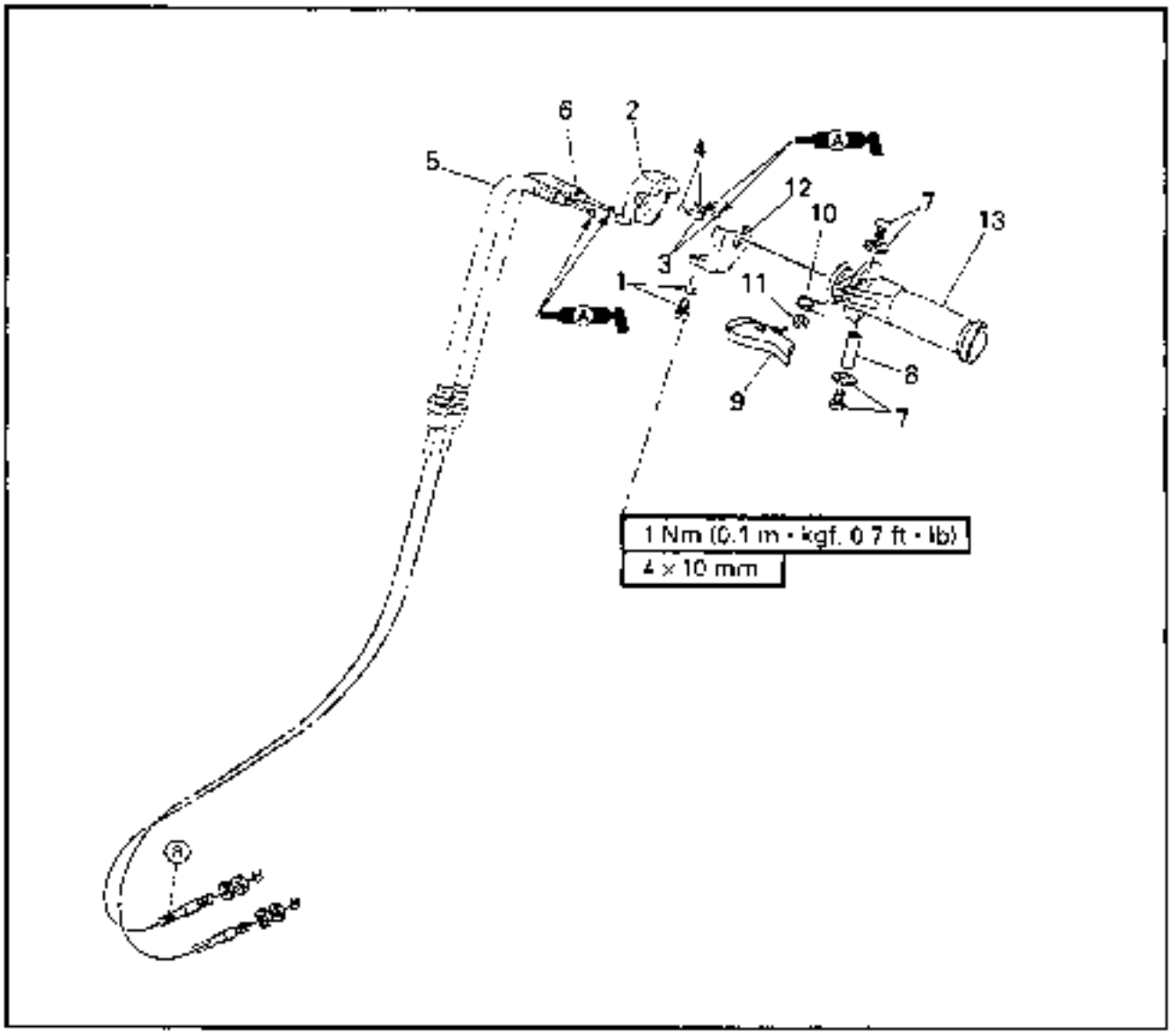
QSTS GRIP
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	QSTS GRIP DISASSEMBLY		Follow the left "Step" for disassembly.
	QSTS grip assembly		Refer to "HANDLEBAR".
1	Screw/washer	1/1	
2	Cover	1	
3	Ball	2	
4	Spring	2	
5	QSTS cable 1	1	
6	QSTS cable 2	1	with white tape Ⓒ

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
7	Screw/washer	2/2	
8	Spacer	1	
9	QSTS shift lock lever	1	
10	Spring	1	
11	Spacer	1	
12	Cable housing	1	
13	QSTS grip	1	
			Reverse the disassembly steps for assembly.

SERVICE POINTS

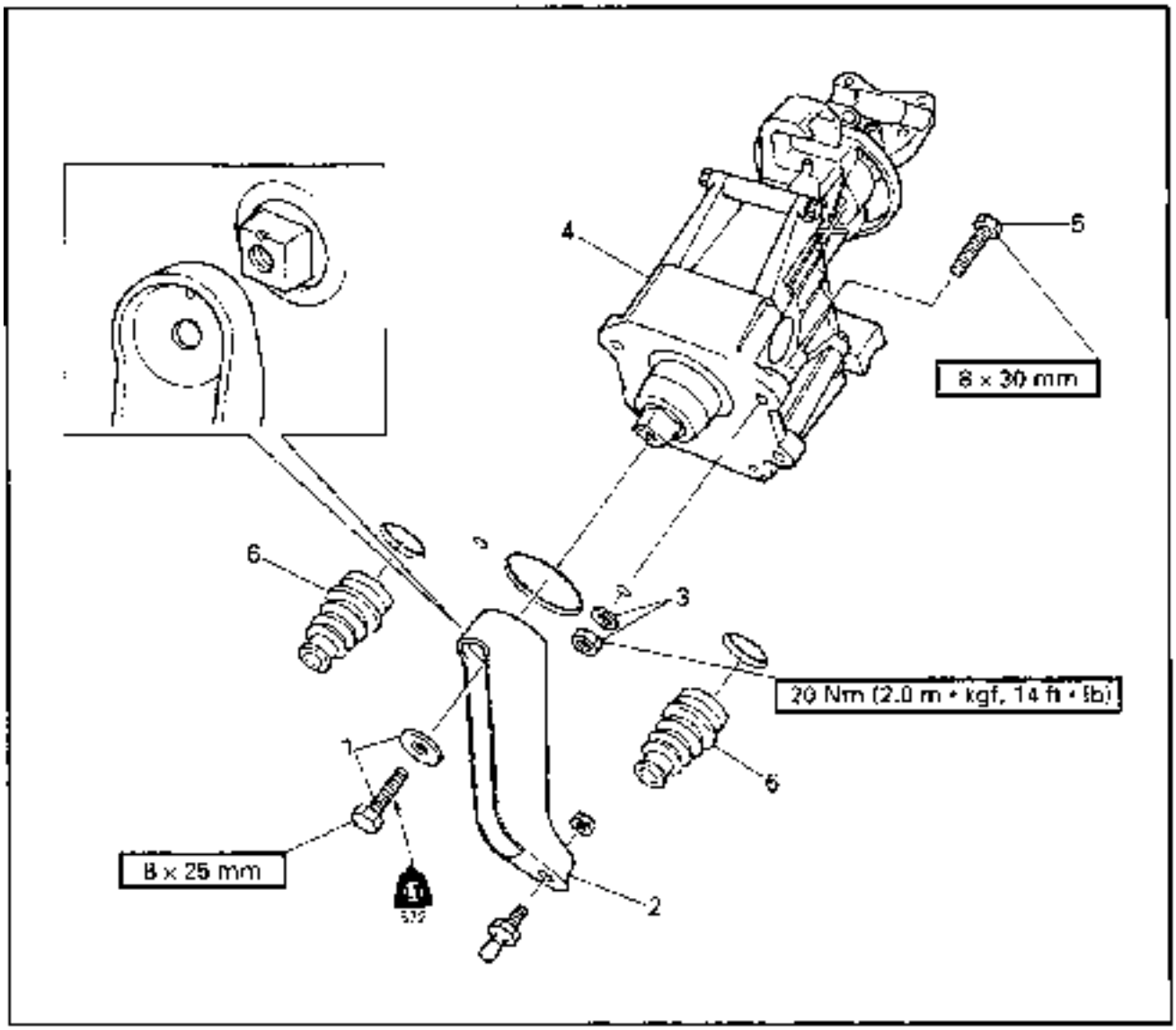
QSTS cable inspection

1. Inspect:
   - QSTS cables
     Frays/kinks/rough movement → Replace.

QSTS grip inspection

1. Inspect:
   - QSTS grip
     Damage/wear → Replace.

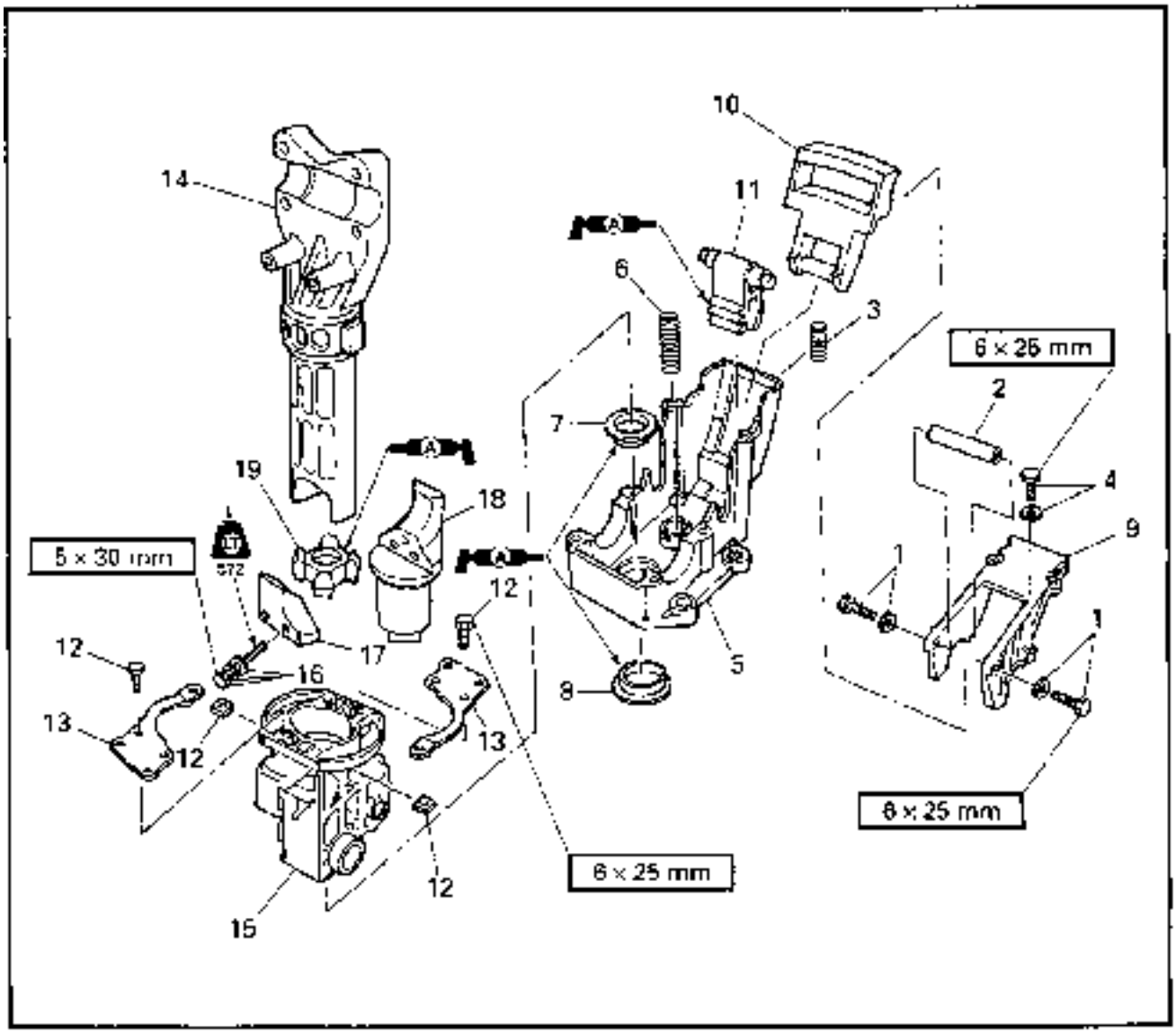
STEERING MASTER
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	STEERING MASTER REMOVAL		Follow the left "Step" for removal.
	Handlebar assembly		Refer to "HANDLEBAR".
	Steering master cover		Refer to "STEERING MASTER COVER".
1	Bolt/washer	1/1	
2	Steering arm	1	
3	Nut/washer	4/4	
4	Steering master assembly	1	
5	Bolt	4	
6	Grommet	2	
			Reverse the removal steps for installation.

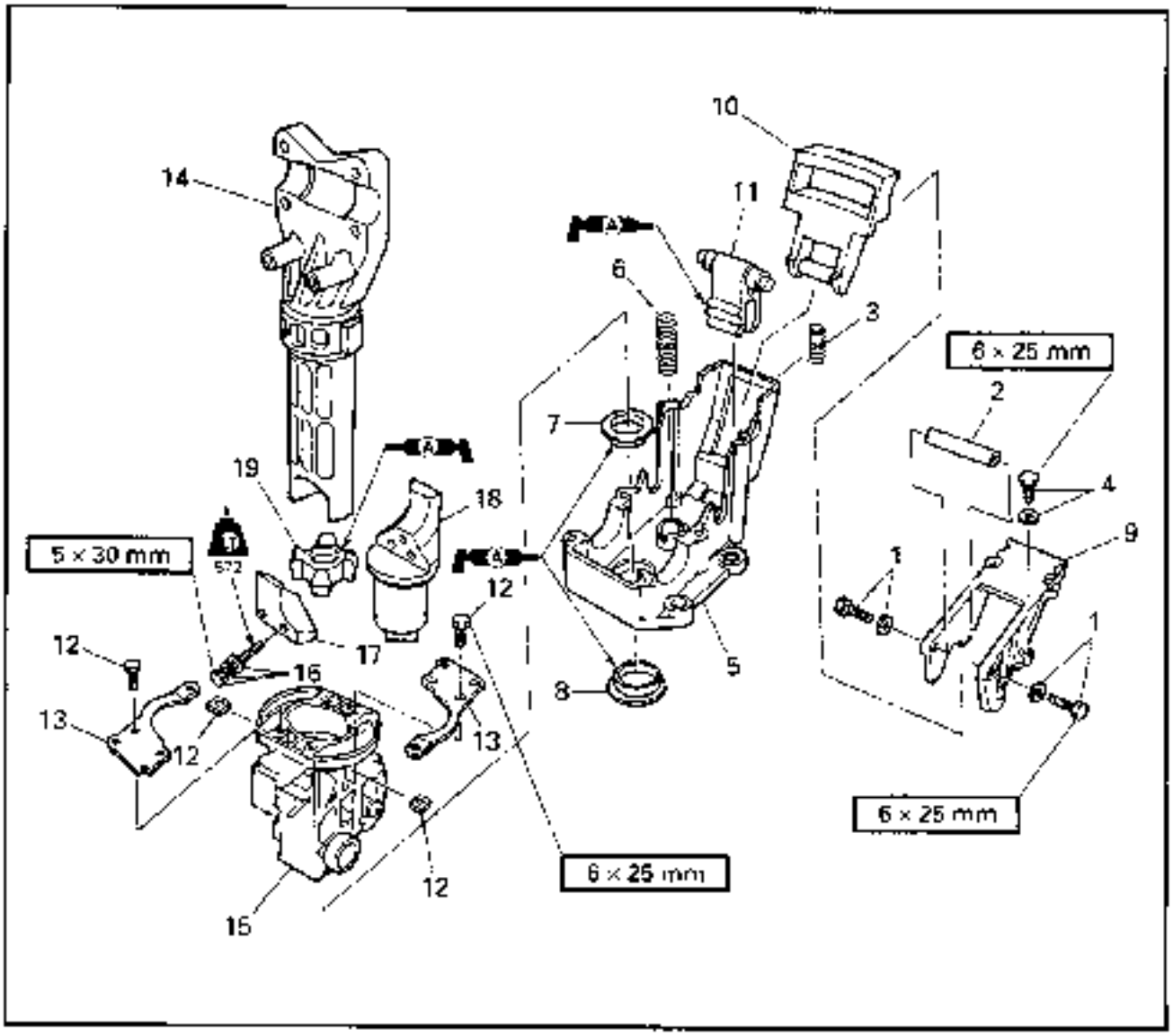
EXPLODED DIAGRAM



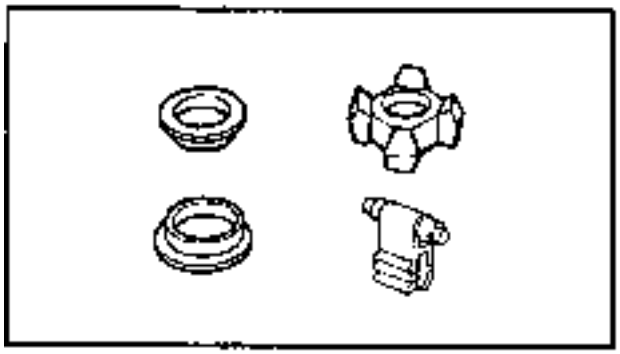
REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	STEERING MASTER DISASSEMBLY		Follow the left "Step" for disassembly.
1	Bolt/washer	2/2	
2	Stay	1	
3	Spring	1	
4	Bolt/washer	6/6	
5	Lower housing	1	
6	Spring	1	
7	Bushing	1	
8	Bushing	1	
9	Upper housing	1	
10	Tilt lever	1	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
11	Tilt stopper	1	
12	Bolt/nut	4/4	
13	Retainer	2	
14	Steering shaft assembly	1	
15	Steering tube	1	
16	Bolt/washer/spring washer	2/2/2	
17	Cap	1	
18	Shaft 1	1	
19	Cross piece	1	
			Reverse the disassembly steps for assembly.



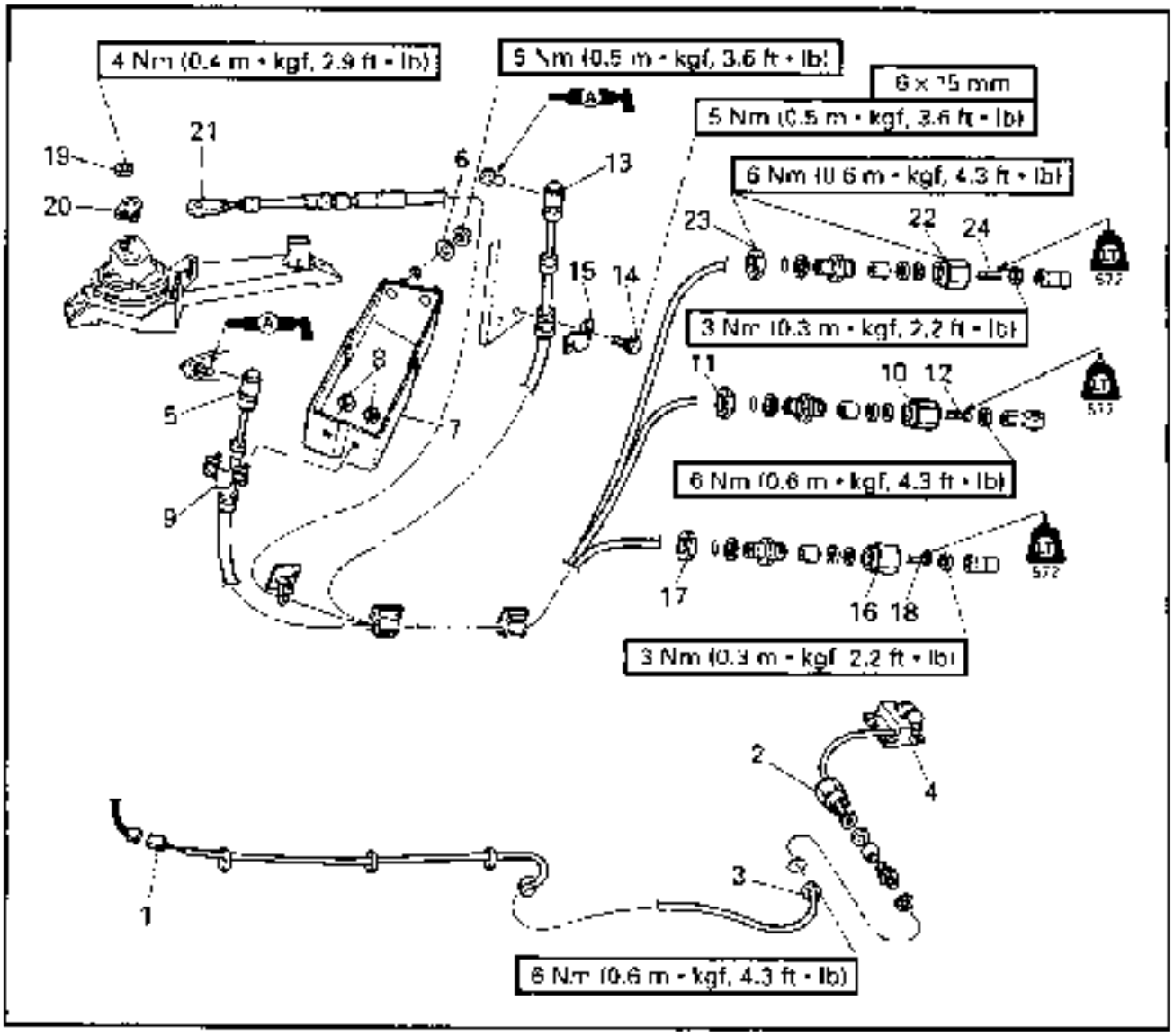
SERVICE POINTS

Steering master components inspection

1. Inspect:
   - Each component part
     Damage/wear → Replace the steering master.

REMOTE CONTROL CABLES AND SPEED SENSOR LEAD

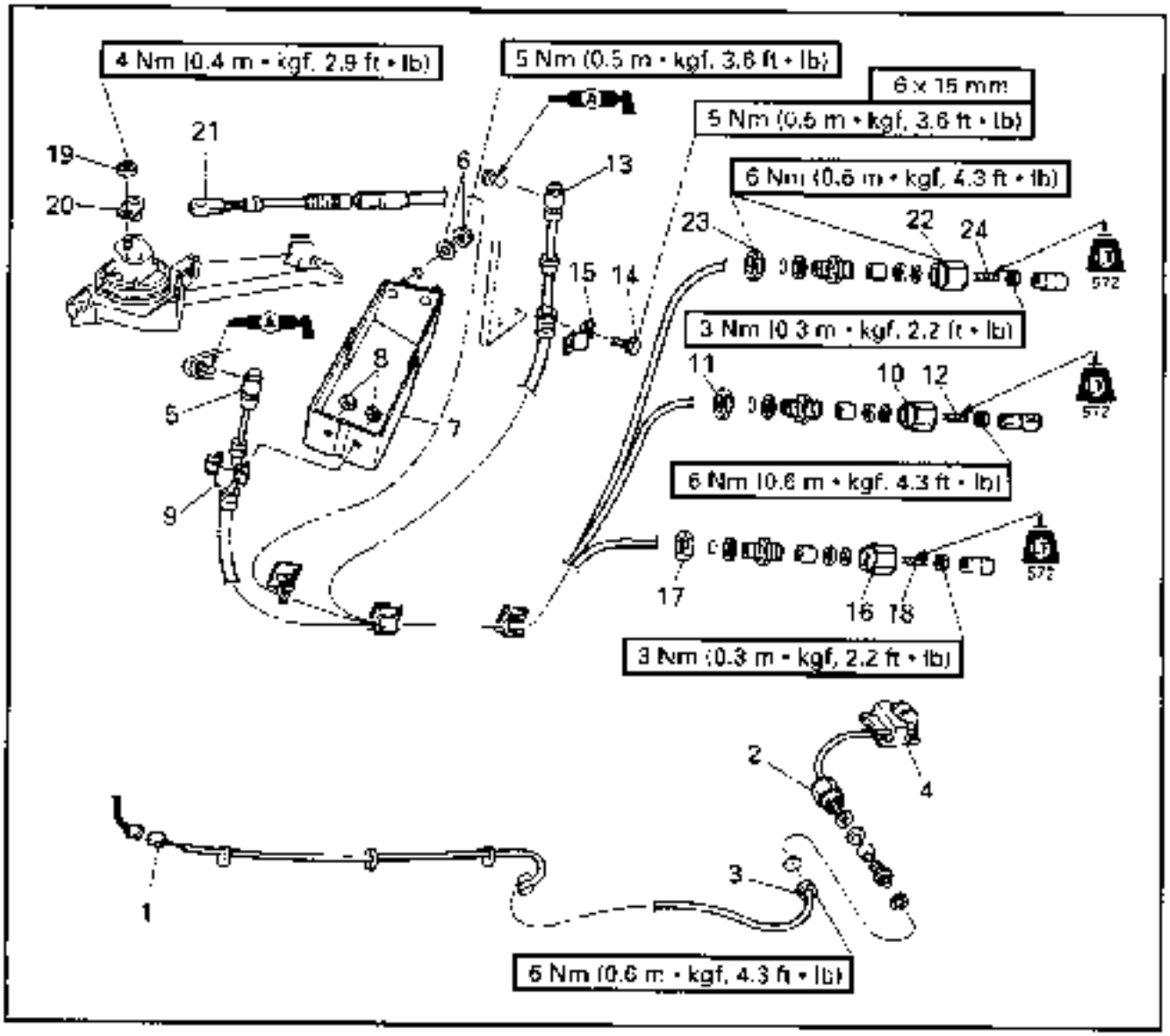
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

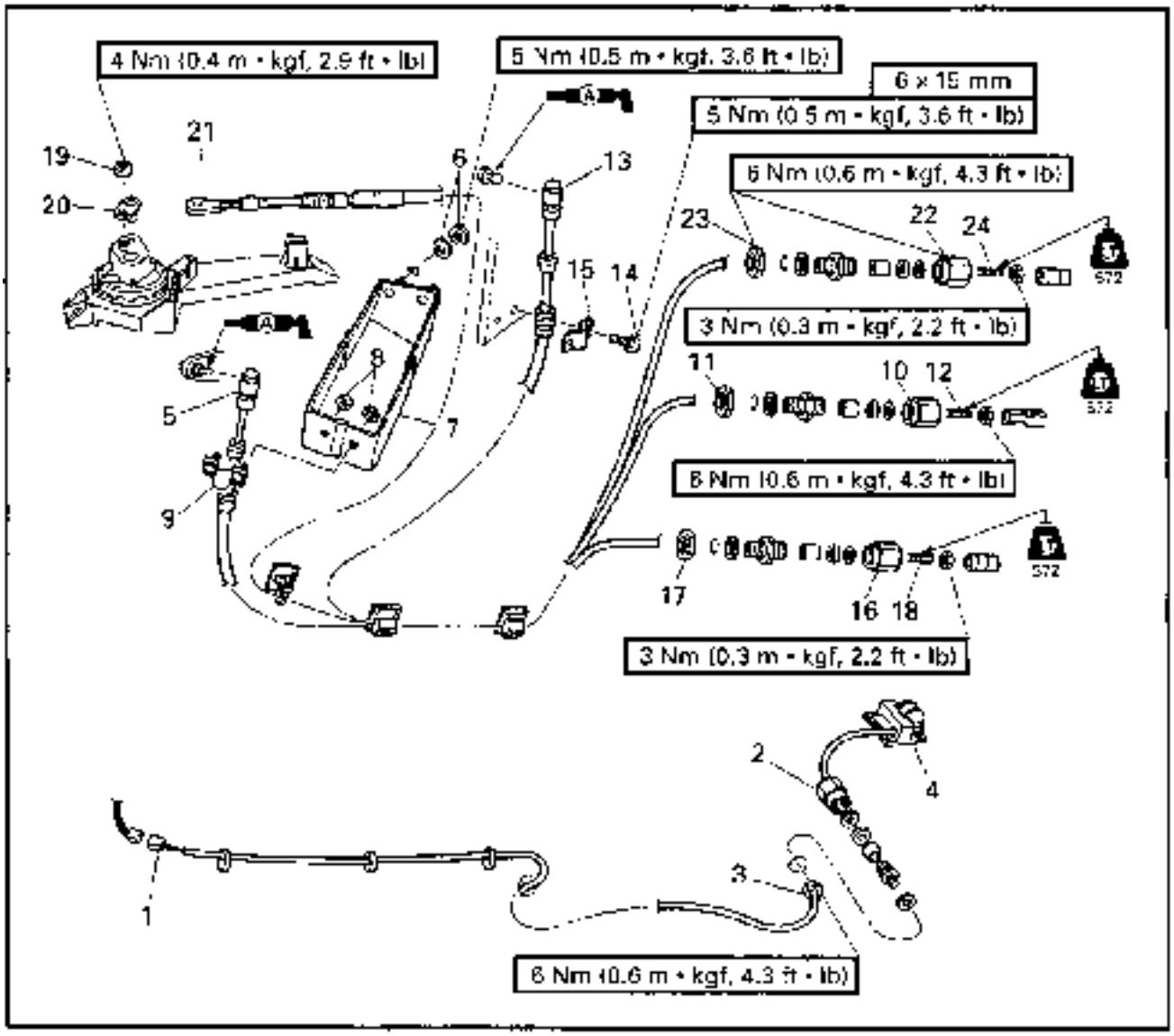
Step	Procedure/Part name	Q'ty	Service points
	REMOTE CONTROL CABLES AND SPEED SENSOR LEAD REMOVAL		Follow the left "Step" for removal.
1	Speed sensor coupler	1	
2	Cap	1	
3	Nut	1	
4	Speed sensor	1	
5	Steering cable end	1	
6	Nut/washer	3/3	
7	Bracket	1	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
8	Nut	2	
9	Steering cable holder	1	
10	Cap	1	
11	Nut	1	
12	Steering cable	1	
13	Shift cable end	1	
14	Bolt	2	
15	Shift cable holder	1	
16	Cap	1	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
17	Nut	1	
18	Shift cable	1	
19	Nut	1	
20	Pin	1	
21	QSTS cable end	1	
22	Cap	1	
23	Nut	1	
24	QSTS cable	1	
			Reverse the removal steps for installation.

SERVICE POINTS

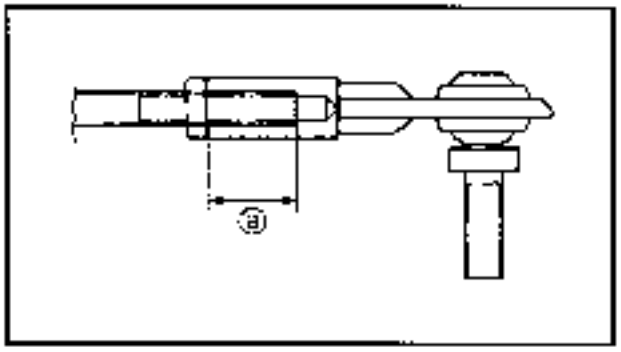
⚠ WARNING

When routing the cables, do not grasp the cable by the outer crimped sheath or steel end. This could deform or loosen the cable end due to extreme angles and or pressure. Always hold the cables by the bracket or outer cover below the crimp.
If a cable becomes damaged replace it. Never attempt to repair a damaged cable.

Remote control cables inspection

1. Inspect.
   - Steering cable
   - QSTS cable
   - Shift cable

   Frays/kinks/rough movement → Replace.



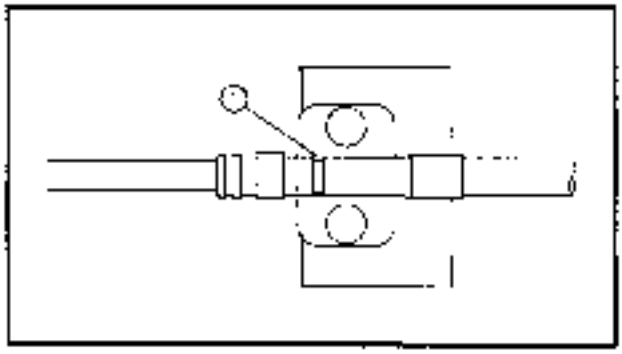
Steering cable (jet pump side) installation

1. Install:
   - Steering cable ⓐ

Steering cable set length (jet pump side):
13.5 ~ 15.5 mm (0.53 ~ 0.61 in)

⚠ WARNING

The steering cable must be screwed in at least 8 mm (0.31 in).

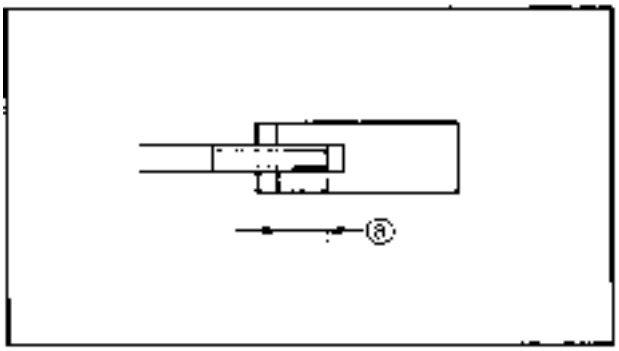


Steering cable stopper installation

1. Install:
   - Steering cable stopper

⚠ WARNING

Be sure to fit the projection ① on the steering cable stopper into the groove in the outer cable.



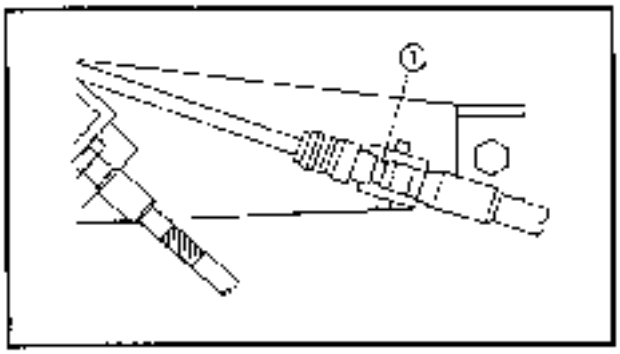
OSTS cable (jet pump side) installation

1. Install:
   - OSTS cable (jet pump side) ⓐ

OSTS cable set length (jet pump side):
12.0 ~ 14.0 mm (0.47 ~ 0.55 in)

⚠ WARNING

The OSTS cable must be screwed in more than 8 mm (0.31 in).

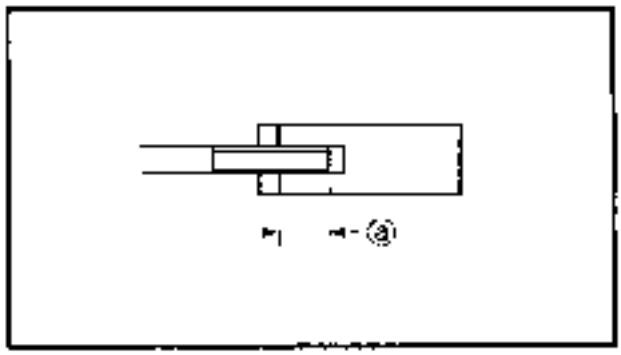


OSTS cable stopper installation

1. Install:
   - OSTS cable stopper

⚠ WARNING

Be sure to fit the projection ① on the OSTS cable stopper into the groove in the outer cable.



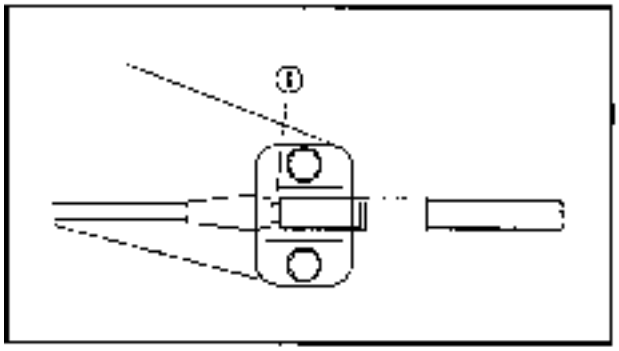
Shift cable (jet pump side) installation

1. Install:
   - Shift cable (jet pump side) ⓐ

Shift cable set length (jet pump side)
12.2 ~ 13.8 mm (0.48 ~ 0.54 in)

⚠ WARNING

The shift cable must be screwed in more than 8 mm (0.31 in).



Shift cable stopper installation

1. Install:
   - Shift cable stopper

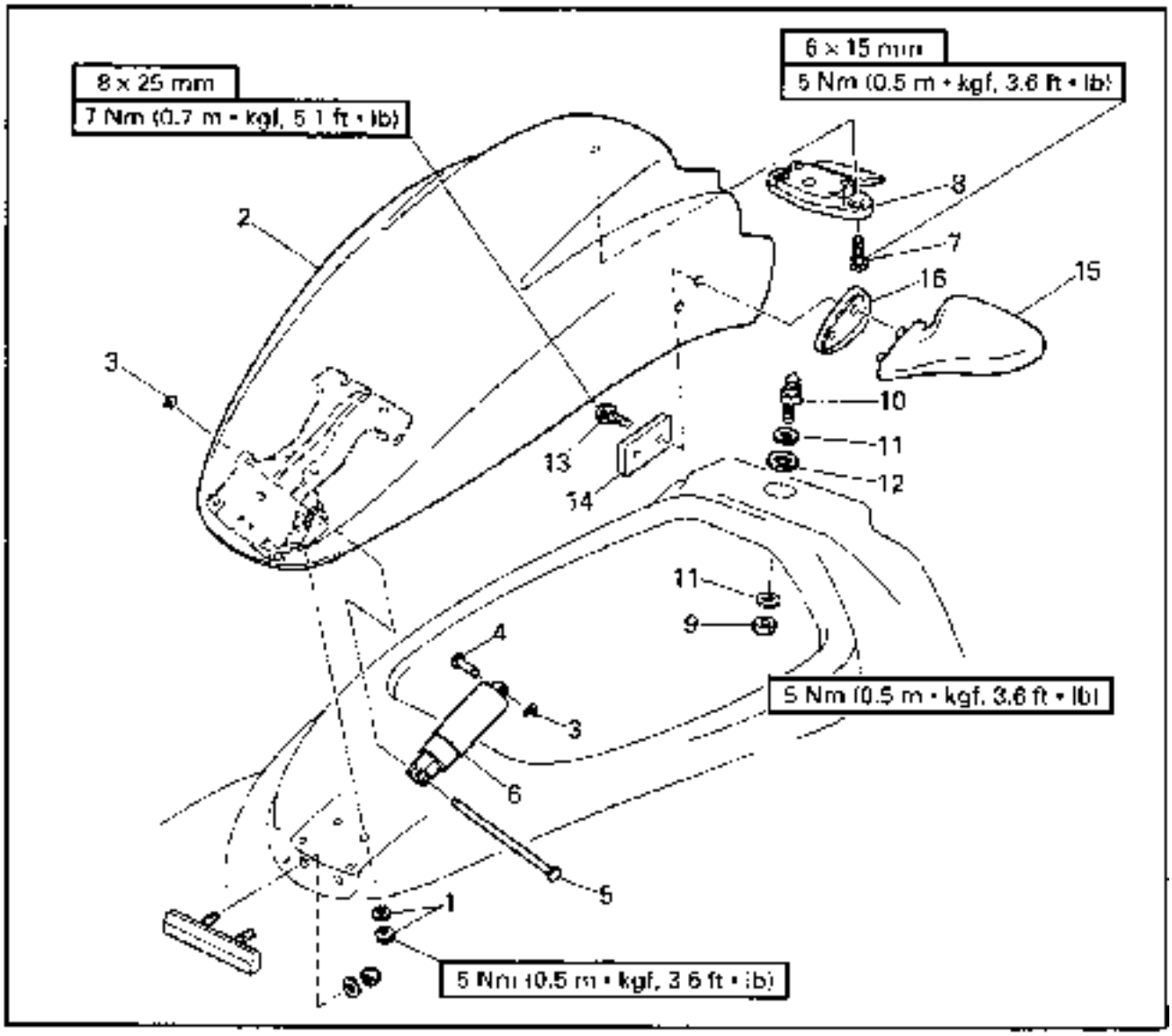
⚠ WARNING

Be sure to fit the projection ① on the shift cable stopper into the groove in the outer cable.

Remote control cables adjustment

Refer to "CONTROL SYSTEM" in chapter 3.

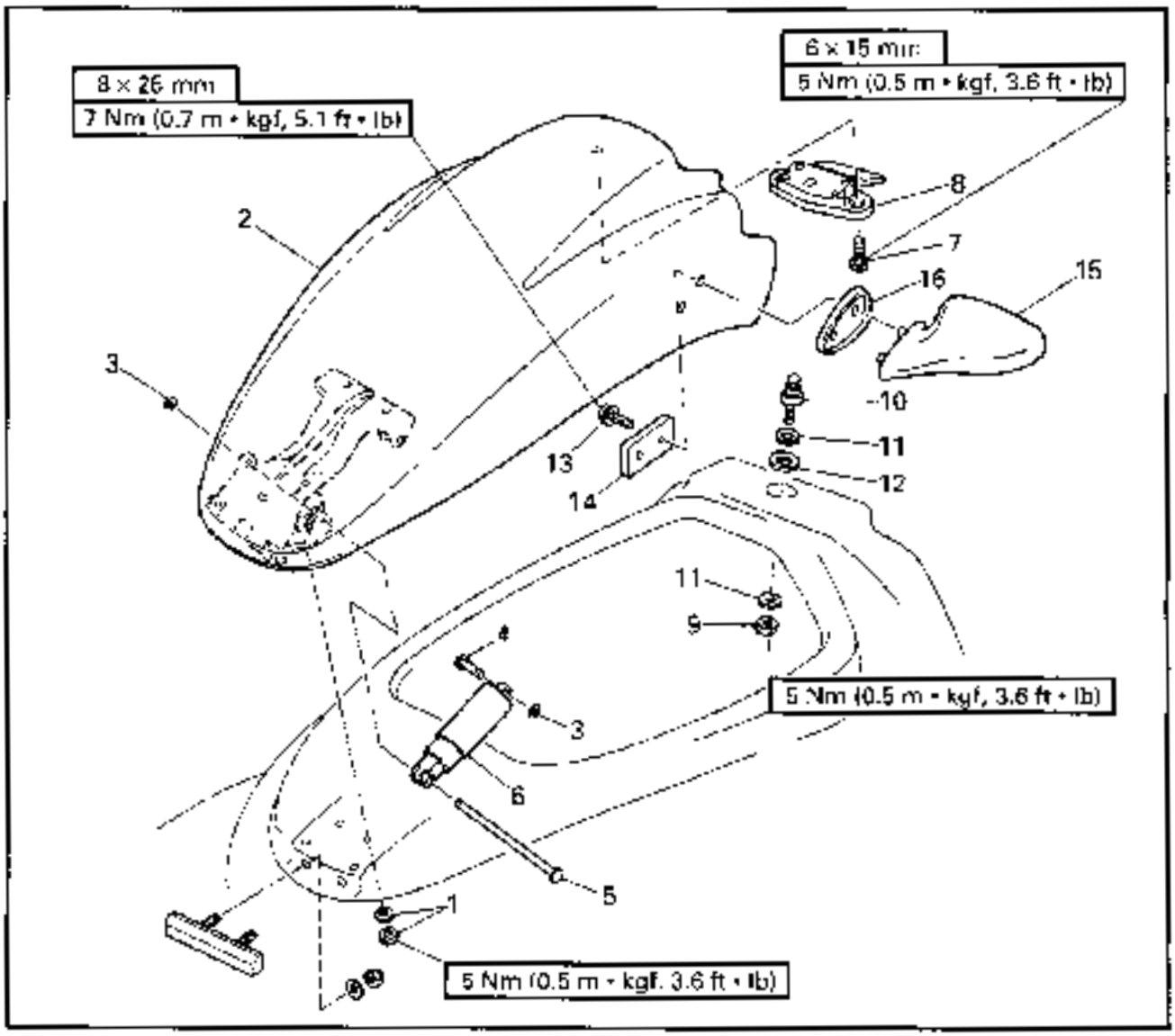
FRONT HOOD
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

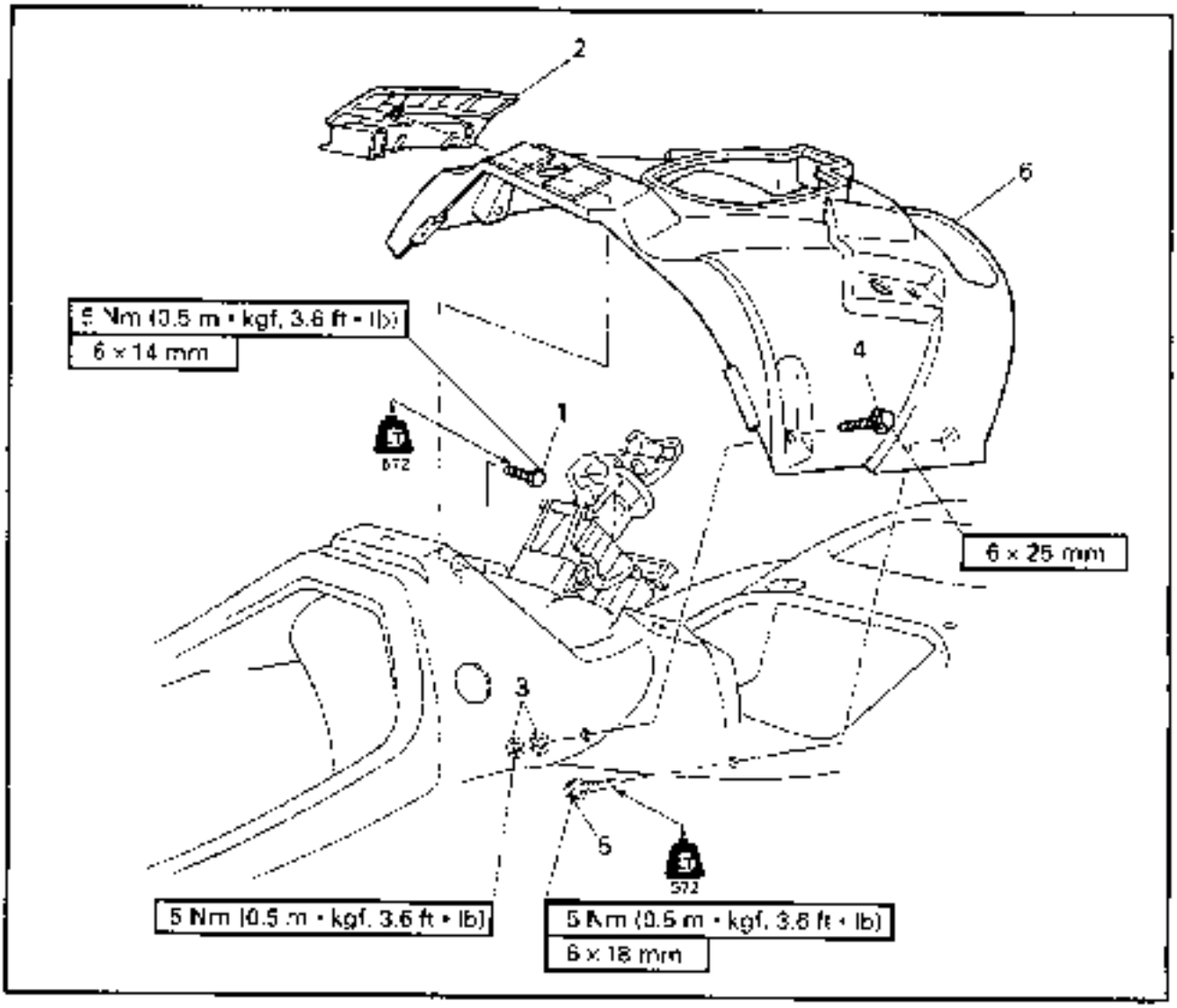
Step	Procedure/Part name	Q'ty	Service points
	FRONT HOOD REMOVAL		Follow the left "Step" for removal.
1	Nut/washer	4/4	
2	Front hood assembly	1	
3	Circlip	3	
4	Pin (short)	2	
5	Pin (long)	1	
6	Damper	2	
7	Screw	2	
8	Hood lock assembly	1	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
9	Nut	1	
10	Notch	1	
11	Washer	2	
12	Damper	1	
13	Bolt	4	
14	Plate	2	
15	Mirror	2	
16	Packing	2	
			Reverse the removal steps for installation.

STEERING MASTER COVER
EXPLODED DIAGRAM

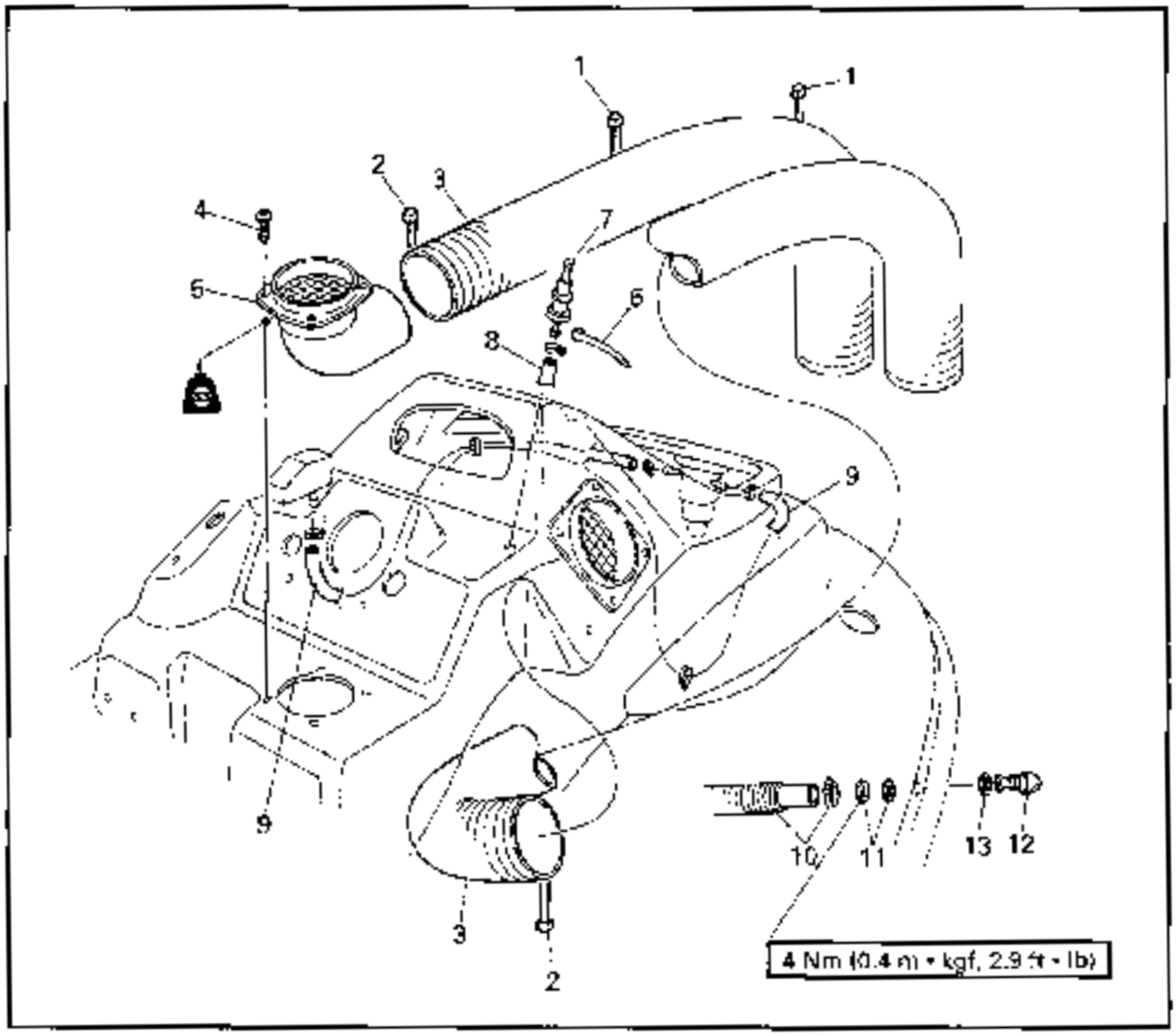


REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	STEERING MASTER COVER REMOVAL		Follow the left "Step" for removal.
	Handlebar assembly		Refer to "HANDLEBAR".
	Fuel cock		Refer to "FUEL COCK AND FUEL FILTER" in chapter 4.
	Choke knob		Refer to "CHOKE CABLE" in chapter 4.
1	Bolt	2	
2	Shift lever handle	1	
3	Nut/washer	2/2	
4	Bolt	2	
5	Bolt	2	
6	Steering master cover	1	
			Reverse the removal steps for installation.

HOSES

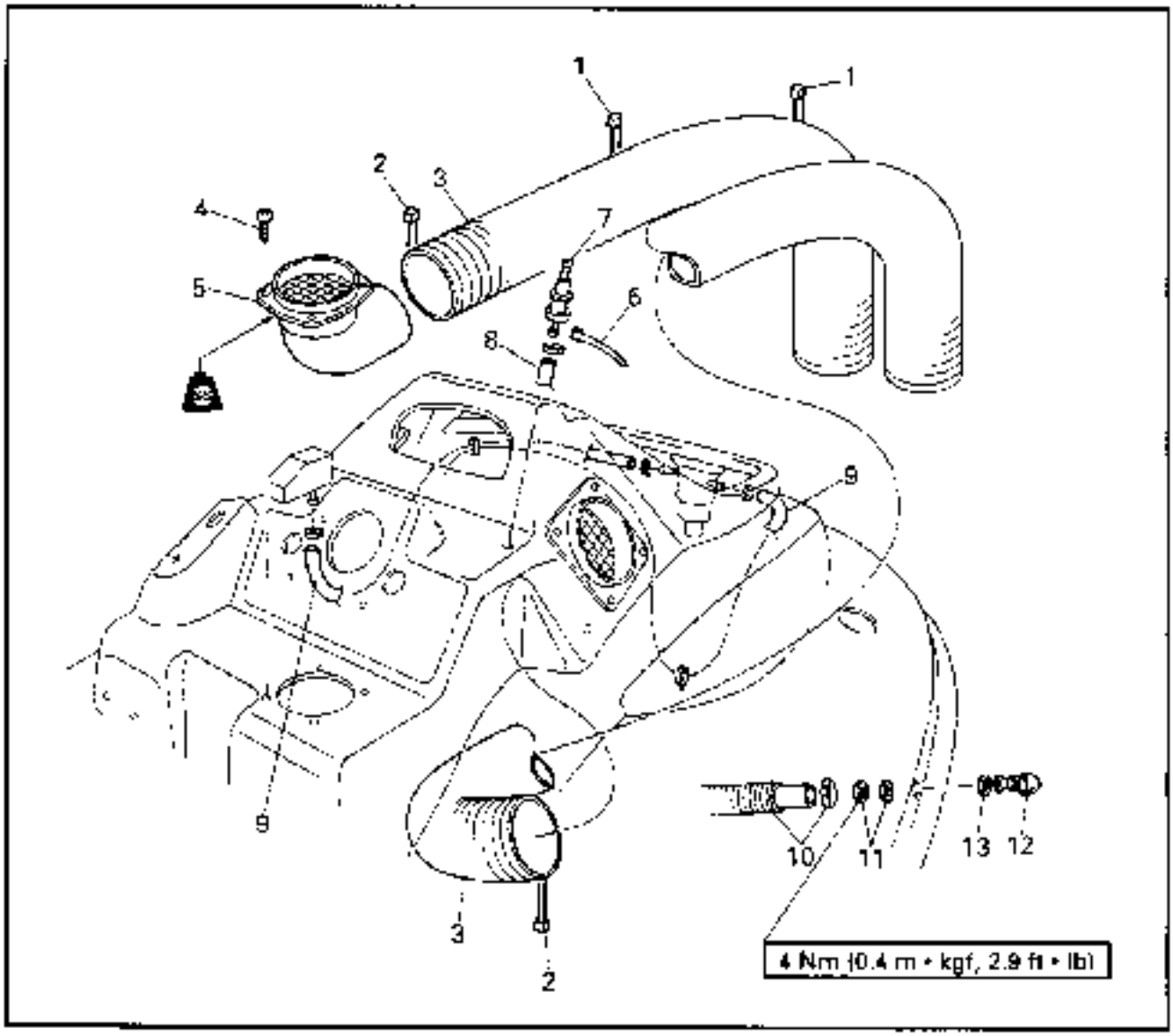
EXPLODED DIAGRAM



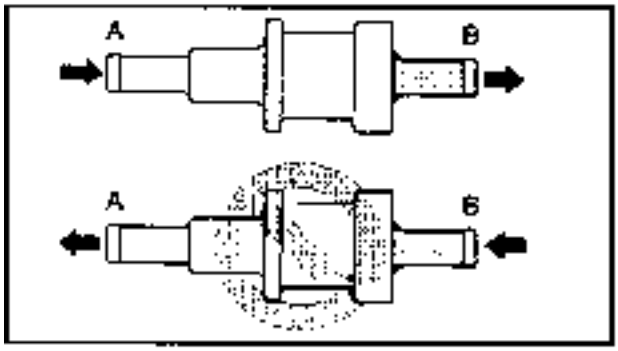
REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	HOSES REMOVAL		Follow the left "Step" for removal.
	Steering master cover		Refer to "STEERING MASTER COVER".
1	Band	2	
2	Band	2	
3	Ventilation hose	2	
4	Screw	4	
5	Ventilation duct	1	
6	Band	1	
7	Check valve	1	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
8	Oil tank breather hose	1	
9	Fuel tank breather hose	2	
10	Clamp/pilot water hose	2/2	
11	Nut/washer	2/2	
12	Pilot water outlet	2	
13	Packing	2	
			Reverse the removal steps for installation.



SERVICE POINTS

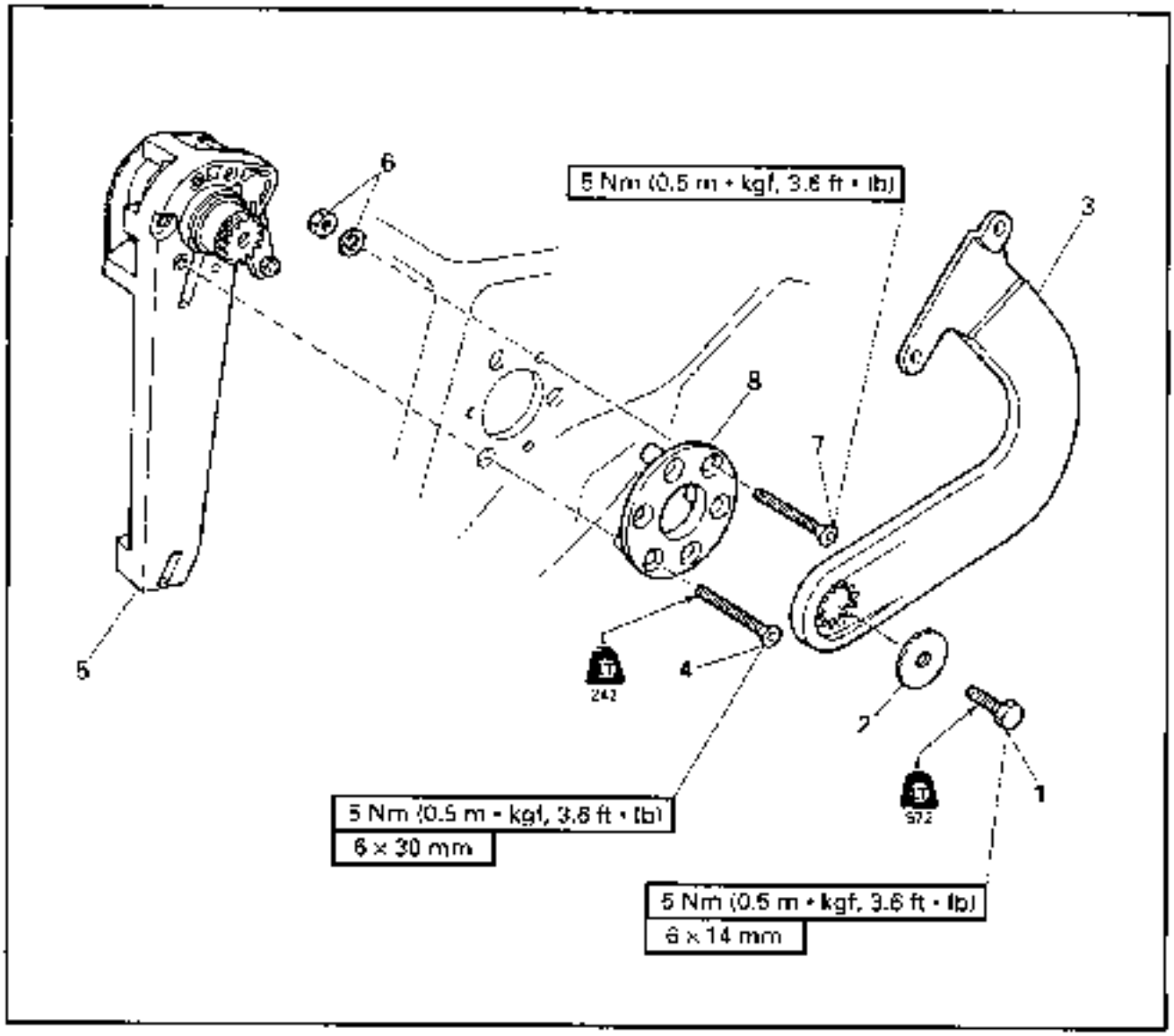
Check valve inspection

1. Check:
   - Check valve
     Faulty → Replace.

Checking steps:

- Connect a hose to the end of check valve "A" and blow into it.
  Air should come out from end "B".
- Connect the hose to the end of check valve "B" and blow into it.
  Air should not come out from end "A".

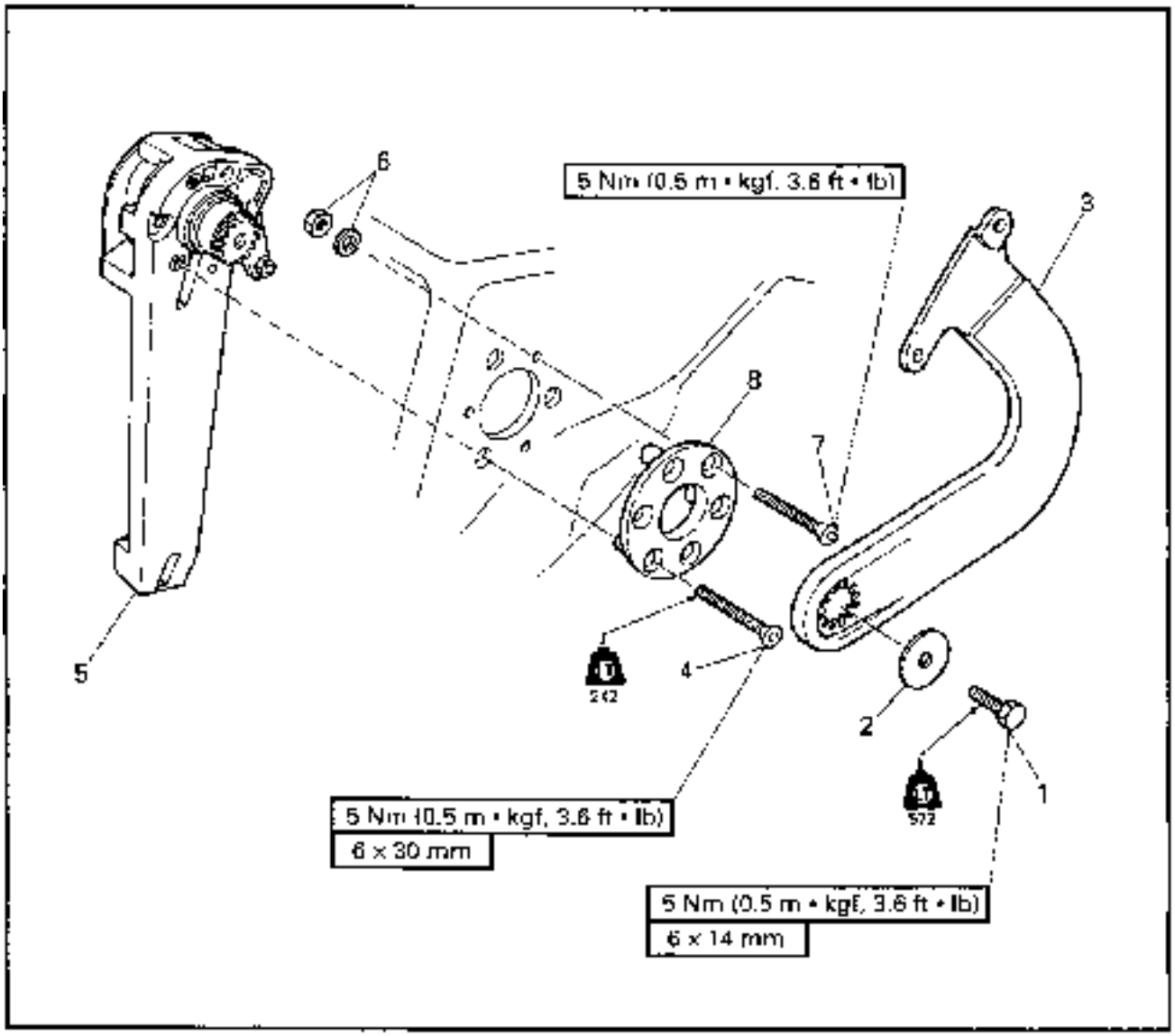
SHIFT LEVER
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

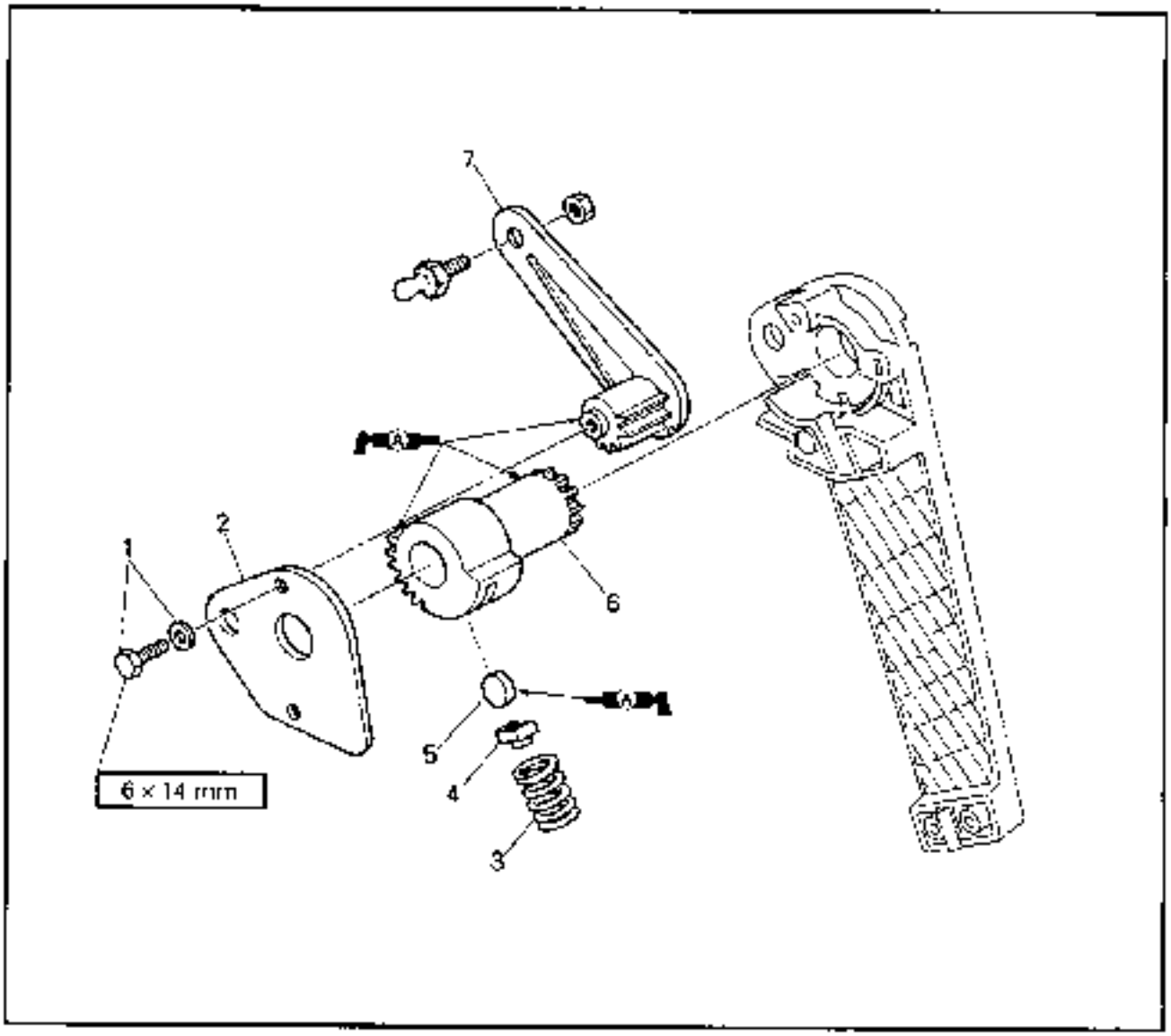
Step	Procedure/Part name	Q'ty	Service points
	SHIFT LEVER REMOVAL		Follow the left "Step" for removal.
	Steering master cover		Refer to "STEERING MASTER COVER".
	Shift cable		Refer to "REMOTE CONTROL CABLES AND SPEED SENSOR LEAD".
	Ventilation duct		Refer to "HOSES".
1	Bolt	1	
2	Washer	1	
3	Shift lever	1	Mark its original position

EXPLODED DIAGRAM



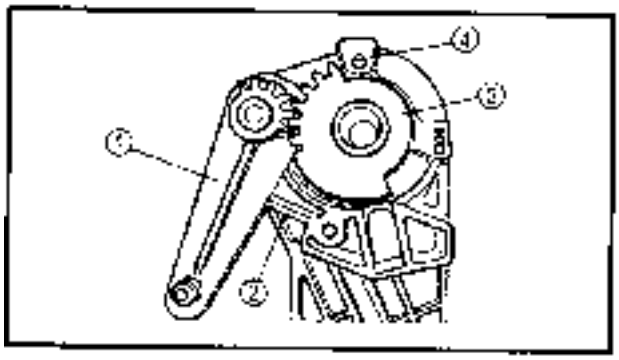
Step	Procedure/Part name	Q'ty	Service points
4	Screw	3	
5	Base assembly	1	
6	Nut/washer	3/3	
7	Screw	3	
8	Plate	1	
			Reverse the removal steps for installation.

EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	BASE DISASSEMBLY		Follow the left "Step" for disassembly.
1	Bolt/washer	2/2	
2	Plate	1	
3	Spring	1	
4	Actuator	1	
5	Roller	1	
6	Shaft	1	
7	Shift arm	1	
			Reverse the disassembly steps for assembly.



SERVICE POINTS

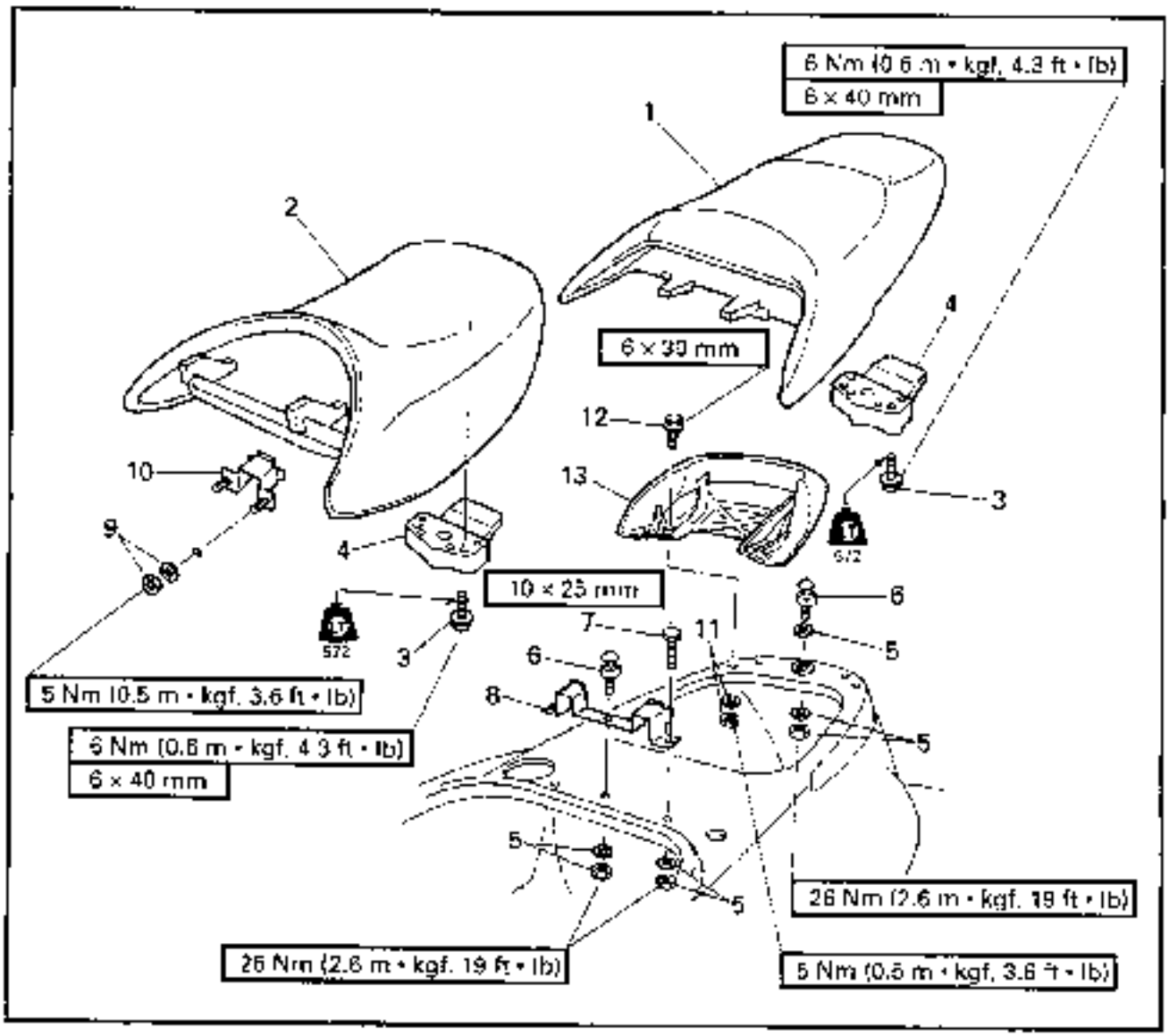
Base assembly

1. Install:
   - Shift arm
   - Shaft

Installation steps:

- Install the shift arm ① so that it comes in contact with the stopper ② as shown.
- Install the shaft ③ to the base so that it come in contact with the stopper ④ as shown.

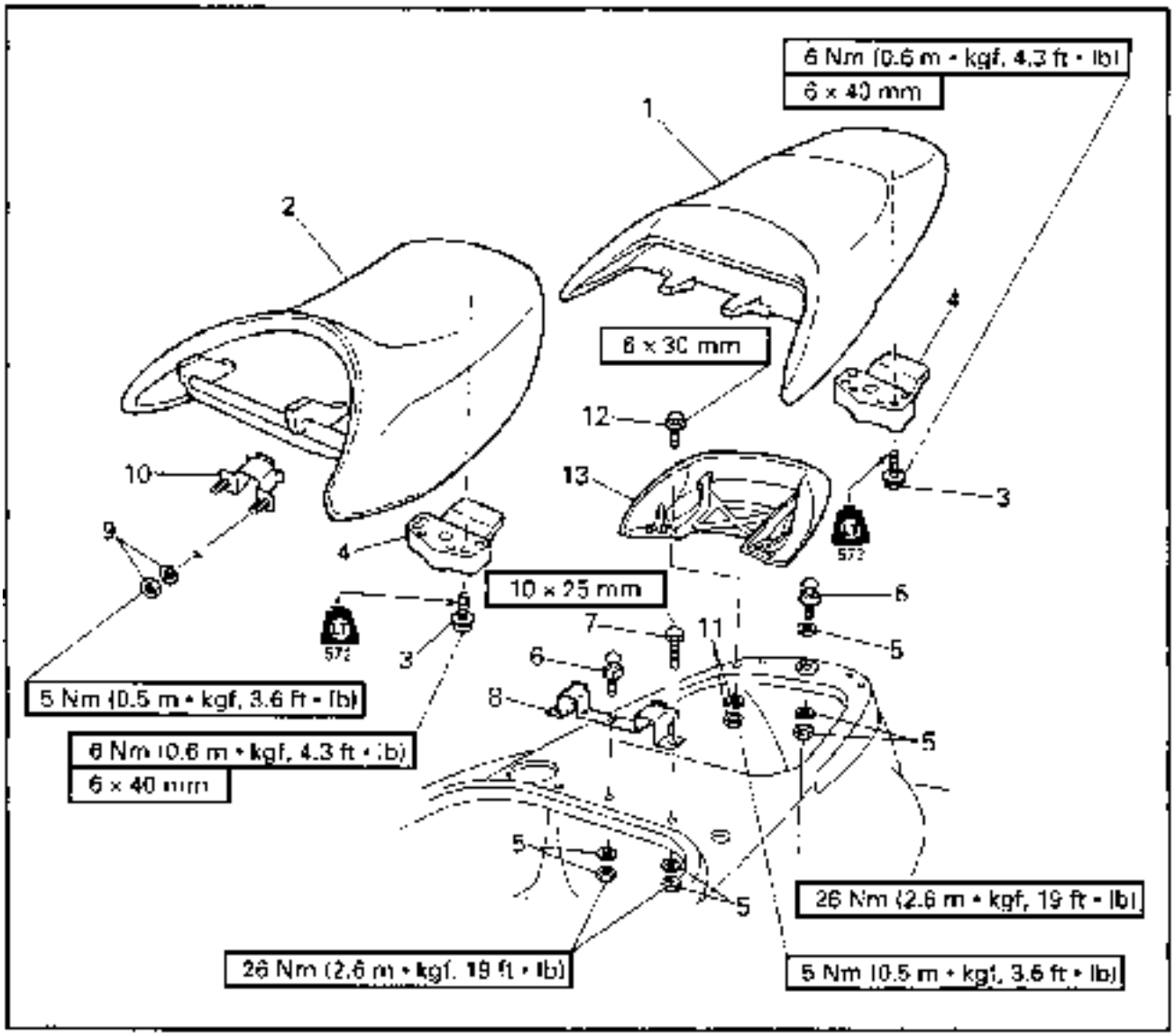
SEATS AND HAND GRIP
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	SEATS AND HAND GRIP REMOVAL		Follow the left "Step" for removal.
1	Rear seat assembly	1	
2	Front seat assembly	1	
3	Bolt	4	
4	Seat lock assembly	2	
5	Nut/washer	4/5	
6	Notch	2	
7	Bolt	2	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
8	Rear seat stay	1	
9	Nut/washer	4/4	
10	Front seat stay	2	
11	Nut/washer	4/4	
12	Bolt	4	
13	Hand grip	1	
			Reverse the removal steps for installation.

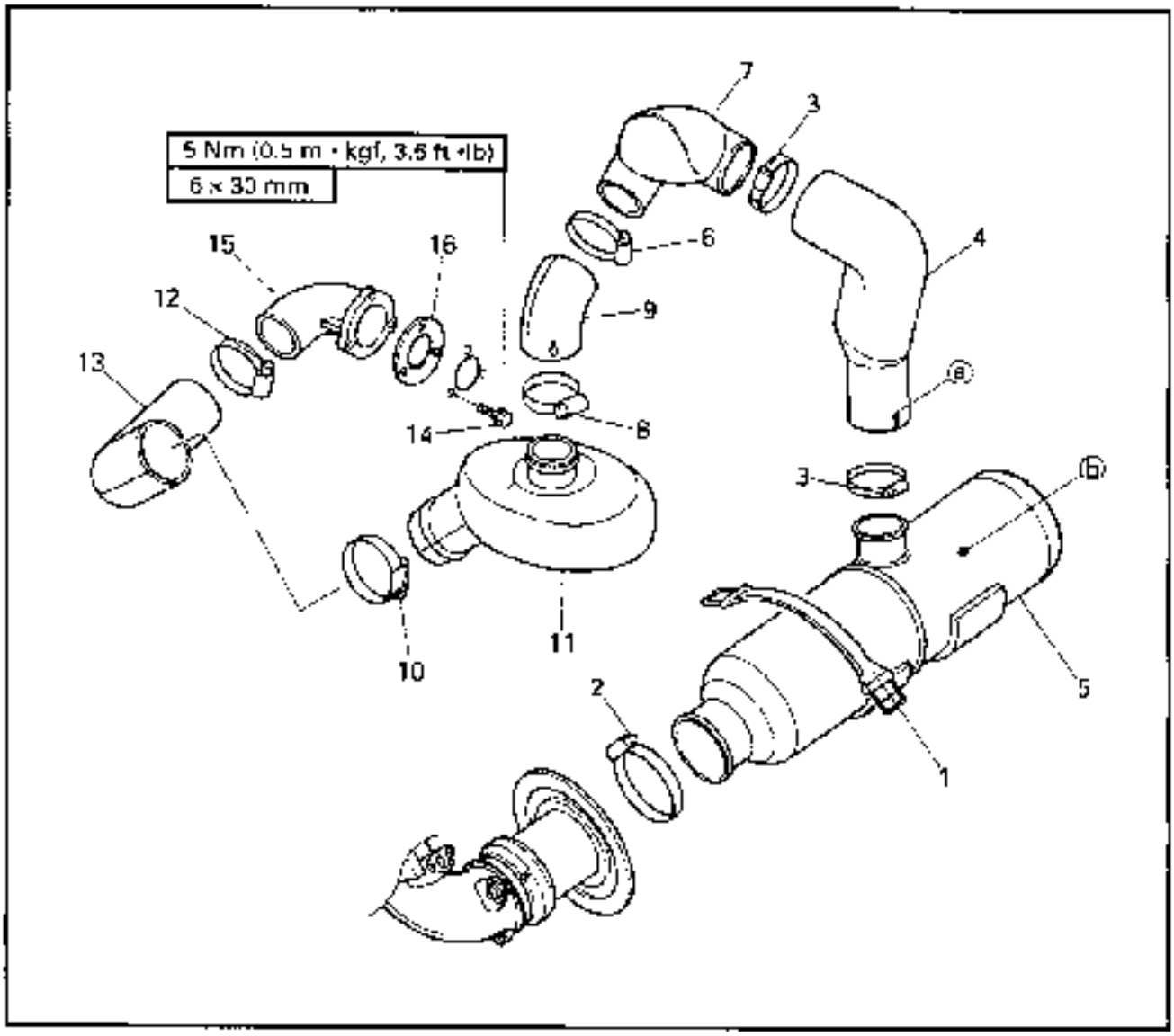
SERVICE POINTS

Seat lock inspection

1. Inspect:
   - Front seat lock
   - Rear seat lock

   Damage/wear → Replace.

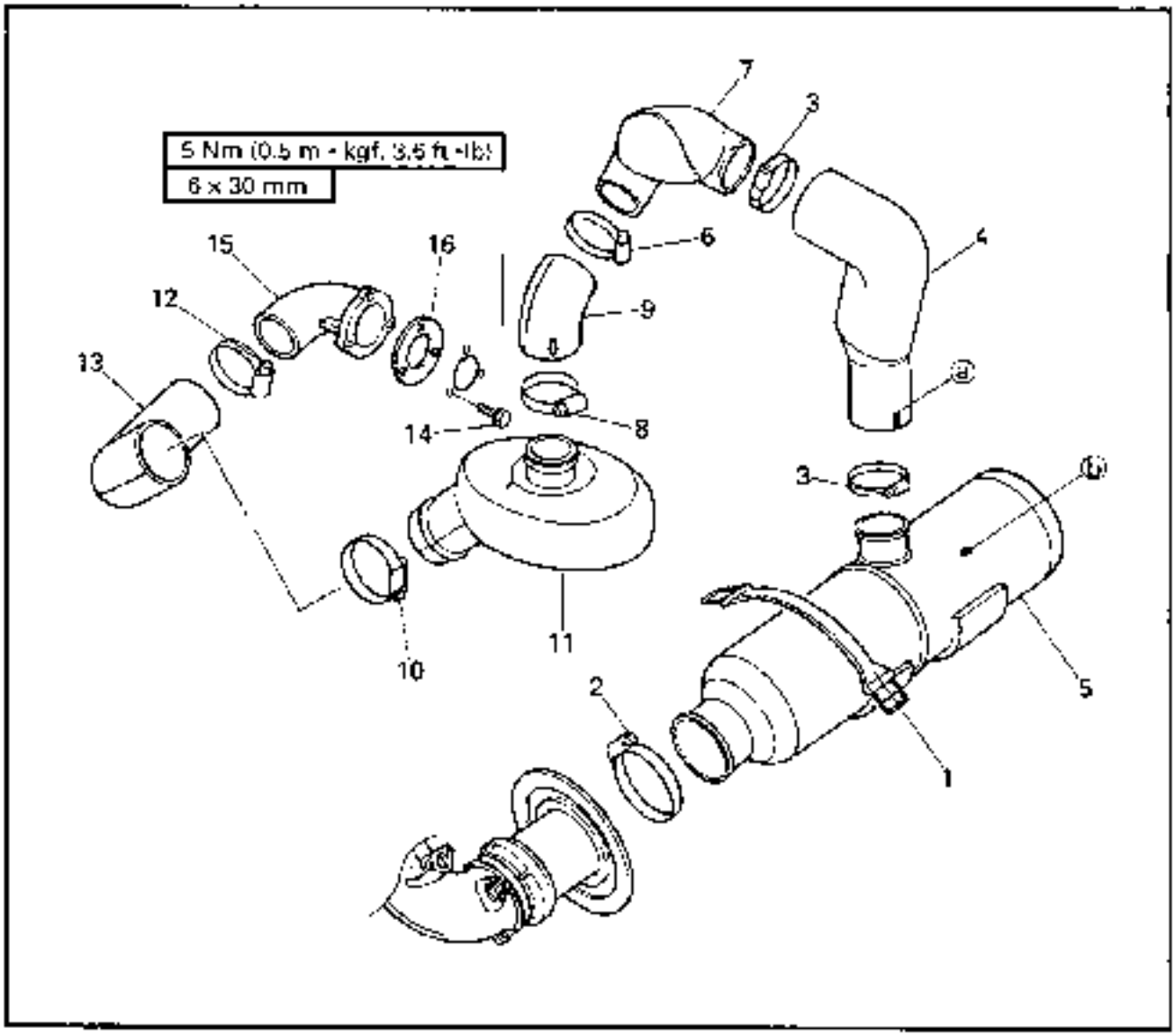
EXHAUST SYSTEM
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	EXHAUST SYSTEM REMOVAL		Follow the left "Step" for removal
1	Band	1	
2	Hose clamp	1	
3	Hose clamp	2	
4	Rubber hose	1	Mark ⓐ should be upside
5	Water lock	1	Mark ⓑ should be upside
6	Hose clamp	1	
7	Resonator assembly	1	
8	Hose clamp	1	

EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
9	Rubber hose	1	Align hose parting line with tank mark
10	Hose clamp	1	
11	Water tank	1	
12	Hose clamp	1	
13	Rubber hose	1	Align hose parting line with tank parting line
14	Bolt	3	
15	Exhaust outlet	1	
16	Packing	1	
			Reverse the removal steps for installation.

SERVICE POINTS

Exhaust system inspection

1. Inspect:
   - Water lock band

   Cracks → Replace.
2. Inspect:
   - Rubber hoses

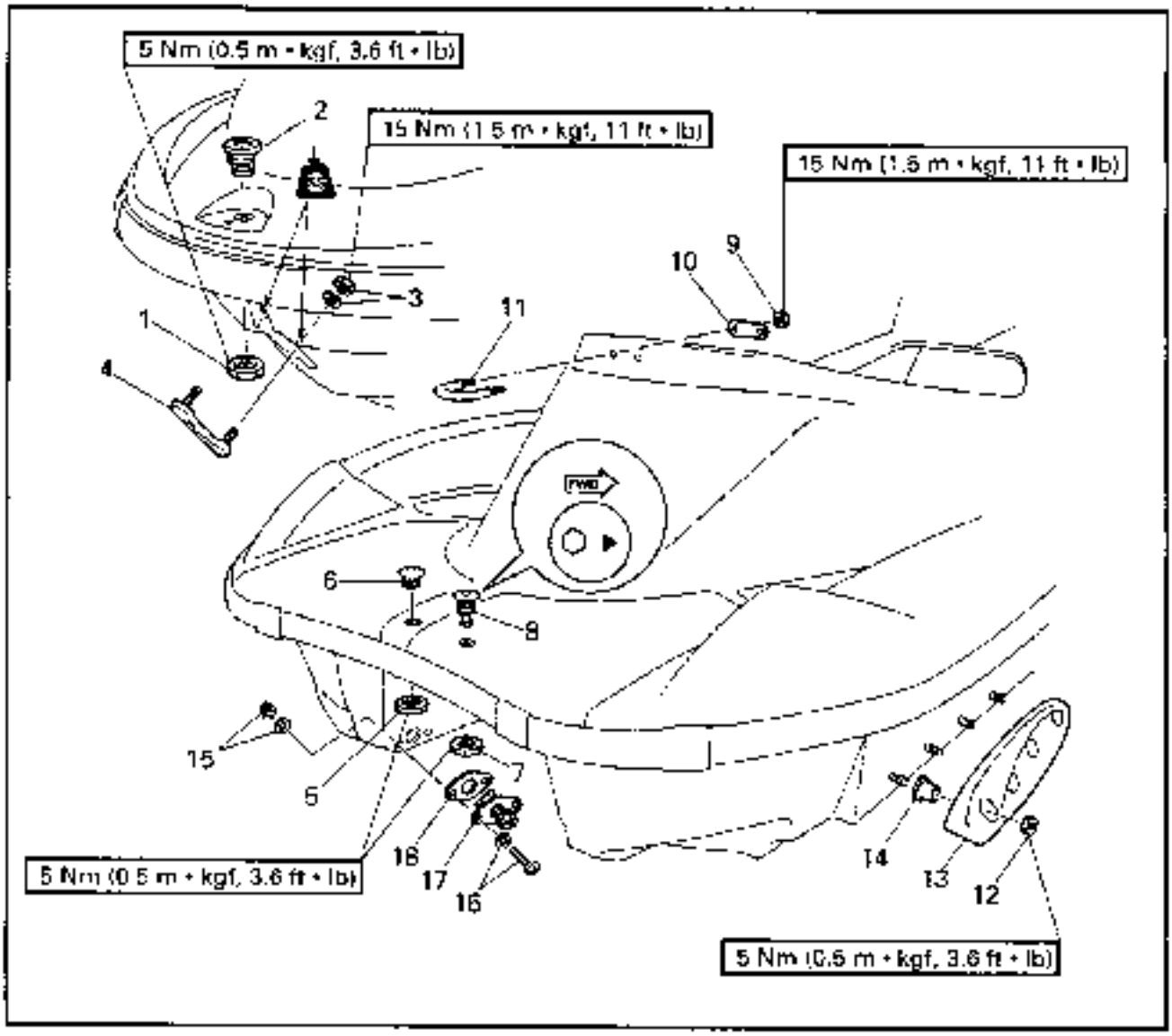
   Burns/cracks/damage → Replace.
3. Inspect:
   - Water lock

   Cracks/leaks → Replace.

   Water → Drain.
4. Inspect:
   - Resonator
   - Water tank

   Cracks/damage → Replace.

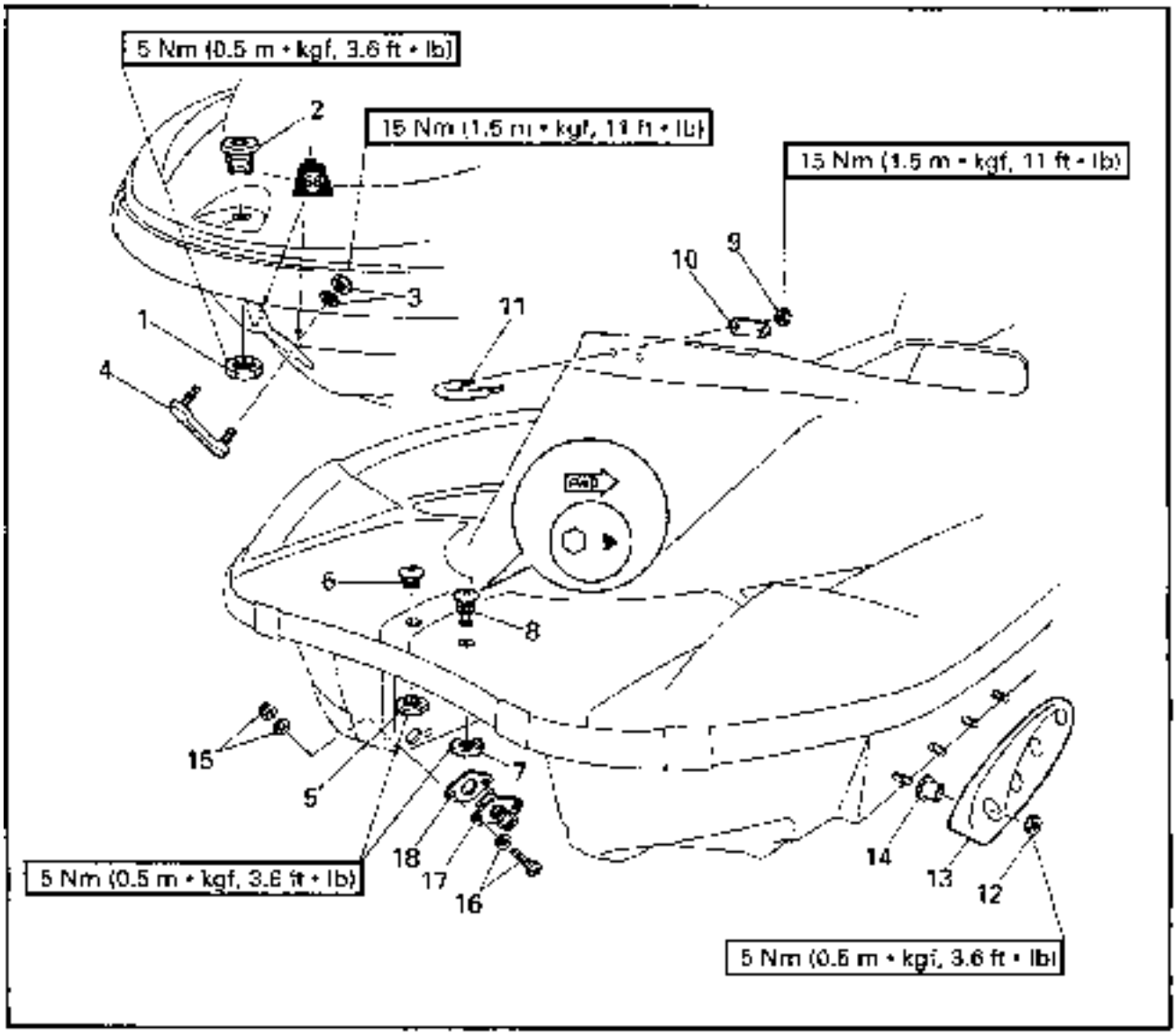
DECK AND HULL
EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	DECK AND HULL DISASSEMBLY		Follow the left "Step" for disassembly.
1	Nut	1	
2	Rope hole bolt	1	
3	Nut/washer	2/2	
4	Bow eye	1	
5	Nut	1	
6	Rope hole bolt	1	
7	Nut	1	
8	Spout	1	
9	Nut	2	

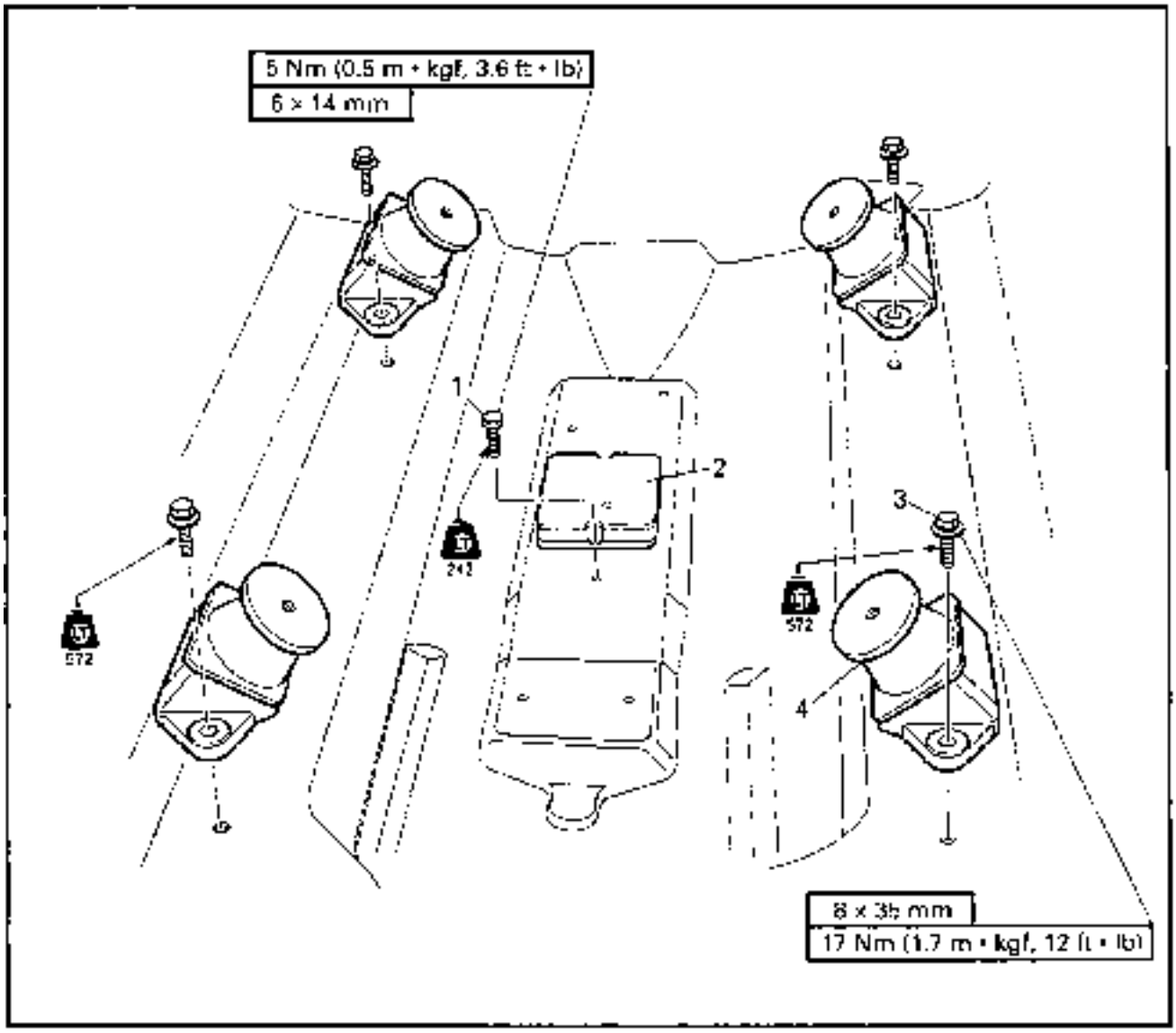
EXPLODED DIAGRAM



Step	Procedure/Part name	Q'ty	Service points
10	Plate	1	
11	Cleat	1	
12	Nut	8	
13	Sponson	2	
14	Spacer	8	
15	Nut/washer	4/4	
16	Screw/washer	4/4	
17	Drain plug	2	
18	Packing	2	
			Reverse the disassembly steps for assembly.

ENGINE MOUNT

EXPLODED DIAGRAM



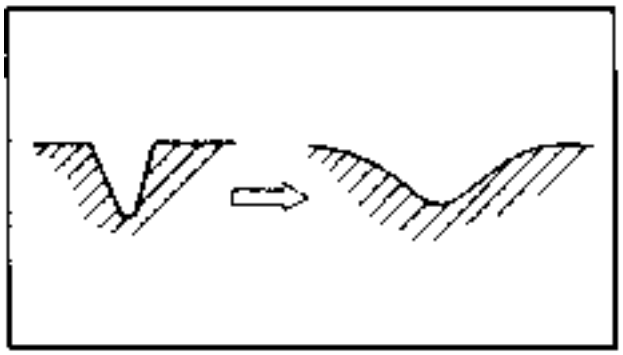
REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	ENGINE MOUNT REMOVAL		Follow the left "Step" for removal.
	Engine assembly		Refer to "ENGINE UNIT" in chapter 5.
1	**Bolt**	2	
2	Damper	1	
3	Bolt	8	
4	Engine mount	4	
			Reverse the removal steps for installation.

HULL REPAIR

Shallow scratches

1. Sand the scratches with 400 grit sand paper (either wet or dry) until the scratches are smooth. Then, sand the scratches once again with 600 grit sandpaper (either wet or dry).

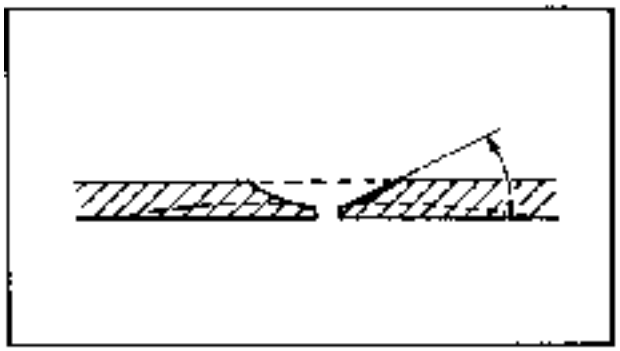


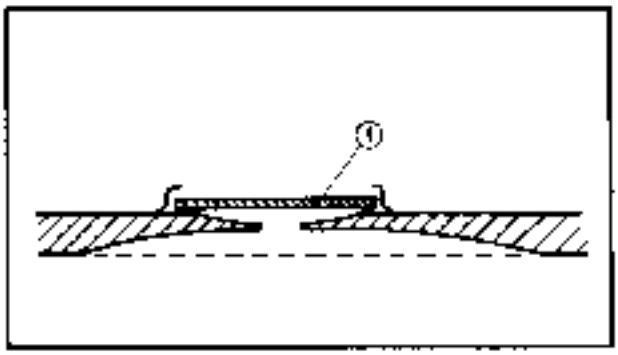
Deep scratches

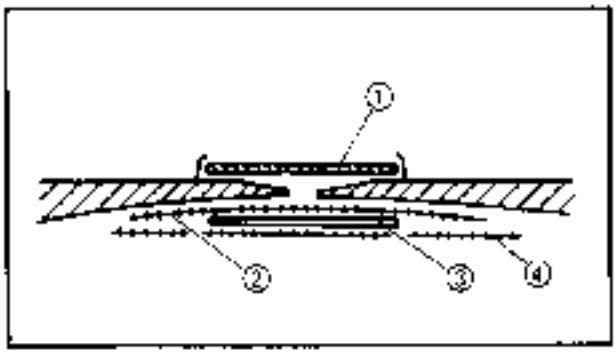
1. Remove any sharp or rough edges from the hull surface.
2. Sand the scratches and a 1-inch circumference around them with 80 grit sandpaper (either wet or dry).
3. Clean the entire area with acetone and let it completely dry.
4. Mix gel-coat and gel-coat thickener to form a putty, and then add the catalyst to the putty.
5. Apply the putty, spread it with a squeegee, and then cover the putty with wax paper.
6. When the putty has set, sand it. Smooth the area with 80 ~ 400 grit sandpaper (either wet or dry) and a sanding block.
7. Clean the area with a dry cloth and then polish it.

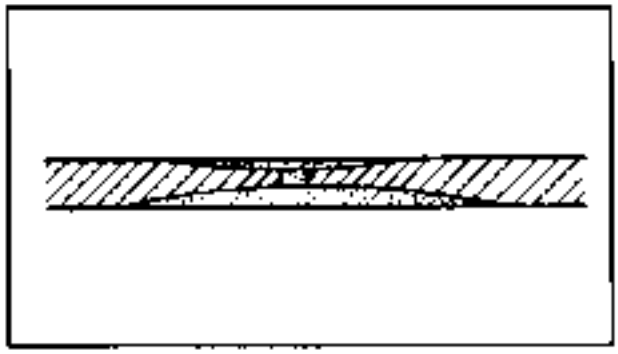
⚠ WARNING

Resins, catalysts, and solvents are flammable and toxic; only use them in a well-ventilated area and keep them away from open flames and sparks. Always follow the manufacturer's instructions and warnings.









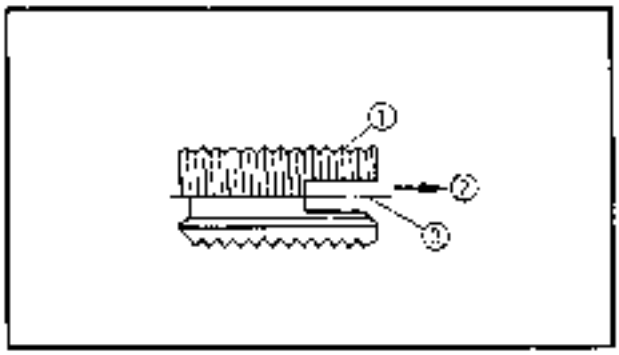
Cracks and punctures

NOTE:
Before attempting to repair any cracks or punctures, refer to "WATER VEHICLE FRP REPAIR MANUAL"

1. Remove any damaged fiberglass.
2. Cut the damaged area and separate it approximately 0.25 inch.
3. On the outside of the hull, grind the separated edge of the area to less than 5° as shown.
4. Working from inside the hull, grind the damaged area approximately 4 inches beyond the damage.
5. Clean the area with acetone, apply BP-1 or an equivalent primer onto both sides of the damaged area, and then allow it to cure for approximately 30 minutes.
6. Cover a piece of cardboard with wax paper ① and then cover the damaged area with it.
7. Combine the polyester resin and the catalyst, and then apply the mixture onto the hull.
8. Install a glass mat ② (2 inches smaller than the ground area).
9. Apply the resin
10. Install a 20 oz. fiberglass cloth ③ (1 inch smaller than the glass mat).
11. Apply the resin.
12. Install another glass mat ④ (1 inch smaller than the ground area).
13. When the resin has hardened remove the piece of cardboard.
14. Finish the outer surface
    Refer to steps (3) ~ (7) in the "Deep scratches" section.

Insert nut

NOTE:
Use the insert nut when:
- A pop nut which was attached to the hull slipped off or,
- When a bolt which was fastened to an insert nut or pop nut broke.

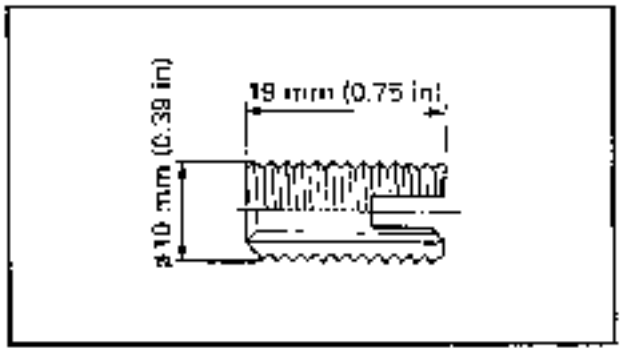


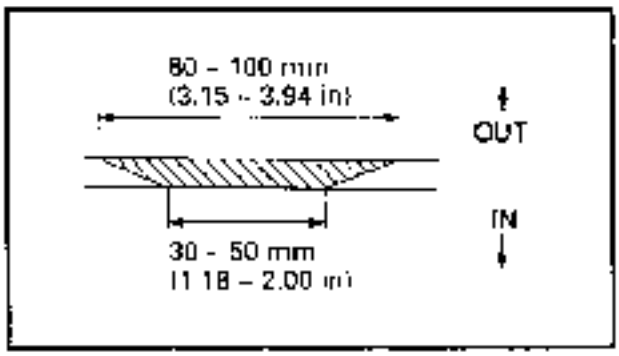
Part No	Part name	Remarks
EW2-62733-09	Nut	Stainless steel, M6

- Nut ①
- Thread direction ②
- Slot to be threaded ③

NOTE:
Drilling size

Material	Pilot hole diameter
FRP or SMC	9.1 ~ 9.2 mm (0.36 in)
Brass	9.4 mm (0.37 in)



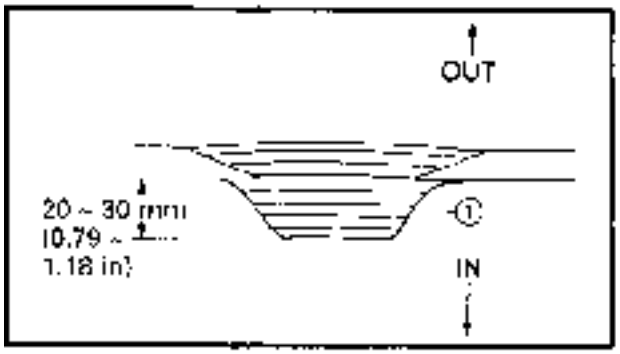


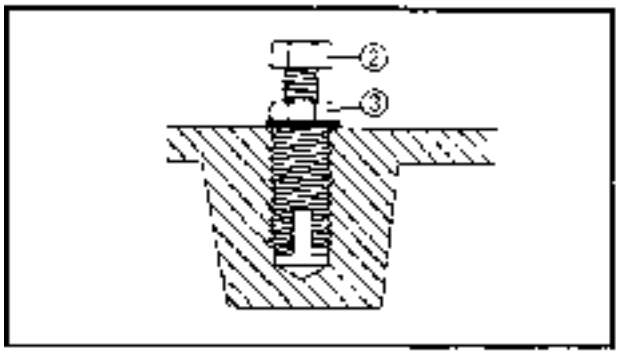
Example 1:

NOTE:
Before attempting to install the insert nut, refer to "WATER VEHICLE FRP REPAIR MANUAL".

The insert nut is used to repair the pop nut designed for the ride plate.
(By repairing the FRP portion, the insert nut can be used for all models.)

1. Remove:
   - Pop nut
2. Clean the surface to be scarfed and the inside of the hull with acetone.
3. Scarf the shaded portion of the hull.





4. First, apply tape ① to the inner surface of the hull and then laminate fiberglass mats over the tape with resin.

NOTE:
When it is possible to work inside the hull, laminate the mats from the inside.

5. Sand the outer surface of the hull until it is smooth.
6. Install the ride plate.
7. Drill a 20 mm (0.79 in) deep hole in the center of the laminated fiberglass layers with a 9.2 mm (0.36 in) diameter drill bit.
8. Pass the bolt ② through the insert nut and lock the bolt with the nut ③ as shown
9. Screw in the insert nut so that the top is flush with the FRP surface.
10. Loosen the locknut and remove the bolt.

CAUTION:
- **Only use a steel bolt with a tensile strength of 8T or more.**
- **If the bolt is inferior in strength or is made of stainless steel it may break.**

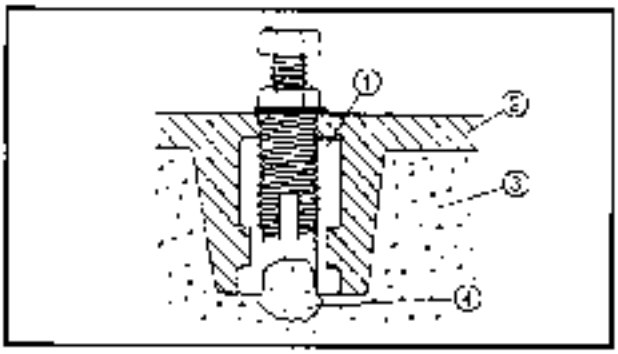
- Bolt ②
- Locknut ③

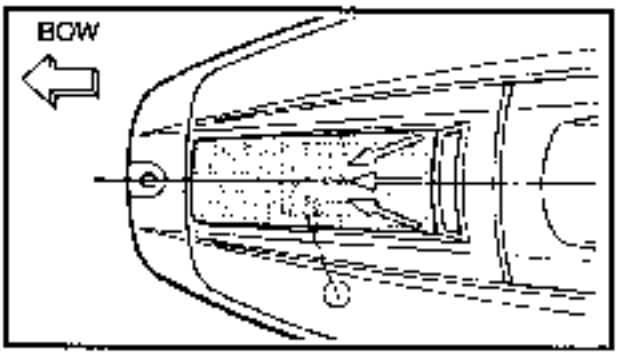
Example 2:
The brass insert nut, which is designed for the Super Jet ride plate or the intake screen, is used as follows.

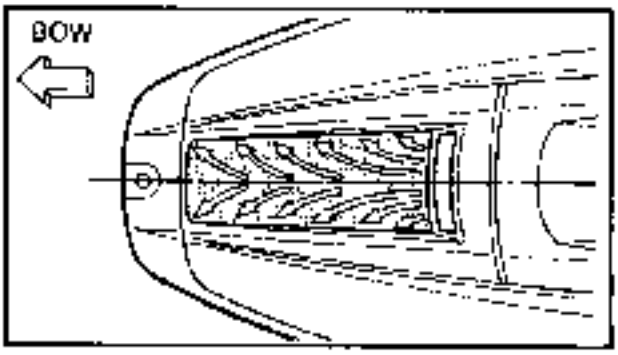
NOTE:
If the bolt is broken, drill it out.

1. Drill a hole in the hull.

NOTE:
- First, use a small-diameter drill bit followed by drill bits of gradually increasing diameter.
- Use a 9.4 mm (0.37 in) drill bit for the final drilling.







2. To prevent water from entering the urethane foam, apply silicone sealant to the inside of the hole as shown.
3. Install the insert nut as explained in "Example 1".
   - Brass insert nut ①
   - Hull ②
   - Urethane foam ③
   - Silicone sealant ④

Graphic removal

1. Hold a hair dryer approximately 1.5 inches above the graphic ①.
2. Apply heat to one corner of the graphic.
3. Slowly peel off the heated portion of the graphic and continue working until you reach the opposite corner and the entire graphic is removed.
4. After the graphic is removed, clean the entire bow area with isopropyl alcohol to remove any residual adhesive.

Graphic installation

1. Mix 1 tablespoon of liquid detergent and water in a 1-quart spray bottle.
2. Remove the backing from the new graphic.
3. Spray the soap and water mixture onto both sides of the graphic, and also onto the hull area where the graphic will be installed.

NOTE:

Spraying the front of the graphic with the soap and water mixture will protect it from being scratched during installation.

4. Align the graphic onto the fitting area of the hull and position it with a squeegee.

NOTE:

Be sure to remove any air bubbles from the graphic with the squeegee. Work from the top of the graphic down and slide the squeegee outwards from the graphic's center line.

5. Allow the graphic to dry before waxing or using the water vehicle.

CHAPTER 9
TROUBLE ANALYSIS

TROUBLE ANALYSIS

NOTE:

The following items should be checked before the "Trouble analysis" chart is consulted.

1. The battery is charged and its specified gravity is within specification.
2. There are no incorrect wiring connections.
3. Wiring connections are properly secured and not rusty.
4. The lock plate is attached to the engine stop lanyard switch.
5. Fuel is reaching the carburetors.

TROUBLE ANALYSIS CHART

Problems										Items to be checked	
ENGINE WILL NOT START	ROUGH IDLING	ENGINE STALLS	ENGINE WILL NOT STOP	POOR PERFORMANCE	OVERHEATING	LOOSE STEERING	BILGE INCREASE	REGULAR WARNING INDICATION	POOR BATTERY CHARGING	Items	Reference chapter
										FUEL SYSTEM	
○	○	○		○						Fuel tank	4
○	○	○		○						Air vent hose	4
○	○	○		○						Fuel hose	4
○	○	○		○						Fuel filter	4
○	○	○		○						Fuel pump	4
○	○	○		○						Carburetors	4
	○	○		○						Low-speed adjusting screw setting	4
		○		○						High-speed adjusting screw setting	4
	○	○		○						Carburetor synchronization	4
		○		○						Trolling speed	3
										POWER UNIT	
○				○						Spark plug(s)	3
○	○			○						Compression	5
○	○			○						Reed valves	5
○	○			○						Cylinder head gasket	5
○				○						Piston rings	5
○				○						Cylinder block	5
○				○						Seals	5
○				○						Crankcase	5
○				○						Pistons	5
	○			○						Bearings	5
				○						Bearing housing	5
	○			○						Couplings	5

TROUBLE ANALYSIS

Problems: ENGINE WILL NOT START	ROUGH IDLING	ENGINE STALLS	ENGINE WILL NOT STOP	POOR PERFORMANCE	OVERHEATING	LOOSE STEERING	BILGE INCREASE	IRREGULAR WARNING INDICATION	POOR BATTERY CHARGING	YPVS SERVOMOTOR DOES NOT MOVE	Items to be checked: Items	Reference chapter
				○							Rubber coupling	5
					○		○				Pilot water hose	5
					○		○				Water hose	5
					○		○				Water passage	5
											JET PUMP UNIT	
				○	○		○				Duct	6
				○							Impeller	6
				○	○						Intake screen	6
	○			○							Bearings	6
				○	○						Intake duct	6
					○						Water inlet hose	6
							○				Bilge hose	6
							○				Bilge strainer	6
							○				Bilge hose joint	6
							○				Valve body	6
											ELECTRICAL	
○	○	○	○	○				○		○	CDI unit	7
									○		Lighting coil	7
○		○									Charge coil	7
○		○		○							Pickup coil (Pulser coil)	7
○		○		○							Ignition coil	7
				○					○		Rectifier/regulator	7
○		○						○			Electrical sensor(s)	7
○											Starter relay, starter motor	7
				○						○	YPVS unit	7
○									○		Battery	3
○									○		Fuse(s)	7
○				○					○	○	Wire harness, electrical coupler(s)	7
											HULL AND HOOD	
						○					Steering master	8
				○			○				Water lock	8
		○		○			○				Exhaust hose	8
				○			○				Muffler	8
							○				Drain plugs	8

WIRING DIAGRAM XL800