



REGAL®

————— Follow no one.



OWNER'S MANUAL

2100

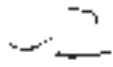
OWNER'S MANUAL

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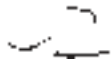
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Welcome To Regal

Dear Regal Owner,

I know I speak for everyone at Regal when I welcome you to the ever-growing family of Regal boat owners. You've chosen a boat that is recognized worldwide for its standard of excellence. Each step in construction has been carefully scrutinized to assure comfort, performance, reliability and safety for both your passengers and yourself.

Your boat is certified by the National Marine Manufacturers Association. It also complies with the applicable standards set by the United States Coast Guard and American Boat and Yacht Council. Your Regal boat was built with the same attention to detail and quality of construction that we would expect in a boat we would purchase ourselves.

Whether you're a veteran boater or a newcomer, we strongly urge you to read this boat owner's manual thoroughly. Familiarize yourself with the various components of your boat, and heed the safety precautions noted herein.

If you have questions that are not covered in this manual, please consult your authorized Regal dealer for assistance or phone the Regal factory at 407-851-4360.

*Thank you, and welcome to the "World of Regal!"
Duane Kuck
President & CEO
Regal Marine Industries, Inc.*

Mission Statement

*With God's help
and a steadfast commitment to integrity,
we will develop a team
of exceptional people and relationships
to provide exceptional customer
satisfaction.*



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Introduction

Boating is becoming more popular every year. There are numerous types of recreational vessels on our waterways today involved in an every growing number of activities. Therefore, as a new boat owner it is of the highest priority to learn about general boating practices before operating your craft.

Your Regal dealer will answer many questions and provide valuable “hands on” information during the completion of the new boat delivery process. In addition, your dealer has received special factory training on the product line and his services should be employed to solve technical problems and periodic maintenance beyond the scope of this manual. Also, your Regal dealer carries a line of factory approved parts and accessories.

Your Regal dealer can provide information regarding national training organization such as the U.S. Power Squadron and United States Coast Guard Auxiliary. Along with other organizations and literature, they can help build your “boating savvy” by developing the necessary skills and awareness to be a safe and competent skipper. Your local library can also help in providing recommended boating literature such as Chapman Piloting (Seamanship & Boat Handling by Elbert S. Maloney).

Remember, the waterway conditions can change from normal to abnormal in a heartbeat. Knowing how to react quickly comes from experience and knowledge which can be gained through boating education.

Welcome aboard!

Introduction

YOUR REGAL OWNER'S MANUAL

Your Regal owner's manual has been developed to assist you in operating your vessel with safety and pleasure. Be sure to read and become familiar with the contents before operating your craft. Your owner's manual has been divided into general chapters to assist you in becoming more knowledgeable with your Regal boat. Also, we have added a special technical drawing chapter which can be valuable in maintenance and troubleshooting. **This manual is not intended to be a workshop guide. These skills require education and experience levels beyond this manual.**

In keeping with its commitment to continued improvement, *Regal* notes that all drawings, specifications, models, standard and optional equipment referred to in this manual are subject to change without notice.

OWNER'S INFORMATION PACKET

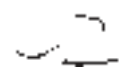
Your Regal boat features an information pouch with vessel and engine owner's manuals. In addition, this packet contains valuable literature on your propulsion package, standard and optional equipment systems, along with various care and cleaning instructions. Be sure to store the information pouch in a clean dry area aboard your vessel.

GENERAL INFORMATION

Hull Identification Number (HIN) _____

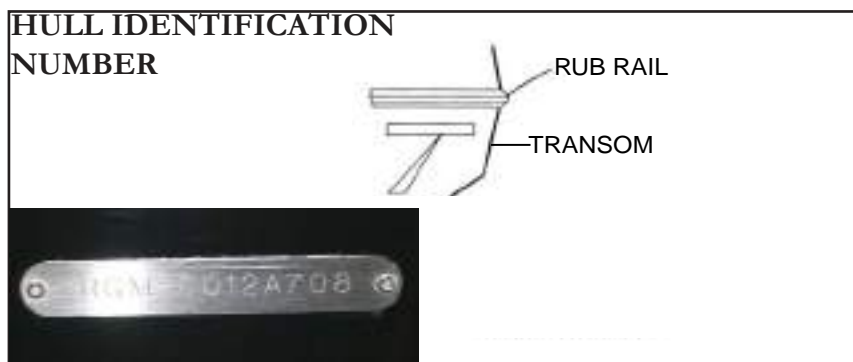
The United States Coast Guard has established a universal system of numerically identifying vessels by using a hull identification number or "HIN." This number identifies your Regal boat's model, hull number, month and year of manufacture. The HIN is normally found on your boat's transom, on the starboard side, just below the rub rail vertical surface. The HIN consists of 12 alpha or numeric characters imprinted

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on a metal band. Also, another location for the HIN could be under the extended swim platform on the transom.

It is recommended that you locate and write down the HIN for future reference in the owner's manual. It can be especially useful when ordering parts from your Regal dealer. A second HIN number is found in a hidden location. This second HIN is useful to authorities if the vessel is stolen and the original transom HIN is modified or eliminated.



Vessel Information Sheet

It is recommended that you fill out the information on the following page. It will supply vital statistics on your vessel. Make a copy of the data for safe keeping.

Vessel Float Plan

Fill out the float plan on the following page before departing. Leave it with a responsible person who will notify the United States Coast Guard or local law enforcement authorities if you do not return as planned. If you change your plans be sure to notify this person. Make copies of the float plan and use one each time you go boating. This will help people know where to find you should you not return on schedule. Do not file the float plan with the United States Coast Guard.

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Introduction

VESSEL INFORMATION SHEET

Owner: _____

Address: _____

City & State: _____

Home Phone: _____ Business Phone: _____

In Case Of Emergency Notify: _____

Address: _____

City: _____ State: _____

Phone: _____

Insurance Agent's Name: _____

Policy#: _____

USCG Phone: _____ Local Police: _____

Marina Phone: _____ Slip (Dock#): _____

Hull Serial #: RGM _____

Key #: _____ Engine Serial #: _____

Outdrive Serial #:

Key #: _____ Cabin Door: (If Applicable) _____

Selling Dealer: _____

Address: _____

City & State: _____

Phone: _____ Fax: _____

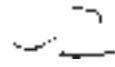
Servicing Dealer: _____

Address: _____

City & State: _____

Phone: _____ Fax: _____

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FLOAT PLAN

Owner: _____ Safety Equipment Aboard:

Address: _____ Life Jackets

City & State: _____ First Aid Kit

Telephone#: _____ Flares

Cell Phone#: _____ Flashlight

VHF Radio

Person Filing Report: _____ Anchor

Name: _____ Compass

Home Telephone#: _____ Food

Cell Phone #: _____ Water

Boat Make: _____ Destination: _____

Registration#: _____

Leave From: _____

Length: _____ Time Left: _____

Boat Name: _____

Gel Color: _____

Fuel Level: 1/4, 1/2, 3/4, F

Trim Color: _____ Est. Time Of Arrival: _____

Inboard/Outboard: _____

Hull I.D.#: _____

Fuel Capacity: _____ Est. Time of Arrival: _____

If not back by, call local authorities

Other Information: _____

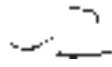
Name Of Person Aboard	Age	Address	Phone#
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Introduction

LAUNCH & CRUISE CHECKLIST

- Obtain a current weather report.
- Inspect the hull and propeller for damage.
- Check all electrical system switches for proper operation.
- If your boat has been in the water, run the bilge pump until the flow of water stops.
- If your boat has been out of the water, check to see that all bilge water has drained out. Install the drain plug.
- Check that all required safety equipment is on board and in good working condition.
- Check that all other equipment is on board such as mooring lines, first aid kit, tool kit and extra parts.
- Open engine compartment. Inspect for fuel odors and visible leaks in the fuel, oil, exhaust & power steering.
- Visually inspect engine for cracked hoses, defective belts, loose fasteners such as bolts, nuts and hose clamps.
- Check fuel level. Fuel tanks should be filled to near full capacity.
- Make sure all navigation charts, equipment and vessel registration paperwork are onboard.
- Check operation of bilge blower, steering system, navigation lights and horn.
- Make sure passengers and crew know how to operate safety equipment and react to an emergency.
- File a float plan with a responsible party ashore.

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SUGGESTED TOOLS, PARTS & GEAR

SUGGESTED TOOLS

Allen Wrenches
Leatherman's Tool
Phillips Screwdriver Set
Slotted Screwdriver Set
Regular Pliers
Combination Wrench Set
Ratchet & Socket Set
Hammer
Wire Crimpers
Vise Grip Pliers
Floating Flashlight
Nut Driver Set
Oil Filter Wrench
Fuel Filter Wrench

BASIC GEAR

Tie Lines
Mooring Lines
Dock Fenders
First Aid Kit
Boat Hook
Foul Weather Gear
VHF Radio, EPRIB
Charts/GPS
Emergency Water & Food
Bailer Or Hand Pump
Fire Extinguisher
Personal Flotation Devices
Anchor & Line
Life Raft

SPARE PARTS

Fuel Filter
Spark Plugs
Water Pump Belt
Propellers
Alternator Belt
Anti-Siphon Set
Propeller Nut & Hardware
Penetrating Oil
Extra Light Bulbs
Extra Batteries
Duct Tape
Electrical Tape
Power Steering Fluid
Water Pump Impeller
Spare Keys On Floater

Introduction

Capacity Plate

Close to the helm on Regal boats **up to 26' in length** is a capacity plate.

This plate represents manufacturers who participate in the National Marine Manufacturer's Association small boat certification program. Your Regal boat model has been certified by NMMA approved inspectors to be in compliance with their system guidelines along with federal safety regulations. The driver of the craft shall read the plate information before operating the vessel.

The capacity plate data applies under normal conditions. Be sure to read and abide by the capacity limits. Remember, the boat operator is responsible for the vessel and passengers.

Note the following typical capacity plate information below:

- The plate states the maximum number of persons allowed on the boat.
- The total weight of persons, gear and other items under normal conditions that the vessel is capable of carrying.
- Overloading, improper loading and weight distribution are well documented causes of accidents. Provide for an extra margin of safety in rough sea conditions.



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Owner's Registration & Systems Checklist

Please note that your Regal boat requires the proper registration by your authorized Regal dealer. To initiate your Regal express limited warranty the dealer must complete the owner's registration form and systems checklist at the time of delivery. The owner must sign the paperwork to acknowledge that the dealer has reviewed the boat systems and Regal express limited warranty provisions with the owner. The owner should keep the original paperwork that features a temporary Regal express limited warranty registration. A Regal express limited warranty certificate containing all relevant boat and engine serial numbers will be sent after the factory receives the paperwork.

Dealer's Responsibility

Your boat has undergone rigid quality assurance inspections before leaving the factory. However, your dealer has been trained to perform final pre-delivery checks and to service your Regal boat prior to your pickup. Your dealer's responsibilities include:

- ◆ A complete orientation in the operation of your Regal boat, including matters relating to the safe operation of your craft.
- ◆ Completion and mailing of your Regal express limited registration warranty form to the factory.
- ◆ Limited warranties, registration materials, owner's manual, operation, installation and maintenance instructions for all auxiliary equipment supplied with or installed on your Regal boat.

Owner's Responsibility

You are entitled to all the benefits and services outlined in your Regal express limited warranty. However, you have certain responsibilities to ensure Regal express limited warranty satisfaction. These are:

- ◆ To read Regal express limited warranty materials and understand them fully.

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- ◆ To examine the boat in detail at the time of delivery.
- ◆ Apply the following: boating rules and regulations, safety equipment, environmental regulations, accident reports and Regal express limited warranty regulations terms and conditions.
- ◆ To read thoroughly all literature supplied with your boat, including this owner's manual and to follow the recommendations in the literature.
- ◆ To return the boat after the recommended hours of engine operation for the proper dealer service inspections.
- ◆ To provide proper maintenance and periodic servicing of your boat and equipment as set forth in the various manuals supplied.



RUNABOUTS and CUDDY NEW BOAT DELIVERY CHECKLIST

REGAL MARINE INDUSTRIES
2000 JETPORT DRIVE
ORLANDO, FLORIDA 32809
(407) 891-4300

OWNER REGISTRATION INFORMATION

NAME _____	SALE # _____
ADDRESS _____	MODEL _____
CITY _____ STATE _____ ZIP _____	COUNTRY _____
COUNTY _____ HONOR # _____	LRRA _____

INSTRUCTIONS: This checklist is designed to assist delivery in the delivery of a Regal Boat to a new owner. Review the location, operation and maintenance of each run/rod device with the owner and acknowledge this by checking the appropriate boxes. Indicate "N/A" if not applicable with "N/A". This form must be completed and signed by the dealer's representative and the customer to acknowledge proper receipt of the boat. The warranty will not be activated until a fully completed and signed copy has been received by Regal Marine.

B. NEW BOAT INFORMATION	SALE# _____ OWNER _____	D. INSTRUMENTATION	SALE# _____ OWNER _____
1. Review Regal's warranty	_____	1. Function of all gauges	_____
2. Review engine warranty	_____	2. Function of all switches	_____
3. Review Regal's owner manual	_____	3. Throttle & shift	_____
4. Review owner's package	_____	4. Steering	_____
5. Review dealer's service procedure	_____	5. Ignition	_____
6. Review dealer's service responsibilities	_____	6. Operation of all optional electronics	_____
B. CABIN (IF APP)	SALE# _____ OWNER _____	E. ENGINE ROOM	SALE# _____ OWNER _____
1. Location of all storage areas	_____	1. Engine fluid check	_____
2. Cabin lighting	_____	2. Trim pump location - fluid check	_____
3. Deck hatch	_____	3. Battery 1	_____
4. Port hole	_____	4. Battery switch (may be in cockpit)	_____
5. Carbon monoxide detector	_____	5. Bilge pump	_____
6. Dinette table set up	_____	6. Trim tab pump	_____
7. Cabin cushions set up	_____	7. Fire extinguisher	_____
8. Electrical panel	_____	8. Bower	_____
9. Toilet head	_____	F. CANNES	OWNER _____ OWNER _____
10. Waste system	_____	1. Canvas set up	_____
C. COCKPIT	SALE# _____ OWNER _____	2. Canvas storage	_____
1. Stern seat	_____	3. Canvas on and cleating	_____
2. Tiller/shifter	_____	G. COCKPIT & CLEATING	SALE# _____ OWNER _____
3. Control wiring set up	_____	1. Vinyl upholstery & cleaning	_____
4. Engine hatch operation	_____	2. Windshield glass & cleaning	_____
5. Lockup storage areas	_____	3. Galley case & cleaning	_____
6. Refrigeration panel	_____	4. Storage case hardware case & cleaning	_____
7. Fishing package	_____	5. Tiller system case & cleaning	_____

CAUTION: This checklist is only intended to provide a general overview and does not represent all information necessary for proper operation of the boat. It is very important that persons operating this boat study the various manuals and materials provided with the boat and follow the recommendations contained in these materials. They contain important information including cautions and warnings that are vital to safe and enjoyable operation of the vessel. It is the owner's responsibility to insure that anyone operating the boat has been properly trained.

We have completed a review and operation of the boat and its systems. The boat is in order and functioning properly with the exception of any items specifically noted above. We confirm that owner has received a copy of the Regal Limited Lifetime Warranty and engine manufacturer's warranty and agrees to these warranty terms and conditions.

_____ DEALER REPRESENTATIVE	_____ DELIVERY DATE
_____ OWNER	_____ DATE

Introduction

REGAL MARINE INDUSTRIES, INC. LIFETIME PLUS LIMITED HULL WARRANTY

Welcome to the Worldwide Family of Regal Owners! We are very pleased that you have chosen a Regal Powerboat!

This document is your Warranty Registration Certificate and Statement of Warranty. Please check the registration information section for accuracy. If this information is not correct or if you change your address at some future date, please notify us at the following address: Regal Marine Industries, Inc. Attention: Warranty Registrations, 2300 Jetport Drive, Orlando, Florida 32809; or E-mail at customer.service@regalboats.com.

Please read the warranty carefully. It contains important information on Regal's claims procedures and your rights and obligations under this warranty.

WHAT IS COVERED: This Limited Warranty applies to Regal boats beginning with model year 2013.

LIFETIME LIMITED STRUCTURAL HULL WARRANTY: Regal Marine Industries, Inc. warrants to the original retail purchaser of this boat if purchased from an authorized Regal dealer that the selling dealer or Regal will, repair or replace the fiberglass hull if it is found to be structurally defective in material or workmanship for as long as the *original* retail purchaser owns the boat. For purposes of this warranty, the hull is defined as the single fiberglass casting which rests on the water. This limited warranty is subject to all limitations and conditions explained below.

FIVE-YEAR TRANSFERABLE LIMITED STRUCTURAL HULL WARRANTY: In addition to the Lifetime Limited Structural Hull Warranty, Regal offers a Transferable Five-Year Limited Structural Hull Warranty. Under the Five-Year Transferable Limited Structural Hull Warranty, the selling dealer or Regal will repair or replace the fiberglass hull if it is found to be structurally defective in material or workmanship within the first (5) years after date of delivery to the original retail purchaser. The remaining term of this Five-Year Limited Hull Warranty may be transferred to a second owner if within 60 days of purchase, the new owner registers the transfer with Regal and pays the established warranty transfer fee. Contact Regal Customer Service at the above address for details.

FIVE-YEAR LIMITED HULL BLISTER WARRANTY: Regal warrants that the selling dealer or Regal will repair any underwater gelcoated surfaces of the hull against laminate blisters which occur as a result of defects in material or workmanship within (5) years of the date of delivery, provided that the original factory gelcoat surface has not been altered. Alternation would include but is not limited to damage repair; excessive sanding, scraping, sandblasting; or from improper surface preparation for application of a marine barrier coating or bottom paint, any of which shall void this Five-Year Limited Hull Blister Warranty. Proper preparation must be applied to the hull bottom if the boat is to be moored in the water for periods in excess of 60 days. Regal Marine shall repair or cause to be repaired any covered laminate blisters based on the following prorated schedule. Less than two (2) years from delivery date - 100%, Two (2) to three (3) years from delivery date - 75%, Three (3) to four (4) years from delivery date - 50%, Four (4) to five (5) years from delivery date - 25%. Reimbursement shall be limited to one repair, not to exceed (\$80.00) dollars per foot of boat length prior to prorating. Regal's prior authorization for the method and cost of repair, must be obtained before repairs are commenced. All costs to transport the boat for repairs are the responsibility of the owner.

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LIMITED GENERAL WARRANTY: In addition to above hull warranties, Regal warrants to the original purchaser of this boat if purchased from an authorized Regal dealer or Regal that the dealer or Regal will repair or replace any parts found to be defective in materials or workmanship for a period of one (1) year from the date of delivery, subject to all limitations and conditions contained herein.

LIMITED EXTERIOR FINISH WARRANTY: Regal warrants that the selling dealer or Regal will repair cosmetic defects in the exterior gelcoat finish including cracks or crazing reported to Regal within 90 days from the date of delivery to the original retail purchaser, subject to all limitations and conditions contained herein. All warranty work is to be performed at a Regal dealership or other location authorized by a Regal Customer Service Manager after it is established to Regal's satisfaction that there is a defect in material or workmanship.

REGISTRATION INFORMATION:

CUSTOMER OBLIGATIONS: The following are conditions precedent to the availability of any benefits under these limited warranties:

(a) The purchaser must sign and the dealer must submit to Regal the "OWNER REGISTRATION AND SYSTEMS CHECKLIST

FORM within ten (10) days of the date of delivery and such information must be on file at Regal.

(b) The purchaser must first notify the dealer from whom the boat was purchased of any claim under this warranty within the applicable warranty period and within a reasonable period of time (not to exceed thirty (30) days) after the defect is or should have been discovered; and (2) if such continued use causes other or additional damage to the boat or component parts of the boat.

(c) Regal will not be responsible to repair any condition or replace any part, (1) if the use of the boat is continued after the defect.

is or should have been discovered; and (2) if such continued use causes other or additional damage to the boat or component parts of the boat.

(d) Based on the dealer's knowledge of Regal's warranty policy and/or consultations with Regal, the dealer will accept the claim and arrange for appropriate repairs to be performed, or deny the claim if it is not within the warranty.

(e) The dealer will contact the Regal boat owner regarding instructions for delivery of boat or part for warranty repair if it is covered by the limited warranty. TRANSPORTATION COST IS THE BOAT OWNER'S RESPONSIBILITY;

(f) If the Regal boat owner believes a claim has been denied in error or the dealer has performed the warranty work in an unsatisfactory manner, the owner must notify Regal's Customer Service Department in writing at the address listed for further consideration. Regal will then review the claim and take appropriate follow-up action.

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or discoloration as a result of condensation or moisture or water continually contacting the plywood causing staining to upholstery, carpet or other interior surfaces;
(n) Costs or charges derived from inconveniences or loss of use, commercial or monetary loss due to time loss, and any other special, incidental or consequential damage of any kind or nature whatsoever.

NO WAIVER OF THESE ITEMS: The terms, conditions, limitations and disclaimers contained herein cannot be waived except by the Customer Service Manager of Regal. Any such waiver shall be in writing. Neither the dealer, nor the customer, nor any service, sales and/or warranty representative of Regal is authorized to waive and/or modify these conditions, limitations and/or disclaimers.

GENERAL PROVISIONS: ALL GENERAL, SPECIAL, INDIRECT, INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE EXCLUDED FROM THIS WARRANTY AND ARE TOTALLY DISCLAIMED BY REGAL. IT IS THE INTEREST OF THE PARTIES THAT THE OWNER'S SOLE AND EXCLUSIVE REMEDY IS THE REPAIR OR REPLACEMENT OF THE VESSEL OR ITS ALLEGEDLY DEFECTIVE COMPONENT PARTS AND THAT NO OTHER LEGAL OR EQUITABLE REMEDIES SHALL BE AVAILABLE TO SAID OWNER. SOME STATES DO NOT ALLOW THE EXCLUSION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES SO THE INCLUSION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES MAY NOT APPLY TO YOU. THIS IS A LIMITED WARRANTY; REGAL MAKES NO WARRANTY, OTHER THAN CONTAINED HEREIN;

TO THE EXTENT ALLOWED BY LAW ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARISING IN STATE LAW ARE EXPRESSLY EXCLUDED TO THE EXTENT ALLOWED BY LAW, ANY IMPLIED WARRANTY OF MERCHANTABILITY IS LIMITED TO THE DURATION OF THIS LIMITED WARRANTY. ALL OBLIGATIONS OF REGAL ARE SPECIFICALLY SET FORTH HEREIN. REGAL DOES NOT AUTHORIZE ANY PERSON OR DEALER TO ASSUME ANY LIABILITY IN CONNECTION WITH REGAL BOATS. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. Regal's obligation with respect to this warranty is limited to making repairs to or replacing the defective parts and no claim for breach of warranty shall be cause for cancellation or rescission of the contract or sale for any boat manufactured by REGAL MARINE INDUSTRIES, INC.

Regal will discharge its obligations under this warranty as rapidly as possible, but cannot guarantee any specific completion date due to the different nature of claims which may be made and services which may be required. Regal reserves the right to change or improve the design of its boats without obligation to modify any boat previously manufactured. This limited warranty gives you specific legal rights, and you may also have other rights which may vary from state to state. Regal shall in no way be responsible for any repairs not **PRE-AUTHORIZED** by a Regal Customer Service Manager or repairs performed by a repair shop not **PRE-AUTHORIZED** by a Regal Customer Service Manager.

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WARRANTY EXCEPTIONS: THIS LIMITED WARRANTY does not cover and the following are not warranted:

- (a) Engines, metal plating or finishes, windshield breakage, leakage, fading and deterioration of paints, canvas, upholstery and fabrics;
- (b) Gelcoat surfaces including, but not limited to, cracking, crazing, discoloration or blistering except as noted above;
- (c) Accessories and items which were not part of the boat when shipped from the Regal factory, and/or any damage caused thereby;
- (d) Damage caused by misuse, accident, galvanic corrosion, negligence, lack of proper maintenance, or improper trailering;
- (e) Any boat used for racing, or used for rental or commercial purposes;
- (f) Any boat operated contrary to any instructions furnished by Regal, or operated in violation of any federal, state, Coast Guard or other governmental agency laws, rules, or regulations;
- (g) The limited warranty is void if alterations have been made to the boat;
- (h) Transportation of boat or parts to and/or from the REGAL factory or service location;
- (i) Travel time or haul outs, loss of time or inconvenience;
- (j) Any published or announced catalog performance characteristics of speed, fuel and oil consumption, and static or dynamic transportation in the water;
- (k) Any boat that has been repowered beyond Regal's power recommendations;
- (l) Boats damaged by accident and boats damaged while being loaded onto, transported upon or unloaded from trailers, cradles, or other devices used to place boats in water, remove boats from water or store or transport boats on or over land;
- (m) Water damage to, dry rot to, condensation to, or absorption by interior surfaces, wood structures or polyurethane foam; interior wood including, but not limited to, bleeding and/

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Notes

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Safety On Board

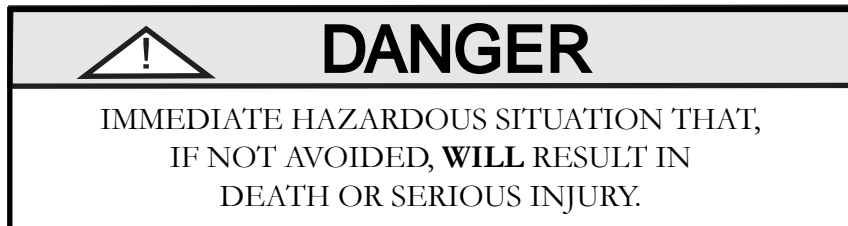
Safety awareness can't be over emphasized. Safety on board needs to be the skipper's number one priority. In this manual you will find many safety precautions and symbols to identify safety related items. Heed all safety precaution information. Remember, the skipper is responsible for the safety of his passengers and crew.

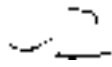
SAFETY LABELS

Safety Precaution Definition _____

Safety precautions are stated as caution, warning and danger signal words. They are highlighted in this manual by font design and symbol usage. Also, a notice heading is included which provides operation and maintenance information but is not hazard-related.

Become familiar and understand all safety precaution labels!





CHAPTER 1



CAUTION

Indicates a potentially hazardous situation or unsafe practice that, if not avoided, **may** result in injury or property or product damage..

NOTICE

General or specific information which is important to correct operation or maintenance, **but is not hazard related.**

Precautionary Labels

Read and understand all safety labels affixed to your Regal boat. Most of the safety labels are found close to the helm, aft cockpit and or swim platform. The location of the labels may vary by model and the label list does not cover everything! Use common sense to analyze the result of an action on board your vessel. **Always think safety first!**

NOTICE

DO NOT REMOVE OR COVER ANY
PRECAUTIONARY LABELS.
KEEP HARSH CHEMICALS AWAY FROM LABELS.
IF A LABEL BECOMES ILLEGIBLE,
CONTACT YOUR REGAL DEALER
FOR ORDERING REPLACEMENTS.

Safety On Board

GENERAL BOATING SAFETY

We understand that you are eager to get your Regal boat on the water. However, we strongly suggest that you thoroughly familiarize yourself and friends or members of your family with safe boating practices before setting out.

Remember, that along with the freedom and exhilaration of boating comes the responsibility that you have for the safety of your passengers and other boaters who share the water with you.

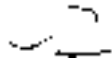
Boating regulations vary from state to state. Check with your local state and local authorities for the regulations pertaining to your area.

☒ Check with local weather stations, the U. S. Coast Guard, or weather station broadcasts for the latest conditions. Remember getting caught in severe weather is hazardous, Check weather conditions periodically while you are boating and before your outing. If you are forced to operate your boat in a storm condition, take common sense precautions; wear PFD's, store gear, reduce speed and head for safe refuge.

☒ It is best to avoid operating your boat in foggy weather. When fog sets in, take bearings, log courses and speeds. You are required to emit a five second blast from your horn or whistle once a minute. Also, have your passengers wear PFD's and observe for oncoming vessels.

☒ Operating in shallow water presents a number of hazards including sand bars and water levels influenced by tides. If the vessel strikes an underwater hazard, check for boat and engine damage. If the engine vibrates excessively after striking an underwater obstruction, it may indicate a damaged propeller. If you run aground, seek help by radio or flares.

☒ Make sure your boat and equipment are in top condition. Do this by frequently inspecting the hull, engine and gear.



CHAPTER 1

- ☒ You must provide a Coast Guard approved personal flotation device (PFD) for every person on board. These PFD's should be in good condition and easily accessible.
- ☒ Insist that non-swimmers and children on board wear a PFD at all times. Any time you encounter rough weather conditions, make sure everyone on board is wearing a PFD, including yourself. Instruct your passengers in how to put on their PFDs and be sure they know their storage location on the boat. Remember, in an emergency, a PFD that cannot be quickly located and worn is useless.
- ☒ Never allow anyone to sit anywhere on the boat not specifically designed a seat. While underway, **ALWAYS** insist passengers remain seated.
- ☒ Use **maximum caution when fueling**. **Never** allow any smoke or flame nearby while you are fueling. **ALWAYS** check for fuel leaks and fumes when fueling is completed.



WARNING

GASOLINE VAPORS CAN EXPLODE.
BEFORE STARTING ENGINE, OPERATE
BLOWER 4 MINUTES AND CHECK
ENGINE COMPARTMENT FOR GASOLINE FUMES
OR LEAKS. RUN BLOWER MOTOR
BELOW CRUISING SPEEDS.



WARNING

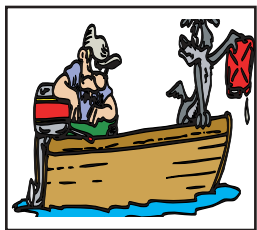
USE OF ALCOHOL ENHANCED FUEL, OR ANY FUEL
OTHER THAN GASOLINE,
CAN LEAD TO DETERIORATION OF THE FUEL
SYSTEM COMPONENTS.
CAN RESULT IN FIRE AND POSSIBLE EXPLOSION

Safety On Board



☒ **Never drink and drive!** As captain, you are responsible for the safety of your passengers and yourself. Alcohol and boating can be a dangerous combination. **DO NOT** mix them. Alcohol impairs the boat operators ability to make conscious decisions and react to emergency situations quickly.

☒ **Never overload your boat!** An overloaded boat, or one with uneven weight distribution, can be difficult to steer.



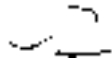
☒ **Be certain there is enough fuel aboard for your cruising needs.** Include any reserve that might be needed should you change your plans due to weather or emergency. **Practice the “one-third rule:** (Use one-third of your fuel going out, one-third to return and keep one-third as a reserve).

☒ Check the weather before departure. Be particularly cautious of electrical storms and high winds.

☒ **Have up-to-date charts aboard.** You will need current charts of the area you’ll be cruising to stay on proper course. Charts can be obtained at your closest marine outlet or store or by contacting one of three federal government agencies.

☒ **File a float plan.** Leave details of your trip with someone responsible who will be remaining on shore. Include expected return, plus name and phone number of a contact person in case of emergency.

☒ Use care, courtesy and common sense when launching, docking or operating your boat.



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☒ **Learn and obey the “Rules of the Road”.** A copy of the “Rules of the Road” can be obtained from the U. S. Coast Guard Auxiliary or local Power Squadron.

☒ In case of emergency: Know the international distress signals if you have a VHF radio aboard. The spoken word **“MAYDAY”** is the international signal of distress and is for emergency use only. Under no circumstances should this word be used, unless there is danger at hand.

☒ Posted speed limits, swimming areas, “no wake” zones and other restrictions should be red-flagged. They are so noted for a reason. Sensible boat use plus courtesy fosters enjoyable and safe boating.

☒ It is your responsibility to stay abreast of all federal, state and local rules, as some laws or regulations may change or be different from state to state. Contact your local boating agencies for updated information.

☒ We can not stress safety enough! Remember, there are no brakes on your boat, and the water current and wind velocity all affect your ability to respond. The driver must use caution at all times to maintain control of his vessel and especially to maintain a safe distance from other boats and obstacles.

☒ **Always keep all safety gear in optimum condition.** Pay special attention to attached tags and plates indicating expiration dates on equipment such as fire extinguishers, and personal flotation devices. Encourage a periodic maintenance check on all safety equipment. Contact your Regal dealer or marine professional for more information. Again, remember that the captain is responsible for his passengers and vessel.

Safety On Board

REQUIRED SAFETY EQUIPMENT

Personal Flotation Devices ---

All personal flotation devices (PFD's) must be Coast Guard approved, in good working condition, and must be the correct size for the wearer. All PFD's must be readily accessible. This means being able to wear them in a reasonable amount of time in case of an emergency (fire, boat sinking, etc.). They should not be stored or locked in closed areas. Also, make sure that all coverings are removed, such as plastic from any PFD's. Throwable devices such as a ring buoys need to be available for immediate deployment. A PFD should be worn at all times when your boat is operating on the water. A PFD may save your life, but it must be worn to do so.

As minimum U. S. Coast Guard requirements all recreational boats must carry one type I, II, III, or V PFD (wearable) for each person aboard. See the explanation following for each type. For type V to be counted they must be used according to the label instructions. In addition, all boats over 16' must carry one Type IV (throwable) PFD. Some states require that PFD's be worn by children of specific ages at all times. Check with state boating agencies for particular requirements in your state before taking children on the water.

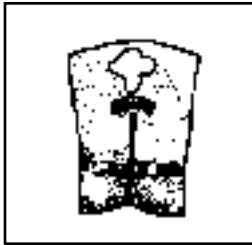
Remember PFD's will not necessarily keep you from drowning, even though they are designed to keep a person from sinking. When purchasing PFD's make sure it safely fits the person wearing it. It is a good idea to test PFD's in a shallow pool before venturing on the water.

Refer to the USCG minimum equipment requirements at the end of this chapter. It is meant to be a guide only. Contact state and local agencies for additional equipment requirements. Remember as the captain of your vessel you are responsible for its safe operation.

CHAPTER 1



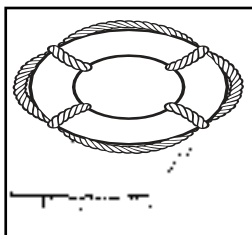
- **TYPE I-** Also known as an offshore jacket, it provides the most buoyancy. It is a PFD for all waters and is especially useful in rough waters where rescue may encompass additional time. It is designed to turn most unconscious users in the water to a face-up position. Type I PFD is available in adult & child sizes.



- **TYPE II-** Also known as near-shore buoyant vest, it is recommended for calm, inland water where rescue time will be minimal. It will turn some unconscious people face-up in the water but not as numerous as Type I. They are available in adult, medium child, along with infant and small child sizes.

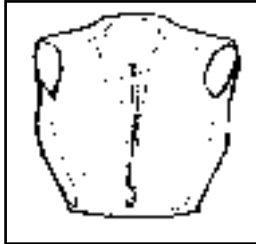


- **TYPE III-** Known as a flotation aid it is good for calm, inland water or where there is a chance for quick rescue. It is designed so wearers can place themselves in a face-up position in the water. The wearer may have to tilt their head back to avoid turning facedown in the water.



- **TYPE IV-** Intended for calm, inland water with heavy vessel traffic, where help is constantly present. It is designed to be thrown into the water for someone to grab on to and held until rescued. It should *not* be worn. Type IV includes ring buoys, buoyant cushions, and horseshoe buoys.

Safety On Board

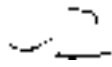


- **TYPE V-** This is the least bulky of all PFD's. It contains a small amount of inherent buoyancy, and an inflatable chamber. It is rated even to a Type I, II, or III PFD (as noted on the jacket label) when inflated. Hybrid PFD's must be worn to be acceptable equipment.

Maintaining your PFD's ---

A PFD is only useful if it's well maintained. Always be aware of PFD age since it has a life expectancy like any other piece of equipment.

- √ Do a periodic operation check of all PFD's in shallow water.
- √ Be sure to air dry all PFD's after each use. Store in a dry, easily accessible location.
- √ Check periodically for broken zippers, frayed webbing, water soaked kapok bags, missing straps, and sewing that is undone.
- √ Clean each PFD with mild soap and water only. Again, let dry sufficiently before storing.
- √ Keep PFD's out of grease and oil since they can deteriorate the jacket inner and outer materials.
- √ Check any kapok-bagged jackets by squeezing. If jacket loses air the bag is defective and the PFD should be thrown away.
- √ Grab the cover with the fingers. If the cover material rips, the PFD is rotted and should be thrown away.
- √ If the kapok bag is hard the PFD should be discarded.



CHAPTER 1

FIRE EXTINGUISHERS

General Information

Fire extinguishers are classified by a letter and numeric symbol. The letter references the type of fire the unit is designed to extinguish. For example, type B extinguishers commonly used on boats are designed to put out flammable liquids such as grease, oil and gasoline. The number indicates the general size of the extinguisher and minimum extinguishing agent weight.

FIRE EXTINGUISHER CONTENTS				
CLASS	FOAM IN GALS.	CO2 IN LBS.	DRY CHEM. IN LBS.	HALON IN LBS.
B-I	1.25	4	2	2.5
B-II	2.5	15	10	10

MINIMUM PORTABLE FIRE EXTINGUISHERS REQUIRED		
VESSEL LENGTH	NO FIXED SYSTEM	WITH FIXED SYSTEM
LESS THAN 26' 26' TO LESS THAN 40' 40' TO 65'	1 B-1 2 B-1 OR 1 B-II 3 B-1 OR 1 B-II	0 1 B-1 2 B-1 AND 1 B-1 OR 1 B-II

Safety On Board

U. S. Coast Guard approved fire extinguishers are required on all Regal boats. Besides the minimum Coast Guard requirements always check state and local agencies for additional requirements and equipment.

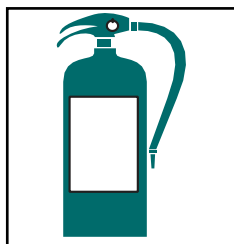
Coast Guard approved extinguishers are hand-portable, either B-I or B-II classification.

U. S. Coast Guard approved hand-portable and semi-portable extinguishers contain a metal plate that shows the manufacturer's name and extinguisher type, capacity and operating instructions. They have a special marine type mounting bracket which keeps the extinguisher solidly mounted until needed. The extinguisher needs to be mounted in a readily accessible location but one out of being bumped by people while underway. All approved extinguishers need to have an indication gauge.

USCG- Approved Fire Extinguisher Types & Features



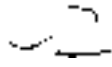
The dry chemical agent is widely used because of its convenience and low cost. The extinguisher canister is filled with a white dry chemical powder along with a pressurized gas. It is a good idea to shake this type periodically because they tend to “pack” on the canister bottom.



The foam type uses a chemical foaming agent plus water and is best when used for fires involving flammable liquids- solvents, gasoline, oil, grease and various paints. It will work on fires involving rubber, plastics, cloth, wood, and paper. It leaves a messy residue. Not for electric fires.



The carbon dioxide unit uses CO₂ gas under high pressure, with a funnel discharge hose usually swivel mounted. This extinguisher leaves no residue and does not cause interior engine harm. To ensure workability, weigh the unit annually. A 10% max. wt. variance is allowed.



CHAPTER 1

Another type of liquefied gas used today is Halon. This gas is colorless and odorless, heavier than air and sinks to the lower bilge to extinguish fires. Since the year 2000 ingredients for Halon have changed to a more environmental friendly formula. Halon is used in portable-hand units along with making up the majority of boat automatic fire extinguishing systems. The canister needs to be weighed once a year. Halon units must feature a dash mount indicator.

Refer to the information regarding fire prevention in this manual.

VISUAL DISTRESS SIGNALS

All vessels used on coastal waters, any of the Great Lakes, territorial seas, and those waters connected directly to them, up to point where a body of water is less than two miles wide, must have Coast Guard approved visual distress signals.

Pyrotechnic Devices

Pyrotechnic visual distress signals must be Coast Guard approved, be ready for service and must be readily accessible. They all display a marking which is the service life, which must not have expired. A minimum of 3 devices are required for day and 3 devices for night. Some devices meet both day and night requirements. Pyrotechnic devices should be stored in a cool, dry location. Most of these devices can be purchased in an highly visible (orange) watertight container. Types of Coast Guard approved pyrotechnic distress signals and associated devices are:

- Pyrotechnic red flares, hand- held or aerial type.
- Pyrotechnic orange smoke, hand-held or floating type.
- Launchers for parachute flares or aerial red meteors.

Safety On Board

All in all, each distress signal has certain pros and cons. There is no distress signal that is best under all situations. Pyrotechnics are recognized worldwide as superior distress signals. A downfall is they emit a very hot flame that can cause burns and or ignite flammable materials. Pistol launched and hand-held parachute flares operate consistent with firearms and therefore must be carefully handled. Check with local and state regulations since some of these device are considered firearms and are prohibited.

Non-Pyrotechnic Devices

Non-pyrotechnic devices must all be in serviceable condition, readily accessible, and must be certified by the manufacturer to comply with Coast Guard standards. They include:

- Orange distress flag.
- Electric distress flag.

The distress flag is for day use only. It must be 3 x 3 or larger with a black square and ball on an orange background. It can be spotted when attached to a boat hook, long fishing rod, or paddle with the person waving the flag back and forth overhead.

The electric distress flag is for night use only flashing the international SOS distress signal (... _ _ _ ...).

Under Inland Navigation Rules, a high intensity white light that flashes at regular intervals from 50-70 times per minute is considered a distress signal.

Remember that regulations prohibit the display of visual distress signals on the water under any circumstances except when assistance is required to prevent immediate or potential danger to passengers on a vessel.

CHAPTER 1

INTERNATIONAL DISTRESS SIGNALS



BLACK SQUARE
AND BALL ON
ORANGE
BACKGROUND



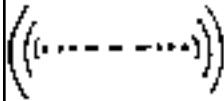
CODE FLAGS
NOVEMBER AND
CHARLIE



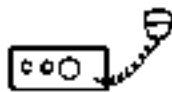
SQUARE
FLAG AND
BALL



PERSON
RAISING
ARMS



MORSE
CODE
S.O.S.



"MAYDAY"
BY
RADIO



ESSEX
UPSIDE
DOWN



PARACHUTE
AND
FLAG



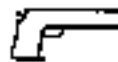
RED ROCKET
FLARES



SHOULDER



FOG HORN
SOUNDING
CONTINUOUSLY



GUN FIRED
AT 1-MINUTE
INTERVALS



POSITION
INDICATING
RADIO BEACON



DYE MARKER
(ANY COLOR)



HAND-HELD
FLARE

Safety On Board

SOUND PRODUCING DEVICES



According to both Inland and International Rules, all boats **must** carry some way of producing an efficient sound signal. If your vessel is 12 meters (39' 4") or longer, a power whistle, power horn or bell must be carried. The bell must be 7 7/8" in diameter.

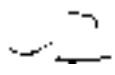
Boats less than 12 meters a horn or whistle is **recommended** to signal intentions or signal position. The sound signal made in all cases must be capable of a four or six second blast audible for one half mile. See the section discussing bridge and whistle signals for more information.

RADIO COMMUNICATIONS

VHF radios are used for distress and ship to shore and ship to ship communications today. Learn the specialized messages such as **Mayday, Mayday, Mayday** is only used when life or vessel is in imminent danger.

NAVIGATION LIGHTS

The U. S. Coast Guard requires recreational boats operating at night to display navigation lights between sunset and sunrise. Navigation lights help avoid collisions by improving the night visibility of vessels. Red and green directional lights, white stern lights, white masthead lights and white all-around lights must be displayed in specified positions, depending on boat size, and mode of operation. The configuration of visible lights tells an operator the size, direction of travel and means of propulsion (sail, power, rowing or at anchor) of another vessel. Larger boats are required to carry larger, brighter lights that are visible over longer distances.



CHAPTER 1

NAVIGATION LIGHT RULES

White Light: Stern

Red Light: Port Stern

Green Light: Starboard Stern

Boat Length	Minimum		Maximum	
	Height	Color	Height	Color
Less than 12 meters	1.0	Red	1.0	Green
12 to 20 meters	1.5	Red	1.5	Green
20 to 30 meters	2.0	Red	2.0	Green
30 to 45 meters	2.5	Red	2.5	Green
45 to 60 meters	3.0	Red	3.0	Green
60 to 75 meters	3.5	Red	3.5	Green
75 to 90 meters	4.0	Red	4.0	Green
90 to 100 meters	4.5	Red	4.5	Green

Boat less than 12 meters in length

Minimum 1.0 meter in height. The lighting arrangement shown in the table may be used. The maximum range for the lighting arrangement is 2 miles.

Boat 12 meters but less than 20 meters in length

Minimum 1.5 meter in height. The lighting arrangement shown in the table may be used. The maximum range for the lighting arrangement is 3 miles.

Location of lights

For vessels less than 12 meters in length, the lights should be placed as far apart as possible. For vessels 12 meters or more in length, the lights should be placed as far apart as possible, but not more than 10 meters apart.

Figure 1: Boat less than 12 meters in length, lights on stern.

Figure 2: Boat 12 to 20 meters in length, lights on stern.

Figure 3: Boat 20 to 30 meters in length, lights on stern.

Figure 4: Boat 30 to 45 meters in length, lights on stern.

Figure 5: Boat 45 to 60 meters in length, lights on stern.

Figure 6: Boat 60 to 75 meters in length, lights on stern.

Figure 7: Boat 75 to 90 meters in length, lights on stern.

Figure 8: Boat 90 to 100 meters in length, lights on stern.

Row Boats or Paddle Boats

Boats less than 12 meters in length may use the lighting arrangement shown in the table. The maximum range for the lighting arrangement is 2 miles.

Canal Lakes

Boats less than 12 meters in length may use the lighting arrangement shown in the table. The maximum range for the lighting arrangement is 2 miles.

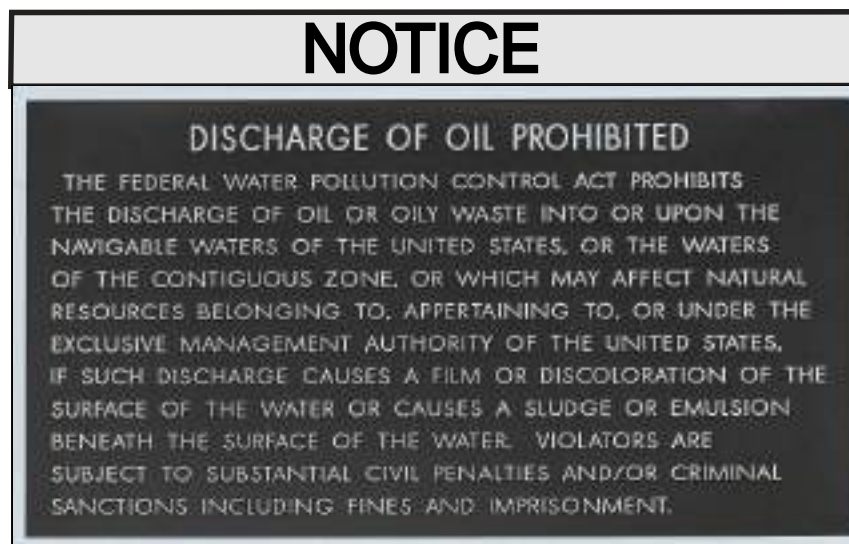
Safety On Board

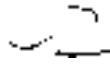
MARINE SANITATION DEVICES

Recreational vessels under 65' with installed toilet facilities must have an operable marine sanitation device (MSD) on board. Vessels 65' and under may use Type I, II, or III MSD. All installed MSD's must be U.S. Coast Guard certified. Most of the devices are labeled to show conformity to the regulations.

POLLUTION REGULATIONS

The Federal Water Pollution Control Act prohibits the discharge of oil or hazardous substances which may be harmful into U. S. navigable waters. *Vessels 26' and over* must display a placard at least 5" x 8", made of durable material, fixed in a conspicuous machinery space laocation, stating the following:





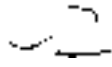
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You must immediately notify the U. S. Coast Guard if your vessel discharges oil or hazardous substances in the water. Call toll free 800-424-8802. Report the following information: location, source, size, color, substances and time observed. This placard is located in bilge.

Garbage

The Act to Prevent Pollution from Ships places limitations on the discharge of garbage from vessels. It is illegal to dump plastic trash anywhere in the ocean or navigable waters of the United States. Also, it is illegal to discharge garbage in the navigable waters of the United States, including the Great Lakes. The discharge of other types of garbage is allowed outside certain specified distances from shore as determined by the nature of that garbage.

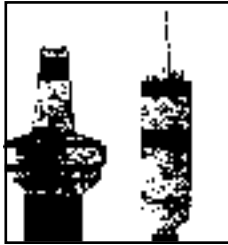
THE DISCHARGE OF PLASTIC OR GARBAGE WITH PLASTIC INTO ANY WATERS IS PROHIBITED. THE DISCHARGE OF ALL GARBAGE IS PROHIBITED IN THE NAVIGABLE WATERS OF THE UNITED STATES AND IN ALL OTHER WATERS, WITHIN THREE NAUTICAL MILES OF THE NEAREST LAND.		
THE DISCHARGE OF DUNNAGE, LINING, AND PACKING MATERIALS THAT FLOAT IS PROHIBITED WITHIN 25 NAUTICAL MILES FROM THE NEAREST LAND.	OTHER UNGROUND GARBAGE MAY BE DISCHARGED BEYOND 12 NAUTICAL MILES FROM THE NEAREST LAND.	OTHER GARBAGE GRUND TO LESS THAN ONE INCH MAY BE DISCHARGED BEYOND THREE NAUTICAL MILES FROM THE NEAREST LAND.
A PERSON WHO VIOLATES THE ABOVE REQUIREMENTS IS LIABLE FOR A CIVIL PENALTY OF UP TO \$25,000, A FINE OF UP TO \$50,000, AND IMPRISONMENT FOR UP TO FIVE YEARS FOR EACH VIOLATION, REGIONAL, STATE, AND LOCAL RESTRICTIONS ON GARBAGE DISCHARGES MAY ALSO APPLY.		



CHAPTER 1

Communications

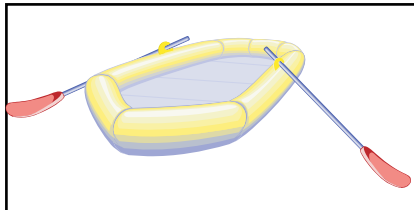
EPIRB



It is a good idea to carry communication gear such as a VHF-FM and/or HF transceivers set up for your operating area. Also, cell phones are useful in many coastal areas. Be sure to carry extra batteries. Also, mainly for offshore vessels, EPIRB's are designed to quickly and accurately alert rescue forces, indicate an accurate distress

position, and guide units to the distress scene. These devices operate from satellite signals sent to a ground station where the signal is downloaded. The downside is that they are relatively expensive but they are reliable even when other communications have been exhausted.

Life Rafts



Inflatable life rafts are recommended for oceangoing and operating a vessel in a large body of water like the Great Lakes. They provide a shelter for extended periods. If used, make sure it is large enough for all aboard and contains the proper

emergency equipment pack. Periodically find a professional to service the life raft. Store it on board in an area safe from sharp objects. Make sure the life raft is Coast Guard approved.

Remember the U. S. Coast Guard requirements are minimal standards. They are an excellent starting point. Check with local and state boating agencies for further required safety equipment. You are best prepared for emergencies by a well equipped vessel. Don't skimp when purchasing equipment for your boat!

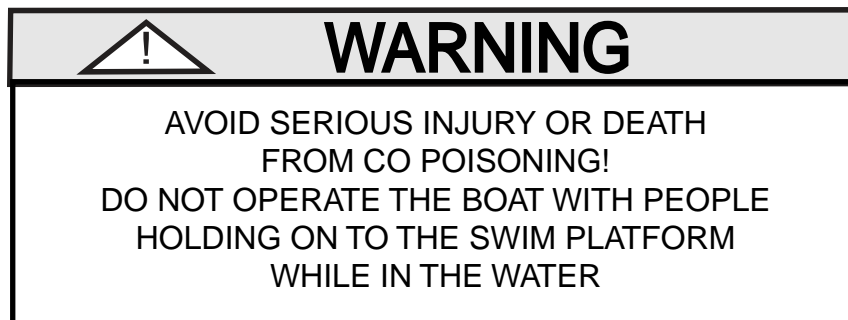
Safety On Board

EXHAUST & CARBON MONOXIDE

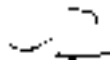
Carbon monoxide (CO) in exhaust can be hazardous. It is important for you and your passengers to be aware of the potential safety hazard created by exhaust gases. Familiarize yourself with the symptoms of carbon monoxide poisoning.

For safety sake avoid the following:

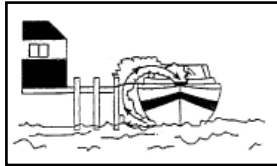
1. Do not allow the boat to remain stationary with the engine idling for an extended period of time.
2. Do not disable the carbon monoxide alarms that come with your Regal boat. Test the unit in accordance with the alarm manufacturers instructions.
3. Do not operate the engine for extended periods of time while in a confined area or where exhaust outlets face a wall or bulkhead.
4. Do not operate the engine for an extended period of time with the canvas in the upright and installed position.
5. Have the engine exhaust system inspected when the boat is in for service.
6. Persons sleeping can easily be overcome by carbon monoxide without realizing it. Do not sleep on board while the engine is running or a neighboring boats engine is running.



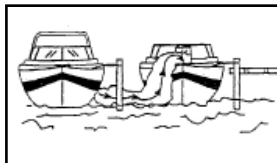
1-21



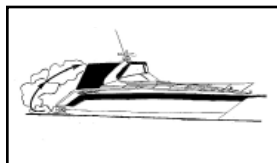
CHAPTER 1



Blockage of exhaust outlets can cause carbon monoxide to accumulate in the cabin and cockpit area even when the hatches, windows, portholes and doors are open.

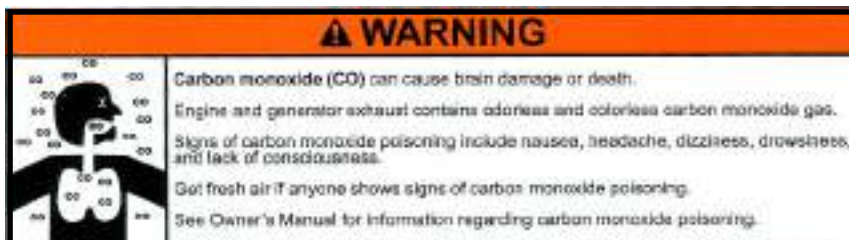


Exhaust from another vessel alongside your boat, while docked or anchored, can emit poisonous CO gas inside the cabin and cockpit areas of your boat.



The “station wagon effect” or backdrafting can cause CO gas to accumulate inside the cabin, cockpit or bridge areas when the boat is under-way, using protective weather coverings, high bow angle, improper or heavy loading, slow speeds, or when boat is at rest.

Typical Carbon Monoxide Label At Helm

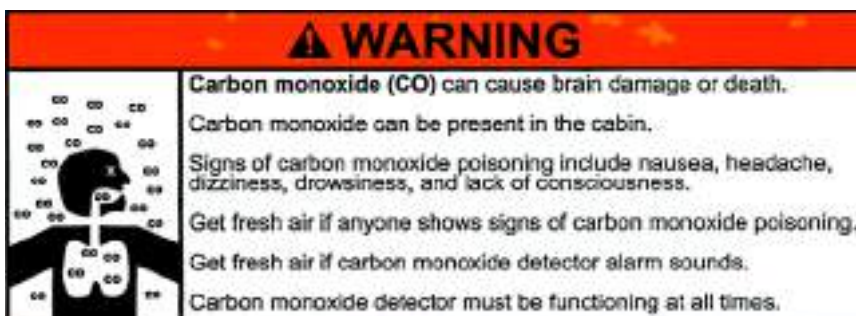


Typical Carbon Monoxide Label At Transom



Safety On Board

Typical Carbon Monoxide Label In Cabin/Head

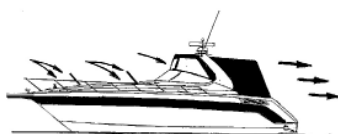


In high concentrations, CO can be fatal in minutes. However, lower concentrations over an extended period of time can be just as lethal.

Symptoms of excessive exposure to carbon monoxide are:

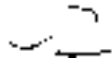
- Dizziness
- Drowsiness
- Nausea
- Headache
- Ringing in the ears
- Throbbing temples
- Watery, itchy eyes
- Flushed appearance
- Inattentiveness
- Incoherence
- Fatigue or vomiting
- Convulsions

Carbon monoxide accumulation requires immediate attention! Thoroughly ventilate cabin and cockpit areas. Determine the probable source of the carbon monoxide and correct the condition immediately. Regal has installed CO detectors on your boat. Have these detectors professionally calibrated at regular intervals.



DESIRED AIR FLOW
THROUGH BOAT

To help prevent carbon monoxide accumulation, ventilate your cabin and cockpit while underway. Open a forward hatch, porthole or window to allow air to travel through the boat's interior. See the illustration below for desired air flow.



CHAPTER 1

Each Trip

- Make sure all exhaust clamps are in place and secure.
- Look for exhaust leaking from the exhaust system components, indicated by rust and or black streaking, water leaks, or corroded or cracked fittings.
- Inspect all rubber exhaust hoses for burned or cracked areas. All rubber hoses should feel soft and be free of kinks.
- Visually verify that water exits at the engine exhaust outlet.
- Keep an ear tuned for any change in exhaust sound that could indicate an exhaust component malfunction.

DO NOT OPERATE THE VESSEL IF ANY OF THE ABOVE ITEMS EXIST, CONTACT A MARINE PROFESSIONAL!

At Least Annually (To be performed by a marine professional)

- Replace exhaust hoses or mufflers if any evidence of cracking, charring or deterioration is found.
- Replace the engine water pump impeller along with the plate and housing if necessary. This will help prevent cooling system and in turn exhaust system overheating.
- Inspect each of the metallic exhaust components for cracking, rusting, leaking or looseness. Pay detailed attention to the exhaust manifold, cylinder head and water injection elbows. Make sure all exhaust clamps are in place and secure.

Safety On Board

BOATING UNDER THE INFLUENCE

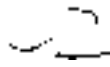
	WARNING
FEDERAL LAWS PROHIBIT OPERATING A VESSEL UNDER THE INFLUENCE OF ALCOHOL OR DRUGS. THESE LAWS ARE VIGOROUSLY ENFORCED BY ALL ENFORCEMENT AGENCIES.	

Operating a vessel while intoxicated became a specific federal offense effective in 1988. The ruling set federal standards for determining when an individual is intoxicated. If the blood alcohol content (BAC) is .10% (.08 in some states) or higher for operators of recreational vessels being used only for pleasure are subject to a civil penalty up to \$1,000 or criminal penalty up to \$5,000, one year imprisonment or both. In some states the fines and imprisonment may increase significantly.

The effects of alcohol and drugs account for the highest single cause of marine accidents and deaths. Most deaths in boating accidents occur when someone falls into the water. Balance is one of the first things you lose when drinking alcohol or under the influence of drugs. The problem arises out of not knowing your balance is restricted.

Overall vision is reduced by alcohol especially at night, along with double or blurred vision. Peripheral vision is lessened which restricts seeing vessels or objects on the side. Also, color awareness decreases especially with red and green which happen to be the colors of boat navigation lights, buoys, and channel markers.

Alcohol will greatly increase your heat loss so it increases the effects of hypothermia. Finally, your ability to make correct judgements in emergency situations is greatly reduced. Alcohol takes away the brains ability to process information quickly and delays a persons reaction time. **Don't drink and drive!**



CHAPTER 1

Alcohol Myths And Facts

Myth: Beer is less intoxicating than other alcoholic beverages.

Fact: One 12 oz. can of beer has about the same amount of alcohol as a 5oz. glass of wine or a shot of liquor.

Myth: Black coffee, fresh air, and a shower will sober the effects of alcohol.

Fact: After consuming alcohol time is the only thing that will sober you up. Our bodies average burning 1 oz. of alcohol every hour. If a person is drunk, it will take about seven or more hours to sober up.

Myth: Telling if a person is too drunk to operate a vessel is easy.

Fact: Many experienced drinkers have learned to compensate for the visual effects of alcohol and can disguise their drunk condition.

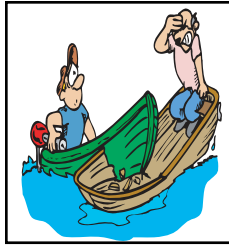
Myth: You're the best person to judge if you are fit to operate a boat.

Fact: Judgement is one of the first elements you lose when drinking.

BLOOD ALCOHOL CONTENT CHART									
Body Weight In Pounds	Number of Drinks In A 2 Hour Period (12 oz. beer=5 oz. wine=1 oz. 80 proof liquor)								
100	1	2	3	4	5	6	7	8	9
120	1	2	3	4	5	6	7	8	9
140	1	2	3	4	5	6	7	8	9
160	1	2	3	4	5	6	7	8	9
180	1	2	3	4	5	6	7	8	9
200	1	2	3	4	5	6	7	8	9
220	1	2	3	4	5	6	7	8	9
240	1	2	3	4	5	6	7	8	9
BAC to .05%	--- Be Careful- Loss of Judgement & Coordination								
BAC .05% to .10%	==== Abilities Impaired- Accident Chance Increased								
BAX. Over 10%	===== Do Not Operate A Boat- High Accident Risk								

Safety On Board

BOATING ACCIDENTS



The following is a list of common causes of boating accidents. Be aware of them and take the necessary steps to ensure that your crew and yourself are educated and prepared to act in an emergency.

- ☒ Mixing boating and alcohol. Remember the skipper is responsible for his boat and crew.

- ☒ Trying to reach the bow by the deck walk-around while the boat is moving too fast.

- ☒ Someone sitting on the bow, deck, or swim platform while underway.

- ☒ Choosing a boating outing day with inclement weather, especially with high winds and thunderstorms in the forecast or staying out when bad weather is approaching.

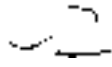
- ☒ Disembarking without checking all fluids or systems and especially fuel system components.

- ☒ Not monitoring the boating traffic or possible obstructions around you.

- ☒ Emergency communications equipment, signaling devices, and navigation lights not working.

- ☒ Improper boat handling especially high speed turns in rough water. Improper trim.

- ☒ Being too far from shore with inadequate fuel supply or navigational aids.



CHAPTER 1

- ☒ Passengers, especially children that are not wearing the proper life saving devices.
- ☒ Skipper or passengers not seated in the boat.
- ☒ Running a craft that is mechanically marginal.

Reporting Boating Accidents

According to the Federal Boat Safety Act of 1971 involving collision, accident or other casualty, the operator must make a formal report within 48 hours to the nearest state boating authority when the incident involves:

1. Death
2. Injury requiring treatment other than first aid
3. The disappearance of someone from a boat under death or injury circumstances.

A formal report must be made within 10 days for accidents involving more than \$500 damage or complete loss of vessel.

For information regarding accident reporting, please call:

Boating Safety Hotline at 800-368-5647.

Rendering Assistance

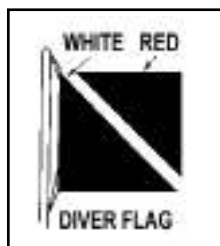
The operator of a vessel is obligated by law to provide assistance that can be provided safely to any individuals in dangerous situation on the waterways. The operator is subject to fine and or imprisonment for failure to do so. Move cautiously and think before acting.

Safety On Board

WATER SPORTS

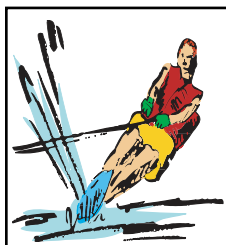
Besides learning the safety precautions for safe boating, as well as understanding and knowing required rules and regulations, you are obligated to be particularly careful around other water sportsman, such as scuba divers, water skiers, wakeboarders, and fisherman.

Skin & Scuba Divers ---



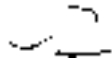
Whenever you see a “Diver Down” flag, maintain a distance of at least 100 feet on inland waters. In bays and open waters stay 300 feet away. The flag indicates a diver in the water. If a diver is operating from your boat, be certain to use this flag and post a lookout on board for a divers air bubbles. Sometimes divers stray from the flag area.

Water Skiers & Wakeboarders ---



For information on water skiing and how to get started, we recommend you contact the American Water Ski Association, P. O. Box 191, Winter Haven, Florida 33880. They offer pamphlets and instructional materials.

For wakeboarding information there are numerous training schools throughout the country along with instructional videos and the internet.



CHAPTER 1

General safety procedures for towing skiers and wakeboarders include the following:

- ☒ Know your hand signals and make sure all your passengers know them. See the illustration.
- ☒ Do not allow non-swimmers to ski or wakeboard. You're asking for trouble!
- ☒ Always have an observer on board whose sole job is to watch the skier/wakeboarder and communicate with the driver.
- ☒ If you plan to do a lot of skiing/wakeboarding, it is advisable to have a ski pylon and driver's rear view mirror installed.
- ☒ Acquaint yourself with the ski site before skiing/wakeboarding.
- ☒ Follow the speed limits and all posted signs- i.e. no wake, etc.
- ☒ Keep the boat away from swimmers or other people in the water.
- ☒ Avoid running near the shoreline or in heavily congested areas with skier/wakeboarder in tow.
- ☒ Do not allow skier/wakeboarder to spray fisherman or other parties.
- ☒ Keep the engine speed steady while towing a skier/wakeboarder.
- ☒ Make wide turns with skier/wakeboarder in tow.
- ☒ Instruct skier/wakeboarder in case of a fall to raise his ski in the air to ensure his visibility.
- ☒ Always turn your engine off when the skier/wakeboarder is near the platform or transom.

Safety On Board

☒ If the skier falls, return promptly to retrieve him, circling wide from the starboard side, to bring his rope within easy grasp. See illustration.

Ski Tow



Insert the ski tow line as shown for safe operation. It provides a tight fastening for skiing while allowing the line to be readily removed if needed. Check your tow line for abrasion and tow ring for tightness periodically. The illustration shows a typical hookup.



WARNING

AVOID SERIOUS INJURY OR DEATH!
DO NOT USE SKI TOW FITTING
FOR LIFTING OR PARASAILING.
THE FITTING COULD PULL OUT OF DECK.

Swim Platform

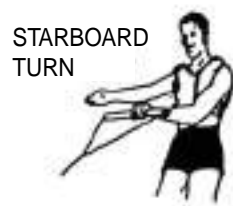
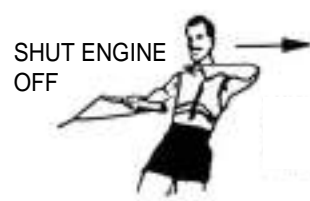
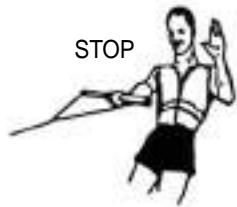


On integrated or extended swim platforms you should make periodic inspections of the swim ladder and swim platform hardware to ensure that all connectors and fittings are tight and free from corrosion. Check the laminated fiberglass under platform supports for fatigue and cracks. Never run the boat

with someone holding on to or standing/sitting on the platform. Use heed when operating the boat in reverse to insure that water does not accumulate excessively on the platform especially in rough seas or strong currents. Do not exceed the platform recommended maximum capacity **label!**

CHAPTER 1

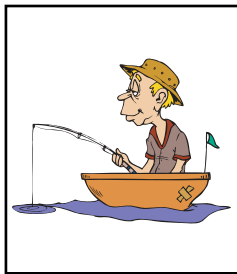
WATER SKI & WAKEBOARD SIGNALS



Safety On Board

	WARNING
<p>AVOID SERIOUS INJURY OR DEATH! DO NOT OPERATE THE BOAT WITH PEOPLE IN THE WATER OR ON TOP OR HOLDING ON TO THE SWIM PLATFORM STRUCTURE OR HARDWARE.</p>	

Fishing



Most boaters fish from time to time. With the propulsion systems of today it is possible to fish in out-of-the-way places. When cruising, stay clear of fisherman. They may have lines or nets out which might be cut or get caught in your propeller if you come too close. Slow down when approaching fishing boats.

Do not return to cruising speed until the boats have been passed. If a fishing boat should be anchored, a large wake could flip or swamp the boat, upset fishing gear, pull the anchor loose from the bottom or worse yet cause someone to fall overboard.

When fishing from your boat, never anchor in shipping channel or tie up to any navigational aids. These must be kept clear of at all times. Be sure to carry a chart of the area and be on the lookout for shallow water and hidden obstructions. Pick up a local tidal chart if appropriate so you do not end up grounded.

Remember, the skipper is responsible for any damage caused by his wake. Use common sense and be a responsible captain!

Safety On Board

Waves & Fog



As the wind blows across water waves are created. The stronger the wind and increased distance across the water enlarges the wave action.

Other factors that can cause problem situations for vessels are fog, currents, and tidal changes.

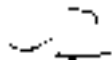
Fog can develop inland on clear, calm mornings. Coastal areas see large “blankets” of fog roll in and stay for extended time periods causing sometimes hazardous navigation conditions. If you are caught

in the fog, do not panic. Think of the best plan of action and proceed carefully. If you are limited in navigation equipment at the first sign of fog proceed to the nearest shoreline and wait until the fog lifts.

Boats equipped with navigation equipment, local waterway experience and charts should proceed to a safe harbor. Use extreme caution, signal as needed, and reduce to a speed where you can stop within half of your forward vision range.

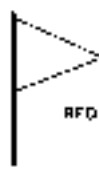
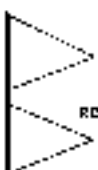



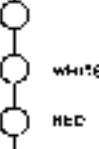
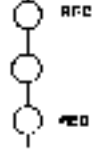

If foul weather catches you at sea do the following:

1. Slow down. Proceed with caution and put on your life vests.
2. Try to reach the nearest safe shoreline.
3. Navigate your vessel slowly into the waves at a 45 degree angle.
4. Passengers should sit low in the center of the vessel.
5. Monitor your bilge pump. Make sure sump stays free of water.
6. Secure loose gear. Make ready emergency equipment.
7. If the engine stops, throw the anchor over the bow. If needed use a sea anchor. Never anchor off the stern.



CHAPTER 1

Marine Weather Symbols

	SMALL CRAFT	GALE	STORM	HURRICANE
DAY FLAGS	 RED	 RED	 RED & BLACK	 RED & BLACK
NIGHT LIGHTS	 RED WHITE	 WHITE RED	 RED RED	 RED WHITE RED

Although the National Weather Service has discontinued the use of the day flags and night lights, many marinas and ports of call still display them.

Rules Of The Road

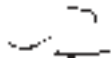
NAVIGATION RULES DEFINED



The Navigation Rules set forth actions to be followed by boats to avoid collision. They are referred to as the “Rules of the Road”. There are two main parts referred to as the inland and international rules. The inland rules apply to vessels operating inside the boundaries of the United States. The international rules referred to as COLREGS apply to vessels operating on the high seas and all connected waters outside the established demarcation boundaries. Most navigational charts show the demarcation lines by red dotted lines and are published in the navigation rules. Remember to consult state and local agencies since areas such as “no wake zones”, swimming beaches, “diver down flag” and inland landlocked lakes fall under their jurisdiction. This section is only an introduction to the “rules of the road”. We strongly recommend additional training before getting behind the “wheel” of your boat.

	WARNING
TO AVOID INJURY AND DEATH FOLLOW THE NAVIGATION “RULES OF THE ROAD” TO PREVENT COLLISIONS.	

You can order the Inland & International Navigation Rules from:
Superintendent of Documents
U. S. Government Printing Office
Washington, DC 20402
Telephone: (202-512-1800) Fax:(202-512-2250



CHAPTER 2

NAVIGATION RULES

Right Of Way

1. Cross waves at right angles.
2. When caught in heavy water or squalls, head either directly into the waves or at a slight angle. Reduce speed, but maintain enough power to maneuver your boat safely.
3. Keep your speed under control. Respect the rights of other boaters engaged in all water sports. Give them a “wide berth”.
4. Whenever meeting a boat head on, keep to the right where possible.
5. When two boats cross, the boat to the right (starboard) has the right of way.
6. When overtaking or passing, the boat being passed has the right of way.

In general, boats with less maneuverability have right-of-way over more agile craft. The skipper must keep his craft clear of the following vessels:

- A vessel not under command or aground; due to their circumstances, these vessels have no maneuverability.
- A vessel restricted in its maneuverability; these vessels usually are performing work which limits their maneuverability such as surveying, dredging, laying pipe or cable, or servicing navigational markers among others.
- A vessel engaged in fishing; these include boats fishing with lines, trawls or nets, but not trolling lines.

Rules Of The Road

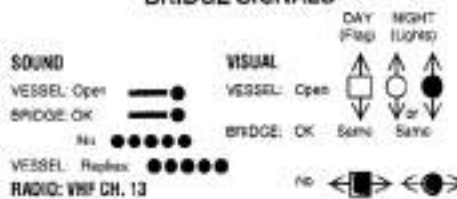
- Sailboats; they have the right-of-way over power boats. However, if a sailboat is using a prop to move forward, it is considered a powerboat even if the sails are up.
- Remember the unwritten “rule of tonnage”. Basically a smaller tonnage vessel should take every effort to avoid close quarters with a larger tonnage vessel. One way to accomplish this is to have a designated human lookout to “eyeball” the horizon for any developing collision course.
- Use defensive driving skills on the waterway just as you do on the roadway. The other vessel may not know the “rules of the road” Be alert and ready to take immediate action.
- If a collision course is unavoidable neither boat has the right of way. Both boats must react to avoid an accident according to the rules of the road.

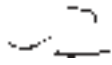
Signals

WHISTLE SIGNALS

- ONE LONG BLAST:** Warning signal
(Coming out of slip)
- ONE SHORT BLAST:** Pass on my port side
- TWO SHORT BLASTS:** Pass on my starboard side
- THREE SHORT BLASTS:** Engine(s) in reverse
- FOUR OR MORE BLASTS:** Danger signal

BRIDGE SIGNALS

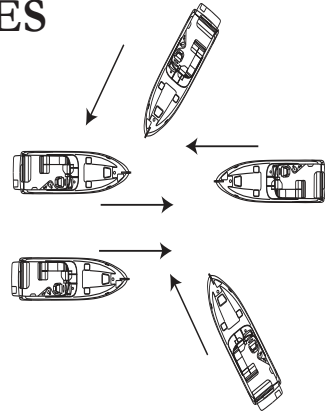




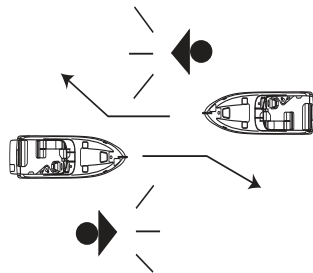
CHAPTER 2

NAVIGATION RULES

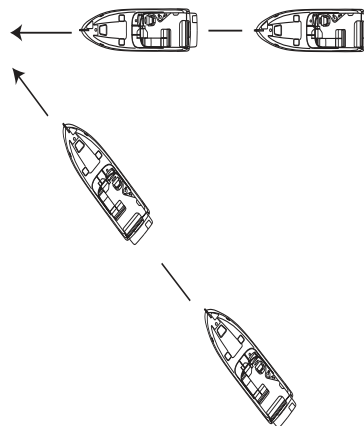
The Navigation Rules set forth 3 types of crossing situations- crossing, meeting, and overtaking. In each case, both boats are governed by special procedures.



In a head-on meeting, both vessels must sound a single blast to give way toward starboard and pass to port.



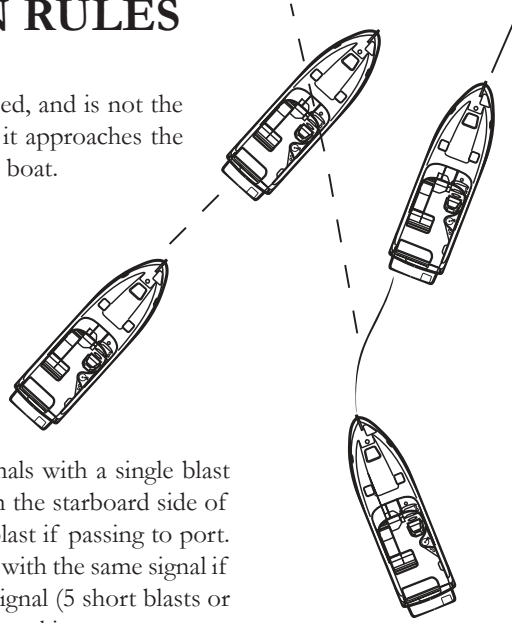
These rules appear when there is a risk of collision. In a crossing situation be aware of the other craft's position. For safety, there should be a noticeable change in the angle, bow or stern; a gradual change in position indicates possible danger.



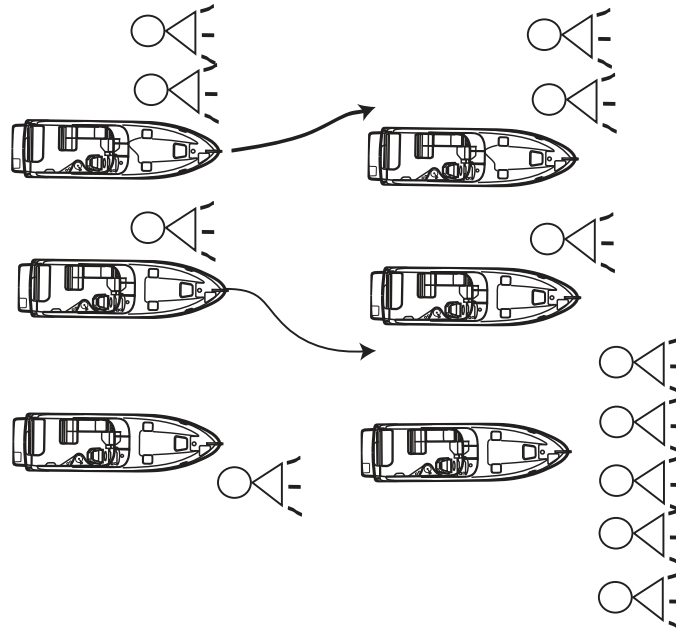
Rules Of The Road

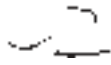
NAVIGATION RULES

An overtaking boat is burdened, and is not the privileged craft, even though it approaches the danger zone of the overtaken boat.



The overtaking boat first signals with a single blast if that boat desires to pass on the starboard side of the boat ahead, or a double blast if passing to port. The overtaken craft responds with the same signal if it is safe, or with the danger signal (5 short blasts or more) if unsafe. The boat overtaking must not pass unless the appropriate signals are sounded.





CHAPTER 2

NAVIGATION AIDS

Navigation aids are placed along coasts and navigable waters as a guide for mariners in determining their position in reference to land and hidden danger. Each aid provides specific information. They form a continuous system of charted markers for accurate piloting on paper and on the water.

Nautical charts are provided by the National Ocean Service (NOS) and are distributed nationwide through marinas and outlet stores. These charts show the geography of the coast, water depth, landmarks, navigation aids (buoys and markers), marine hazards, and port facilities. Use only up-to-date charts for navigation. We recommend when purchasing a chart to look for the weather resistant ones.

Buoys provide a road map to keep the skipper on course and to avoid hazards. Buoys are identified by light, shape, color and in severe weather conditions by sound.

Buoys or beacons called lateral markers indicate the port and starboard sides of the waterway to be followed. U. S markers follow the buoy system known as Red Right Returning. When returning from sea or traveling upstream, the green markers are to port (on your left) and the red markers are to the starboard side (on your right). When traveling downstream or out to sea the marker color would be reversed. The Intercoastal waterway uses a different system of lateral markers for port and starboard. Before operating your vessel, learn to identify the various navigational aids such as lateral aids, mid-channel markers, information and regulatory markers.

NOTICE

**SKIPPERS MUST NOT RELY ON BUOYS ALONE
TO MARK THEIR POSITION.
SEVERE WEATHER CONDITIONS
AND WAVE ACTION CAN ALTER A BUOYS POSITION.
NEVER TIE UP TO A BUOY.
IT IS ILLEGAL AND EXTREMELY DANGEROUS.**

Rules Of The Road

LATERAL AIDS

Port Side
Odd Numbers

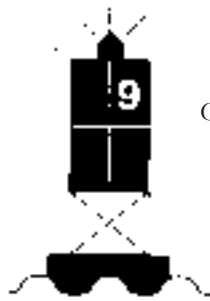
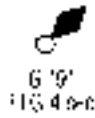


Chart Symbol



Lighted Buoy
(Green Light Only)

Starboard Side
Even Numbers

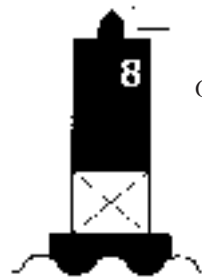
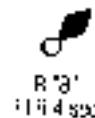


Chart Symbol



Lighted Buoy
(Red Light Only)

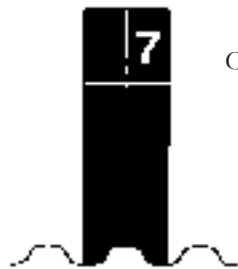


Chart Symbol



Can Buoy
(Unlighted)

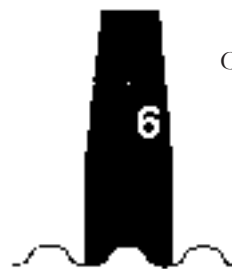


Chart Symbol



Nun Buoy
(Unlighted)



Chart Symbol



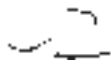
Daymark



Chart Symbol

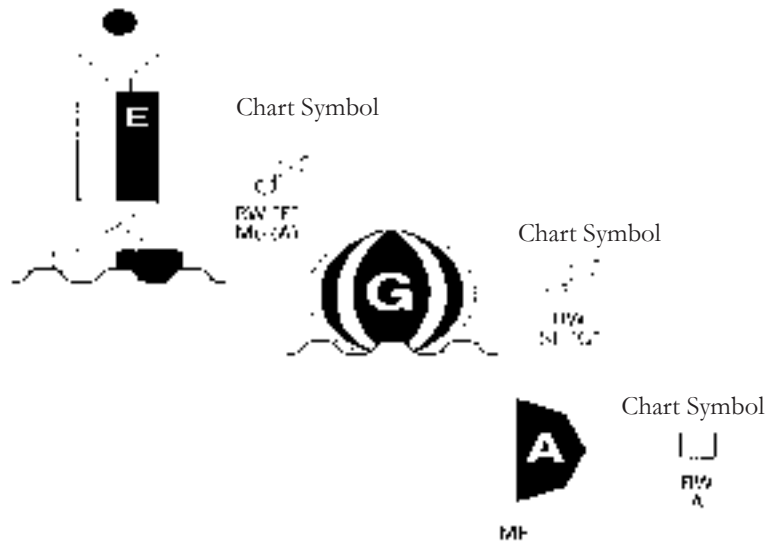


Daymark



CHAPTER 2

MID-CHANNEL MARKERS



REGULATORY MARKERS



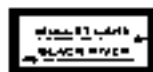
Diamond Shape
Danger Warning



Diamond Shape With Cross-
Boats Keep Out



Circle Marks Area Controlled
As Indicated



For showing information such
as locations, distances and
directions

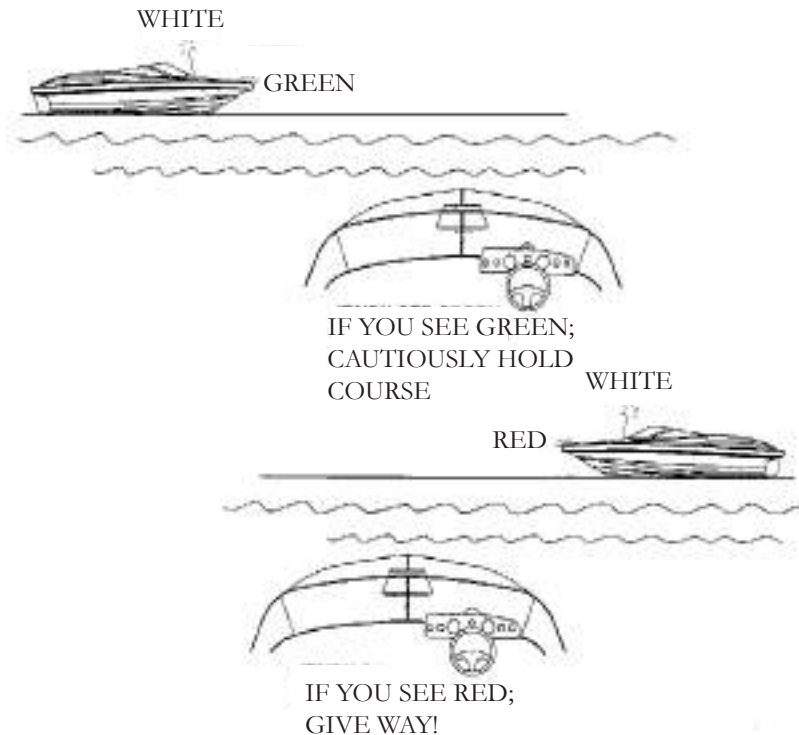
Rules Of The Road

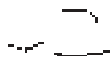
NIGHT RUNNING

Boats operating between sunset and sunrise (hours vary by state), or in conditions of reduced visibility, must use navigation lights. Nighttime operation, especially during bad weather and fog, can be dangerous. All Rules of the Road apply at night, but it is best to slow down and stay clear of all boats regardless of who has the right-of-way.

To see more easily at night, avoid bright lights when possible. Also, it is helpful to have a passenger keep watch for other boats, water hazards and navigational aids.

To determine the size, speed and direction of other vessels at night, you should use the running lights. A green light indicates starboard side, and a red light indicates port side. Generally, if you see a green light, you have the right-of-way. If you see a red light, give way to the other vessel.





CHAPTER 2

BRIDGE CLEARANCE

Be aware that your vessel requires a specified bridge clearance height. This height is a measured estimate from the waterline to the top of the highest object usually the sport arch, radar or the masthead light depending on what arch equipment is installed. All canvas should be in the stored position. The estimated height can change because of variances in the loaded condition of the vessel. Consult the bridge clearance specifications located in Chapter 12 (technical information section). An easy way to measure bridge clearance is to have someone place a long straightedge such as a piece of wood at a 90 degree angle across the highest point of the boat with the boat in the water. Then with a tape rule measure the distance straight down (90 degrees) to the waterline. Take this measurement with the fuel and water tanks 1/2 full and only 1 person besides yourself on board. This will give you a safe measurement. As your boat is loaded down with people the bridge clearance will be slightly lower.

Some bridges are tendered. Know and use the proper bridge signals when approaching these bridges (see bridge signals on page 2-3). You can also monitor and communicate on channel 13 of a VHF radio for bridge information in most domestic locals. Other bridges are marked with a clearance measurement and you are on your own. After determining your vessel will clear the bridge proceed with caution at a safe idle speed. Keep your eye on vessel traffic at all times in order to react quickly. Resume a safe speed once clear of the bridge structure and acknowledgment of clear visibility.

Use common sense regarding bridge clearance because bodily injury and property damage could result if a mishap occurs with a bridge structure.

Engine & Controls

ENGINE BASICS



It is important that you read the engine manual carefully and become completely familiar with the operation as well as necessary maintenance on the engine and propulsion systems. Pay careful attention to the sections on winterization if you live in freezing climates. Extensive damage can result if proper winter storage is not followed. Your Regal dealer for further information regarding technical issues and parts. Refer to the maintenance section of this manual for further information or call your nearest Regal dealer.



WARNING

AVOID SERIOUS INJURY OR DEATH! READ ALL MANUFACTURER'S ENGINE AND PROPULSION OWNER'S MANUALS BEFORE OPERATING YOUR VESSELS.

This chapter is intended to give general information about the location and function of a typical engine and control setup. Control systems and engines may vary from model to model. Refer to the specific owner's manual for your equipment that would include the following information and much more in greater detail and accuracy.

Chapter 3



WARNING

AVOID SERIOUS INJURY OR DEATH! USE ONLY APPROVED MARINE REPLACEMENT PARTS THAT ARE IGNITION PROTECTED IN AND AROUND THE ENGINE COMPARTMENT.

Engines function based off four principles, fuel, compression, ignition, and exhaust. The proper ratio of fuel and air must be drawn into the engine's cylinders in order to be compressed by the pistons and ignited by a spark. The force of which pushes the piston back down, providing the energy used to turn your propeller, before the engine kicks into the exhaust stage where it expels the by-products. If any of these four functions fail, so does the engine itself.

Beyond these basic concepts of engine functionality include engine cooling, lubrication, electrical, and ventilation systems. The specific details of these systems can be found in your owner's manual for the specific engine option you chose on your Regal boat. These options are limited to specific single drive Mercury and Volvo engines.

Engine Mounts

The engine is placed in the boat on a set of metal or wooden platforms called mounts. These rubber insulated mounts keep the engine from moving laterally and athwart ship (right angles to the center line), as well as reduce vibration from the engine and drive. Periodically, the mount hardware should be checked for tightness.

Engine & Controls

Engine Alignment

The engine uses a rubber spline hub to which the out drive shaft is attached. This alignment specification between the engine and out drive needs to be checked periodically. It should be checked after every 50 hours of operation, or if the vessel has run aground or hit a submerged object. Alignment should be checked by a Regal dealer or marine professional, since special tools and procedures are required.

Engine Removal

In the event the engine or out drive (sometimes referred to as stern drive) requires major service where it needs to be removed, consult your Regal dealer.

Engine Checklist Before Each Outing

Every engine option may require different checks before each use, but a general engine checklist is included here as a guide.

At Engine/ Stern Drive:

- Check the cooling system. Ensure no leaks, and that coolant level is sufficient.
- Check the fuel pump for operation, and check fuel lines for any leaks.
- Check engine oil.
- Check power steering fluid level.
- Check power trim fluid.

Chapter 3

At Helm/ Deck

- Check power trim for operation.
- Check control lever for operational defects. Check the clip and safety lanyard for functionality.
- Check gauges for accuracy.
- Check fuel level and ensure it is sufficient for the outboard and inbound trip with a reserve.

ENGINE COOLING SYSTEM

Your typical engine normally utilizes a raw water cooling system for cooling the engine. It is important that this system continues to run properly at all times to avoid hazardous situations and ensure a safe voyage.

Raw water is drawn up through the stern drive through pick-up feeds by the water pump. Water passes through a thermostat which controls how much cool water circulates through the engine before passing through a circulatory pump and impeller that distributes the coolant throughout the engine block. The cool water absorbs heat produced by the engine, before being emitted via a coolant exhaust system.

Impeller/ Water Pump

Periodically, the coolant system's impeller and pump should be inspected for debris or damage. Damaged parts will affect the system's ability to function, and may cause engine damage. The water pump is can normally be traced back from the thermostat.

Engine & Controls

Coolant Hoses

Before each trip, the coolant system should be checked for leaks. After locating the pump housing, check the hose feeds for leaks, particularly around the hose clamps. Inspect the hoses for signs of melting or cracks, and replace as necessary.



WARNING

AVOID OPENING THE FILLER CAP FOR THE COOLANT SYSTEM OR DISCONNECTING THE COOLANT SYSTEM HOSES WHILE THE ENGINE IS STILL ON / HOT. UPON LOSS OF SYSTEM PRESSURE, STEAM OR HOT COOLANT CAN SPRAY OUT OF THE SYSTEM CAUSING BURNS.

Thermostat

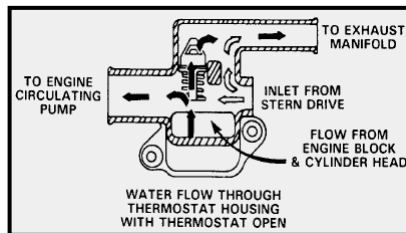
If the temperature gauge starts yielding abnormal readings, it may become necessary to look at or replace the engine thermostat after determining whether it is functioning properly. The thermostat reads the temperature of coolant and determines whether to open or close a valve to allow warm sea water to pass into the exhaust manifold. The thermostat may recirculate hot coolant for the purposes of reaching standard operating temperatures. If standard operating temperatures have been reached, the thermostat will open a valve and allow hot raw water to exit through the exhaust manifold. To inspect the thermostat, locate the thermostat housing, remove the housing, thermostat, o-ring, and gasket. Inspect these components for damage, and replace as necessary. Clean the intake manifold and thermostat housing at the location of the gasket to ensure a tight fit before replacing components.

Chapter 3

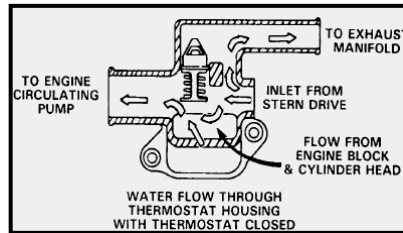


WARNING

AVOID TOUCHING THE THERMOSTAT OR ITS COMPONENTS WHILE THE ENGINE IS ON / HOT. AVOID RUNNING THE ENGINE WITHOUT A FUNCTIONING THERMOSTAT, AS IT MAY OVERHEAT.



Typical Open Thermostat Diagram



Typical Closed Thermostat Diagram

Freshwater Flushing Port

Some engines offer a fresh water flushing system. After linking up to a fresh water hose at the flush port, water can be pumped through the engine's raw water cooling system to flush out all salt and debris that may be left behind. It is supposed to be utilized after each trip to ensure a maximum lifespan of your cooling system components. Check your engine owner's manual regarding this system's availability and use. Some manufacturers incorporate a flushing port directly into the engine's coolant hose system while others require an adapter to be inserted onto the pick up feeds on the stern drive.

Engine & Controls

ENGINE ELECTRICAL SYSTEM

Your engine utilizes a great deal of electronic equipment. Some equipment sends signals between the engine and dash mounted instruments, while other systems set off alarms, and still others are used by the engine to generate a spark and ignite the fuel. The battery switch controls electrical power distribution to the boat systems.

To regularly maintain your DC electrical system, inspect the battery charge before each trip. Test all gauges and control equipment prior to departure, and replace as necessary. Spark plugs should be replaced according to your engine owner's manual maintenance schedule. When a fuse blows, investigate the problem, fix it, and then replace the fuse.

Gauge Electrical Signals ---

Most engines transmit signals through electrical harnesses to different components. The thermostat for instance transmits an electrical signal to the dash temperature gauge which mechanically rotates the needle in the display to represent the approximate engine temperature. Faults in these electrical components should be fully inspected by your Regal dealer.

Alarms ---

When a malfunction with your engine or drive occurs, select engines will sound an alarm to alert the skipper of a problem. Common engine and stern drive problems include overheating, low oil pressure, or a miscommunication with equipment. Learn the alarm systems that apply to your engine by consulting your engine owner's manual.

Chapter 3



WARNING

AVOID OPERATION OF THE ENGINE AFTER AN ALARM HAS SOUNDED. USE OF THE ENGINE WITHOUT ADDRESSING THE PROBLEM MAY RESULT IN ENGINE DAMAGE OR FAILURE.

Distributor

Your gasoline engine ignites the fuel by use of a spark generated at the precise moment when the fuel mixture has been fully compressed. However, your engine doesn't spark each cylinder at the same time, each cylinder requires a spark according to which stage of the engine cycle the cylinder is in. A distributor takes the electrical current generated by the starter battery and distributes the electrical potential to each cylinder in turn as needed to generate the spark as needed.

Spark Plugs

The spark plugs are the piece of equipment that make the spark occur. As electrical potential builds on one side of the gap based upon the energy distributed by the distributor, the potential eventually grows large enough to cause the electric current to jump the gap on the spark plug. This spark is what ignites the compressed fuel generating a controlled explosion that will power the piston down and deliver power to the drive shaft.

Engine & Controls

Alternator

Under normal circumstances, the starter battery would wear down after being used so often to generate a spark for the engine. This isn't an ideal setup because a strong battery is needed for continual operation. A weak battery does no good out on the water. The alternator connected to the serpentine belt takes care of recharging the battery(ies). As the serpentine belt rotates the pulley, a magnet inside a coil of electric wire rotates with the pulley. The rotation of this magnet inside the coil of wire generates a current which is the used to recharge the battery.

However, in an effort to conserve battery life, the starter battery should still be turned off after every trip and turned on at the start of every trip. This limits the drain on the battery while the boat is not in use. The alternator will only recharge the battery while the engine is running. So if the battery is drained before it can provide the initial spark to the engine to start the serpentine belt turning, the alternator does no good.

Fuses

Your engine also comes equipped with fuses that will burn out when engine components attempt to draw more power than the piece of equipment or wiring can handle. When the fuse blows, it breaks the circuit, and electricity stops flowing. Before replacing the fuse, investigate the cause of the problem, and why the equipment was overworked. Some engines feature a fuse box, while others feature in-line fuses, while still others feature a mixture of both. Refer to your engine owner's manual for complete details on your electrical system.

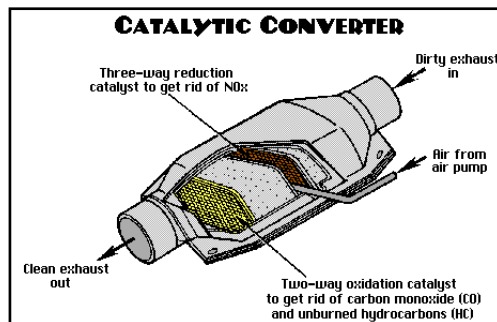
Chapter 3

ENGINE EXHAUSTING SYSTEM

Your engine expels the by-products of the engine operation through an exhaust system, just like cars do. In boats however, this exhaust system mixes the debris left over after the power stroke of the engine with the hot water that is expelled after cooling the engine. Basically the exhaust system contains the exhaust manifolds, exhaust vent and most likely a catalytic converter. Basically the exhaust flows through the catalytic converter to purify the exhaust before expelling the exhaust through the stern drive either just above the propeller, or through the prop shaft.

Catalytic Converter

The catalytic converter is now required on modern engines. These catalytic converters sit at the top of the exhaust manifolds on either side of the engine. These boxes grow very warm and burn excess hydrocarbons emitted by the engine, resulting in cleaner emissions. These converters require oxygen to fuel the burning process of these hydrocarbons, and will often times have an upstream oxygen sensor that will adjust the fuel injection process to add more oxygen in the fuel ratio. These converters have been implemented to provide cleaner emissions.



Typical Catalytic Converter Diagram

Engine & Controls

ENGINE FUELING SYSTEM

All engines require a source of fuel in order to run. The fuel that an engine uses, is not only comprised of gasoline (in some cases diesel), but also air. This mixture of gas and air are combined into a ratio, best suited for your engine and boat. If this system fails, the engine will have no fuel to compress and ignite. It is important to make sure your fuel system is functioning properly.



WARNING

GASOLINE VAPORS CAN EXPLODE. BEFORE STARTING THE ENGINE, OPERATE BLOWER FOR 4 MINUTES AND CHECK ENGINE COMPARTMENT FOR GASOLINE LEAKS OR VAPORS. RUN BLOWER BELOW CRUISING SPEED.



WARNING

USE OF ALCOHOL ENHANCED FUEL, OR ANY FUEL OTHER THAN GASOLINE, CAN LEAD TO DETERIORATION OF THE FUEL SYSTEM COMPONENTS. THIS CAN RESULT IN FIRE AND POSSIBLE EXPLOSION.

Your typical factory installed fuel system is comprised of a fuel fill fitting marked “gas”, fuel tank, fuel hoses, fuel vents, anti-siphon valve, fuel filter, fuel pumps, fuel injectors, fuel gauge, and sender among other items.

You should understand the purposes of each of these components

Chapter 3

and discover their location by reading the associated owner's manual so that you can fix a fuel system problem when the need arises out on the water. The pictures displayed in this section may not reflect your specific engine. Always review your engine owner's manual first.

Fuel Fill Cap

The fuel fill is labeled with either "gas" or "diesel" and are normally located along the starboard side of the boat on the aft portion of the deck. When fueling, it is important to keep the fill nozzle in contact with the fuel fill line since it decreases static electricity, which may spark and ignite gasoline vapors. Always use the recommended fuel octane rating as specified in your engine owner's manual. Extinguish all flame producing agents before fueling. The fill cap leads to the anti-siphon valve and fuel tank.

Anti Siphon Valve

The anti-siphon valve at the base of the fuel feed line is pulled off its seat by fuel pump pressure as the engine is cranking or running. It forms a one-way fuel roadway by sealing off the fuel feed line from the fuel fitting. It prevents fuel from siphoning out of the tank in the event of a fuel line rupture, or disconnected fuel feed hose. It is an important safety item, so **DO NOT** remove the anti-siphon valve.

Fuel Vent

Fuel vents are often combined into the fuel fitting on the deck. Fuel tanks are vented overboard for the fumes to escape. While the tank is filled with fuel, air is displaced by the incoming fuel, and relieved through the fuel vent hose. When the fuel tank is near full, slow down or stop the nozzle flow to keep the fuel from splashing out the vent.

Engine & Controls

Fuel Hoses

Fuel hoses transport gasoline from one component to another. These hoses are required to be of certain diameters in order to comply with engineering and environmental standards. Hose clamps are often used to seal the hose to a fitting, and these connections should be checked regularly.

Fuel Pumps/ Filter

From the fuel tank, gasoline is moved from the tank to the engine by the pressure produced by fuel pumps. One fuel pump is used to move fuel from the fuel tank to the fuel filter, while a second pump will pump filtered fuel to each cylinder in the engine block. The filter normally located right next to the fuel pumps is meant to take out some small debris as well as small amounts of water. Fuel filters are not able to remove large amounts of water. If the fuel becomes contaminated with water, the fuel must be run through a fuel polisher available at select marinas to remove large amounts of water.

Fuel Injectors

After the fuel has passed through the fuel pumps and filter, it is ready to be injected into the engine. Because boat engines run off four strokes (intake, compression, spark, exhaust), fuel must be delivered to the appropriate cylinders at the appropriate time for optimal engine performance. This action is performed by fuel injectors that inject an air and fuel mixture into the engine cylinders.

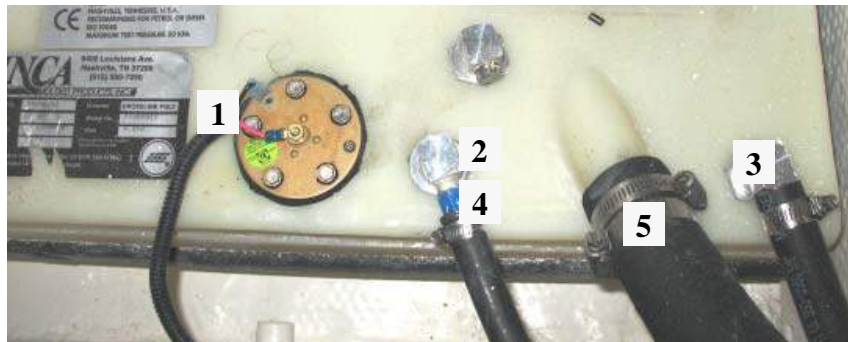
Chapter 3

Fuel Sender & Gauge

A fuel sender on the fuel gauge uses a dipstick/float system to measure the amount of fuel left in the tank. This measurement generates a specific resistance value in an electronic circuit connected to the fuel gauge at the helm. As different fuel levels are reached, the resistance value in the circuit with the fuel gauge changes which is read by the fuel gauge and is converted to an approximate fuel level.

Fuel Tank

The fuel tank should be inspected for damage before each voyage. This should be done when you check the fuel lines for tightness and leaks. Your Regal boat uses an aluminum or polyester fuel tank that has been tested several times along with other fuel system components for safety requirements and dependability in house, and they are inspected independently by National Marine Manufacturers Association personnel.



Fuel Tank

- | | |
|----------------------|-------------------|
| 1) Fuel Sender | 4) Fuel Feed Line |
| 2) Anti Siphon Valve | 5) Fuel Fill Line |
| 3) Fuel Vent Line | |

Engine & Controls

ENGINE LUBRICATION SYSTEM

Whenever two components rub together, friction causes wear on both components. To minimize the wear on your engine, a lubrication system has been put in place to help components slide next to each other easier. This is particularly important within the inner workings of an engine. It is important to ensure your lubrication system is working properly at all times.

Your Regal utilizes lubrication and fluids that need regular check ups. These engine fluids are engine oil and power steering fluid. Refer to your engine owner's manual for specific details regarding the proper maintenance procedure of your lubrication system. The pictures displayed in this section may represent a different engine model than the one equipped on your Regal boat. All pictures and procedures in this section are meant to be used as a guide, and should not take priority over the proper engine owner's manual.

Engine Oil

The purpose of engine oil is to lubricate the cylinders of the engine and ensure that parts that regularly move against each other have reduced friction to reduce wear and noise between components. An oil filter keeps metal particles and water out of the engine's interior.

Engines performing on regular oil should have the oil drained and replaced every 100 hours while synthetic oil typically should be drained and replaced every 200 hours. In either case, if your Regal boat has endured one year since its last oil change, the oil should be changed again. The oil filter should be replaced every time the oil is changed, or upon damage. It is normal for the first 50 hours of operation to require frequent changes until the engine is seasoned.

Chapter 3



Typical Volvo Engine Oil Dipstick And Fill
Typical Mercury Engine Oil Dipstick



Power Steering Fluid

Power steering fluid should be checked before every trip. It shouldn't require changing unless contaminated with debris or water, in which case a root cause must be investigated. Contact your Regal dealer.



Typical Volvo Power Steering Fluid Fill
Typical Mercury Power Steering Fluid Fill



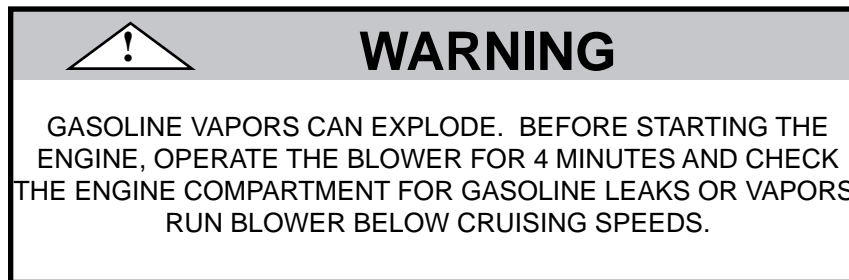
Other Component Lubrication

System components may also require their own lubrication schedule. Steering systems, throttle cable, shift cable, stern drive u-joint splines and o-rings, and the engine coupler may require grease, oil, or other lubrication. Refer to your engine owner's manual for specific details.

Engine & Controls

ENGINE VENTILATION

Ventilation systems are required for all engine compartments. Your vessel features a set of four deck vents located underneath the sun pad seat, which constantly supplies fresh air to the engine compartment. A powered blower motor attached to duct work in the lower one third of the bilge evacuates air to the atmosphere. The other vents are used to take air into the engine compartment. Understand the following warning!



All owners are responsible for keeping their boat's ventilation system operating properly. This means making sure the vent openings are obstruction free, ducts are not blocked, blower operates properly, and all worn parts are replaced with approved marine ignition protected parts.

Chapter 3

STERN DRIVE BASICS

Inboard/outboard drives, or stern drives, make it easier to control your boat. Your Regal comes standard with either a Mercury or Volvo stern drive. This drive is what converts the power produced by the engine into the force required to spin a propeller. It is important that you read the stern drive manual carefully and become familiar with the operation as well as necessary maintenance on the drive unit components. Pay careful attention to the section on winterization if you live in freezing climates. Extensive damage can result if proper winter storage is not followed.

Stern Drive Mounts

The stern drive attaches to your vessel via the transom assembly. It is through this assembly that the engine passes its energy to the stern drive to spin the propeller. These mounts should be inspected by a marine professional periodically.

Stern Drive Alignment

Your stern drive unit connects to the engine coupler by use of the drive shaft. The splines on the drive shaft are inserted into the engine coupler, allowing energy to be transferred to the drive. This alignment should be inspected periodically or after running aground.

Stern Drive Removal

The stern drive should only be removed by a professional. The stern drive should be removed or inspected after failure, in particular, after water enters the power trim fluid or bellows. It is best to leave stern drive removal to a marine professional or your Regal dealer.

Engine & Controls

STERN DRIVE MECHANICS

The engine transmits rotational energy to the drive shaft at the engine coupler. Once engine output energy is transferred to the drive shaft, it undergoes a ratio change determined by the gear case. This converts the revolutions of your engine to applicable rotations of the propeller. From here, the propeller shaft turns in accordance with the energy ratio determined by the gear case, and rotates the propeller shaft. Your drive hub and other prop hardware keeps the propeller in contact with the prop shaft allowing the propeller to spin without coming off the shaft.

The stern drive uses water pickup feeds normally found on the port and starboard face of the stern drive. These holes allow raw water to be drawn up into the stern drive and pass through the transom to the engine where it can be used as coolant. Used water as regulated by the thermostat is transferred back to the stern drive and emitted at a vent above the propeller, or through the prop shaft, depending on the engine and drive manufacturer. Refer to your stern drive owner's manual for details on the location and operation of the components.

Chapter 3

STERN DRIVE LUBRICATION

The stern drive uses power trim fluid, drive oil, and propshaft lubricants to reduce wear on moving components. These fluids should be checked according to the recommended maintenance procedures determined by the stern drive manufacturer.

Drive Oil

Drive oil keeps all the mechanical components in the stern drive functioning optimally. It reduces friction in the stern drive. Sometimes drive oil is called gear lubricant, as the oil essentially lubricates the gears inside the gear box. Drive oil should be inspected with each trip. The location of the drive oil may change based on your manufacturer, as some chose to mount the fill on the stern drive, while others chose to mount it separately in the engine compartment or on the engine.



Typical Volvo Drive Oil Dipstick



Typical Mercury Gear Lube Fill

Engine & Controls

Power Trim Fluid

Power trim fluid allows your stern drive to angle up or down. This is particularly useful when trying to get your boat to plane where the hull is as much out of the water as physically possible, reducing friction, and improving ride performance. This power trim fluid is used in hydraulic rams that maneuver the stern drive unit, and shouldn't need to be replaced very often, if at all.

Power trim fluid should be checked regularly, despite not requiring replacement unless something serious happens. Discoloration or water presence indicates a water leak in the stern drive. In that case, contact your Regal dealer.



Typical Volvo Power Trim Housing (Power Trim Fill Underneath)



Typical Mercury Power Trim Fill

Shaft Lubricant

Drive and prop shaft lubricant keeps the turning parts on the propshaft from wearing out too quickly. It also assists in the removal of the props by preventing the metal parts from binding. Lubricant should be placed on the u-joint and spline shaft, along with an anti-corrosive grease to ensure continued functionality. Consider having the shafts serviced periodically to ensure proper lubrication at the engine coupler and propeller.

Chapter 3

PROPELLERS

Regal has carefully tested and chosen the propellers to give your stern drive boat the best possible performance based on the engine and propulsion package you choose. We have allowed for the additional weight in equipment that might be added to the boat. It is a good idea to carry a spare set of propellers and hand tools onboard, in order to handle emergency propeller changes. Refer to the sterndrive manual for procedures, as the application is unique to the manufacturer. Call a marine professional or your Regal dealer for further information.

Propulsion Checklist

At least twice a year, check the propeller for:

- Loose, missing, or corroded hardware.
- Nicks, dings, or missing propeller material
- Bent propeller blades.
- Objects wrapped around the prop such as fish line.
- Decomposing propeller blades (electrolysis symptom).
- Aluminum prop with paint coming off near blade tip (ventilation symptom).
- Check the propeller rubber hub for slippage

Contact a propeller shop or your closest Regal dealer if any of the above symptoms exist. They have purchased special equipment to refurbish both stainless steel and aluminum propellers.

Engine & Controls

INSTRUMENTATION

The helm station is equipped with a complete set of instruments that allows you to monitor the condition of the engine. Close observation of the gauges may save the engine from damage. Gauges do however have some inaccuracy, so do not rely upon them fully.

The dash ignition panel is protected by a main 20 amp ignition breaker located next to the key switch on the panel. It is connected through the ignition switch. Your dash instrumentation (gauges, displays, etc.) are protected by a 10 amp fuse underneath the dash. Should this fuse “blow”, investigate the cause before replacing it. Also located on your ignition panel is a 12 volt accessory plug that fits many portable electronic chargers meant for a cigarette plug.

Note that with the battery switch in the “off” position, there is no power to the dashboard, and the ignition switch will not function properly.

All electrical features are protected by a main fuse mounted close to the battery switch. A fuse for the stereo memory and the automatic bilge pump system are also located next to the battery switch in the engine compartment. Fuses for the engine are located either in-line, between components, or in a fuse box. All the switches on the dashboard also have a fuse, located in the forward starboard storage area directly in front of the helm. Should a fuse “blow” it is first necessary to figure out the reason and address the cause before replacing it.

Chapter 3

Depth Gauge

The depth gauge indicates the water depth under the keel of the boat. It features a shallow water alarm to warn the skipper of hazardous situations. By monitoring the water depth, damage to props, and underwater hardware can be avoided. This gauge is connected to a transducer on the bottom of the hull, accessible through a removable plate in the ski locker. Refer to the equipment operation chapter for details on gauge settings/operation.



Typical Depth Gauge

Multi Gauge (Fuel, Volt, Oil, Temp)

The multi gauge consists of four engine system measurement gauges.

The gauge in the upper left location is the fuel gauge. It indicates the level of fuel inside the fuel tank sent by the fuel sender. It is a good idea to keep the fuel tanks “topped off” when possible to reduce fuel vapors inside the tank. Do not run your fuel gauge to low and allow for a “safety” factor.

Engine & Controls

The gauge in the upper right location is the volt meter. It monitors the battery condition as well as the alternator performance. Normal voltage is between 12.0 and 15.0 volts. Readings outside this range may indicate a charging system problem. Operation of a boat with low battery may lead to a hazardous situation.

The gauge in the lower left location is the oil pressure gauge. It indicates the pressure of the oil inside the engine lubrication system. A drop in oil pressure may indicate a low oil situation or leak. Operation of the engines with low oil pressure could lead to engine damage.

The gauge in the lower right location is the temperature gauge. It monitors the cooling system's effect on the engine as registered by the thermostat. A sudden increase in the temperature could be a sign of a malfunctioning cooling system. Continued operation of the engines without a proper cooling system could lead to engine damage.



Typical Multi Gauge

Chapter 3

Speedometer

The speedometer indicates the approximate speed of travel of your boat in miles per hour and kilometers per hour by measuring water pressure against a small hole in a device mounted on the transom or stern drive. Obey all posted speed limit signs and slow down near other boaters and swimmers to a safe speed. Remember, you are responsible for the wake produced by your boat.



Typical Speedometer

Tachometer

The tachometer indicates the speed of the engine in revolutions per minute. The tachometer allows you to monitor the engine speed so you can be sure not to exceed the recommended limits described in your engine owner's manual. Some tachometers equip an hour meter, which is useful to time your maintenance needs.



Typical Tachometer

Engine & Controls

Trim Gauge

The gauge measures the stern drive tilt and indicates the relative position of the bow, up or down when the boat is on plane. The power trim normally begins in the down position when used to accelerate the boat onto a plane position. The gauge can be helpful in achieving the most economical running plane. A sensor in the stern drive communicates with the gauge on the dash.



Typical Trim Gauge



Chapter 3

HELM CONTROLS

2100 RX Typical Helm



Regal Vue Option

Accessory Switch Panel

Feature Switch Panel

Ignition Switch Panel

It is important that the skipper fully understands all control equipment located at the helm before operating the boat.

Each gauge is designed with a light bulb so it can be seen at night. On most models, this is normally activated by the navigation lights. Dash relay circuits are protected by fuses on the dash fuse panel located in the starboard storage locker directly in front of the helm.

Engine & Controls

Feature Switch Panel

This switch panel controls the featured systems on your Regal boat. It features a horn switch, bilge blow switch, navigation light & anchor light switch, and a manual bilge pump switch. A red light shows activation.



Accessory Switch Panel

The accessory switch panel activates cockpit lights and optional accessories installed aftermarket. The two cockpit lights are placed at the bow and transom walk-thru. A red light shows activation.



Chapter 3

Steering Wheel

Your Regal utilizes a power steering system controlled by a steering wheel. While in forward gear, to turn your bow to starboard, rotate the steering wheel clockwise to starboard from the straight position. To turn to port while moving forward, simply rotate the steering wheel counter-clockwise. In reverse, rotation of the wheel achieves the same effect, only it controls the stern of the boat. A button on the bottom locks/unlocks the steering wheel tilt which can be manipulated for maximum comfort while boating.



Typical Steering Wheel

Ignition Panel

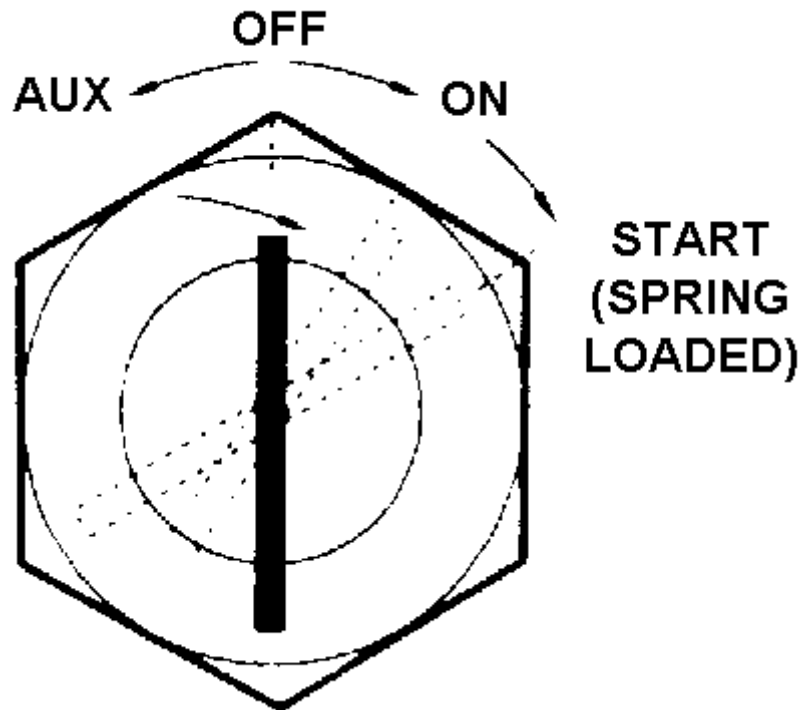
The ignition switch features four positions; off, run, start, and auxiliary (aux.) The start position is spring loaded and the key should be held in this position to engage the starter. Once the engine has started, release the key from the start position. It will then be energized in the run position. Be a smart skipper and remove the ignition key from the ignition switch, especially with children aboard and when there are persons in the water. The ignition switch auxiliary position is used when the engine is “off”. With the key in the far left auxiliary position, the stereo can be activated without sending current through the engine wiring circuit. It supplies power only to the stereo unit.

Engine & Controls



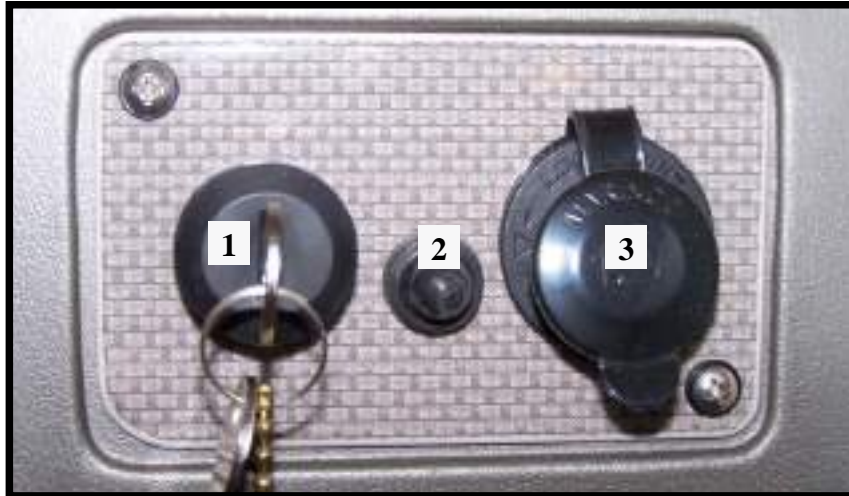
NOTICE

TO AVOID DRAINING THE BATTERY, DO NOT LEAVE IGNITION KEY IN THE "RUN" POSITION WITH THE ENGINE NOT RUNNING. REMOVE THE KEYS FROM THE IGNITION SWITCH.



Typical Ignition Switch

Chapter 3



Typical Ignition Panel

- 1) Ignition Switch
- 2) Ignition Breaker
- 3) 12 Volt Accessory Plug

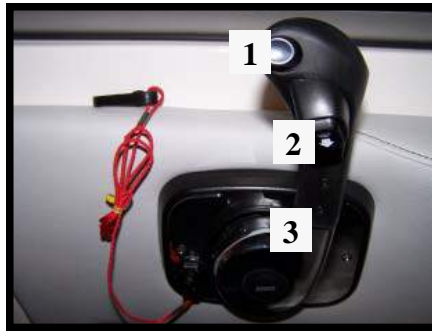
Your ignition panel features a 20 amp ignition breaker that protects the dash instrumentation. Should this breaker pop, investigate the cause before resetting it.

Binnacle Control Lever

Your vessel uses a single side-mount control lever (binnacle lever) to control the stern drive on your Regal. The three gears the binnacle can shift into are forward, reverse, and neutral.

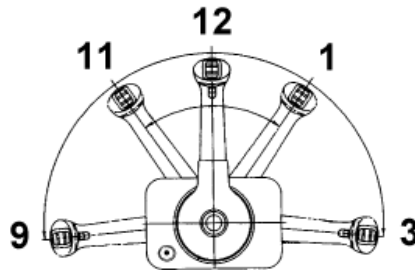
To help visualize the operating principles, we have used a clock mode. The lever in the straight up position is indented in the neutral position. In order to start the engine, your control lever must be in the 12 o'clock neutral position. Your neutral release button may be useful in helping to find the locked neutral position.

Engine & Controls



Typical Control Lever In Neutral Position

- 1) Neutral Release Button
- 2) Trim Control Switch
- 3) Control Lever



Typical Control Lever Showing Five Positions

Pushing the throttle control lever forward from the neutral 12 o'clock position to the 11 o'clock position will engage forward gear with minimal throttle. From the 11 o'clock position to the 9 o'clock position, the vessel is in forward gear with differing levels of throttle selections.

Pulling the throttle control lever back from the neutral 12 o'clock position to the 1 o'clock position will engage the reverse gear with minimal throttle. From the 1 o'clock position to the 3 o'clock position, the vessel is in reverse gear with differing levels of throttle selections.

Chapter 3

As you shift from neutral to forward or reverse, push the neutral release button, this allows the control lever to come out of the indented position.

The control lever features a neutral safety switch which ensures the stern drive and control are in the indented neutral position for starting the engine. You will hear a distinct sound and will feel the remote control's rotation lock, once in the proper position. If you turn the key to the start position and the engine starter doesn't crank the engine, ensure the control lever is in the neutral position.

Your control lever also features a trim control switch. This switch allows the captain to set the trim for the drive from the helm either up or down to achieve a plane position. Refer to the vessel operations chapter for further information on trim angle.

Follow these points when shifting:

- 1) **DO NOT** shift quickly from forward to reverse gear positions. Drive system damage may occur.
- 2) **DO NOT** "pump" the throttle in neutral or flooding will result. The same thing will happen if you keep pumping the automobile accelerator pedal. Today's engines use an enrichment valve system that requires very little starting throttle.
- 3) **DO NOT** try to shift into forward or reverse gear at high rpm's. Personal injury, drive system, or property damage may result.
- 4) Only use idle throttle positions when docking or maneuvering in tight quarters.

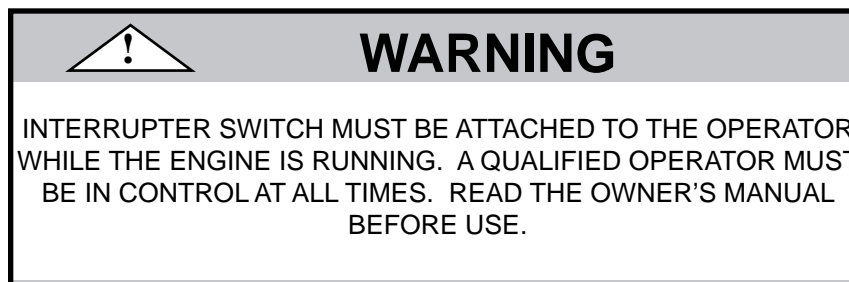
Engine & Controls

- 5) Wear your safety lanyard at all times.
- 6) Never shift the controls with the engine not running. Control, linkage, and/or sterndrive damage may occur.
- 7) For more information, read your engine manufacturer's manual before operating the remote control.

Safety Lanyard (Interrupter Switch) ---

The safety lanyard (used on selected control levers) sometimes called an interrupter switch is attached to the operator and the remote control panel. Should the operator lose control of the vessel and become dislodged from his/her seat or fall overboard, the lanyard will shut the engine off.

Make sure the lanyard is installed to a part of clothing such as a belt or belt loop before operating the vessel. Flip the switch to the run position before starting the engine.

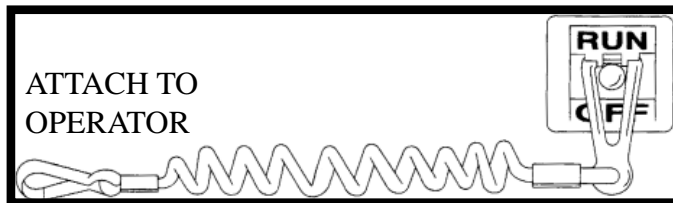


Chapter 3



NOTICE

IF THE INTERRUPTER SWITCH IS IN THE "OFF" POSITION, THE ENGINE WILL CRANK OVER BUT WILL NOT START. ENSURE THE SAFETY LANYARD IS ATTACHED CORRECTLY AND SWITCHED TO THE "RUN" POSITION.



Safety Lanyard

STEERING

Your Regal uses a rotary or rack style steering system. These systems transfer helm mechanical motion to the engine. There is a hydraulic steering cylinder which with the assistance of a steering pump sends fluid force to the stern drive steering arm, changing the course of the boat, depending on the direction the steering wheel is turned. Since the steering system is the primary link for engine control, it must be periodically inspected and maintained. The hardware at both the helm and engine must be checked regularly for tightness and lubrication. Check the steering system for full steering to port and starboard before disembarking. Refer to the steering manufacturer's owner's manual and the maintenance chapter of this manual for more information.

Engine & Controls



WARNING

AVOID PERSONAL INJURY AND PROPERTY DAMAGE! LOOSENING OR LOSS OF ONE OR MORE FASTENERS MAY CAUSE FAILURE OF THE STEERING SYSTEM, OR DAMAGE TO THE STEERING CABLE, RESULTING IN LOSS OF STEERING CONTROL. PERIODICALLY INSPECT THE STEERING SYSTEM.



WARNING

AVOID PERSONAL INJURY AND PROPERTY DAMAGE! ABRUPT TURNS ABOVE 30 MPH MAY RESULT IN LOSS OF CONTROL. STEERING RESPONSE AT HIGH SPEEDS CAN BE VERY SUDDEN. ABRUPT TURNS MAY CAUSE YOU TO CROSS OVER YOUR OWN WAKE. JUMPING A WAKE, SUDDEN TURNS, AND INCREASES OR DECREASES IN SPEED MAY PROVE DANGEROUS. THE OPERATOR MUST MAKE SURE THAT ALL PASSENGERS ARE SEATED SECURELY BEFORE MAKING SPEED OR DIRECTIONAL CHANGES.

Chapter 3

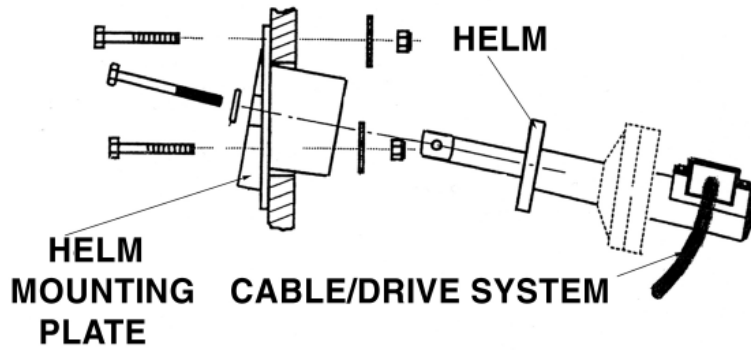
HELM MOUNTING BRACKET

SPENT TRAVEL TUBE

HELM

STEERING CABLE

NOTE:
DO NOT REMOVE
TAG FROM PIN



Systems

AUTOMATIC FIRE EXTINGUISHER

Automatic Fire Extinguisher ---

This optional system installs a fixed fire extinguisher mounted along the engine compartment wall. The extinguishing system uses an environmentally friendly agent HFC227 ea. This colorless, odorless gas is liquefied in the canister until deployment. The agent has acceptable toxicity ratings in enclosed spaces of your engine compartment's size and is approved by the EPA. It leaves no residue upon discharge in your engine compartment. The fire extinguisher should be checked according to manufacturer specifications by a marine professional. **DO NOT** attempt to disassemble the fire extinguishing contraption. This fixed system is not intended to be explosion suppressive. Boat owner's need to take normal precautions for checking gasoline fumes and using blowers.

Your automatic fire extinguisher uses an actuator to discharge. This is usually enclosed by a metal cage. **DO NOT** handle the fire extinguisher at this location. Sensors are mounted to the extinguisher to detect a fire. A pressure gauge is also mounted to make checkups a lot easier.

A manual discharge cable runs from the fire extinguisher to the helm or aft cockpit where a "T" handle and pin can manually discharge the extinguisher. If a fire starts, **DO NOT** wait for the automatic system to take effect - manually discharge the system by removing the pin and pulling the "T" handle.

Chapter 4

BILGE/DRAINAGE

Regal boats are designed with a drainage system so water can be moved to the bilge from the deck where the bilge pump can pump it out to the through hull drain normally on the aft starboard side. It is important to keep all drains clear of debris so when a wave floods the deck of the boat, all water will leave in an effective manner.

Your boat is equipped with main drains installed near the transom walk-thru on the aft starboard side of your boat, underneath the aft cockpit seats where the cooler normally is set, and a third drain installed in the ski locker. All three of these drains then route back to the bilge pump in the engine compartment. All cup holders and the bow storage compartment drain to the ski locker whereupon it is transferred to the engine compartment bilge pump.

Once the water has been drained to the bilge pump in the engine compartment, the bilge pump can pump it out through a hole located along the aft starboard side of your boat. The bilge pump is connected to a fuse located near the battery switch in the engine compartment and also to an automatic float switch placed directly forward of the bilge pump. The bilge pump receives power from your battery, and the automatic float switch is installed so that the bilge pump will automatically turn on as required. The circuit to the bilge pump receives battery power regardless of the state of your battery switch, so turning off the battery switch at the end of each voyage will not affect your boat's ability to pump water out of the bilge. A manual switch, operated from the dashboard however, requires the battery switch to be turned on.

Monitor your bilge pump's condition to keep your vessel from sinking due to taking on large amounts of water. Debris should be cleared from the impeller regularly. Inspect the condition of the impeller

Systems

and replace the impeller as necessary. To gain access to the impeller, the pump must be disassembled from the bilge pump grate. Simply push the tabs of the grate inward towards the bilge pump, while simultaneously pulling up on the bilge pump. This locking mechanism functions much like a quick disconnect clip. If the fuse for your bilge pump “blows”, be sure to investigate why the bilge pump was drawing too much power. Likely causes of bilge pump malfunction are debris in the impeller, bad impeller, debris in the float switch, bad motor, or short circuit.



Typical Bilge Pump And Automatic Float Switch

Chapter 4

ELECTRICAL

Your boat runs off direct current (DC), supplied by your battery. Regal boats primarily use 12 volt DC batteries located in your engine compartment. It is called direct current because the current flows one way in the circuit. Your automobile is a typical example of 12 volt DC current.

Direct Current (12 Volt DC)

Storage batteries (sometimes called wet-lead cell batteries) furnish 12 volt electricity to boat components. Storage batteries use two dissimilar metals immersed in a liquid (acid) to carry current. The engines require large amounts of battery power for starting purposes. Check the maintenacne chapter for battery information.

An automobile battery is charged up by the engine alternator. The same holds true for the marine battery. The dash volt meter displays the battery voltage. If the volt meter shows below 12 volts, there could be a charging system malfunction. This condition needs to be addressed before the voyage and before the batteries become completely drained.

Your battery should be removed for proper winter storage. A battery not properly stored for winter or extended periods of latency may exhibit charging problems. See the storage and winterization chapter for battery storage information.

Wire Color Codes

Utilize the following table when looking at your electrical harnesses. Your boat may not feature all of these functions, as some are optional features, while others are not available on your model.

Systems

COLOR	GAUGE	FUNCTION
Black	16 to 4	All Grounds
Black / White	16	Halon Automatic Fire Extinguishing System
Blue	14	Interior Lights
Blue	10	Cabin Light Main Feed
Blue / White	16	Transom Courtesy Lights
Blue / White	14	Cockpit Lights
Brown	12	Water Pressure Pump
Brown	16	Aft Bilge Pump / Manual
Brown	16	Fwd. Bilge Pump / Manual
Brown / Black	10	Overboard Discharge
Brown / Pink	16	Carbon Monoxide Detector
Brown / Red	16	Fwd. Auto Bilge Pump
Brown / White	16	Aft Auto Bilge Pump
Grey	16	Bow Navigation Lights
Grey / Black	16	Mast Light (Anchor Light)
Grey / White	16	Mast Light (Fwd. Running)
Green	16	Tank Level Monitor
Green	8	Bonding
Orange	16	Windshield Wiper / Run
Orange	12	Refrigerator, Hatch Run
Orange	10	Spotlight
Orange / Black	16	Horn
Orange / White	16	Windshield Wiper Park
Purple	16	Hour Meter
Red	16	Gas Vapor Detector, Stereo Remote, Breaker To Dash Feed Lines
Red	14	Positive Feed, Electronics
Red	8	Positive Feed, Alternator Charge
Red	8	Positive Feed, Alternator Charge
Red	4	Positive Feed
Red	2	Positive Feed, Starter Battery

Chapter 4

COLOR	GAUGE	FUNCTION
Red	2 / 0	Main DC Panel Feed
Red	00	Battery Cable To Engine
Red / Black	16	Windlass Up
Red / White	16	Windlass Down
Yellow	12	Blower
Yellow / Black	16	Stereo Memory
Yellow / Black	16	Track Monitor
Yellow / Red	14	Engine Cranking Circuit

The standard wire color, gauge size, and function shown is used throughout the marine industry. The chart is helpful in identifying wire circuitry during troubleshooting or the adding of marine accessories. **NEVER** replace a wire with a size other than shown in the chart. This practice could result in fire or component failure. Contact your Regal dealer for replacement wires and harnesses.

DC Switches

Switches located at the helm are part of your DC circuitry. Switches are in essence a break in the circuit from the battery to your electrical components. When the switch is turned on, a red light shows activation. See chapter 3.

DC Circuit Protection

As part of the direct current circuitry, depending on the make and model engine you chose, will have either in line fuses or a fuse box for its electrical components. These fuses protect the engine wiring from overloads. Refer to the engine manufacturer's manual for the fuse locations, sizes, and operations.

Systems

A dash fuse box protects the individual switch controlled components and is located in the starboard bow storage locker.

The ignition panel is protected by a 20 amp breaker mounted to the panel itself. All gauges and helm electrical systems like the head radio unit are protected by a dashboard protection fuse located underneath the dash connected to the ignition switch. Your fusion stereo is also protected by a fusion installed stereo memory fuse located underneath the dash along the radio wiring, in addition to the Regal provided stereo memory fuse in the engine compartment near the battery switch. Additionally, there is an automatic bilge pump fuse located next to the battery switch in the engine compartment. See chapter 3.

If the fuses “blow” or breakers “pop” due to an overload, the cause should be investigated before replacing the fuse or resetting the breaker. Only replace fuses with the same amperage and type. In emergency situations, fuses installed in the fuse block for features that are not used on your model can be used as replacements when appropriately sized for the fuse your are replacing, but be careful of electrical shock when removing or replacing a fuse.

FUNCTION	AMPS	TYPE	PLACE
Accessory 1 (If Included)	15	Fuse	Dash Fuse Box
Accessory 2 (Not Available)	15	Fuse	Dash Fuse Box
Bilge Pump Manual	7.5	Fuse	Dash Fuse Box
Bilge Pump Automatic	10	Fuse	Engine Compartment
Blower	10	Fuse	Dash Fuse Box
Cabin Lights (Not Available)	5	Fuse	Dash Fuse Box

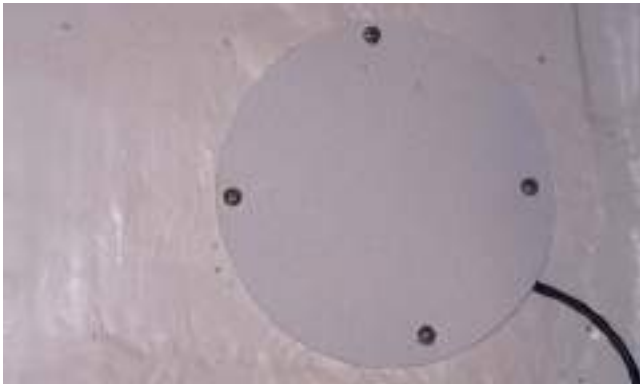
Chapter 4

FUNCTION	AMPS	TYPE	PLACE
Cockpit Lights	10	Fuse	Dash Fuse Box
CO Monitor (Not Available)	2	Fuse	Dash Fuse Box
Dashboard Protection Fuse	10	Fuse	Underneath Dash
Docking Lights (Not Available)	15	Fuse	Dash Fuse Box
Fresh Water (Not Available)	7.5	Fuse	Dash Fuse Box
Garmin (Not Available)	10	Fuse	Dash Fuse Box
Horn	10	Fuse	Dash Fuse Box
Ignition Breaker	20	Breaker	Ignition Panel
Navigation / Anchor Lights	10	Fuse	Dash Fuse Box
Stereo Memory Fusion Feed	15	Fuse	Underneath Dash
Stereo Memory Main Feed	15	Fuse	Engine Compartment
Stereo Performance (Optional)	30	Breaker / Fuse	Engine Compartment
Wiper (Not Available)	10	Fuse	Dash Fuse Box
12 Volt Accessory	15	Fuse	Dash Fuse Box

Typical Fuse Listings

Transducer

Your transducer is the device mounted on the hull bottom that sends out sonar signals that rebound upon hitting the bottom of a lake or ocean. These signals are measured, and converted into a usable depth measurement displayed by the depth gauge at the helm. This system does not register signal deflections due to fish. Access the transducer for removal via an access plate in the ski locker. Note that the transducer is a sealed, non-serviceable unit.



Battery Switch

All of your electrical systems onboard your Regal eventually connect with your battery. This is where electrical power originates. In order for any electrical systems to receive power, with the exception of your automatic bilge pump function and stereo memory require the battery switch to be turned “ON”. The two excluded systems have a direct battery feed a tall times without the use of the battery switch. The battery switch connects the battery to all deck and engine circuitry. It is important to turn your battery “ON” before each trip, and “OFF” at the end of each trip to avoid battery drain. Your battery switch is normally located in the engine compartment.



Notes

Vessel Operation



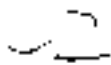
This chapter explores the many facets of running your vessel from casting off to docking and handling emergencies. We cover the basics but suggest you read other information on the chapter topics. Also, become familiar with your engine owner's

manual since many of the items discussed here are found there in more detail.

GETTING UNDERWAY ---

Pre-Departure Questionnaire

- Have all fluid levels been topped off?
- Is the fuel tank full?
- Is all safety equipment accounted for and easily accessible?
- Are navigation lights and horn in good working condition?
- Is the bilge free of water and does the bilge pump operate?
- Is the engine, stern drive, & propeller in good condition?
- Is the drain plug in place ?
- Have all passengers been briefed on emergency procedures and seated for departure? Is the boat load balanced?



CHAPTER 5

- Is the operator sober, alert and ready to skipper the vessel?
- Have all passengers been fitted for life jackets?
- Has a float plan been filed and left with a competent person?
- Has the bilge been sniffed and the fuel system leak checked?
- Are the seacocks open (if applicable)?
- Is all communication equipment in good operating condition?
- Has a second person been briefed on operational procedures should the skipper become disabled?
- Are all gauges and electrical switches functioning properly?
- Has weather information been gathered and analyzed?

Underway Questionnaire


- After casting off have all dock lines and fenders been stowed?
- Are all passengers seated and all transom doors closed?
- As skipper are you monitoring the dash gauges for changes?
- As skipper are you on the lookout for changing weather?
- As skipper are you checking for abnormal vibration?
- Is the remote control safety lanyard (if equipped) tightly secured to your belt or clothing?


Vessel Operation

Disembarking Questionnaire ---

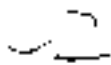
- Have you removed the keys from the ignition and secured them?
- Have all systems been checked for leaks?
- Has the battery switch been turned to the “off” position?
- Are all hatches and portholes secured and seacocks closed?
- Has the fuel tank been filled enough to prevent condensation?
- Is the vessel properly tied and covered with equipment stored?

FUELING

	DANGER
<p>AVOID PERSONAL INJURY OR DEATH! GASOLINE IS A HIGHLY FLAMMABLE AND EXPLOSIVE MATERIAL. PRACTICE “NO SMOKING” AND EXTINGUISH ALL FLAMMABLE MATERIALS WITHIN 75 FEET OF THE FUEL DOCK.</p>	

	WARNING
<p>AVOID SERIOUS INJURY OR DEATH FROM EXPLOSION OR FIRE RESULTING FROM LEAKING FUEL. INSPECT ENTIRE FUEL SYSTEM AT LEAST ONCE A YEAR.</p>	

5-3



CHAPTER 5

NOTICE

SINCE GASOLINE IS AVAILABLE IN SEVERAL GRADES INCLUDING ETHENOL & VARIOUS OCTANE LEVELS, REFER TO THE ENGINE MANUFACTURER'S OWNER'S MANUAL FOR THE CORRECT ONE FOR YOUR ENGINE. USING IMPROPER OCTANE FUEL CAN CAUSE ENGINE DAMAGE AND VOID THE WARRANTY.

Before Fueling

- Make sure a working fire extinguisher is at close hand.
- Stop engines and any device that can cause a spark.
- Disembark all passengers and crew not needed for fueling.
- Fuel if possible during the daylight hours.
- Check to ensure nobody is smoking in the boat or near the fueling dock.
- Close all portholes, hatches and doors to keep vapors from blowing aboard and settling in the bilge.
- Tie up your boat securely at the fuel dock.
- Identify the fuel fill. Unfortunately, people have mistakenly filled the water or waste with fuel.
- Visually inspect all fuel system components before each filling.
- Avoid using fuels with alcohol additives. They can attack fuel system hoses and cause deterioration.

5-4

Vessel Operation

During Fueling

- ☑ Keep the fuel nozzle in contact with the fuel fill to guard against static sparks. The fuel fill pipe is grounded through the fuel system wiring to protect against static electricity.
- ☑ Avoid overfilling the fuel tank. Leave room for expansion. Also, if fuel exits the fuel vent indicating the tank is full, this situation is dangerous and unfriendly to the environment.
- ☑ Avoid spilling any fuel. Clean up any fuel accidentally spilled with a clean rag and dispose of it onshore.

After Fueling

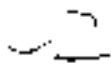
- ☑ Close all fuel fill openings tightly. Use a fuel key if needed.
- ☑ Open all portholes, hatches and doors.
- ☑ Energize the blower for a minimum of 4 minutes.
- ☑ Sniff in the lower bilge and engine compartment for gas fumes. If fumes are detected continue to ventilate until the odor is gone. Look for any traces of fuel droplets or spillage. **Do not start the engines, smoke or run any electrical components except the blower until the fumes can no longer be detected.**



WARNING

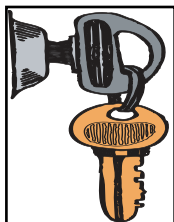
AVOID SERIOUS INJURY OR DEATH!
THE OPERATOR OF THE CRAFT MUST HAVE
COMPLETE CONTROL OF THE HELM STEERING
STATION WHILE THE VESSEL IS MOVING.
NEVER LEAVE THE HELM STATION UNATTENDED
WHILE THE VESSEL IS MOVING.

5-5



CHAPTER 5

STARTING & STOPPING



The following general information covers starting and stopping your engine. Read and understand all previous information on remote controls, fueling and operational procedures. Pay particular attention to all labels. Refer to the engine owner's manual for in depth propulsion system information.

Starting Guidelines

Review all pre-departure information. Before starting your engine make sure all canvas is removed and stored. Start engine only in a well ventilated location to avoid CO buildup. Turn the battery switch to the number 1 or 2 position.

Set the remote control handle in the neutral position. Advance the neutral throttle position as instructed in the engine owner's manual. Connect the safety lanyard to a belt or secure to clothing such as a pants belt loop. Keep passengers seated and away from controls.

Turn the ignition key to the momentarily start position. You will hear the starter cranking over the engine. When the engine starts release the key switch. It will automatically align itself in the run position (ignition).

If the engine does not start, refrain from cranking the engine over 10-12 seconds. Allow the starter and battery a chance to recover. Advance the remote control in the neutral throttle position as recommended in the engine manual. Do not race the remote control in the neutral position.

Vessel Operation



WARNING

GASOLINE VAPORS CAN EXPLODE. BEFORE STARTING ENGINE, OPERATE BLOWER 4 MINUTES AND CHECK ENGINE COMPARTMENT FOR GASOLINE LEAKS OR VAPORS. RUN BLOWER BELOW CRUISING SPEED.



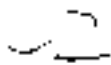
CAUTION

TO AVOID ENGINE DAMAGE!
CHECK THE OIL GAUGE IMMEDIATELY AFTER STARTING. IF LOW OR NO READING SHUT DOWN ENGINE IMMEDIATELY AND INVESTIGATE THE PROBLEM.

Shifting Guidelines



Before shifting into reverse or forward gear positions make sure the coast is clear. When shifting to either gear from neutral make sure the throttle is in the idle position. Allow your vessel to lose all headway before shifting into reverse or forward gear. Practice shifting! You will become more familiar with the procedure and self-confidence will build especially in tight docking situations. Stay alert at all times!



CHAPTER 5

Stopping

Before stopping the engine make sure it is in neutral and idle speed. After an outing let the engine cool down at idle speeds for a few minutes before turning the ignition off. Glance at the gauges one last time to monitor their readings. Do not pull on the safety lanyard versus the ignition switch to stop the engine. Never turn off the engine while in forward or reverse gear since water could enter the engine through the exhaust system and cause extensive damage. The same holds true for running the boat in reverse. Above all, use common sense.

STEERING

Your Regal uses a rotary or rack style steering system. These systems transfer helm mechanical motion to the engine. There is a hydraulic steering cylinder which with the assistance of a steering pump sends fluid force to the stern drive steering arm changing the course of the boat, depending on the direction the steering wheel is turned.

Since the steering system is the primary link for engine control, it must be periodically inspected and maintained. The hardware at both the helm and engine must be checked regularly for tightness.

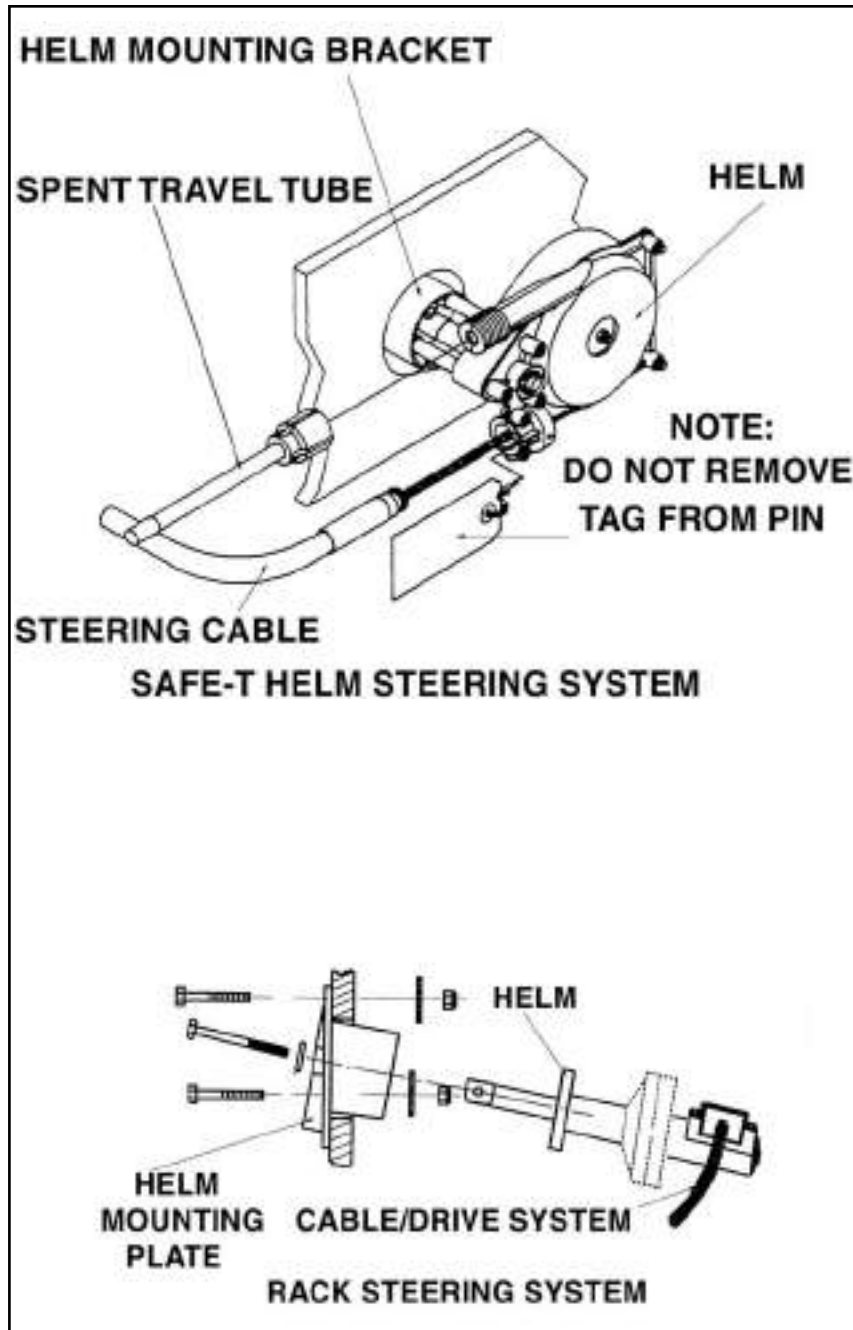
Check the steering system for full steering port and starboard before disembarking. Refer to the steering manufacturer's literature in the owner's pouch and the maintenance chapter for more information.

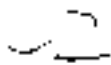


WARNING

AVOID PERSONAL INJURY AND PROPERTY DAMAGE!
LOOSENING OR LOSS OF ONE OR MORE FASTENERS
MAY CAUSE FAILURE OF THE STEERING SYSTEM
OR DAMAGE TO THE STEERING CABLE,
RESULTING IN LOSS OF STEERING CONTROL.
PERIODICALLY INSPECT THE STEERING SYSTEM.

Vessel Operation





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FENDERS

Fender Usage

Fenders are normally made of a rubberized plastic and are usually filled with air. Most have a fitting like a basketball so they can be inflated or deflated. Fenders are available in a wide range of sizes and shapes to fit both small and large vessels. Fenders are normally designated in inches. They are used between piers, docks, sea walls and the boat. They protect the top sides of the boat from rubbing against rough objects. Most fenders have eyes of attachment which allow a line to be inserted vertically or horizontally. This will permit the fender to be tied off to fit a variety of marina, dock and tidal situations. Be sure the fender is correct for the vessel size. It is a good idea to carry extra fenders but half a dozen is normally an acceptable number. Remember to store fenders on board so they can be easily accessed. Some people incorrectly call fenders “bumpers”.

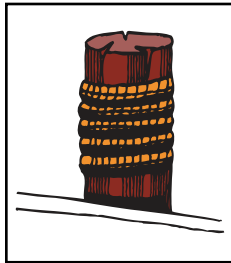
Fender Types



There is a variety of fender styles and types, each selected for specified uses. When choosing fenders, contact a marine dealer or supply house. Explain how you moor and use your vessel so they can recommend the best fender type for you. We suggest the type with a fill plug so you can inflate them with a hand pump like the ones used for bicycles.

Vessel Operation

DOCK LINE BASICS



Most skippers use dock line terminology fairly loose but there is more to the basics than just bow or stern lines. There are several lines that can be secured to the bow and stern and depending on their direction and use, can be called other names. Remember that “forward” and “aft” refer to the direction that a spring line runs from the vessel, and not where it is secured on board.

Bow & Stern Lines ---

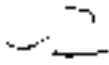
There is only one true bow line. It is secured to the forward cleat and run forward along the dock to prevent the vessel from moving to the stern. The stern line leads from a rear cleat to a piling or cleat on the dock astern of the vessel. This line keeps the boat from moving ahead. For small vessels these are the only lines needed for normal wind and current conditions. If located in a tidal environment, keep slack in the lines.

Breast Lines ---

These lines are attached to the bow and stern that lead to nearly right angles from the center of the vessel to the dock. They help keep larger vessels from moving away from the dock, or are pulled in to help people board the vessel. Larger vessels may use bow or quarter breast lines.

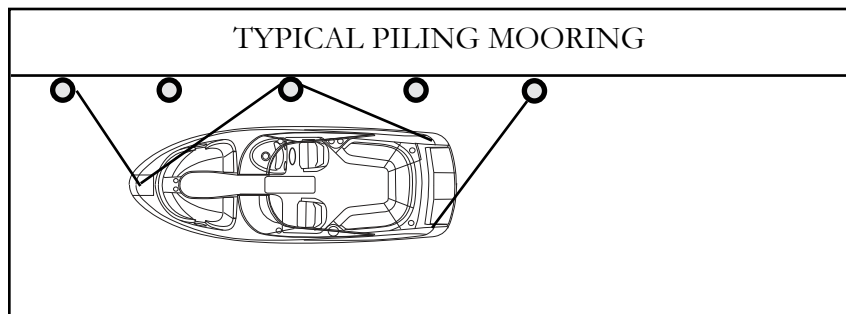
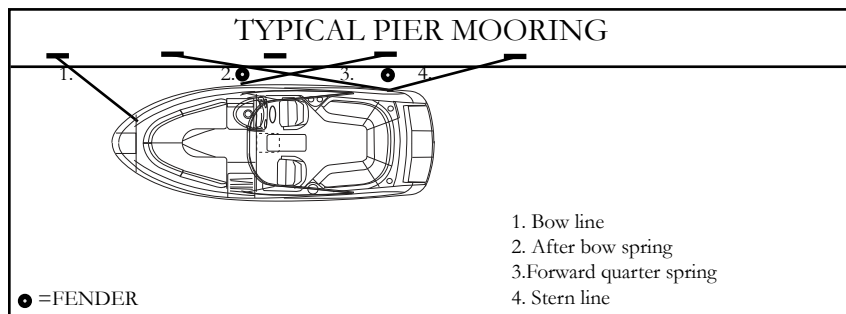
Spring Lines ---

Most small boats use two spring lines although it is possible to have four. They are called the after bow spring and forward quarter spring.



CHAPTER 5

Bow springs are secured at the vessels bow area. Forward spring lines lead forward from the boat to the dock and control movement toward the stern. After springs stem aft from the vessel, and stop movement ahead. Spring lines are used to prevent movement in a berth, ahead or astern. They are really useful in controlling the effects of a real active tidal surge. Spring lines are useful where fenders need to be kept in place against piles.



Boat Mooring

Most boats can be secured to a dock using four lines. The after bow spring is crossed with the forward quarter spring and secured to individual dock cleats or pilings. This ensures longer springs and can be snugged up tighter for more efficient tidal control. Remember, if you only have one piling available, position the vessel so this point is opposite admidships. Run both spring lines to it. These lines will be shorter but still useful.

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Vessel Operation

The bow and stern lines should be relatively at a 45 degree angle with the dock. The stern line can be attached to the near-shore quarter cleat, but will work more efficiently to the offshore quarter cleat. The longer line will allow the boat flow with the tide with less time checking the vessel.

Dock Line Sizing

Most dock lines today are made of nylon, either of twisted rope or braided core and cover. The most often used material is nylon because of its stretching abilities absorbing shock loads. It is chafe resistant for extended life and is easier on bare hands.

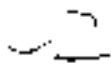
The line's size varies with the vessel. Normally, a vessel in the 20' to 40' boats will use 1/2" diameter nylon lines. Larger yachts use 5/8" and 3/4" diameter nylon lines. Smaller boats can use 3/8" nylon lines.

Dock lines need to have the strength to hold the vessel and have enough density to resist chafing. They shouldn't be too heavy that they lose their shock-absorbing capabilities. Use the right size line for the vessel since a line too large for the boat will pull hard against the vessel since it won't be forced to stretch. If the line is too small for the vessel, there is no margin for wear and chafe when under strain.

Securing Lines

When mooring your boat, make sure the dock lines are secured at both ends. Depending on your situation you may need to loop the eye splice of the dock line around a piling. Sometimes the mooring line will lead down sharply from the piling to the deck cleat. Loop the eye splice around the piling twice to keep it from being pulled up off the pile. Pull the line through the looped eye if the mooring line is too small to go around the piling twice or too small to fit over once.

If you must drop a line over a piling that already holds another boat's line, run the eye of the line up through the first eye from below, then loop it over the pile. This will allow either line to be removed without disturbing the other. If another line is dropped over yours, simply



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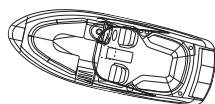
reverse the process. Secure a little slack in the other dock line, then slip your eye up through its loop and over the top of the pile. Your line can be dropped through the other eye.

When debarking from a dock, it is easier to release the line from a cleat or piling, from on board the boat, as soon as you leave the dock. Loop a long line around the cleat or pier and leading both ends on board you can release the line easily. Slip one end around the cleat or pile, the pull it back on board. Release the line without the eye splice, so it will run freely from around the pile without hanging up on the splice.

STEPS TO STERN DRIVE DOCKING

Inboard/Outboard powered boats are fairly easy to back up and maneuver with a little knowledge and docking practice. One of the most important aspects of the process is to keep your calm in the wake of a busy marina. Basically, the reversing propeller is turned in the direction you want to go by using the wheel.

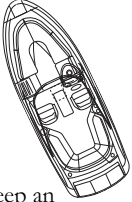
Some boats tend to be influenced by the wind. When backing down in a crosswind, allow room to maneuver and watch the bow. Try not to overreact or get excited, but use your knowledge and experience. If the wind begins to swing the bow, you need to stop backing, turn the wheel to port and go forward to straighten the boat. Use a quick burst of power but not too much to knock your crew off balance.



A. Stop the boat by shifting in reverse. Put the wheel over to the port and begin backing in. Slow down your speed by momentarily shifting into reverse.

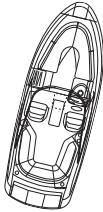
*** Control in reverse idle position, Outdrive to port.**

Vessel Operation



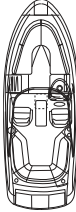
B. Continue backing up the boat with the wheel hard to port. Keep an eye on the bow, and begin to straighten the wheel as the boat enters the slip.

*** Control in reverse idle position, Outdrive to port.**



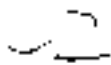
C. Center the wheel to align the boat parallel with the dock. If the stern is too far from the dock, shift to neutral, then put the wheel hard over to port and then go forward a second or two.

*** Control in neutral idle position. Drive centered.**



D. When the boat is completely into the dock, stop stern movement by shifting into forward. Put the wheel to port to kick the stern over close to the dock if necessary. Shift into neutral and tie up the boat.

*** Control in forward idle position. Drive to port.**



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STERN DRIVE MANEUVERING

Inboard/outboard, I/O or sometimes called stern drive boats do not have rudders. The boat uses a steering system that directs the propeller thrust, by turning the stern drive unit where the propeller is mounted. Normally maneuvering the I/O boat is easier than a similar single screw vessel.

Directing propeller energy (thrust) makes slower speed maneuvering easier. The propeller discharge current is turned from one side to the other which results in turning forces. Rudder boats need water to flow by the rudder to be efficient. Stern drive units are designed to have reduced shaft angle, so the propeller does not produce as much unequal blade thrust and resistance as does a propeller on a single screw boat. Large horsepower stern drive boats do produce more thrust and steering torque but your vessel has the advantage of power steering. Below is some basic information on how single stern drive boats handle in normal conditions.

Gathering Headway

When a stern drive is not moving forward or reverse in the water and the propeller is not turning, (shift in neutral) the boat will not react to the helm steering wheel.

As soon as the vessel is shifted into forward gear the propellers action creates a discharge motion and generates energy in the form of thrust. If the stern drive is centered, the discharge motion is directed straight back causing the vessel to advance forward.

You may notice that if you advance the throttle quickly in initial take-off (make sure you have a firm grip on the wheel), the boat has a tendency to pull the stern of the vessel to starboard. There is a trim tab (also serves as a sacrificial anode) located on the vertical drive housing just to the top of the propeller blade. This trim tab helps compensate for the low speed steering torque. Once the boat increases headway and the propeller is operating in a faster water flow this torque effect

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decreases.

Sometimes the trim tab may need adjustment on stern drive models. Contact your Regal dealer for further information or consult your engine manufacturer's manual.

Turning ---

Once the boat has gathered headway, with the boat planing at the correct bow angle and the stern drive unit and helm straight the boat tends to stay on a uniform course heading. To assure the boat trim angle is correct use the trim gauge as a guide while activating the trim button on the remote control panel.

When the helm wheel is turned to the right or starboard, the stern drive unit is turned in the same direction. The propeller's discharge force is directed to starboard forcing the boats stern to port. Water flowing past the hull strikes the stern drive gear housing in its starboard side, creating additional turning torque. The stern starts a move to port, forcing the bow to starboard.

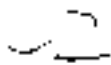
If the helm is turned to the left or port the stern drive turns to port, the stern of the boat goes starboard as the bow turns to port.

As the vessel operator gains experience, he will better gauge each maneuver and speed situation. In this way he will understand the handling characteristics of his boat. He needs to keep the safety of his passengers in the highest priority.

Backing Down ---

Inboard/Outboard (I/O) boats do not have rudders. The boat uses a steering system that directs the propeller thrust, by turning the stern drive unit where the propeller is mounted. Normally maneuvering the I/O boat is easier than a similar single screw vessel.

If your boat has the steering wheel and stern drive straight with the control in reverse, the stern will be pushed a bit to port by the reversing propeller thrust. This tendency to back to port can be eliminated by turning the stern drive to starboard.

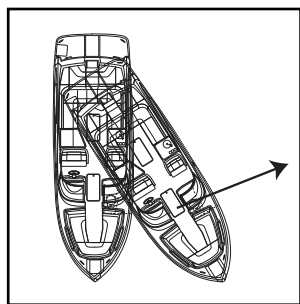


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When the vessel begins to gather speed to stern, the water passing by the lower gearcase housing will continue to increase steering torque. If the helm wheel is turned to starboard, and will direct the propeller thrust to port, tracking the stern to starboard.

Wind and current will affect how a vessel backs. Stern drive boats tend to be light displacements and when backing down in a strong crosswind, the bow will tend to fall toward the windward. This may cause steering problems.

Once increased headway is gathered in reverse gear, the force of the lower hull moving through the water is enough to track straight. When backing, the stern will lead as it heads to port or starboard, before the vessel actually starts to turn.



When the control is put in forward gear position, the stern is pushed to starboard; the amount of push depends on the hull design and the amount of throttle advance. See illustration.

Stopping

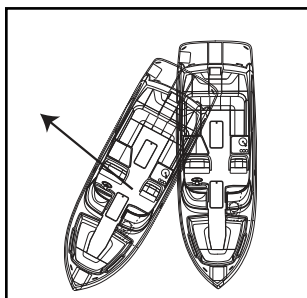
Remember that your boat does not have any brakes. It uses reverse thrust from the propeller to stop. If the vessel has headway, with the helm and propeller in reverse the propeller thrust is directed backwards, past the lower gearcase of the stern drive.

Depending on how far the throttle is advanced, the discharged thrust may not be strong enough to reverse the water flowing by the gearcase. As the power is increased, the propeller thrust becomes strong enough to stop the flow of water past the lower unit, and, as the throttle is advanced it reverses its flow more completely.

When water is flowing past the gearcase, steering torque is increased, but when the thrust stops the water flow, the boat will not respond to the helm. This is a short lived event and is overcome quickly when the water again flows past the gearcase. Furthermore, added to the energy

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of the water hitting the lower gear case, the propeller thrust is directed by turning the stern drive, which can add to the steering torque.



The prop tends to throw the stern to port. This is why experienced skippers undertake a portside landing when wind and current conditions permit. They allow the prop to move the stern to port toward the dock. With a forward motion when the helm wheel is turned hard to one side, the vessel pivots around a point about 1/3 its length abaft to stern. See illustration.

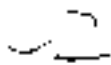
TRIM ANGLE

Stern drive boats have the ability to angle in or out their drive unit in relationship to the transom. This is accomplished by hydraulic shocks located on the stern drive along with an electrical sender unit that reads the drive angle and sends information to the dash trim gauge showing a reading.

Purpose Of Power Trim ---

The purpose of the power trim/tilt is to enable the operator to change the angle of the drive while at the helm. Changing the angle of the drive or “trimming” provides the following benefits:

1. Improves acceleration onto a plane.
2. Maintains boat on plane at reduced throttle settings.
3. Increases fuel economy.
4. Provides smoother ride in choppy water.
5. Increases top speed.



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In short, it is a way of fine-tuning the ride of your boat and will enable you to get the most efficient and comfortable ride possible, whatever the conditions.

Use Of Power Trim

The power trim is normally used prior to accelerating onto a plane, after reaching the desired RPM or boat speed and when there is a change in water or boating conditions. Position passengers and equipment in the boat so that the weight is balanced correctly fore and aft as well as side to side. Trimming will not compensate for an unbalanced load.

To operate the trim, push the switch until the desired bow position is reached. The trim may be operated at any boat speed or at rest. Avoid operating the trim system when running in reverse. Observe the trim/tilt gauge which indicates the boat's bow position achieved by the trim angle of the vertical drive unit. "Bow-Up" corresponds to the upper portion of the trim range on the gauge while "Bow Down" corresponds to the lower portion of the trim range on the gauge.

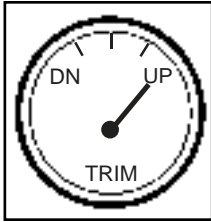
To determine the proper trim angle, experiment a little until you are familiar with the changes in your boat. The vessel will be properly trimmed when the trim angle provides the best boat performance for the particular operating conditions. A trim position that provides a balanced steering load is desirable.

To familiarize yourself with the power trim, make test runs at slower speeds and at various trim positions to see the effect of trimming. Note the time it takes for the boat to plane. Watch the tachometer and speedometer readings as well as the ride action of the boat.

Vessel Operation

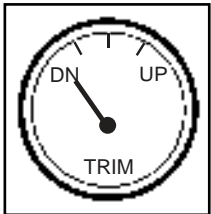
Operation In “Bow Up” Position ---

The “Bow Up” or out position is normally used for cruising, running with a choppy wave condition, or running at full speed. Excessive “bow up” trim will cause propeller ventilation resulting in propeller slippage. Use caution when operating in rough water or crossing another boat’s wake. Excessive “bow up” trim may result in the boat’s bow rising rapidly, creating a hazardous condition.



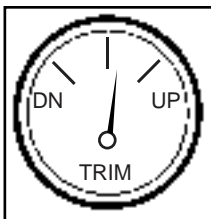
Operation In “Bow Down” Position ---

The “Bow Down” or in position is normally used for acceleration onto a plane, operating at slow planning speeds, and running against a choppy wave condition. It is also used when pulling water skiers, tubers, kneeboarders, etc. In this position the boats’ bow will want to go deeper into the water. If the boat is operated at high speed and/or against high waves, the bow of the boat will plow into the water.



Operation In “Level” Position ---

In normal running conditions, distribute passengers and gear so boat is level. At or below cruising speeds, trim the vessel for optimum performance. The trim gauge will show somewhere in the center of the gauge. This position will also enhance running visibility and overall stability. Again, each outing provides different wave, load and running conditions. Be prepared to make trim changes as needed.



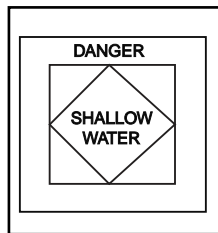
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CAUTION

THE BOAT TRIM SHOULD BE ADJUSTED TO PROVIDE BALANCED STEERING AS SOON AS POSSIBLE EACH TIME YOU GET UNDERWAY. SOME BOAT/ENGINE/ PROPELLER COMBINATIONS MAY CREATE BOAT INSTABILITY AND/ OR HIGH STEERING TORQUE WHEN OPERATED AT OR NEAR THE LIMITS OF THE "BOW UP" OR "BOW DOWN" POSITIONS. BOAT STABILITY AND STEERING TORQUE CAN ALSO VARY DUE TO CHANGING WATER CONDITIONS. IF YOU EXPERIENCE BOAT INSTABILITY AND/OR HIGH STEERING TORQUE, SEE YOUR AUTHORIZED REGAL DEALER.

Shallow Water Operation



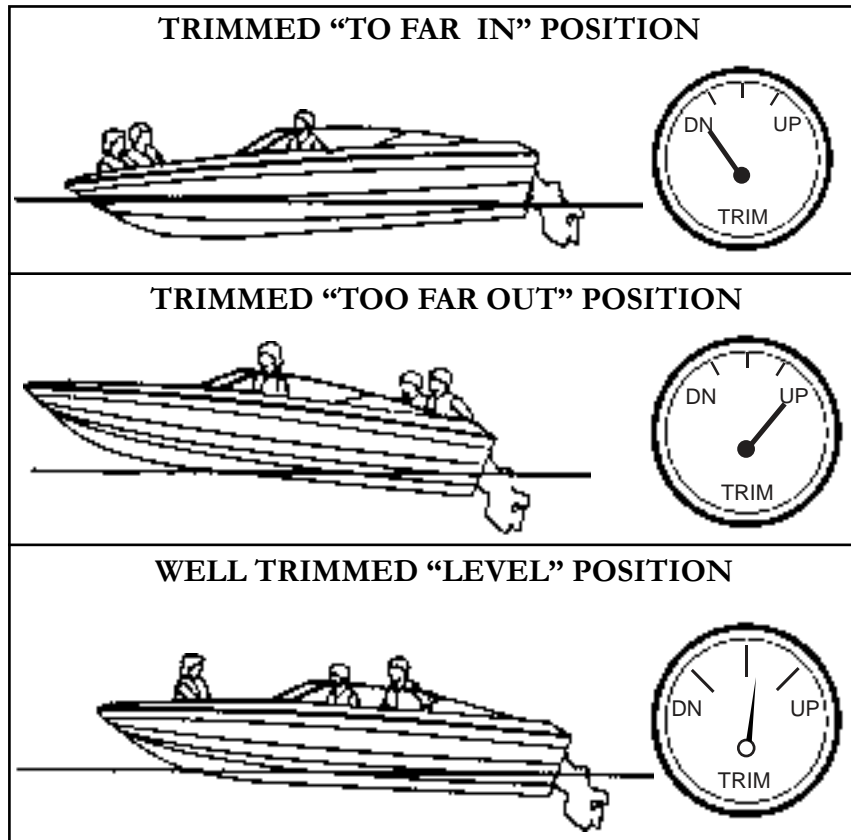
Operating your vessel in shallow water presents various hazards. You are more apt to hit a submerged object such as a rock, sand bar, stump coral, or other unmarked objects.

Pay close attention to your charts for descriptions of any shallow areas along with marked submerged objects. Always post a lookout when operating in shallow water. Trim your outdrive up as needed to

provide adequate draft. Set the alarm on your depth sounder and travel at a speed that keeps the boat level in these shallow areas.

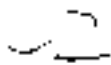
If your boat strikes a submerged object stop immediately and check for hull, outdrive and propeller damage.

Vessel Operation



CAUTION

DO NOT RUN ENGINE ABOVE 1000 RPM WITH THE STERN DRIVE TRIMMED FOR SHALLOW WATER MANEUVERING SINCE THE STERN DRIVE IS OUT BEYOND THE GIMBAL RING SIDE SUPPORT BRACKETS. OPERATING IN ABOVE MANNER COULD PRODUCE A DANGEROUS STEERING CONDITION OR COULD DAMAGE THE STERN DRIVE COMPONENTS.



CHAPTER 5

ANCHORING

Selecting the correct anchor is an important decision. The anchor style in part depends on the usage and boat type. Regal boats designate an anchor type and or model. Some models incorporate chain, line with an optional windlass. Contact an authorized Regal dealer for more information.



Anchoring is easier with another person on board.

First be certain that the line for the anchor is properly attached, to avoid losing the anchor and anchor line overboard.

For most anchors to perform more efficiently, you should attach 3 to 6 feet of chain. The chain will stand up to the abrasion of sand, rock, or mud on the bottom much better than a nylon line. It should be galvanized to reduce corrosion. Next, attach a length of nylon line to the other end of the chain.

The nylon will stretch under a heavy strain cushioning the impact of waves or wind on both the boat and the anchor.

To anchor, select a well protected area, preferably with a flat bottom. Contrary to modern belief, you do not throw the anchor over while the boat is making headway, or moving forward. In fact, the bow of the boat should be brought slowly backward, while easing the anchor slowly over the side of the boat until it hits the bottom. To “snub the line” means to stop its outward “pay” or movement. Usually the length of anchor line used should be 5 to 10 times the depth of the water.

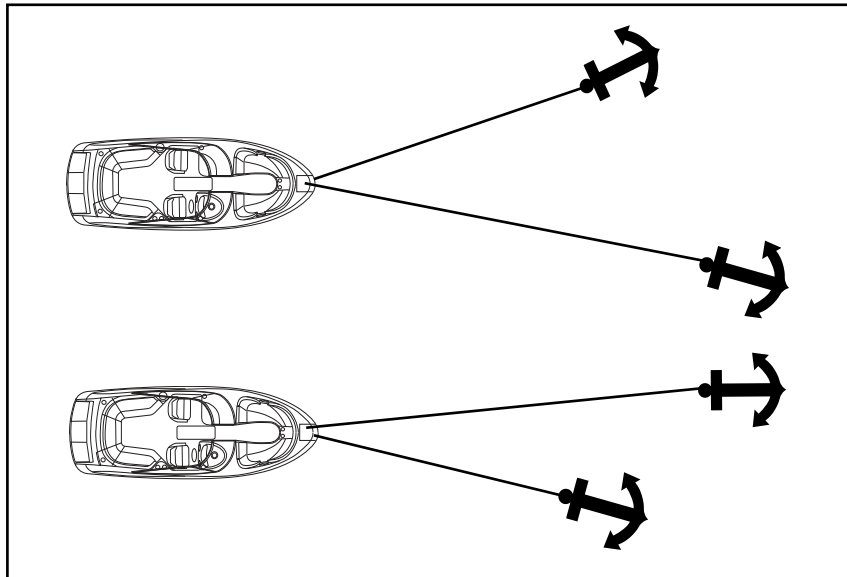
After you have anchored, check your position with landmarks if possible. You need to continue to monitor these landmarks to make sure you are not drifting. Since anchoring can also be an emergency procedure, the anchor and line should be readily accessible.

For increased holding power in windy conditions, two anchors are sometimes set. If your primary anchor drags, you can run out your secondary anchor without picking up the primary one. The important thing is to lay them out at an angle. When setting two anchors, make sure they are fastened to separate rodes or cleats. This is done in case

Vessel Operation

you need to adjust one later so the line is accessible.

If two anchors are used ahead of a boat, make sure to set the rodes at an angle than in a straight line to reduce the chances of tangling as the boat moves in wind and current. See the above illustration.

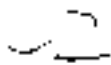


TOWING

In case you find yourself aground or in need of a tow, or should you want to tow another vessel, keep in mind that you **never use deck hardware or cleats to secure lines for towing!**

Deck hardware is intended for mooring and anchoring, and is not designed to withstand the strain and pull of towing. Rather than tie the line to your cleats on deck, it is suggested that you tie a bridle by passing a line completely around the hull of your boat to avoid damage.

When towing, always stand clear of a taut line, as any type of line breaking under stress can be extremely dangerous. The preferred line for towing is double-braided nylon, as it has sufficient elasticity to cushion shock loads. Move slowly and cautiously.



CHAPTER 5

Law Of Salvage

The Admiralty law sometimes referred to as the salvage law was founded primarily on English law fundamentals and basically says that a vessel distressed, in danger of flounder, if rendered assistance from a towing company or private agency, can be forced to relinquish a portion of the vessels' worth for the assistance received.

NOTICE

IN THE EVENT YOUR VESSEL IS IN DISTRESS,
PRIOR TO ALLOWING ANY TOWING COMPANY OR
PRIVATE AGENCY THE RIGHT TO PASS A LINE TO
YOUR VESSEL, BE SURE TO ESTABLISH THAT YOU
DO NOT AGREE TO ANY SALVAGE RIGHTS.
ESTABLISH WITH THE CAPTAIN OR OPERATOR
THAT YOU WISH TO BE ASSISTED IN A CONTRACT
BASIS AND ESTABLISH A PRICE.
OF COURSE IN CERTAIN SITUATIONS, YOU MAY
NOT HAVE THIS OPTION.

USE YOUR BEST JUDGEMENT!

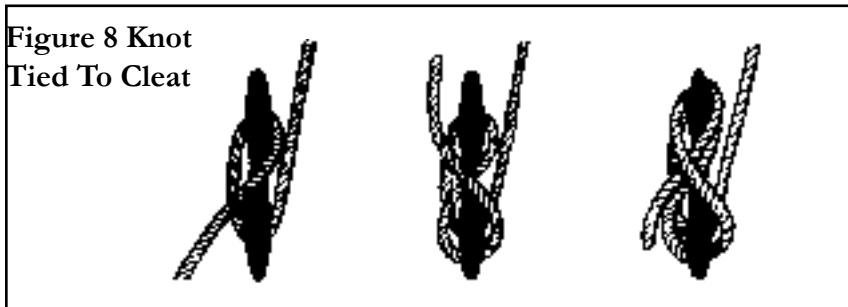
Vessel Operation



Knots

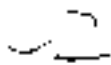
Knots are useful in docking, towing and other emergency situations. Learning to tie knots requires practice. As they say “Practice makes perfect”. Some of the knots used in boating are the square, bowline, anchor bend, clove hitch, figure eight and half hitch. There are several periodicals available that explain various knots and how to tie them effectively. An experienced skipper will know the basic nautical knots and will use them when on the water. Take the time to know the basic knots.

**Figure 8 Knot
Tied To Cleat**



A useful knot to learn for general docking is the figure eight with one end reversed. By turning the free end of the line back under, the knot can be released without disturbing the boat. After some practice one person can secure a vessel easily to a dock or pier in a variety of weather conditions. This knot normally is used to tie the bow and stern. Then the vessel can further be fastened by tying the spring line in the figure eight knot. Wrap it around the cleat 2 or 3 times.

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CHAPTER 5

EMERGENCIES

Always be ready to help others on the water if possible, but do not take any unnecessary risks. Use equipment to save a life, but do not risk a life to save equipment. Consult earlier information in this manual concerning accidents, etc. Also, read other literature concerning on the water emergencies. Be alert and prepared!

Fire

Fire aboard a vessel can spread quickly and can cause tremendous alarm among everyone. Most fires can be prevented by keeping the bilge free from oil and debris. Keep all equipment stowed and maintained in working order. Carry a backup fire extinguisher on board. If something becomes a possible fire hazard, remove that possibility at once.

Never use water on gasoline, oil or electrical fires. When you dump water on an electrical fire a you can be shocked since water conducts electricity.

Follow these instructions if a fire breaks out:

- ☒ Fit everyone aboard with a life jacket. Turn off the ignition.
 - ☒ Try to keep the fire downwind. If the fire is to the stern, head the bow toward the wind. If forward, put the stern to the wind.
 - ☒ If the engine should catch fire, shut off the fuel supply. Usually there is a fuel tank access that you can crimp the fuel feed line.
 - ☒ Use a hand fire extinguisher. Make sure to point it at the base of the flames. Use short bursts and sweep the extinguisher side to side.
- Remember : (4 lb. extinguisher discharges in 20 seconds)**

These actions help prevent the fire from spreading to other parts of the boat. You can extinguish fires quickly if you act swiftly. Have a plan of action in motion in case a fire breaks out.

Vessel Operation

FIRST AID

Knowing first aid can save lives. A first aid kit and the ability to use it are important ingredients for the safety of a skippers' passengers, crew and vessel. Having confidence and competence in handling medical emergencies on board is a must for the skipper. Invest your time in a first aid course available at the American Red Cross.

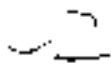
CPR (Basic Life Support) ---

If someone is seriously injured have someone call for help while the injured person is being attended.

Check for possible danger signs; loss of breathing, unconsciousness, severe bleeding and heartbeat. If you determine the individual is not breathing or unconscious place the victim on their back on a hard surface and do the following:

1. If unconscious, open the airway. Neck lift, head lift or chin head lift.
2. If not breathing, begin artificial breathing. Pinch the nose. Give 4 quick breaths. If airway is blocked, try back blows, abdominal or chest thrusts and finger probe until airway is open.
3. Check for pulse. begin artificial circulation. Depress sternum 2". 15 compressions rate 80 per minute. 2 quick breaths. Continue uninterrupted until advanced medical support is available.

Follow up immediately with medical authorities!



CHAPTER 5

HYPOTHERMIA

Hypothermia is a condition where the body temperature decreases because the body can't generate enough heat to maintain its normal temperature. It can be serious and usually occurs where victims have been immersed in water (under 68 degrees) for extended periods of time. If you encounter a possible hypothermia victim call for help on the radio and get the person out of the water.

Symptoms are:

1. Shivering that if condition is advanced may stop.
2. Confusion, clumsiness or slurred speech.
3. Rigid muscles.
4. Semiconscious to unconscious.

Treat hypothermia by the following:

- Remove wet clothing.
- Monitor the victim's pulse and breathing.
- Rapidly apply heat to the body core by using blankets, naked bodies or warm water.
- Do not give the person any food or drink.
- Do not warm the arms and legs. Warming of these extremities can be fatal.

Follow up immediately with medical authorities!

Vessel Operation

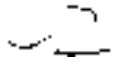
ENVIRONMENTAL AWARENESS

There are numerous vessels operating on our waterways on a daily basis. Each boat has an impact on our environment. Boat operation habits, marine sanitation, and maintenance all play a role in a delicate battle to keep the ecosystem clean. Each of us has a role in doing our part as an environmentally conscious skipper to conserve our waterways.

The National Marine Manufacturer's Association lists their top ten of Eco-Boating Practices as follows:

1. Observe all regulatory agency policies regarding marine toilets.
2. If equipped with a holding tank, use marina pump-out facilities.
3. If used, make sure bottom paints are legal and ecosystem friendly.
4. Use only biodegradable cleaning agents.
5. Dispose of all garbage and litter on shore properly, not on the water.
6. Don't top off fuel tanks. Leave expansion room. Clean up spills.
7. Watch your wake and propeller wash.
8. Make sure your engines are well tuned and maintained.
9. Control your bilge water.
10. When fishing, practice the "catch and release" principle.

Follow these basic practices when on the waterways. Treat the environment in a way that you would like to be treated.



CHAPTER 5

Notes



Equipment Operation

INTRODUCTION



This chapter assists the operator in understanding selected standard and optional equipment installed on the vessel.

A portion of the equipment described may not be installed on your boat or the pictorials may not exactly resemble your equipment. Regal is constantly improving its product line and therefore may make changes in parts and

specifications without notice. **For further equipment information refer to the individual vendor literature in the owner's pouch.**

To allow you easier information access, all equipment, standard or optional is listed alphabetically.

CHAPTER 6

Automatic Fire Extinguisher

Overview (Typical)



If equipped, the automatic fire extinguishing system is located in the bilge at the forward engine bulkhead. See the illustration. The system uses an environmentally friendly agent FE-241 which has been approved by the EPA to replace the old Halon agent. This system is formulated only for use in the engine space or bilge of your vessel. FE-241 is to be used with gasoline fuel systems only since the agent will not “stall” diesel engines. This could cause a fire to re-flash.

Operation-Automatic

Automatic fire extinguisher systems are not nor are they intended to be explosion suppression devices. **Boat owner's still need to take normal precautions for checking gasoline fumes and using blowers.**

Read the information in chapter 4 regarding the dash installed portion of the fire extinguisher system. When the system actuation starts you may hear a loud sound similar to that of small arms fire, followed by a rushing air sound.



Equipment Operation



The system will show actuation whenever the ignition key is ON and the indicator light is OFF. The actual actuation time when a fire occurs is dependent on the severity of the fire.

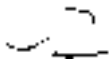
When the automatic fire extinguisher activates **IMMEDIATELY SHUT DOWN ALL ENGINES, POWERED VENTILATION (BLOWER), ELECTRICAL SYSTEMS AND EXTINGUISH ALL SMOKING MATERIALS. DO NOT OPEN THE ENGINE COMPARTMENT IMMEDIATELY.**

Allow the agent to “soak” the compartment for a period of time and wait for hot metals and any fuels to cool before inspecting for the fire cause. Premature opening of the engine compartment allows an in-rushing of oxygen and could result in a flash-back. When the engine compartment is opened have ready portable fire extinguishers.



WARNING

**AVOID SERIOUS INJURY OR DEATH!
DO NOT BREATHE FUMES OR VAPORS
CAUSED BY A FIRE AS THEY ARE
HAZARDOUS AND TOXIC.**



CHAPTER 6

Operation-Manual




If a fire has started in the engine compartment where the automatic fire extinguisher system is located, do not wait for automatic activation. Release the system manually. Close any opened hatches leading to the engine compartment, shut down all forced ventilation devices, engines, and electrical components.

Remove the safety pin from the “Fire” T-handle, and pull firmly on the “FIRE”

handle which will activate the fire extinguisher unit in the engine compartment. A loud “rushing” or air” sound may be heard. Complete discharge will take several seconds. Do not open the compartment immediately! Keep the compartment closed for a period of time sufficient to allow the agent to soak all areas of the protected space. This allows hot metals and fuel to cool.

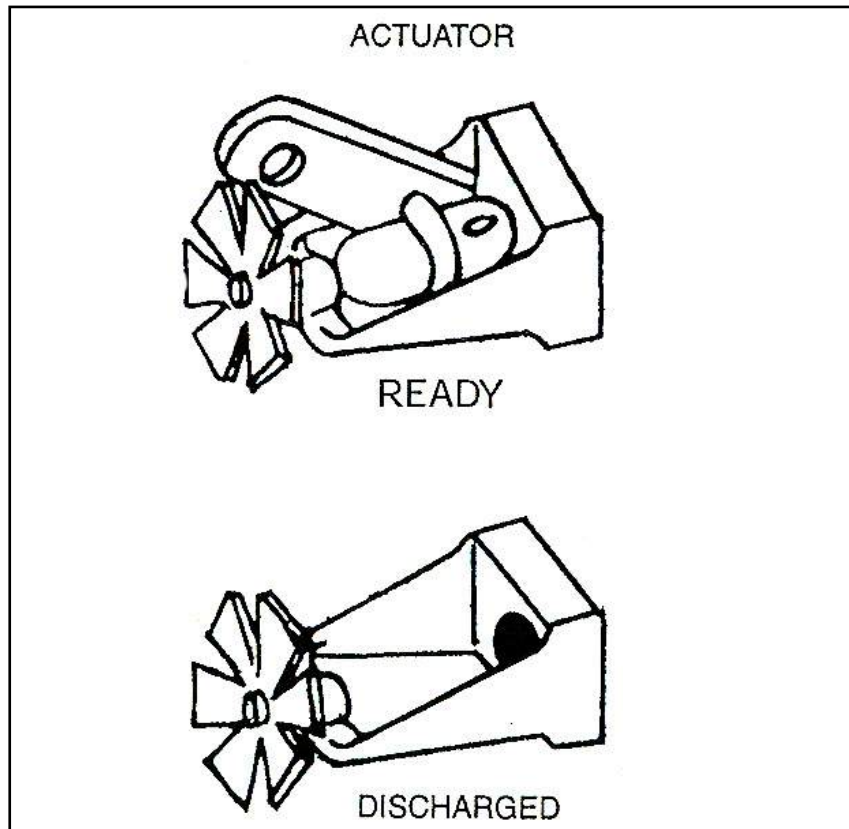
KEEP ADDITIONAL MARINE APPROVED HAND HELD FIRE EXTINGUISHERS ON BOARD AS BACKUPS. THESE UNITS SHOULD BE SERVICED PERIODICALLY.

	WARNING
AVOID SERIOUS INJURY! ACCIDENTAL DISCHARGE COULD OCCUR DURING HANDLING, INSPECTION, OR WORKING IN THE ENGINE COMPARTMENT. WEAR EYE PROTECTION AT ALL TIMES!	

6-4



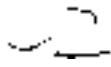
Equipment Operation



Premature opening of the compartment could cause a reflash. When opening the engine compartment for inspection have hand held portable extinguishers ready.

Inspect the pressure gauge and system before and after each outing. Refer to the maintenance chapter for caring for your fire extinguisher system.

The illustration opposite shows the actuator not discharged at the top and one which has been discharged at the bottom.



CHAPTER 6

Battery



RED OR "+"
BOOT

The battery is the heartbeat of the on-board DC (direct current) electrical system. It supplies the power to crank over the engine (650 or 1000 Cold Cranking Amps) and to operate the electrical equipment through the engine charging system.

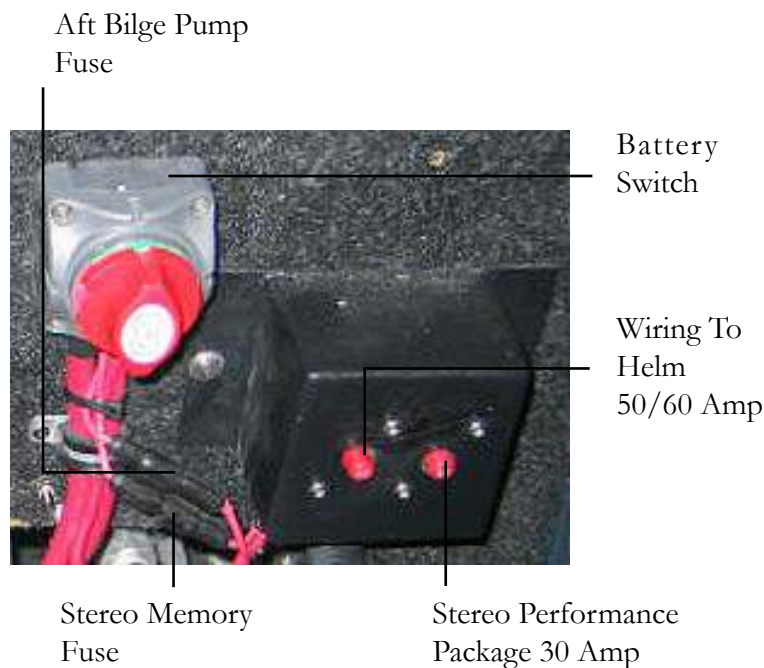
The battery is a wet-cell design with maintenance free features. The battery system features red and black boots to protect the terminals and a battery tray with hold downs. Make sure the red (positive) and black

(negative) boot are completely covering their respective terminals of the battery. The boots and the terminal nuts should be checked periodically for tightness and corrosion. In colder climates battery removal for the winter months is to be considered. See chapter 7 for more specific information on the battery system or contact your closest Regal dealer for recommended battery size and amperage requirements.



Equipment Operation

Battery Switch Circuitry

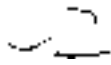


The typical battery box shown above features a battery switch and over current protection devices (breakers). The battery switch box is located in the bilge at the starboard forward bulkhead. The 15 and 30 amp breakers normally will be installed even if the options are not there. The 50/60 amp breaker protects the main harness feeder wire (red) to the helm area.

The stereo memory fuse protects the memory circuit and holds the stereo settings for a predetermined time frame should the stereo lose power due to a dead battery.

The aft bilge pump fuse provides over current protection for the bilge pump.

Note: Should a breaker “pop” or fuse “blow” determine the cause of the problem before resetting the breaker or replacing the fuse. When replacing breakers and fuses use the correct type and amperage.



CHAPTER 6

The battery switch features ignition protection technology which makes it same to use in the engine compartment.

It features “on” and “off” positions.

To operate the battery switch simply rotate the knob to the green or “on” position. Current will now be available at the helm to start the engine and run the accessories. To turn off the battery switch rotate the knob to the red position.

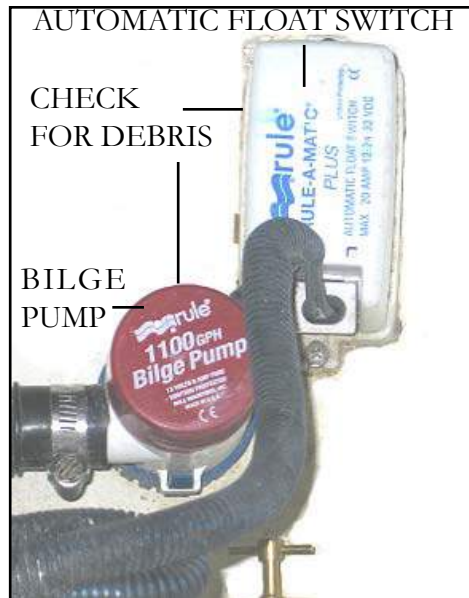
Note: Never turn off the battery switch with the engine running as damage to the engine charging circuit may occur.

With the battery switch in the “OFF” position (recommended for docking and mooring for extended periods) the aft bilge pump still will function in the automatic position and the stereo memory will continue to function as normal.



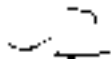
Equipment Operation

Bilge Pump/Automatic Float Switch



Before each outing check the operation of the bilge pump and automatic switch. With the dash switch in the automatic position manually pick up the automatic switch or you can activate the switch by throwing a bucket of water in the bilge. The automatic switch should energize the bilge pump. Periodically, check for debris around the grates of bilge pump base. The bilge pump and automatic switch are located in the sump in front of the engine.

By holding up on the end of the float switch, you can periodically test the unit. With the automatic float switch held up the bilge pump should pump.



CHAPTER 6

Canvas

The standard canvas package varies by year but may include bimini top with boot, bows and hardware, side, aft and front connector canvas.

To install a typical *bimini* top, unzip the top boot and remove it from the bimini top. Store it for future use. Unroll the canvas and install the front canvas snaps in place. Pull one of the canvas straps aft until tight and install the clip to the eyelet. Install the other canvas strap to the other side.

Zip the windscreen to the bimini top. Then attach the windscreen to the windshield snaps. It may be necessary to unzip a portion of it to access the snaps. If equipped, install the port and starboard side curtains. They are marked for easy identification. If not, a visual inspection will indicate their side. If equipped, install the aft curtain to the bimini top rear section and zip it in place. Remember to take down the canvas above idle speeds. Make sure each canvas piece is dry especially the clear window glass material. **Roll** all canvas parts before stowing them. Folding canvas parts could permanently damage them.

Convertible tops follow the same basic installation process.

Install tonneau cover to snaps and lower center windshield. Install pole in canvas receiver and tighten pole thumb screw. The cockpit cover uses the same canvas receiver and pole system.



CAUTION

TO PREVENT BODILY INJURY AND PROPERTY
DAMAGE, DO NOT TOW BOAT
WITH CANVAS UP. TOW BOAT WITH
CANVAS DOWN AND STORED IN THE COCKPIT.
FOR WATER CRUISE USE,
PLACE THE BIMINI OR CONVERTIBLE TOP
IN THE CRUISE POSITION.



Equipment Operation



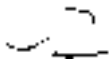
TYPICAL BIMINI TOP W/ BOWS

Cockpit Cover

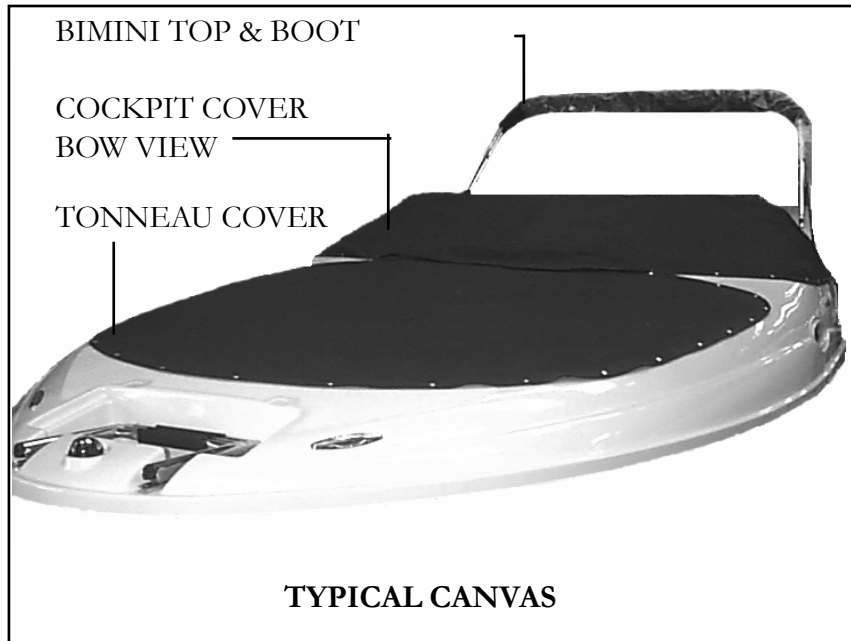
TYPICAL COCKPIT COVER



The cockpit cover installs over the windshield and snaps to the deck. To install the cockpit cover, note that on the bow end of the cover there is a middle seam on the inside which separates the port and starboard sides. Align this seam with the center snap below the windshield. Complete snapping the canvas to the outside and then down each gunnel to admidships. Your boat may use several cockpit poles. Their purpose is to keep the canvas tight and water out of the interior. Notice on the underside of the cover there are areas of reinforced canvas material. These are for the cockpit cover poles. Each pole is adjustable by opening it to the desired length and tightening the thumb screw. You may find it helpful to mark the poles so you can install the poles in the same spot each time. Continue to snap the cockpit cover to the deck snaps.



CHAPTER 6



6-12



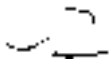
Equipment Operation

PowerTower Canvas



A PowerTower canvas enclosure package is installed similar to the vessel without the tower except select canvas is attached to the tower itself. The bottom illustration shows a typical travel cover which installs close to a cockpit cover only with a ratchet system verses snaps. **Do not pull the vessel on the highway with canvas installed.**

6-13



CHAPTER 6

Cockpit Carpet/Table



If installed, the cockpit carpet is a 40 ounce weight. It features a non-slip backing and stitched edges. As required, snaps are installed.

When storing the carpet, roll it up versus folding it. If the carpet gets wet dry out before storing it. *Never trailer vessel with carpet installed.* Roll and store it.



Your vessel may include a cockpit table. To set up the table install the table leg in the receiver. Attach the table to the top of the leg. Tighten in place.

The receiver may be in the bow or at the swim platform area.

RECEIVER



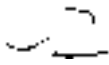
Equipment Operation

Compass



The compass is set by the manufacturer to ensure its accuracy. If in doubt it can be zeroed in by using a nonmagnetic screwdriver to turn the compensator screws as recommended. Refer to the compass manual in the owner's information pouch. Also, a compass can be checked while underway for variance and deviation by comparing

your heading with a nautical chart. Compass error is part of the calculation.



CHAPTER 6

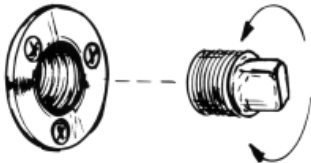
Drain Plug



CAUTION

TO PREVENT VESSEL FROM SINKING,
INSTALL DRAIN PLUG!

TIGHTEN-CLOCKWISE



Your boat is equipped with a garboard style drain plug. Make sure it is tightly installed before launching. *Tighten with a wrench.* Do not use your fingers alone. After your outing while the boat is angled on the ramp remove the drain plug to help eliminate any bilge water accumulation or run the

bilge pump. When the water stream is diminished, remove foreign objects stuck in the drain hole. Pull the drain plug if dry storing the boat for extended periods especially in colder climates.



Equipment Operation

Depth Finder/Sounder



In theory the depth gauge picks up a bottom signal sent through a transducer to the helm gauge unit which is converted to readings in feet, meters, or fathoms and displayed on the gauge. The unit features shallow or deep water alarms, both of the audio and visual type, and keel offset.

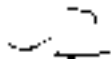
General Description

If equipped the depth finder will display depths of 2-199 feet, 1-92 meters, or 1-54 fathoms. To accommodate greater depths to be displayed in the “ft” feet mode the depth sounder will automatically change to “F” fathoms mode and continue to display depths to around 54 fathoms.

When the depth decreases below 200 feet the display will return to the “ft” mode. Limits on depth will vary depending on transducers and bottom conditions.

If the reading is less than 19.9 feet, meters, or fathoms, 1/10th increments will be displayed. If the reading is more than 19.9 feet, all readings will be in whole numbers.

The depth finder features an audible and LCD displayed depth alarm with adjustable shallow and deep limits and a depth below keel offset feature. These settings once made are stored in memory and will remain even if the battery is not connected.



CHAPTER 6

Operation

Power On. When the helm is powered up by the key switch 12 volt DC energy is available at the depth gauge along with the remainder of the instrument cluster. You do not need to press the “ON/OFF MODE” keypad.

The LCD will illuminate showing the depth and the type of units selected; feet (FT), meters (M), or fathoms (F). To deactivate the depth sounder, hold the “ON/OFF MODE” keypad for 4 seconds. If you press the “ON/OFF MODE” keypad again the unit will be reactivated.

Depth Alarm. *Shallow mode:* If you press the “ON/OFF” MODE” keypad again the “SH” shallow depth alarm setting is displayed. This is the shallowest water that will energize the alarm. Press and hold the up or down arrow keypads to adjust the reading to the desired depth.

Depth Alarm. *Deep Mode:* By pressing the “ON/OFF MODE” keypad displays again the “DP” deep depth alarm setting. This is the deepest water that will energize the alarm.

Press and hold the “UP” or “DOWN” keypads to adjust the reading to the desired depth. When the shallow depth setting is read by the depth finder, the “SH” will flash on the LCD and the audible alarm will sound in a rapid sequence. When the deep depth setting is read by the depth finder the “DP” will flash on the LCD and the audible alarm will sound at 2 beeps per second.

Note: To fully deactivate the alarm, reset it to zero. Pressing the “ON/OFF MODE” keypad temporarily deactivates the alarm. To reactivate the alarm press the “ON/OFF MODE” keypad until the depth reading appears.



Equipment Operation

Keel Offset. By pressing the “ON/OFF MODE” keypad again displays the “KL” keel offset setting. It can be set so the depth finder shows the depth below the transducer or the depth under the keel. Press the “UP” or “DOWN” arrow keypads to adjust the reading to the desired depth no further than 19.9 feet.

An example would be if the keel bottom is 3 feet below the transducer and you desire the depth sounder to read the depth below the keel, the display should be adjusted to read 3.0 FT.

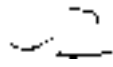
Note: Once the keel offset is programmed, the shallow and deep alarms will be energized by the depth under the keel.

Units. Pressing the “ON/OFF MODE” keypad again displays “UN” on the LCD indicating the units mode.

Press either the up or down arrow keypads to set the units desired to (FT) feet, (M) meters, or (F) fathoms. Once these units are set, they will remain the same for all modes. By pressing the “ON/OFF MODE” keypad again returns the depth finder to normal operation.



Note: At the step area there is an access plate. Under the plate near the keel is the depth sounder transducer. It bounces a constant signal off the bottom and sends it to the dash head unit. Never use bottom paint on the hull side of the transducer.



CHAPTER 6

Doors/Walk-Thru Bow



The walk-thru bow doors are great for foul weather or sea spray. With the tonneau cover in place, simply unsnap the doors and pull across the bow opening. Secure shut.

To store, fold against the walk-thru and secure with snap strap or latch.



Equipment Operation

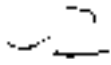
Engine Hatch



The engine hatch is a mechanical type with hydraulic assist rams. The hydraulic rams aid in opening the hatch as it is being lifted up.

To lift up the hatch access the latch assembly located at the center bench seat backrest. Insert your finger in the notched upholstery area and push up on the latch.

When closing the hatch make sure all body parts are clear of the hatch itself before lowering it. LOCK the latch by pushing down on the top of the upholstery until it latches.



CHAPTER 6

Ladder



Your vessel features a stainless steel ladder. The ladder is stored under the aft swim platform hatch cover. When using the ladder utilize the appropriate hand rails and ladder rungs. Be sure all body parts are clear of hinged ladder hardware when folding the ladder up or down and repositioning it on the swim platform. Be sure to read and adhere to any written warnings posted on the dash or swim platform regarding ladder load limits.

Turn the engine off and remove the ignition keys while people are swimming near the boat, using the swim platform or the boarding ladder. Also, insist people use the ladder not the stern drive ventilation plate for entering and exiting the vessel. Again, safety first!



WARNING

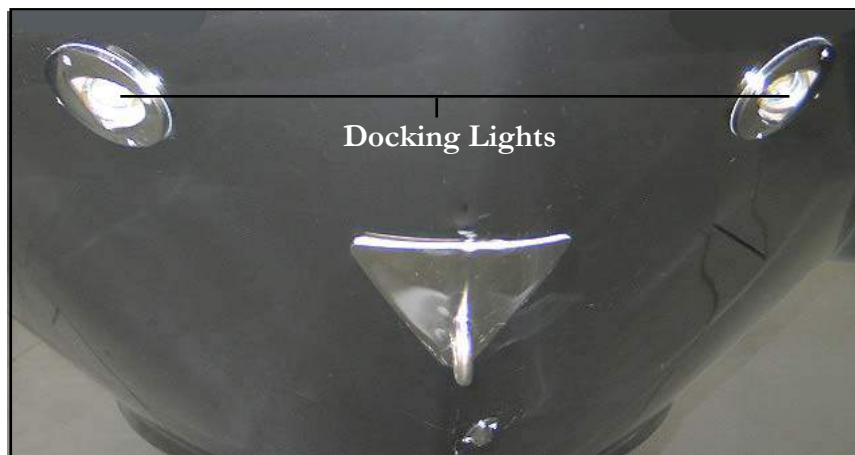
AVOID BODILY INJURY DUE TO MOVING PARTS!
KEEP ALL BODY PARTS CLEAR OF THE LADDER'S
MOVING/ROTATING PARTS!



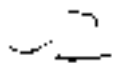
Equipment Operation

Lighting-Docking

If equipped, docking lights are integrated into the hull. They are very useful for night docking and maneuvering. To operate turn on the helm switch marked “docking lights”.

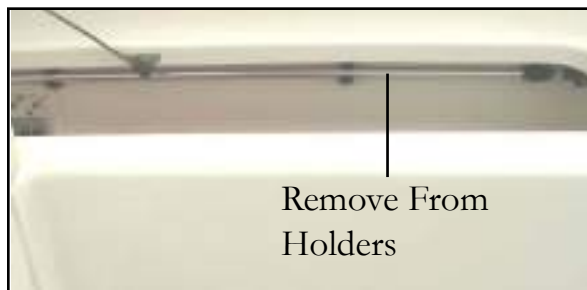


LED cockpit courtesy lights are standard equipment on your vessel. They are located along the cockpit at various locations. To operate, turn the “cockpit light” helm switch to the “on” position.



CHAPTER 6

Lighting-Stern



The stern light is normally stored under one of the cockpit cushions. It must be used between dusk and dawn. It is controlled by the navigation light switch located

at the helm. Simply remove the light from the holders and install it in the stern light receptacle located at the aft cockpit.

Lighting-Underwater



As an option two light bars w/ LED bulbs make up the transom located underwater lighting. There is a dash switch for energizing the lights.



Equipment Operation

PowerTower

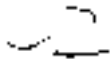
The optional PowerTower features a ski pylon roller system located high at the top tower center for water sports. As part of the innovative design the tower utilizes hydraulic cylinders to hinge it forward for tight overhead clearances such as bridges.



PowerTower Shown In Up Position



PowerTower Shown In Forward Tilted Position



CHAPTER 6



The PowerTower can be hinged forward for clearance purposes or for highway towing. There is a single pole switch labeled “arch” at the helm area that connects to a lift motor and a set of hydraulic rams that raise or lower the wakesport tower.

Before energizing the switch pay special attention that all passengers maintain a safe distance from the tower hinge mechanisms located at the base of the wakesport tower on the deck. As the operator energizes the arch switch to hinge the tower forward visually monitor the port and starboard deck to ensure all passengers are clear of the hinge mechanism. This same procedure applies for lowering the mechanism to the original position. Regal recommends hinging the tower completely forward before towing the vessel.



WARNING

WHEN OPERATING POWERTOWER
KEEP ALL BODY PARTS CLEAR
OF TOWER HINGE MECHANISMS.




Equipment Operation

Seating-Bucket Operation

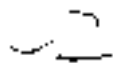
The bucket seat features a handle mechanism that operates multiple seat functions. The separate handles prevent the seat from rotating and sliding fore and aft during operation of the vessel. This provides the operator with a safety margin. Do not alter the seat slide mechanism. To adjust the seat slider follow the instructions and refer the illustration.

1. To adjust fore and aft seat positions, pull up on handle “A”, slide seat to desired location and release the handle. The slide will lock in position.
2. To rotate seat and adjust the drag control feature for rotation, pull handle “B” up to the horizontal position and release. The handle will maintain the horizontal position. The seat is now able to be rotated 360 degrees. To increase the drag on rotation, turn handle “C” clockwise to desired resistance. To decrease drag, turn handle “C” counterclockwise.
3. To lock the rotational feature, push handle “B” down and the positive quick lock feature locks for the next available locking spline.

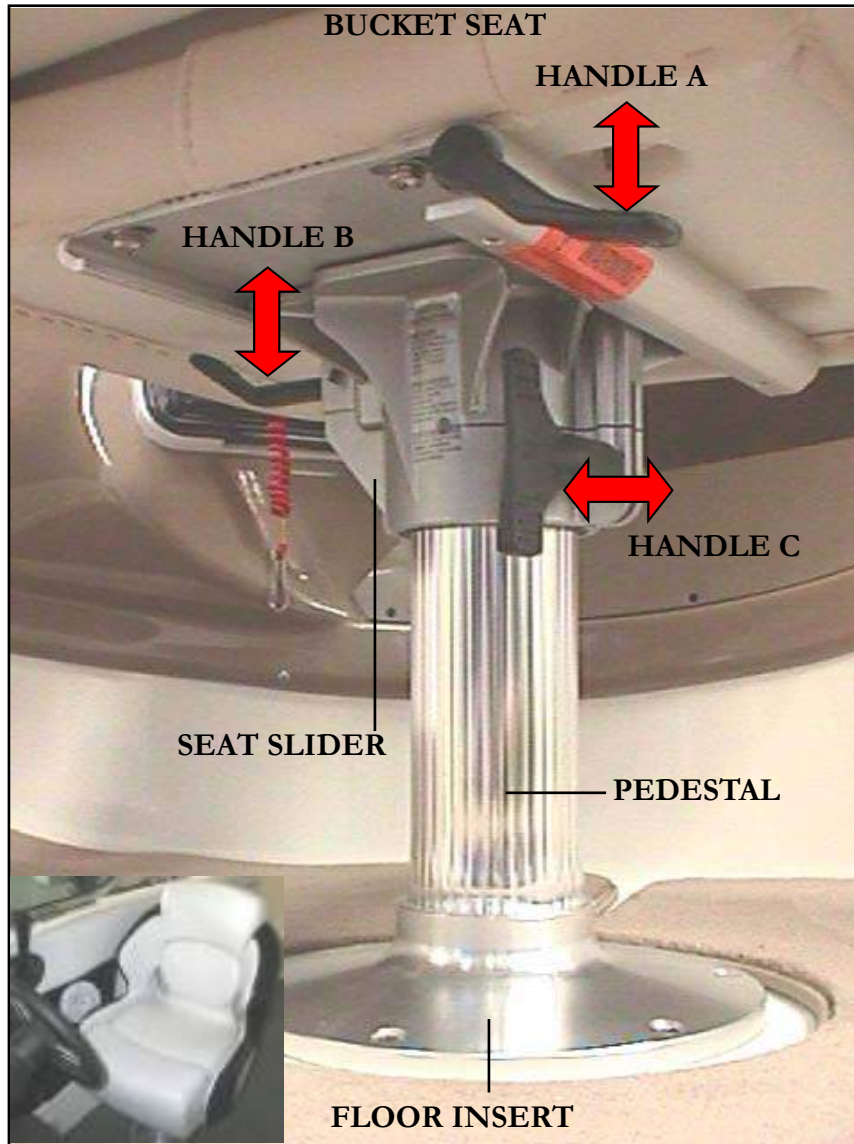
Always use the positive lock feature when your vessel is underway.

	CAUTION
<p>TO PREVENT BODILY INJURY! PERIODICALLY CHECK AND TIGHTEN THE MOUNTING BOLTS BETWEEN THE SEAT SLIDER AND THE BUCKET SEAT BOTTOM ALSO, CHECK THE FLOOR INSERT BOLTS.</p>	

6-27



CHAPTER 6

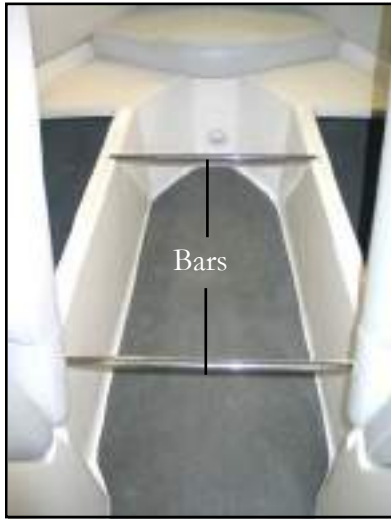


TYPICAL BUCKET SEAT LOCK MECHANISM



Equipment Operation

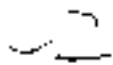
Seating/Bow



To use the bow filler cushion locate the 2 support bars located under the bow cushions. One is longer than the other. Make sure both bars are seated in the grooves.



Place cushion on bars. Make sure the cushion is completely seated on the bars. The cushion is now ready for use.




CHAPTER 6

Sirius Satellite Radio

Sirius satellite radio is an option on many Regal models. Sirius satellite radio features over 120 channels of music entertainment completely commercial-free along with sports and news channels. Sirius emphasizes the music and entertainment you want. Channels use the most updated digital filtering available for the clearest sound. Sirius uses three satellites flying over the United States for coast to coast coverage with high elevation angles. The result is a clearer line of sight and less signal blocking.

The system consists of the stereo receiver (sometimes called the head unit), Sirius radio tuner and antenna. With these components and an active account (6 month initial free subscription initialized by the customer after delivery) your Sirius system should be activated. Following are the activation steps to be taken:

- A. Unit must be completely installed and the antenna must have a clear view of the sky.
- B. Turn on the radio and go to satellite mode.
- C. Confirm reception by tuning to SIRIUS WEATHER & EMERGENCY//CHANNEL 184. If you are not receiving Channel 184, please refer to the radio manufacturer owner's manual.
- D. Call SIRIUS sales support 1-866-580-7234 or customer care 1-888-539-7474
- E. Please have your name, address, phone number and the SIRIUS ID#ESN available for the agent.

	CAUTION
TO PREVENT BODILY INJURY! DO NOT OCCUPY THE SUNDECK LOUNGER WHILE THE BOAT IS MOVING.	
6-30	



Equipment Operation

Ski Tow/Pylon

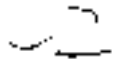


The ski tow is located center line at the stern deck. Double loop the line around the ski pylon and cinch it tightly. This procedure to help to keep the line intact when there is no skier strain on it.

Always appoint a person to keep their eye out for the ski line when the vessel is

running to prevent the line from being caught in the propeller.

Vessels with wakesport towers normally feature a ski pylon which is positioned at the top of the tower. This provides a high angle for various water sport activities.



CHAPTER 6

Stereo iPod

An iPod is designed into the stereo head unit. Simply press the catch release button on the top of the stereo receiver faceplate to access the iPod. This feature protects the unit and the iPod from the weather. Several adapters (sleeves) are supplied with the stereo receiver to fit the different generation iPods.

Refer to the stereo owner's manual for more specific operating information.



Equipment Operation

Stereo/CD Player- Fusion



Regal boats feature Fusion® marine stereo audio systems. Fusion stereo systems are designed and engineered to perform to the highest standards in the harsh marine environment. The head units feature easy to read displays and use oversized rubber buttons and controls for easier operation on a moving vessel. Being at the leading edge in stereo technology the head unit opens to a truly unique internal iPod

dock. The iPod dock handles many generations of iPods through a set of sleeves. These sleeves hold the iPod in position ensuring ease-of-use and protect the iPod from the marine environment.

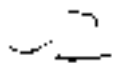
The standard MS-IP700 provides 70 watts x 4 total output.

All components including the speakers comply with the international IP waterproof standards. Selected optional system components include an amplifier and additional speakers.

The system utilizes a 15 amp automotive style fuse located behind the stereo head unit.

See the amplifier and remote information for vessels equipped with the optional stereo performance package and remote controls.

Note: As standard equipment on Regal sport boats the stereo functions from the auxiliary key switch position which is located to the left of the normally “off” position. Here the stereo can be operated without the typical draw on the ignition circuit which normally occurs when the key switch is in the “on” position.



CHAPTER 6









Typical Unit Shown

BUTTON DESCRIPTION

BUTTON	DESCRIPTION
	Power Press to turn the unit ON/OFF
	Menu Press to enter menu system and press again to return to previous screen
	Radio Press to access the Radio source FM - AM - SAT
	CD [MS-C0500 only] Press to access the CD/MP3 source
	AUX [MS-IP500 only] Press to access Auxiliary source
	iPod Press to access the iPod source Press again to access AUX [MS-C0500]
	Back/Previous. Short Press: To select the previous track in CD/MP3 or iPod mode. Start automatic tuning down the frequency spectrum in the Tuner mode. Press and hold: Rewind in CD/MP3 or iPod mode. Start manual tuning down the frequency spectrum in the Tuner mode.

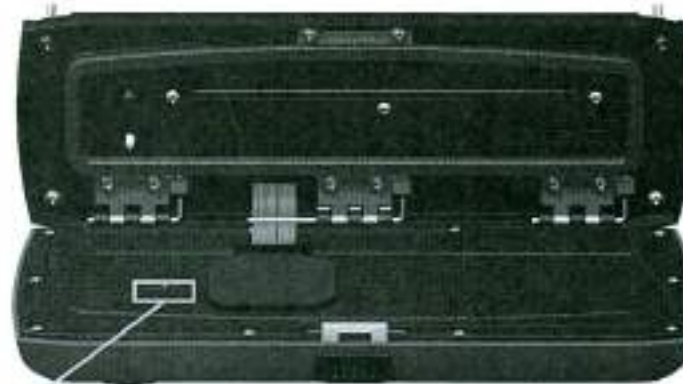


Equipment Operation

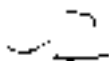
BUTTON	DESCRIPTION
	Forward/Next Short Press: To select the next track in CD/MP3 or iPod mode. Start automatic tuning up the frequency spectrum in Tuner mode. Press and hold: Fast-forward in CD/MP3 or iPod mode. Start manual tuning up the frequency spectrum in the Tuner mode
	Play/Pause Play/Pause track in CD/MP3 and iPod mode.
	Mute Mutes all sound in all zones
	Clock Displays the clock
	Display Brightness Press to enter display brightness setting. Turn the Rotary Encoder to adjust.
	Rotary Encoder The rotary encoder operates similar the click wheel on an iPod. Turn to adjust volume or move up or down a menu structure. Press the Rotary Encoder to select a highlighted option.

RESET BUTTON

- Press the Reset button to reset the unit to the factory settings



Reset Button



CHAPTER 6

OPERATION

The MSC500 and MSIP500 features Clock battery back up and Eprom technology. This allows it to be completely disconnected from the vessels +12volt Voltage supply (Battery switch) with No settings lost.

Power

Press  to turn the unit ON/OFF

RADIO OPERATION

Region Selection

Press  and turn  to select setup - Press to enter - turn the  to select tuner region
Press to enter and press to select region



Band Selection

Press the  to select band
FM - AM - SAT



Tuning

There are 15 presets available per band.

Seek Tuning


1. Press the  or  to scan to the next station.
2. The selected station will be auto saved into the station presets menu.

Manual Tuning

1. Press and hold the  or  for 3 seconds to enter. The manual tuning icon will flash on screen.
2. The selected station will be Auto saved into the presets menu.

Note: Once the station is selected the station will be stored into the pre-set menu and the manual tuning icon will be removed.

Auto Tuning

Press the  and turn the  to navigate to the "Search Station" function. Then press to search and start.

Note: Automatic tuning mode will erase all other presets already stored for the selected band and will automatically store the station into the Preset menu in numerical order.

Recalling a Preset Station

1. Select the required band. FM - AM - Sat

2. Press the  and then turn the  select the "Presets" option and press to enter.

3. Turn the  to select the desired preset and press to select.



Equipment Operation

SIRIUS SATELLITE RADIO - USA only - SIRIUS TUNER NOT INCLUDED

SIRIUS ACTIVATION

Activating Your Sirius Tuner


You must activate the SIRIUS tuner before you can begin to receive the SIRIUS Satellite Radio Service. In order to activate your radio subscription, you will need the SIRIUS ID (SID) which uniquely identifies your tuner. The 12 digit SID is displayed on the LCD on initialization. MG-CD500 and MG-IP500 will display the SID on Channel D.

Power on your system and make sure that you are receiving good signal you are able to hear audio on the SIRIUS Preview channel [Ch-184]

Next

Have your credit card handy and contact SIRIUS on the internet at <http://sirius.com/activation> and follow the prompts to activate your subscription. You can also call SIRIUS toll-free at 1-888-538-SIRIUS (1-888-538-7474). Once activated, you will be able to begin enjoying SIRIUS Satellite Radio's digital entertainment and can tune to other channels.

SIRIUS OPERATION

Press the  to select Sat Radio

SIRIUS NAVIGATION

Press the  and enter the menu, turn the  to navigate the functions and press  to select.

• Channels

Select the desired channel [load in channel center] and music preference.

• Category

Select the desired genre type. (The unit will only play the selected option)

• Favourites

Add your favourite channel to your favourites list by selecting "add favourite".

(Maximum 15 channels)

Remove channels by selecting "Remove Favourite" select "ALL" or the individual channel and

push Enter 

Exit MENU by pressing 

• Parental Mode

Pin

Turn  to select number and press to enter, repeat to enter the 4 digit code. (Default is 0 on 1st time use)

NOTE: Must be entered before the following items are operational.

Mode on/off

Turn On to initiate parental locking of selected channels etc. turn Off for full channel access

Lock / Unlock

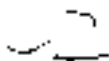
Select the channel to be locked or unlocked

Skip / Unskip

Select the channel to be bypassed from the menu

Change Pin

Personalize your Pin number. (4 digits max)




CHAPTER 6

SELECTING A SOURCE


Press the desired source button:

-  Radio AM/FM/Sat
-  CD CD/MP3 (MS-CD500)
-  Pod/AUX Press once for iPod (MS-IP500)
Press twice for AUX (MS-CD500)
-  AUX Aux direct (MS-IP500)

ADJUSTING THE VOLUME

- Turn the  to adjust the volume (Zone 1 Default)

ZONE VOLUME

- Press the  to select zone. Press again to step through zones.
Zone 1 - All zones - Zone 2 - Zone 3 - Zone 4

GENERAL SETUP

- Press the  and rotate the  to select the Setup menu. Press to enter.
- Turn the  to select the function and press to enter.
- Turn the  to adjust and press  to return.

SETTINGS

Treble

Adjusts the treble to the speakers.

Bass

Adjusts the bass to the speakers.

Balance

Adjusts the audio balance from left to right.

Contrast

Adjusts the display contrast.

Key Sound

Press to turn ON / OFF.

AUX Configuration

AUX ON/OFF - Select OFF if no auxiliary device is connected, this will remove the AUX feature from the source list.

AUX Name - Select the desired AUX name.

AUX - TV - DVD - GAME - PORTABLE - COMPUTER

Clock Adjust

Adjusts the Clock time. 12/24 hour.

- Turn the  to adjust the Hour. Press to confirm. Repeat to adjust the minutes. Press to confirm.



Equipment Operation

LOADING / EJECTING AN IPOD (MS-IP300 ONLY)



Note:

Failure to correctly insert your iPod will result in damage to your iPod and the FLISON Marine Stereo.

Selecting the correct iPod Sleeve

The MS-IP300 has 8 possible iPod solutions.

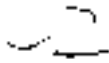
A different set of sleeves is used for each iPod model. The different sleeve combinations are outlined in chart below:

iPod	Top sleeve	Bottom sleeve
classic, 5th Gen (30gb)	A	A
classic, 5th Gen (80)/160gb	A	B
classic, 8th Gen (80gb)	B	A
classic, 8th Gen (160gb)	B	B
classic, 7th Gen	B	A
touch, 1st Gen, 2nd Gen	D	D
nano, 2nd Gen	C	C
nano, 3rd Gen, + Adapter	A	A
nano, 4th Gen	F	E

Please note: For the iPod nano (3rd gen), the iPod must be placed inside the adaptor sleeve, and then placed inside Dock sleeve combination A.

Please note: Place the sleeves inside the Stereo Unit before inserting your iPod.

BUTTON	DESCRIPTION
	iPod. Press to access the iPod source
	Play/Pause Play/Pause track in CD/MP3 and iPod mode.
	Forward/Next Short Press: To select the next track in CD/MP3 or iPod mode. Press and hold: Fast-forward in CD/MP3 or iPod mode.
	Back/Previous. Short Press: To select the previous track in CD/MP3 or iPod mode Press and hold: Rewind in CD/MP3 or iPod mode



CHAPTER 6

Press the  to enter the iPod menu, use the  to navigate the functions of your iPod. The rotary encoder operates similar to the click wheel on your iPod. Turn to navigate and press to enter.

Note: Press the  to return to the previous menu screen.

NO iPod Connected

If this appears on the display possible causes are:

1. Ensure the iPod is correctly connected.
2. Ensure the cable is not excessively bent.
3. The iPod's battery remains low [refer to iPod manual and charge the battery]
4. The iPod's software version is not compatible (update software version to be compatible with this unit)



AUX OPERATION

CONNECTING AN AUXILIARY AUDIO DEVICE

1. The Left & Right AUX RCA plugs are located at the rear of the unit.
2. Connect your auxiliary audio device.

Note: You may require an adapter cable to connect your device.

LISTENING TO YOUR AUXILIARY AUDIO DEVICE

1. Press the  on the main unit to select AUX mode (MS-IP500) or press  twice (MS-00500)
2. Start playback on your auxiliary audio device. Use both the volume control on your auxiliary device (if available) and the volume control on the FUSION Marine Stereo to set the volume level.

AUXILIARY NAMING

See page 9



Equipment Operation

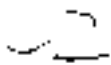
TYPICAL REMOTE CONTROL.



If equipped, the Fusion remote control is normally mounted at the transom area which makes it easier to use during water activities.









It is a plug and play device and uses the same function buttons and rotary encoder as the helm head unit. It features the ability to select various speaker zones on the vessel. Refer to the Fusion

owner's manual for more detailed information.



CHAPTER 6


BUTTON DESCRIPTION

BUTTON	DESCRIPTION
	Power Press to turn the unit ON/OFF.
	Source Press to select the desired source: Radio [FM-AM-SAT] - CD/MP3 - iPod - AUX
	Mute Press to Mute/Un-Mute sound in all zones.
	Menu Press to enter menu system. Press to return to previous screen.
	Play/Pause Play/Pause track in CD/MP3 and iPod mode.
	Back/Previous Short Press: To select the previous track in CD/MP3 and iPod mode. Start automatic tuning down the frequency spectrum in the tuner mode. Press and Hold: Rewind in CD/MP3 and iPod mode. Start manual tuning down the frequency spectrum in the tuner mode.
	Forward/Next Short Press: To select the next track in CD/MP3 and iPod mode. Automatic tuning up the frequency spectrum in the tuner mode. Press and Hold: Fast forward in CD/MP3 and iPod mode. Start manual tuning up the frequency spectrum in the tuner mode.
	Rotary Encoder The Rotary Encoder operates the same way as the Rotary Encoder on your FUSION Marine Stereo Unit.



Equipment Operation

ALLOCATING ZONES FOR THE REMOTE.

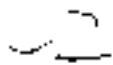
Press and hold the Mute Button for 7-10 seconds then turn the  to select a [Z1, Z2, Z3, Z4, Z1234]. Press to select. The Remote will then shut down and will need to be turned on.

ZONE VOLUME

Turn the  to adjust the volume in the allocated zone.

GENERAL SETUP

1. Press the  and turn the  to select the Setup menu. Press to enter.
2. Turn the  to select the function and press to enter.
3. Turn the  to adjust and press  to return.



CHAPTER 6

Stereo Performance Package



The stereo performance package features extra speakers including a sub-woofer and a 2 channel amplifier to provide leading edge performance in sound and power. The simplicity of design contributes to low distortion and high efficiency. Normally the amp is located under the starboard helm

or may be in the cockpit refreshment center. The circuit is protected by twin 25 amp automobile type fuses. It is a good idea to carry extra fuses which are available at local marine or automotive stores. The amplifier does not require any type of maintenance other than periodic checking of the wiring connectors for tightness. Contact your Fusion owner's manual or closest Regal dealer for additional information.

Vessels with the optional sport arch speakers use an additional 4 channel amplifier located under the helm or the cockpit refreshment center depending on the specific boat model.



Equipment Operation

Swim Platform

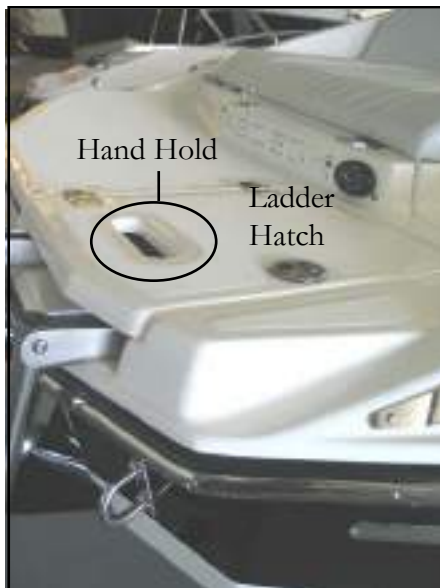
WARNING!
MAXIMUM CAPACITY
OF SWIM PLATFORM
500 POUNDS
226 KG

On integrated swim platforms you should perform periodic inspections of the swim ladder and hardware that supports the platform to insure that all connections and fittings are tight and in good condition before using it to support weight. Never dive off the swim platform. *Do not exceed the weight label attached to the swim platform or as noted above.*

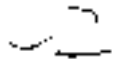


WARNING

AVOID SERIOUS INJURY OR DEATH!
DO NOT OPERATE THE BOAT
WITH PEOPLE ON TOP OR HOLDING ON TO
THE SWIM PLATFORM STRUCTURE OR HARDWARE.



Always close the ladder hatch once the ladder is extended. Remind people entering from the water to use the hatch hand hold to aid in safe boarding. Never use the stern drive to access the swim platform.



CHAPTER 6

Transom Trim Switch



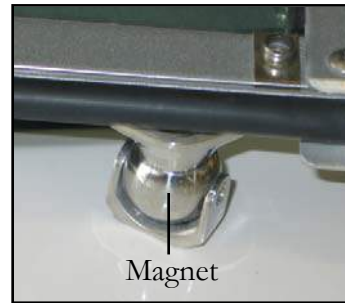
The transom switch location on the swim platform permits the operator to raise the stern drive for inspection purposes. Also, it can be used on land to achieve a trim or trailer position.

Never allow the engine to be running while running the drive in the trailer position as component damage may result.



Equipment Operation

Windshield-Center Latch



The center windshield should be closed and locked at all times the boat is moving. Make sure the 2 locking latches are firmly seated in a horizontal position against the windshield framework.

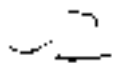
In the open position at the dock make sure the center windshield is held securely by the magnet. See illustration.



WARNING

AVOID BODILY INJURY!
CLOSE AND SECURE CENTER WINDSHIELD AT ALL
TIMES THE ENGINE IS RUNNING!

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CHAPTER 6

Regal Vue Display

Note: We continually strive to bring you the highest quality, full featured products. As a result, you may find that your actual Regal Vue display screens may be slightly different than what is represented in this manual at the time of printing.

Product Information

RegalVue is a touch screen display solution. It is designed for instrumentation on electronically controlled engines communicating via SAE J1939 and NMEA 2000. The display is a multi-functional tool that provides GPS tracking, Multimedia Display, Speed control and rider profiles. In addition, enables equipment operators to view many different engine parameters and service codes.



Care and Maintenance

General maintenance is not required; however a soft cloth can be used for cleaning the units. Window cleaner or alcohol can also be used to clean the glass portion of the display. Do not use harsh or abrasive cleaners on the unit.



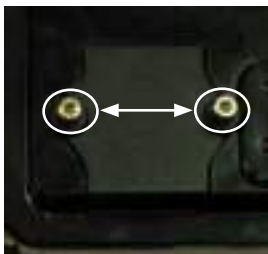
Equipment Operation

INSTALLING/REMOVING MEMORY CARD



As an option Regal Vue is installed as shown. Each unit is outfitted with a memory card with predetermined geographical regions. Should the operator want a different memory card access to the Regal Vue panel is outlined below.

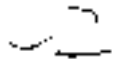
1. The battery switch should be turned to the “off” position before starting to work behind the dash. At the rear of the Regal Vue display (behind the dash) you will see a small compartment with 2 allen head type fasteners. Remove both fasteners and the panel cover to access the memory card compartment.



FASTENERS

2. Insert a fingernail or small slotted screwdriver into the memory card end tab. Push up to disengage the card. Next, pull down on the card to remove it from the card slot.





CHAPTER 6



3. Install the new card with written side out into the card slot. Make sure the memory card seats into the card slot.

4. Reinstall the panel cover and tighten the allen head screws. There must be a small “crush” on the cover gasket to ensure a tight fit but do not over tighten the fasteners.

5. Energize the battery switch and test the display unit.



Equipment Operation

Basic Navigation Features

All product features are easily accessed through Quick Access Keys and Touch Menus and Touch Screen commands.



Quick Access Keys

The following controls are accessed via the Quick Access Keys:

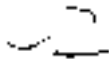
- Stereo
- Video
- Diagnostic Messages
- Settings
- Maps
- Speed Control
- Engine Statistics
- Home

Touch Point Commands

Touch key commands provide additional features and navigation shortcuts. Depending on the current screen being displayed, they may appear as icons or a vertical control bar. Touch key commands are:

Touch point commands are used throughout the RegalVue display to:


- Access features
- Edit settings
- Navigate to deeper levels
- Navigate the screen



CHAPTER 6


NOTE: Touch points are defined by words or graphics that are highlighted with a soft glow.

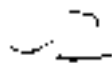
Touch Screen Navigation

Widget	Description
	<p>SHOW DATA BAR – Touch this to display the engine status at the bottom of the screen. The data bar provides the following information:</p> <ul style="list-style-type: none">• Fuel Level• Oil Pressure• RPM• Speed• Engine Temperature• Voltage  <p>NOTE: This data bar can be customized in the Data Bar Settings.</p>
	<p>HIDE DATA BAR – Touch this to remove the data bar from the bottom of screen...</p>
	<p>DECREASES VALUE – Touch this to decrease the value in the selected field.</p>
	<p>INCREASES VALUE – Touch this to increase the value in the selected field.</p>
	<p>DONE – Touch this to save updated settings and exit the screen.</p>
	<p>CANCEL – Touch this to leave the screen without accepting any changes.</p>
	<p>CONTINUE – Touch this to move to the next page of settings if there is one.</p>
	<p>BACK – Touch this to move to the previous screen. The changes will be saved.</p>



Equipment Operation

Widget	Description
	<p>ZERO OFF – Touch this to turn ZERO OFF on or off. This function is found in the lower left corner of every page of the display.</p> <p>NOTE: When cruise is turned OFF, the driver must pull the throttle back slightly. This shows “throttle authority”. It must be done in order for the system to release the cruise set point and return to speeds not governed by the Zero Off commanded speed.</p>




CHAPTER 6

Quick Access Key Features

This section describes the features accessed through the Quick Access Keys located to the left and right of the display.


Stereo Feature

Stereo Display can be accessed by pressing the Quick Access Key 

This feature provides universal control to the stereo mimicking all the controls of a standard remote control. This includes iPod and Thumb Drive music.



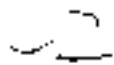
Stereo - Touch Commands

Touch Command	Description
	SOURCE – Touch this to select a connected source. Rega/ve supports the following devices: <ul style="list-style-type: none">• FM radio• AM radio• Sat• iPod• DVD Touching and holding [SOURCE] will turn the device On or Off.



Equipment Operation

Touch Command	Description
	MENU TBD 
	VOLUME - / + – Touch the - to lower the volume and + to raise the volume.
	PREV TRACK – plays the previous track current CD.
	NEXT TRACK – plays the next track of the current CD.
	PLAY/PAUSE – toggles between Play and Pause modes when a CD is playing.



CHAPTER 6


Video Feature

Video can be accessed by pressing the Quick Access Key 

This feature provides the ability to play the DVD player or a connected video camera or other device.



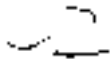
Video Feature - Touch Commands

Touch Command	Description
	DVD – Touch this to use the DVD player. The following screen is displayed. 
	VOLUME - / + – Touch the - to lower the volume and + to raise the volume.




Equipment Operation

Touch Command	Description
	PREV TRACK – plays the previous track current CD.
	NEXT TRACK – plays the next track of the current CD.
	PLAY/PAUSE – toggles between Play and Pause modes when a CD is playing.
	VIDEO 1 – Touch this to play a video device connected to the auxiliary input.  NOTE: There are no controls associated with this screen. Use the connected device to control the video.



CHAPTER 6

Diagnostic Message Feature

Press the  button to access the diagnostic messages. This feature provides a view into the engine behavior. If there is a fault, it will be displayed on this screen with a description of the fault and corrective action to take. In addition this screen provides the:

- **Source** – identifies the component having the fault, engine 1, 2, or auxiliary.
- **Status** – indicates whether the fault has been corrected.
- **SPN** – "Suspect Parameter Number" - fault code
If not translated into text by the display, see the engine manufacturer's literature for the definition of the SPN number.
- **FMI** – "Failure Mode Indicator" - fault code
The FMI is defined by SAE J1939. If not translated into text, see the SAE standard, or the engine manufacturer's literature.
- **Count** – The number of times the event has been flagged.

Touch [Get Faults] to retrieve diagnostic messages. Use the Left and Right arrows to scroll through the messages.

- **Description** – Most common SPN's and FMI's have text for the description stored in the display. If there is no text, then this SPN and FMI must be defined by referring to the engine manufacturer, or the SAE J1939 standard.

|| **NOTE:** This field is only used with certain brands and models of engines.


- **Correction** - suggested action for correction.










Equipment Operation

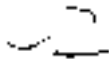
GPS Feature

The Maps feature can be accessed by pressing . The Maps feature displays map data, Latitude and Longitude coordinates, time, and speed.



GPS Display - Soft Key Commands

Screen Element	Description
	COMPASS – North-up compass.
	ZOOM IN – Touch this to zoom in on the location of the cursor.
	ZOOM OUT – Touch this to zoom out on the location of the cursor.
	LEFT ARROW – Touch this to move the cursor to the left on the map.
	RIGHT ARROW – Touch this to move the cursor to the right on the map.



CHAPTER 6

Screen Element	Description
	UP ARROW – Touch this to move the cursor up on the map.
	DOWN ARROW – Touch this to move the cursor down on the map.
	TRACKING – Touch this to access the Tracking feature. 
	CURRENT POSITION – used to return to the current boat/satellite position after having moved the cursor to another location.
	CREATE WAYPOINT – places a marker or 'waypoint' on the map to mark a favorite location after displaying the following confirmation message.
	CLEAR TRACK – displays the following confirmation message before deleting the current track information.
	SAVE TRACK – displays the following confirmation message before saving the current track information.
	ZOOM/PAN – displays the positioning screen.



Equipment Operation

Profiles Feature

This feature is only available for boats equipped with Zero Off speed control. See dealer for upgrade.

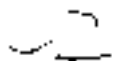


NOTE: the above screen will be displayed if this boat is not equipped with Zero Off.

Rider profiles can be accessed by pressing the Quick Access Key 

New Rider Profile

Function	Description
	<p>To create a new profile touch [+ NEW RIDER]. The keyboard is displayed</p>  <p>Type a name for the new rider using the touch keyboard and touch [DONE]</p>




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Function	Description
	 <p>On this screen, the name and set speed can be edited. Touch [SAVE] to save the profile or touch [CANCEL] to cancel the new rider profile.</p>
 EDIT	EDIT – Touch this to Edit the name and/or the set speed of the current rider. Touch [SAVE] to save the changes or [CANCEL] to return to the Rider list screen.
 CHANGE RIDER	CHANGE RIDER – Touch this to select a different rider.  <p>Touch the Up or Down arrow to scroll through the list of currently set up riders. Touch the [SELECT] the rider profile is displayed.</p> <p>Touch the [X] to delete the profile from the unit. The DELETE confirmation screen is displayed.</p>  <p>Touch [YES] to continue the deletion process. The profile is removed from the selection list. Touch [CANCEL] to return to the selection screen without deleting the profile.</p>



Equipment Operation

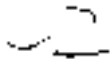
Engine Statistics

The engine statistics can be accessed by pressing the Quick Access Key 

This feature displays a summary of the engine statistics. It includes:


- Engine Temperature
- Oil Level
- Fuel Level
- Speed
- Engine RPMs
- Trim Tabs
- Battery Charge





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Settings Main Menu

When the settings key  is pressed the Main Menu is displayed. From the Touch Menu on the right of the screen, specific settings can be selected using the touch keys. Touch key areas are indicated by a soft glow highlight.



The following settings are available:

- GPS Utilities – In this area, are the following:
 - Waypoint Manager
 - Track Manager
 - Chart/Time Setup
 - Depth/Position Settings
 - GPS Status
- User Settings
- Data Bar Settings
- System Information
- Dealer Settings

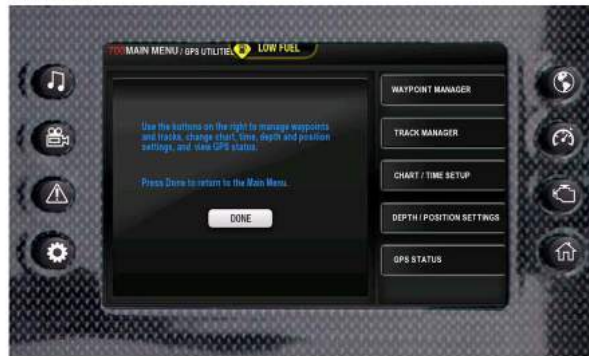


Equipment Operation

GPS Utilities

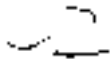
The GPS Utilities include the following:

- Waypoint Manager
- Track Manager
- Chart and Time Setup
- Depth and Position Settings
- GPS Status



Waypoint Manager

Waypoints allow you to mark specific locations by latitude and longitude. Once the waypoints are established, the Waypoint Manager allows you to associate an icon with them for identification. You can delete a single waypoint by using the **DELETE** key, or all of them at once with **DELETE ALL**. Pressing the **GO TO WPT** key displays the GPS screen containing the currently highlighted waypoint.



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- **Waypoint List** – displays a list of the waypoints that have been set. Use the **UP** and **DOWN** keys to highlight the desired waypoint.
- **Waypoint Icon** – allows you to assign one of four different icons to any of the waypoints listed.

Track Manager

Multiple tracks for displaying on the GPS map can be set up. The Track Manager allows you to select tracks to 'show' on the map or 'hide' a map not currently used. You can **DELETE** one track or **DELETE ALL** at the same time.



Touch **[DONE]** when finished.

Chart and Time Setup

This menu option allows you to set up viewing options for the GPS Display.



Equipment Operation

Chart Setup Parameters – use the PLUSMINUS soft keys to select the information you want displayed on the GPS screen.

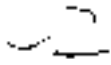
Time Setup Parameters – is used to select correct time zone and clock mode for either 12-hour or 24-hour time formats. You can also enable DST (Daylight Savings Time) by using the PLUSMINUS soft keys to select the box.



Depth and Position Settings

This feature allows you to define the amount of detail to display for longitude and latitude information on the GPS map and depth display.





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GPS Status

Shows the location of the satellites.





Equipment Operation

User Settings

User Settings provide options to specify viewing preferences. Pressing **PREV** and **NEXT** navigates through the options, and **UP** and **DOWN** scrolls through the selections for each option.



Touch Commands for User Settings include:

Up Arrow or Down Arrow—increases or decreases values within a field.

DONE – saves the current values and exits.

Brightness

You can set the brightness control by using the **UP** and **DOWN** soft keys to change the settings in 5% increments until the desired brightness is achieved.

Audio Intensity

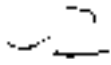
The Audio Intensity feature allows you to set values to automatically increase or decrease the audio volume according to what speed you are traveling.

DVD VIDEO CUTOFF

Speed restriction setting. This shuts off the DVD/Video when the boat reaches a predetermined speed. This can be disabled or set to a speed from between 5 to 45 mph in five mile per hour increments.

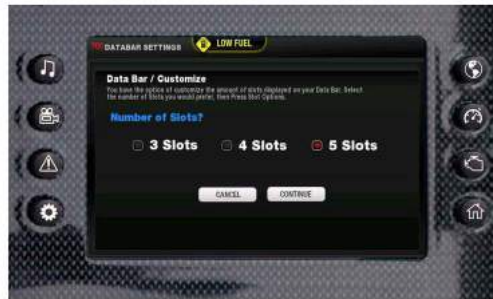
Data Bar Settings

The data bar is a popup that shows the engine statistics at a glance. The data bar has some settings that can be customized. They can be edited here. It can be shown at the bottom of



CHAPTER 6

most screens or be hidden from view. Select the number of desired slots to be displayed (3, 4 or 5) on the first screen shown below and touch continue:



After the number of slots have selected, choose the statistics to be displayed and the order in which they are to be displayed on the second screen:



Touch [DONE] when finished and the data bar will have the appearance chosen.

NOTE: The fuel level indicator is always displayed and always displayed first.

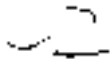


Equipment Operation

System Information



Component	Version	Part No.
Application	The version number of the application installed on the hardware.	The part number for the application.
OS	The version number of the operating system installed on the hardware.	The part number for the operating system.
Bootloader	The version number for the bootloader.	The part number for the bootloader.
Software	The version of configuration software loaded on the machine	N/A



CHAPTER 6

Troubleshooting

General Troubleshooting Guide

Display appears not to work or doesn't come "ON".

1. Display could be in *sleep* mode. Touch a key on the keypad to activate the display.
2. Check for loose connections at battery and display unit.
3. Check for reversed polarity on the power connections.
4. Verify battery has a minimum voltage of 6 Volts.

Display resets or goes "OFF" when starting engine.

1. Check display supply wires are connected properly to battery.
2. Verify battery is charged properly.
3. Check battery for efficient starter current.

Display has no backlight.

Contact your Regal service center.

Display has no keypad backlight.

Contact your Regal service center.

Cosmetic Care & Maintenance

COSMETIC CARE



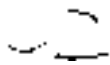
This section covers the care and maintenance of your Regal boat. Many cosmetic care topics including exterior hardware, upholstery, fiberglass and canvas are described. Also, major equipment and systems are covered. As always, refer to the owner's information pouch and the manufacturer's owner's manual for detailed procedures.

Upholstery

Cockpit and interior vinyl require periodic cleaning to maintain a neat appearance and to prevent the build up of dirt and contaminants that may stain and reduce the vinyl life if they are not removed. The frequency of cleaning depends on the amount of use and conditions to which the vinyl is subjected.

Most common stains can be cleaned using warm, soapy water and clear rinses. Scrubbing with a soft bristle brush will help loosen soiled material from embossed surfaces and under welting. If the stains are not removed with the above method use a mild cleaner such as Fantastic. This cleaner should be used only as needed and not the normal means.

With more stubborn stains, rubbing alcohol or mineral spirits may be tried cautiously. Widespread solvent use can severely damage or discolor vinyl. Try to remove stains immediately before they have a chance to penetrate the surface of the vinyl.



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Powdered abrasives, steel wool, or industrial strength cleaners are not recommended for cleaning our vinyl. Lacquer solvents will cause immediate damage. Dilute chlorine bleach before using. Do not wax the vinyl as it may cause cracking. Always wear protective gloves and make sure there is sufficient ventilation when cleaning vinyl. Wear eye protection.

Remember that suntan oil will damage vinyl. Use suntan lotion instead of suntan oil. Exposure to the sun is a natural enemy of vinyl upholstery. For maximum life, keep the vessel covered with a cockpit cover when not in use.

Carpet

Use approved cleaners on carpet. Always try on a test area first. Many spots and spills can be removed using a cleaner combined with a clean, white terry towel. Try not to soak an area excessively and do not use solvents because most interior carpet is rubber backed and glued in place. Solvents and abrasives will break down the backing and fibers.

Plastics

Use plastic cleaners and polishes recommended for marine use only. Use proper applicators. Read all instructions carefully. Test the product in a small area first. Use a soft rag and always rinse the surface with water. Ammonia based cleaners and abrasives will damage plastic parts.

NOTICE

NEVER CLEAN PLASTIC SURFACES WITH A DRY CLOTH OR GLASS CLEANING SOLUTIONS CONTAINING AMMONIA. NEVER USE SOLVENTS OR WIPE WITH ABRASIVES




Cosmetic Care & Maintenance

Interior Fabrics

Clean flat good interior fabrics with dry cleaning fluid style cleaners approved for use with soft fabrics. Allow adequate ventilation and follow the label instructions carefully. Use a soft cleanser with feldspar to clean stubborn marks or stains on wallpaper. Normal interior vinyl such as the headliner and head need a mild soap and water solution. Rinse immediately with clean water and wipe dry. Always test an area with a cleaner before applying it to a larger area.

Fiberglass & Gelcoat

	CAUTION
<p>AVOID BODILY INJURY! WAXED GELCOAT SURFACES CAN BE VERY SLIPPERY. DO NOT WAX NORMALLY USED AREAS OF THE DECK, LINER, OR GUNWALES. DO NOT WAX ANY TEXTURED OR NONSKID SURFACES SUCH AS FLOORS, WALKWAYS, STEPS, LADDERS OR SWIM PLATFORMS. WEAR NON-SLIP FOOTWEAR WHEN WALKING ON VESSEL SURFACES.</p>	

Routine maintenance is the only practical way to keep the surface of your boat looking shiny and new. Most objects left outdoors will gradually deteriorate from exposure to the sun, water, dust and pollution. Such outdoor exposure can cause your boat's gelcoated surface to change or fade. Darker colors tend to fade more rapidly than lighter colors because they absorb more of the sun's rays (ultraviolet and infrared). Basic maintenance includes monthly washing of the boat's surface to remove normal accumulation of soil and stain.

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Use a mild detergent such as dishwasher powder or liquid. Do not use automatic dishwasher detergent. Avoid any kind of alkaline cleaners such as trisodium phosphate (TSP), abrasives, bleaches and ammonia. For best results use cleaners that are recommended for fiberglass.

NOTICE

WIRE BRUSHES, SCOURING PADS, OR OTHER ABRASIVE TYPE MATERIALS AND SOLUTIONS SHOULD NEVER BE USED ON THE HULL OR DECK OF YOUR BOAT. THEY CREATE SMALL SCRATCH MARKS THAT WILL COLLECT MARINE GROWTH AND OTHER FOREIGN MATERIALS.

It is recommended that you wax the gelcoat surface twice yearly to prevent loss of gloss and to protect the finish. Use only waxes for fiberglass and follow the label instructions. Apply a 3' x 3' section at a time using clean applicator cloths or a buffing bonnet. When a haze develops, use a power buffer at low speeds (1200-2000 rpm) to remove the haze. Keep the buffer moving to avoid heat buildup. The power buffer is very efficient at removing contaminants from gelcoat. Never wax gelcoat in the direct sun.

When the washing and waxing as recommended does not restore the shine it may be necessary to use a fine rubbing compound. Do not apply rubbing compound in direct sunlight. A power buffer at low speed does an excellent job to remove impurities from the gel coat that cause dulling. Use light pressure and keep the buffer moving. Re-wax after compounding to buff the surface.

“Hairline cracks” or “spider webbing” could develop in the gelcoat surface of a hull or deck. This can be caused by impact or other factors. Small air pockets or gouges may also occur through **normal** wear.



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These do not affect the strength of the hull or deck and can be repaired by yourself, a marine professional or a Regal dealer.


The affected area should be chipped or sanded away and a thin layer of color matched gelcoat applied. This layer is then sanded smooth and buffed to its original luster.

Most minor scratches, nicks, and dents can be removed by compounding the surface. Marine type compounds can be found at most auto body supply stores. Specify a number 25 which is a coarser compound up to a number 55 being less coarse. Various glazes and polishes are available as needed. Ask your marine professional or Regal dealer for more information. Fiberglass hulls are strong but they can be damaged. A fiberglass hull has virtually no internal stresses. Thus when a part is broken or punctured, the rest of the hull retains its original shape. A severe blow will either be absorbed or result in a definite localized break. A break of this nature should be checked and repaired by a marine professional or a Regal dealer.

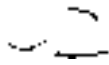
Minor Repairs

You will need the following materials for minor repairs:

- Gelcoat
- Clear Liquid Catalyst
- Putty Knife
- Razor Blade
- Fine Sandpaper (400,600,1000)
- Wax Paper (to cover repair area)

	WARNING
AVOID BODILY INJURY! GELCOAT & FIBERGLASS RESIN ARE FLAMMABLE WORK IN A WELL VENTILATED AREA FREE FROM OPEN FLAMES. DO NOT SMOKE!	

7-5



CHAPTER 7

For minor repairs refer to the following procedure:

1. Clean the area to be repaired and get rid of any wax or grease residues.
2. Clean out scratches, chips, and nicks.
3. Sand area to be repaired so gelcoat will bond.
4. In a separate container, measure only the amount of gelcoat you will need. Mix a ratio of 2% ratio of catalyst to the amount of gelcoat being used (a spoonful of gelcoat will require only a drop or two of catalyst). Do not pour any unused portions of the gelcoat/catalyst mixture back into either original container.
5. Apply gelcoat to area leaving a slight lift above the surface.
6. Cover the area with wax paper. It will help the mixture to set up faster.
7. Remove wax paper and shave off any extra gelcoat with a razor blade.
8. After the area is shaved smooth, start with the 400, 600, and finally 1000 grit sand papers.
9. Buff the area with compound, polish and a finish wax. You may notice a difference between the repaired area and the original finish due to the natural weathering process.

Canvas

Boat canvas is in most cases subjected to more severe punishment than practically any other type of material. Moisture, dirt and chemicals from industrial fallout, heat, ultraviolet rays and salt water are all factors which accelerate the deterioration of your boat canvas.



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These elements can cause serious damage if left unchecked.

The boat top and other canvas supplied on your Regal boat are manufactured from top quality materials to provide you with years of trouble free service. The following information on the care, cleaning and proper storage of the fabrics and fasteners that make up your marine canvas is being provided to help you maintain the appearance and ease of operation.

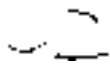
Sunbrella is used on most Regal tops, aft curtains, camper enclosures, bow tonneaus and cockpit covers. Sunbrella is a woven fabric made from 100% solution dyed acrylic fiber. It is color fast and will withstand long term exposure to the sun (ultraviolet rays) without excessive fading.

Sunbrella is a woven fabric. Even though it is treated with water repellency some “misting” through the fabric is typical. With new canvas, the greatest potential for leakage is through the sewn seams. Because Sunbrella and the long term thread used is synthetic, the holes created by sewing will not swell up and seal when exposed to water as cotton does. Usually the movement of the fabric in use will move the fibers enough to seal the holes. You may apply Apsel or Uniseal to the seams to speed up this process.

When the canvas is new, the fit will normally be tight. It is designed this way because Sunbrella stretches as it ages, The initial tight fit allows for a suitable fit for the life of the canvas. The Sunbrella fit will vary slightly in the heat, cold, and rain.

Sunbrella Cleaning Instructions

Sunbrella should be cleaned regularly before substances such as dirt, roof particles, etc., are allowed to accumulate on and become embedded in the fabric. The fabric can be cleaned without being removed from the boat. Simply brush off any loose dirt, hose down, and clean with a mild solution of natural soap in lukewarm water. Rinse thoroughly to remove soap. **DO NOT USE DETERGENTS!** Allow to air dry. For heavily soiled fabric, remove the top from the frame.



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Soak the fabric in a solution that has been mixed to the following proportions: 1/2 cup of bleach and 1/4 cup of Ivory or Lux soap (liquid or soap) per each gallon of lukewarm water. Allow the fabric to soak until the bleach has killed the mildew and the stains can be brushed out with a common kitchen scrub brush. Rinse the fabric thoroughly in cold water to remove all the soap. This may require several rinsings. Incomplete rinsing can cause deterioration of sewing threads and prohibit the fabric from being properly retreated. Allow the fabric to dry completely. **DO NOT STEAM PRESS OR DRY IN AN ELECTRIC OR GAS DRYER!** Excessive heat can damage and shrink the fabric since it is heat sensitive.

This method of cleaning may remove part of the water and stain repellent that was applied to the fabric during its manufacture. It is recommended to retreat with such water repellency products as Apsel and Uniseal. We do not recommend any wax based treatments such as Thompson's Water Seal or any of the silicone products such as SC-15 or Aqua-Tite. Wax based products prevent the fabric from breathing, and encourage mildew growth while the silicone products interact with the original fluorocarbon finish and seem to cause a rapid loss of water repellency. Scotchguard has not been found to be very effective for restoring water repellent to Sunbrella. It seems to work well in the short run, but doesn't maintain its performance very long.

Clear Vinyl, Zipper & Snap Care

Never store canvas wet or in an unventilated, moist area. Always roll the canvas instead of folding. This is of particular importance on side curtains or any other part with the clear vinyl "glass". Roll the top carefully around the bows and cover with the storage boot provided.

The clear vinyl "glass" used in side curtains, aft curtains, visors, and camper enclosures is very susceptible to heat and cold. Keep vinyl curtains from touching metal tubing to minimize burning the vinyl.

If the boat is stored with top, side curtains and aft curtain in place, heat build up inside the boat may discolor the vinyl.

To clean the clear "vinyl" glass, use a solution of Ivory or Lux soap,



Cosmetic Care & Maintenance

liquid or flakes, and lukewarm water. Allow to air dry. Never use any type of abrasive cleaner as it will scratch the “vinyl” glass. There are many cleaners and scratch removers on the market specifically for clear vinyl. Handle the clear curtains carefully. They are soft and prone to scratching.

Canvas parts are designed with zippers. When zippers are new they can be a little difficult to use. Zip carefully without forcing the zipper or the material. They will loosen with use. A zipper lubricant may be used to help new zippers as well as maintaining used ones. The most vulnerable part of the zipper is the starts. Use care when starting the zipper.

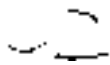
Canvas snap fasteners should be unsnapped as close to the button as possible. Never remove canvas by pulling roughly on the edge of the material. This can damage the canvas as well as the fasteners. Use petroleum jelly on snaps to keep them from developing corrosion especially in harsh environments.

Metal

Keep all stainless steel and other metal parts rinsed and wiped dry. To maintain their finish annually polish the stainless steel and other bright works at least annually. Use commercially available metal products and read the labels carefully before use. Refer to the flyer in the owners information pouch. Most marinas and boating retail outlets carry metal care products.

Hull Bottom

Never use wire brushes or highly abrasive scouring pads on your hull bottom. It could damage the gel coat surface or the bottom paint. The bottom of your boat needs to be clean since the build up of natural coatings from water or marine life can potentially create drag and affect your boat’s performance. Contact a marine professional or Regal dealer for more information.



CHAPTER 7

FREQUENT STAINS/CLEAN-UP STEPS	1	2	3
Coffee, Tea, Chocolate.....	B		
Permanent Marker*.....	E	B	C
Household Dirt.....	A	B	
Grease.....	D	B	
Ketchup, Tomato Products.....	A	B	
Latex Paint.....	A	B	
Oil Base Paint.....	D	B	
Mustard.....	A	B	C
Suntan Oil.....	A	B	
Asphalt/Road Tar.....	D	B	
Crayon.....	D	B	
Engine Oil.....	B		
Spray Paint.....	B		
Chewing Gum.....	D	A	
Shoe Polish*.....	D	B	
Ballpoint Pen*.....	E	B	A
Lipstick.....	A	B	
Eyeshadow.....	E	B	
Mildew*.....	C	B	A
Wet Leaves *.....	C	B	A

A= Soft brush; warm soapy water/rinse/ dry

B= Fantastik cleaner

C= One tablespoon ammonia, 1/4 cup of hydrogen peroxide, 3/4 cup of warm water/ rinse/dry

D= Scrape off residue (use ice to lift gum)

E= Denatured alcohol/rinse/dry

* These products contain dyes which leave permanent stains.



Cosmetic Care & Maintenance

MAINTENANCE

Engine

Each engine package is unique and quite complex. A select portion of the maintenance items are covered in this chapter. Many times because of the advanced ignition and fuel injection systems used on marine engines it is best to use trained marine professionals. This is especially true with the new DTS and EVC systems. For more detailed information, refer to the manufacturer's engine owner's manual or call your closest Regal dealer.

Stern Drive

The stern drive unit should be checked before each outing. Tilt up the drive and check for any debris around the intake and any fish line tangled in the propeller. Check your engine manual for stern drive maintenance schedules.

Propellers

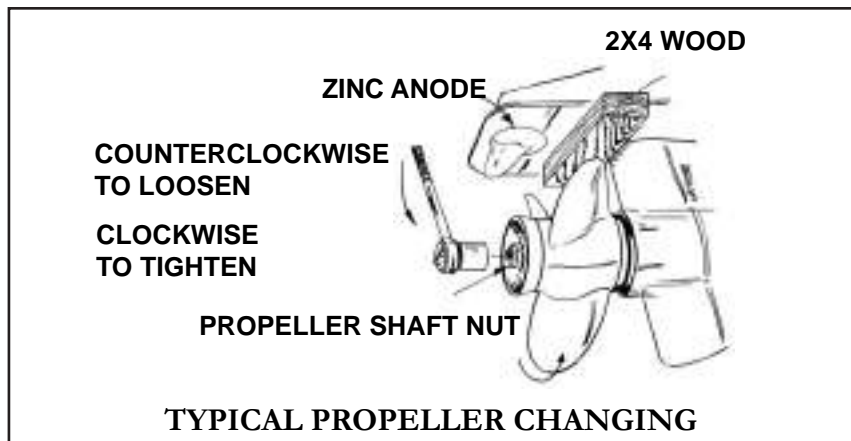
Out-of-balance or nicked props will effect performance or cause vibration. Damaged props should be replaced, but those that are chipped or bent can usually be reconditioned by a marine dealer or a propeller repair facility. When cruising, consider carrying a spare set of props on board because many marinas do not carry a full inventory of replacement propellers. Refer to the manufacturer's engine manual for appropriate stern drive and inboard propeller replacement.

Be sure to make a note of the propeller diameter and pitch while the vessel is in dry dock. They are pressed into the prop for easy reading. In an emergency an aluminum propeller blade can be straightened by laying the propeller blade on a 2 x 4 and hammering the bent portion of the blade until straight. This procedure will assist the operator in reaching port so he can have the propeller re-pitched.

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It is advantageous to carry the needed tools to change propellers. Use the following procedure to remove stern drive propellers.

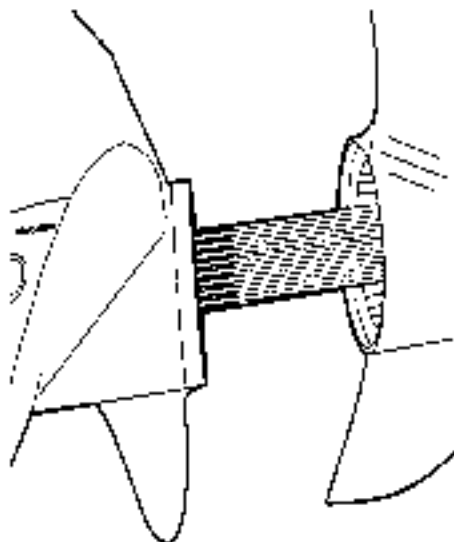
This method provides a safety margin from sharp propeller blades especially those with stainless steel propellers. A 2" x 4" piece of wood placed across the ventilation plate allows safe removal of propeller. With propeller units you may need to add a shim to the 2" x 4" piece of wood to remove the propeller safely. Some of these units use 2 locknuts, one for each propeller. Below are drawings showing selected propeller shaft hardware. See the engine manufacturer's owners manual for further information.



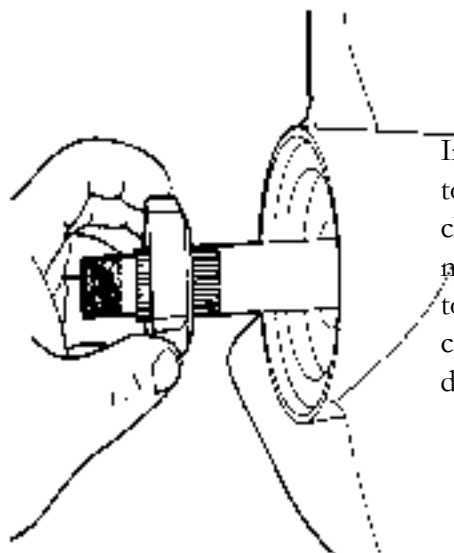


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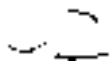
VOLVO DUO PROP INSTALLATION



Coat both shafts with marine grease. Place the remote control in forward position to lock shafts.
Install the front propeller.

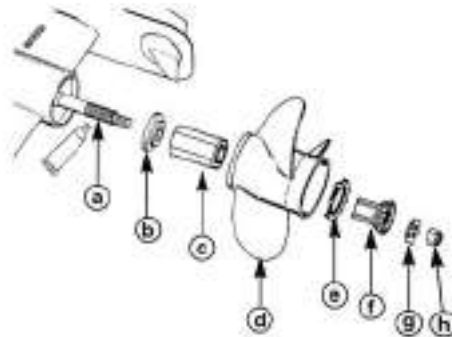


Install propeller nut. Tighten to 45 ft. lbs. Make sure the chamfered edge of the prop nut is facing forward. Failure to install prop nut correctly could result in loss of prop or damage to lower unit.



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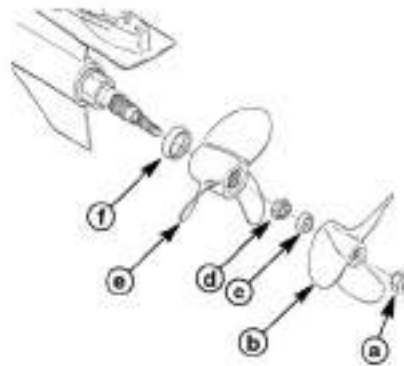
MERCUISER ALPHA & BRAVO ONE



Alpha One and Bravo One

- a - Apply Lubricant on Propeller Shaft Splines
- b - Forward Thrust Hub
- c - Flex-Torque Drive Hub
- d - Propeller
- e - Continuity Washer
- f - Drive Sleeve Adapter
- g - Tab Washer
- h - Locknut

MERCUISER BRAVO THREE



Bravo Three

- a - Rear Propeller Locknut
- b - Rear Propeller
- c - Rear Propeller Thrust Hub
- d - Front Propeller Locknut
- e - Front Propeller
- f - Front Propeller Thrust Hub



Cosmetic Care & Maintenance

Steering

Your boat uses a rack or rotary style steering systems that features a cable that functions with assistance through the engine power steering pump. As you turn the wheel force is applied through the system to a hydraulic cylinder found at the aft end of the engine and attached through the engine power steering pump hoses.

With the engine running, check the engine power steering pump level before each outing. Add the appropriate power steering fluid. Periodically inspect the entire steering system for tightness and signs of wear and leaks including the steering wheel. Lubricate the steering shaft at the engine. Refer to the manufacturer's engine manual in the owner's pouch for additional information along with the maintenance chart in this chapter.



CAUTION

AVOID PERSONAL INJURY AND PROPERTY DAMAGE!
ABRUPT TURNS ABOVE 30 M.P.H. MAY RESULT
IN LOSS OF CONTROL.
STEERING RESPONSE AT HIGH SPEEDS
CAN BE VERY SUDDEN.
ABRUPT TURNS MAY CAUSE YOU
TO CROSS YOUR OWN WAKE.
JUMPING A WAKE, SUDDEN TURNS, AND INCREASES
OR DECREASES IN SPEEDS MAY BE DANGEROUS.
THE OPERATOR MUST MAKE SURE THAT ALL
PASSENGERS ARE SEATED SECURELY
BEFORE MAKING SPEED CHANGES.

Battery

Frequently check your battery terminals for corrosion buildup. If you find a greenish, powdery substance, remove the cable connections

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WARNING

TO PREVENT BODILY INJURY!
WEAR GOGGLES, RUBBER GLOVES
AND A PROTECTIVE APRON
WHEN WORKING WITH A BATTERY.
BATTERY ELECTROLYTE CAUSES SEVERE EYE
DAMAGE AND SKIN BURNS.
IN CASE OF SPILLAGE, WASH AREA WITH
A SOLUTION OF BAKING SODA AND WATER.

and clean both the both the terminals and the connectors with a soft wire brush. When the cleaning is finished reconnect the battery cables and coat the terminal with an approved grease or petroleum jelly to help prevent further corrosion. Check the electrolyte level at least every 30 days, more often in hot weather. The level should be maintained between the top of the battery plates and the bottom of the fill cap opening. Add *distilled* water as needed after charging the batteries or periodically as needed. Do not overfill because sulfuric acid could run over and cause burns or an explosion.



WARNING

TO PREVENT BODILY INJURY!
BATTERIES CONTAIN SULFURIC ACID (POISON)
WHICH ALSO CAN CAUSE BURNS.
AVOID CONTACT WITH THE SKIN, EYES & CLOTHING.
IF CONTACTED, FLUSH WITH WATER AT LEAST 15
MINUTES. IF SWALLOWED, DRINK LARGE AMOUNTS
OF WATER OR MILK. FOLLOW UP WITH MILK OF
MAGNESIA, BEATEN EGG OR VEGETABLE OIL. GET
MEDICAL ATTENTION IMMEDIATELY!



Cosmetic Care & Maintenance

Batteries should be charged outside the boat. Do not smoke or bring flames near a battery that is being or has recently been charged. The hydrogen gas generated by battery charging is highly explosive.

Set batteries on a block of wood rather than concrete since this procedure will help the batteries from losing their charge.

Do not allow a metal object or loose wires to spark across battery posts while working close to the battery. Contact across terminals will cause a short circuit and electrical burns or personal injury may result.

Tighten all battery connectors securely. Check their tightness by pulling on the connectors. They should not move from their tightened position.

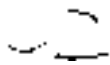
Be sure to reinstall the positive boot over the battery terminal after tightening the battery post connection. While using the boat, use the volt meters to monitor the charge level of each battery bank. Monitor the charge with the engines turned off (static condition).

The engine alternators recharge the batteries. A fully charged battery will indicate between 12.3 and 12.6 volts on the voltmeter. Readings below this could indicate a dead battery cell or a charging system malfunction which should be checked by a marine professional.

Remote Control



Check the helm control box and the cable attachment at the engine for tightness and shifting without binding. This applies to engines with standard remote controls only. Shift and throttle controls at both the engine and helm areas must be checked on a periodic basis. At the engine end, make sure all control cable hardware is tight and control cable brackets are secure. An application of silicone spray on the cable ends periodically will keep control cables working freely and fights corrosion. At the helm end check to make sure the control box hardware is tightly secured. Contact a marine professional or Regal dealer for further assistance.



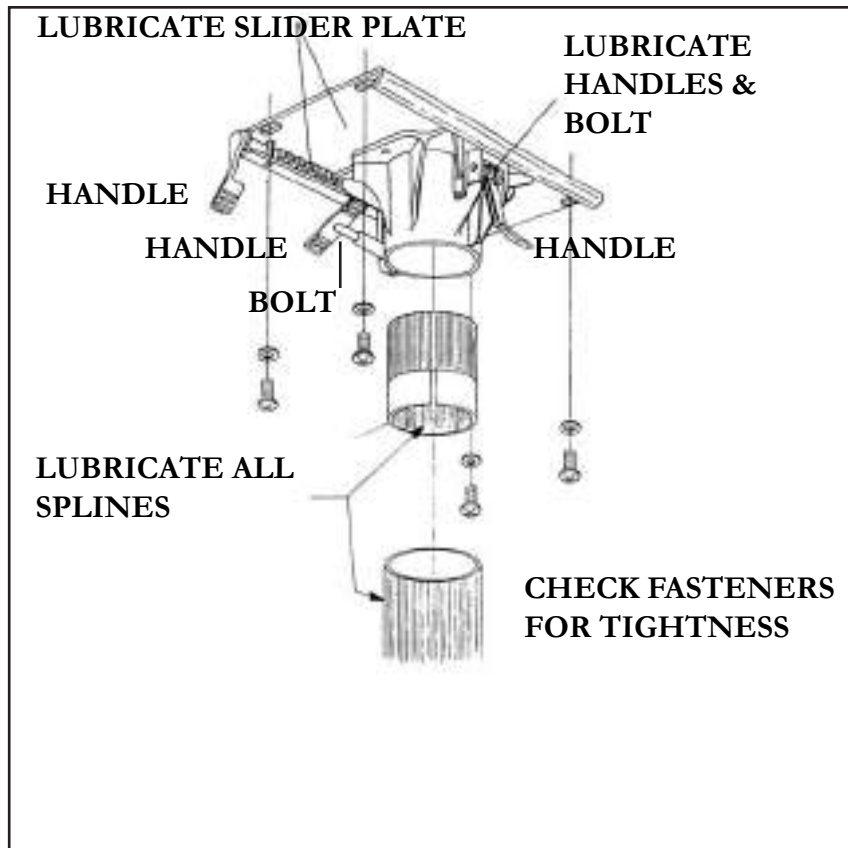
CHAPTER 7

Seating



The bucket seat slider needs periodic inspection and maintenance. Loosen the swivel knob located on the slider and pull the slider off the pedestal. Inspect all fasteners and metal for fatigue. Lubricate the points shown in the illustration with a marine type grease. type of grease will not run off under warm temperatures. Use a paint brush to apply the grease. Also, use silicone spray for areas that can not be accessed with the grease. Reassemble slider to pedestal with the delrin cup positioned correctly.

BUCKET SEAT SLIDER MAINTENANCE





Cosmetic Care & Maintenance

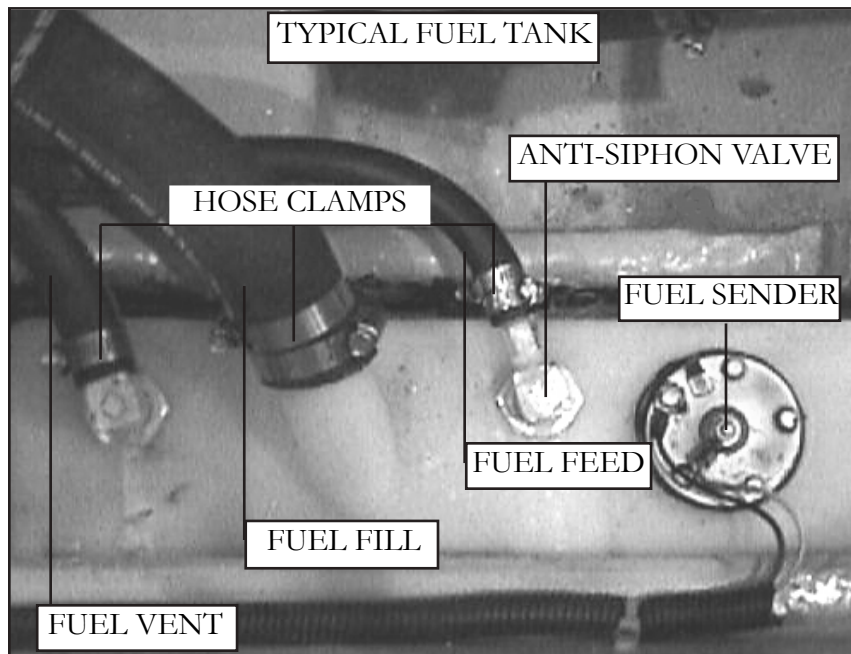
Bilge Pump

The bilge pump is usually installed in the engine compartment just below the engine front. Check for foreign materials stuck in the strainer area or discharge hose.

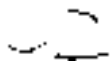
Check all clamps and electrical connections for tightness. A quick check of the bilge pump automatic float switch is afforded by lifting up on the float and listening for the pump operating. Look around the float area for foreign debris and remove as necessary.

Fuel Tank & Fittings

Periodically inspect the fuel tank components at least annually for loose clamps at the vent, fill and feed locations. Examine each hose for signs of deterioration and leakage. Check the fuel sender for loose bolts, nuts, and leaks at all areas of contact. Also, inspect the fuel tank for signs of leakage or abrasion. Tighten all components as needed.



7-19



CHAPTER 7

EVC/DTS Electronics

Engines with Volvo EVC or MerCruiser DTS control technology feature a solid state controller under the helm or at the engine. Periodically check the connectons for tightness and corrosion. For further information, contact your closest Regal dealer or marine professional.

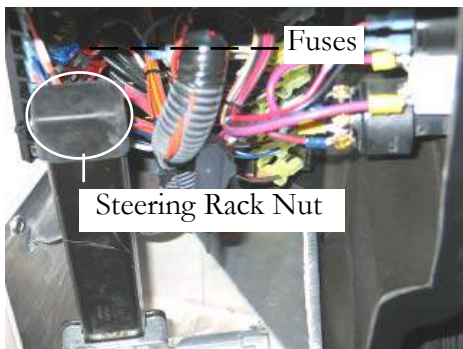
Note: Do not over stuff storage compartments where electrical components are attached such as the helm area.





Cosmetic Care & Maintenance

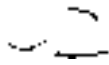
Fuse Panel



The fuse panel is located under the dash and can be accessed on the cockpit side of the helm. Be sure to carry extra fuses with all the amperages. When a fuse “blows” determine the cause before replacing the fuse. Never replace with a higher amperage fuse since the equipment, wiring or even worse a fire could develop due

to an overload.

This inspection area also allows you to access wiring harness connections and the steering rack nut. Refer to the illustration for locations.



CHAPTER 7

Stereo

The stereo requires little maintenance. Keep the cover closed whenever possible as it protects the unit from water, dirt and ultraviolet damage. When washing the interior, do not discharge water directly at the cover or the stereo unit. Possible damage will result. As with any CD unit clean your CD's to keep them from skipping. This process also aids in keeping dust out of the unit. For further information, refer to your stereo owner's manual located in the pouch.



Cosmetic Care & Maintenance

Automatic Fire Extinguisher

Vessels with the automatic fire extinguisher system should check the halon unit for tightness at the engine compartment monthly. At that time the unit itself should be weighed to ensure it is full. If the green dash indicator light is not on when the key is in the ignition position there is a system malfunction that must be investigated immediately. Refer to the manual in the owner's pouch.

Blower

Check the blower hoses to ensure they are fastened in the bilge properly and there are no holes in them. The hose connected to the blower needs to be 3/4 down in the bilge to evacuate fumes properly. All vents need to be checked for debris.

Make sure the blower motor is securely fastened and all hose clamps and or tie wraps are tight. Also, check the electrical connectors for tightness.

CHAPTER 7

Electrolysis Protection

Sacrificial zinc anodes usually found on the stern drive housing, trim cylinders or prop shaft to protect softer metals exposed to the water. Electrolysis attacks the least noble metals first. Because zinc is a less noble metal, it will decompose before other metals. Check these zinc anodes periodically and have them replaced when they are 50% gone.

Zinc is also used to protect metal that is exposed to saltwater. The salt causes a galvanic action that decomposes metals.



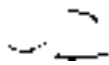
Zinc anodes in saltwater need to be checked more frequently. If the anodes seem to be requiring frequent replacement there may be a boat emitting a shore power leak into the water taxing the anodes. This is especially possible around a marina environment. If this is the case contact the marina personnel since the current in the water can be measured by a device. Refer to the engine manufacturer's manual for exact location and detailed information regarding anodes. Stern drive damage due to neglecting anode inspection service is not covered under the warranty.



Cosmetic Care & Maintenance

VOLVO MAINTENANCE GUIDE

FUNCTION	ADJUST	CHECK	LUBE	FILL	REPLACE	TIGHTEN
<i>Each Trip</i>						
Anodes		*				
Leaks, Cooling System		*				
Stop Switch		*				
Leaks, Fuel System		*				
Oil, Engine		*		*		
Oil, Drive		*		*		
Safety Equipment		*				
Shift System		*				
Fluid, Power Steering		*		*		
Steering Cable		*				
<i>Monthly</i>						
Battery		*				
Exhaust Sys		*				*
<i>Every 50 Operating Hours</i>						
Battery Connections		*				*
All Belts		*				*
Exhaust System Hoses, Clamps		*				*
Fasteners		*				*
Fuel System		*				
Water Pump Impeller		*			Every 2 years	



CHAPTER 7

VOLVO MAINTENANCE GUIDE CONT.

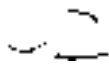
FUNCTION <i>Per Season</i>	ADJUST	CHECK	LUBE	FILL	REPLACE	TIGHTEN
Bellows & Clamps Drive		*			Every 2 Years	
Exhaust Manifold, Risers		*				
Carb, Fuel Filter					*	
Water Pump Impeller					Every 2 Years	
Leaks, Fuel System		*				
Oil, Engine					*	
Oil, Drive					*	
Oil Filter, Engine					*	
Propeller & Shaft		*	*			
Remote Control Cable		*				
Spark Plugs					*	
Spark Plugs Wires, Boots		*				
Steering System Cable			*			
Throttle Cable		*	*			
Serpentine where applicable		*				
Carb Adj.	*					
Engine Alignment		*				
Gimbal Bearing			*			
Universal Joints & Splines		*				



Cosmetic Care & Maintenance

MERCUISER MAINTENANCE GUIDE

	EACH TRIP	WEEKLY	EVERY 2 MTHS.	EVERY YEAR (100 HRS)	EVERY 3 YRS. (300 HRS)	EVERY 2 YRS.	EVERY 5 YRS.
Oil, Engine	*						
Oil, Drive	*						
Oil, Trim Pump	*						
Fluid, Power Steering	*						
Salt Usage, Flush Cooling	*						
Water Pick-Ups		*					
Anodes		*					
Fuel Pump Site Tube		*					
Battery Connection		*					
Propeller Shaft/Nut			*				
Engine, Corrosion Guard			*				
Touch-Up Paint				*			
Engine Oil & Filter				*			
Drive Oil, Change				*			
Fuel Filter, Replace				*			
Steering & Remote Control				*			



CHAPTER 7

MERCUISER MAINTENANCE GUIDE CONT.


	EACH TRIP	WEEKLY	EVERY 2 MTHS.	EVERY YEAR (100 HRS)	EVERY 3 YRS. (300 HRS)	EVERY 2 YRS.	EVERY 5 YRS.
U-Joints, Splines & Bellows				*			
Lube Gimbal Bearing & Engine Coupler				*			
Test MerCathode Bravo's				*			
Engine Mounts, Retorque				*			
Check ignition parts, timing				*			
PCV Valve, Replace				*			
Flame Arrestor, Clean				*			
Belts, Inspect				*			
Leaks & Tightness, Exhaust Sys.				*			
Disassemble Seawater Pump				*			
Leaks & Tightness, Cooling System				*			
Clean seawater section, cooling system				*			
Replace Coolant						*	
Lube U-joints				*			




Cosmetic Care & Maintenance

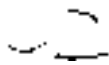
Engine

Each engine and stern drive package is unique and quite complex. A select portion of the maintenance items are covered in this chapter including lubrication specifications and general periodic maintenance. Because of the advanced ignition and fuel injection systems used on marine engines it is best to contact your Regal dealer for more of the detailed service procedures.

	CAUTION
AVOID ENGINE DAMAGE! FOLLOW ALL ENGINE BREAK-IN PROCEDURES AS RECOMMENDED BY THE ENGINE MANUFACTURER. FAILURE TO FOLLOW THE BREAK-IN PROCEDURE MAY VOID THE ENGINE AND STERN DRIVE WARRANTY.	

	CAUTION
AVOID ENGINE DAMAGE! DO NOT RUN ENGINE AT A CONSTANT RPM FOR PROLONGED PERIODS OF TIME DURING BREAK-IN PERIOD. CHECK ENGINE OIL OFTEN.	

	CAUTION
AVOID ENGINE DAMAGE! DO NOT RUN ENGINE OUT OF WATER UNLESS YOU HAVE AN OPTIONAL FLUSHETTE. FOLLOW MANUFACTURER'S ATTACHING & RUNNING INSTRUCTIONS.	



CHAPTER 7

Recommended Lubricant Specifications

Volvo Engine

Checking the Engine Oil

VOLVO ENGINE OIL CHART		
Lowest Anticipated Temperature	Recommended SAE Viscosity Oils	
32 Degrees F & Above	SAE 30* SAE 20W50 SAE 15W50	Volvo 3.0 uses approximately 4 quarts with oil filter. Volvo 4.3 uses approximately 4.5 quarts with oil filter. Volvo 5.0, 5.7 uses approximately 6 quarts with oil filter.
0 Degrees To 32 Degrees F	SAE 20W20	Volvo 8.1 uses approximately 9 quarts with oil filter.
Below 0 Degrees F	SAE 10W	

* SAE 30 Volvo Penta DuraPlus synthetic motor oil for API Service CE/SG (Volvo # 3851230-7). If the recommended oil is not available, use multi-viscosity oil.

1. Remove the dipstick. The oil level must lie between the 2 marks on the dipstick. Add the recommended oil to maintain the proper level.
2. Recheck the engine oil dipstick level.

Note: All fluid recommendations are based on this manual's printing date. Regal is not responsible for the accuracy of the information since it can change at any time. For more detailed information and procedures check your engine operator's manual or contact your closest Regal dealer.

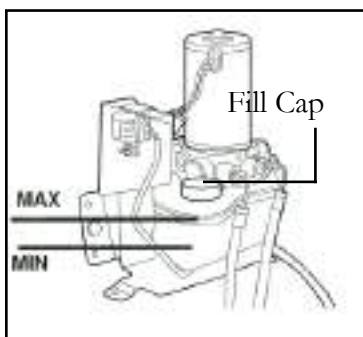


Cosmetic Care & Maintenance

NOTICE

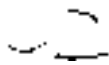
PREVENT ENGINE DAMAGE!
DO NOT ALLOW THE CRANKCASE OIL LEVEL TO RECEDE BELOW THE ADD MARK, AND DO NOT FILL ABOVE THE FULL MARK. OVERFILLING RESULTS IN REDUCED ENGINE LIFE, HIGH OPERATING TEMPERATURES, FOAMING & LOSS OF POWER.

Checking the Power Trim/Tilt Fluid Level



marks on the reservoir.

1. At least once annually preferably at the start of the boating season check the system fluid level. Begin with the stern drive trimmed in (down) as far as possible.
2. Remove the fill cap on the power trim pump reservoir.
3. Check the fluid level. It should be between the minimum and maximum
4. If needed add Volvo Penta DuraPlus Power Trim/Tilt and Steering Fluid.
5. Replace the fill cap and tighten cap securely.



CHAPTER 7

Checking Power Steering Fluid

1. Check the power steering fluid before each boating outing. Remove the steering reservoir and check the fluid level. If the engine has not been running use the “COLD” mark. Use the “HOT” mark for engines that have been running at normal operating temperature as indicated by the temperature gauge.
2. The fluid should be between the minimum and maximum marks on the dipstick. If needed, fill to the proper level with Volvo Penta Dura Plus Power Trim/Tilt & Steering Fluid. **DO NOT OVERFILL THE STEERING PUMP RESERVOIR.**



CAUTION

**PREVENT STEERING OPERATION IMPAIRMENT
OR COMPONENT DAMAGE!
NEVER FILL THE POWER STEERING SYSTEM
WITH AN UNKNOWN OIL.**

3. Replace the fill cap and tighten securely.

NOTICE

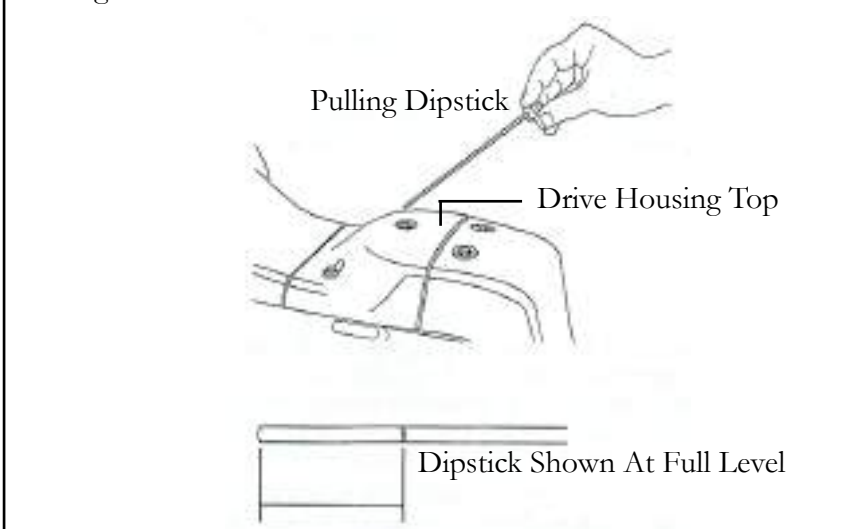
**HELPFUL HINT:
TO FILL TRIM, CRANKCASE & POWER STEERING
LEVELS WITHOUT SPILLING FLUID
PURCHASE A FUNNEL AT AN AUTOMOTIVE
STORE WITH A LONGER NECK THAT WILL FIT THE
RESERVOIR OPENINGS.**



Cosmetic Care & Maintenance

Volvo Stern Drive

Checking Volvo Stern Drive Oil



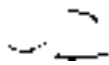
CAUTION

FULLY THREAD OIL DIPSTICK INTO THE OIL LEVEL HOLE IN THE DRIVE UNIT TO PROPERLY CHECK THE OIL LEVEL. AN IMPROPER OIL LEVEL MAY RESULT IN SERIOUS STERN DRIVE COMPONENT DAMAGE.

It is recommended to check the drive oil level on a weekly schedule. Fully thread the dipstick into the hole. At this point, remove the dipstick and make sure the oil level is at the top of the mark as shown above. If the oil level is low, add enough oil to bring the level to the top of the mark on the dipstick. **DO NOT OVERFILL.** Tighten up the dipstick with a slotted screwdriver.

If the oil color is milky in appearance there probably is water in the unit normally caused by a leaking seal.

No metal flakes should be present in the oil. If the above conditions exist contact a Regal dealer.



CHAPTER 7

MerCruiser Engine

Checking Engine Crankcase Oil

1. Check the engine oil by first allowing the engine to warm up. Stop the engine and allow about 5 minutes for the oil to drain to the oil pan to obtain an accurate reading.
2. Remove the dipstick. Wipe it clean and reinstall it into the dipstick tube. Wait 1 minute to allow any trapped air to vent. (Install dipstick with oil indication marks facing the flywheel end of the engine. Add Mercury/Quicksilver Synthetic Blend MerCruiser Engine Oil 25W-40 to bring the level up to the full or OK points on the oil dipstick. DO NOT OVERFILL.
3. Remove the dipstick and look at the oil level. Level must be between full or OK range and add. Reinstall dipstick into the tube.

NOTICE

ADDING 1 QUART OF ENGINE OIL WILL RAISE
THE OIL LEVEL FROM THE ADD MARK
TO THE TOP OF THE OK RANGE

4. When checking or filling the engine crankcase oil ensure that the vessel is level in the water or on a trailer.


For changing the engine oil & filter see the MerCruiser maintenance schedule and operation manual or contact your Regal dealer.

Note: Above are basic recommendations. Regal is not responsible for the accuracy of the information since it can change at any time. For more detailed information and procedures check your engine operators manual or call your closest Regal dealer.



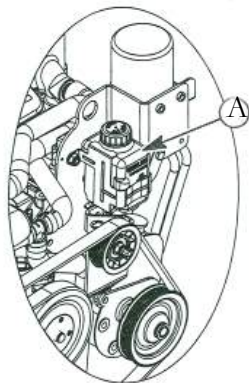
Cosmetic Care & Maintenance

Checking MerCruiser Stern Drive Oil

	CAUTION
<p>ENVIRONMENTAL HAZARD! DISCHARGE OF OIL OR OIL WASTE INTO THE ENVIRONMENT IS RESTRICTED BY LAW. DO NOT SPILL OIL OR OIL WASTE INTO THE ENVIRONMENT WHEN USING OR SERVICING YOUR VESSEL. DISPOSE OF OIL OR OIL WASTE AS DEFINED BY LOCAL & STATE AUTHORITIES.</p>	

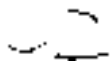
1. Drive oil level must be checked with the engine cold before starting.
2. Check the gear oil level in the reservoir located on the engine. Keep the gear oil level at the recommended ranges as marked on the reservoir. If any water is visible at the bottom of the reservoir or there are any metal chips in the drive oil do not run the engine since component damage can result. Contact your Regal dealer for more information.

Filling the Stern Drive



A=Drive Reservoir

1. If more than 2 ounces of High Performance Gear Lubricant is required to fill the monitor reservoir a seal may be leaking. Contact your Regal dealer.
2. If drive lubricant is free from water and metal chips proceed to fill the reservoir. Remove the gear lube monitor cap. Fill the reservoir with High Performance Gear Lubricant (Merc part # 92-802854A1).

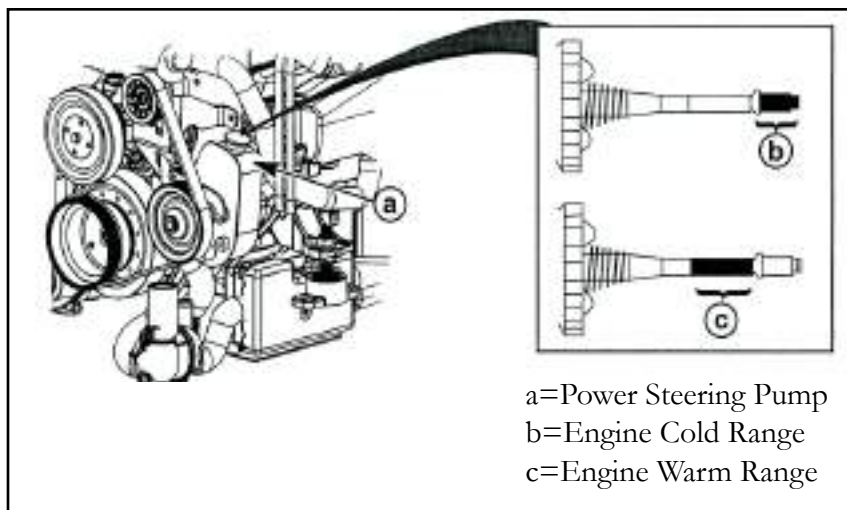


CHAPTER 7

3. Fill the reservoir so that drive oil level is in the operating range. Do not overfill reservoir. For changing the drive oil refer to the MerCruiser operation manual or contact a Regal dealer for more information.

Checking Power Steering Fluid

1. Stop the engine and center the sterndrive unit.
2. Remove the combo fill cap/dipstick and observe the level.
 - a. Proper fluid level with engine at normal operating temperature should be within the warm range.
 - b. Proper fluid level with engine cold should be within cold range.
3. Fill to line with Quicksilver Power Trim & Steering Fluid (Merc # 92-802880A1) or Dextron III automatic transmission fluid. If you can not see any fluid in the power steering reservoir contact your Regal dealer since a leak must of developed in the system.





Cosmetic Care & Maintenance

Checking Power Trim Fluid

	CAUTION
<p>ALWAYS CHECK THE OIL LEVEL WITH THE STERN DRIVE IN THE “FULL” DOWN OR “IN” POSITION.</p>	

1. Place the stern drive unit in the full down position.
2. Observe the oil level. Level must be between the “MIN” or “MAX” lines on the reservoir.
3. Fill as necessary with Power Trim & Steering Fluid (Merc part # 92-802880A1).

Refilling The Reservoir

1. Remove the fill cap from the reservoir. Fill cap is vented.
2. Add lubricant to bring level to the within the “MIN” and “MAX” lines on the reservoir. Use Power Trim & Steering Fluid (92- 802880A1).
3. Install the cap.

Changing Power Trim Fluid

1. Power steering fluid does not require changing unless it becomes contaminated with water or debris. Contact a Regal dealer to change the fluid.

CHAPTER 7

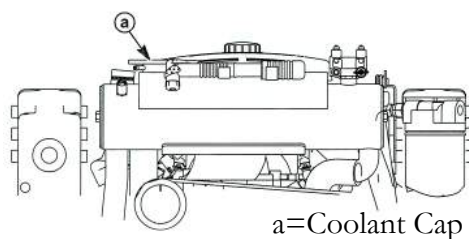
Checking Engine Coolant



WARNING

AVOID BODILY INJURY!
ALLOW ENGINE TO COOL DOWN BEFORE REMOVING THE COOLANT PRESSURE CAP. A SUDDEN LOSS OF PRESSURE COULD CAUSE HOT COOLANT TO BOIL AND DISCHARGE VIOLENTLY. AFTER THE ENGINE HAS COOLED, TURN THE CAP 1/4 TURN TO ALLOW PRESSURE TO ESCAPE SLOWLY, THEN PUSH DOWN AND TURN THE CAP COMPLETELY OFF.


1. Remove the cap from the heat exchanger and observe the level of the fluid.
2. The coolant level in the heat exchanger should be at the bottom of the filler neck. A low coolant level means you should contact your Regal dealer.
3. Install the cap onto the heat exchanger.
4. When reinstalling the pressure cap, be sure to tighten it until it seats on the filler neck.
5. With the engine at normal operating temperature, check the coolant level in the coolant recovery canister.





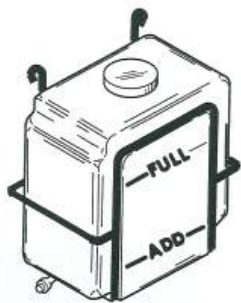
Cosmetic Care & Maintenance

- The coolant level should be between the “ADD” and “FULL” marks.
- Add Extended Life Antifreeze/Coolant (Mercury part # 92-877770K1).

 CAUTION	
AVOID ENGINE DAMAGE! DO NOT USE ALCOHOL OR METHANOL BASED ANTIFREEZE OR PLAIN WATER IN THE COOLANT SECTION OF THE CLOSED COOLING SYSTEM AT ANY TIME.	

NOTICE	
ADD COOLANT ONLY WHEN THE ENGINE IS AT A NORMAL OPERATING TEMPERATURE.	

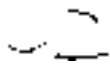
Filling Engine Coolant



- Remove the fill cap from the coolant recovery canister.
- Fill to the “FULL” line with Extended Life Antifreeze/Coolant Mercury part # 92-877770K1.
- Reinstall the cap onto the coolant recovery canister.

Changing Engine Coolant

Call your Regal dealer to change coolant in the entire system.



CHAPTER 7

Notes


Troubleshooting

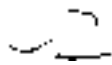
DIAGNOSTIC CHARTS



The following diagnostic charts will assist you in identifying minor electrical, fuel, and mechanical problems. Some of the items listed require technical training and tools. Additional assistance is available in the engine manufacturer's manual. Also, you can contact your closest Regal dealer or marine professional for more information. Most defects can be found by doing a logical sequence of elimination.

	CAUTION
TO AVOID BODILY INJURY AND PROPERTY DAMAGE! USE ONLY APPROVED MARINE REPLACEMENT PARTS.	

	WARNING
TO AVOID BODILY INJURY AND DEATH! BEFORE PERFORMING ANY MAINTENANCE WORK TURN OFF THE BATTERY SWITCH AND REMOVE THE KEYS FROM THE IGNITION SWITCH	



CHAPTER 8

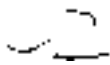
REMOTE CONTROL DIAGNOSTIC CHART		
PROBLEM	POSSIBLE CAUSE	POSSIBLE FIX
Remote control stiff/inoperative	Corroded cable	Clean/lubricate cable
	Kinked cable	Replace cable
	Broken cable	Replace cable
	Remote control box jammed	Repair/Replace box
Throttle only control inoperative (neutral)	Worn throttle cable	Replace cable
	Binding Cable	Follow cable routing; look for pinched cable
	Broken cable	Replace cable
Does not apply to EVC/DTS systems	Control box worn or in need of lubrication	Refer to information supplied by control mfg.

INSTRUMENT DIAGNOSTIC CHART		
PROBLEM	POSSIBLE CAUSE	POSSIBLE FIX
No reading on gauge or gauge reads wrong	Faulty gauge	Replace gauge
	Wiring to gauge faulty	Inspect/repair wiring
	Faulty sender	Replace sender
Gauge reads erratic	Loose ground or hot wire	Repair or replace wire and or connection

Troubleshooting

PERFORMANCE DIAGNOSTIC CHART		
PROBLEM	POSSIBLE CAUSE	POSSIBLE FIX
Excessive vibration	Material obstructing propeller	Remove material by reversing engine
	Bent propeller shaft	Call Regal dealer
	Bent propeller blade	Repair/replace propeller
	Propeller hub slipping	Replace propeller
Poor performance	Engine trim incorrect	Adjust trim
	Uneven load distribution	Adjust boat load
	Engine problem	Call Regal dealer

FUEL SYSTEM DIAGNOSTIC CHART		
PROBLEM	POSSIBLE CAUSE	POSSIBLE FIX
Engine won't start or not running right	Fuel tank vent obstructed	Clean vent hose or and fitting. Check for kinks.
	Fuel line blocked	Check for kinked hose
	Lack of fuel	Clean filter. Check for clogged anti-siphon valve
	Water in fuel	Eliminate water
	Clogged fuel filter	Replace filter element
	No fuel reaching engine	Check fuel pump output. Clean filters. Check fuel tank gauge level.




CHAPTER 8

DC ELECTRICAL DIAGNOSTIC CHART		
PROBLEM	POSSIBLE CAUSE	POSSIBLE FIX
No 12 volt power	Battery switch in "off" position	Turn selector switch to "on" position
	Weak or dead battery	Charge or replace battery
Battery not charging; (Engine running)	Loose belt	Tighten belt
	Faulty alternator	Repair/Replace alternator
	Faulty volt meter	Replace volt meter
Battery will not hold charge	Faulty/Old battery	Replace battery
12 volt equipment not working	Equipment switch "off"	Switch to "on" position
	Circuit breaker blown	Push reset on circuit breaker
	Weak or dead battery	Replace battery
	Corroded connection	Eliminate corrosion
	Loose wire	Tighten connection
	Internal equipment short	Replace equipment

Storage & Winterization

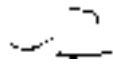
Storage procedures are outlined in this chapter. These are *guidelines* to follow in freezing climates. Be sure to familiarize yourself with all relevant information in the owner's pouch. Special winterization procedures are necessary for the boat equipment and systems. Use the enclosed checklists to help you identify areas of concern and maintenance. These lists cover land stored boats either inside or outside. Be sure to read and follow all caution and warning labels.

Call a Regal dealer or marine professional for further information.

	WARNING
EXPLOSION, FIRE AND POLLUTION HAZARD! DO NOT FILL FUEL TANK TO RATED CAPACITY LEAVE ROOM FOR EXPANSION.	

	CAUTION
REMOVE BATTERIES WHEN VESSEL IS IN EXTENDED STORAGE PERIODS.	

	CAUTION
TO PREVENT ENGINE DAMAGE! USE ONLY ETHYLENE GLYCOL BASE ANTIFREEZE DO NOT USE ALCOHOL BASE PRODUCTS.	



CHAPTER 9

GENERAL STORAGE GUIDELINES

LIFTING THE BOAT

To prevent any structural damage to your vessel slings must be used to lift the boat. Always use the flat wide-belt type as they distribute and hold the boat weight in a supported fashion. Do not use the cable-type slings since they may cause hull damage. Make sure the proper width spreader bars are used to attach the slings. Using too narrow a spreader bar may cause damage to the rub rail. Always lift at approved lifting points. If sling markers are not found, contact a Regal dealer to identify the proper location for slings. Always tie a line between the forward and aft slings to prevent the hull from slipping out of the slings while lifting or moving the vessel fore or aft.

CRADLES AND TRAILERS

Your vessel must be positioned properly for extended land storage in colder climates. One approved method is to use a Regal Marine designed cradle which can be ordered by your Regal dealer. When using a Regal Marine cradle the vessel hull weight must be distributed and supported both fore and aft and port to starboard along the hull surface. If needed, adjust the cradle or vessel fore or aft to eliminate any gaps between the hull and the cradle. A rubber type gasket can be installed on the cradle supports on the port and starboard sides to achieve a closer hull-cradle fit.

Another method to store your vessel for extended periods is on a trailer designed and adjusted for your Regal boat. Make sure all rollers and bunks are functioning properly. Lubricate rollers and re-carpet bunks as needed.

Never use blocking to support the hull!

Make sure the bow is elevated enough to evacuate any bilge water. Remove the hull drain plug. Cover the vessel with a mooring cover. Make sure there is enough “venting” between the mooring cover and the vessel to prevent mold and mildew.

Storage & Winterization

DECOMISSIONING CHECKLIST

ENGINE

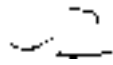
- Run engine. Pour a fuel stabilizer/conditioner in the fuel tank. Allow time for it to circulate through the fuel system.
- Change all engine fluids as referenced in the engine manufacturer's owners manual.
- Drain cooling and exhaust system or have a marine professional "pickle" the engine with antifreeze and rust preventative.
- Spray all exterior parts with a rust preventative.

STERN DRIVE

- Remove stern drive. Perform maintenance as referenced in the manufacturer's owners manual.
- Remove propeller. Refurbish as needed.
- Touch up paint on stern drive upper and lower gear housings as required.
- Apply a coat of wax to stern drive.

BOAT

- Check hull bottom for any fiberglass damage. Repair as needed
- Apply a coat of wax to hull and deck surfaces.
- Pour a pint of 50/50 antifreeze into bilge pump.



CHAPTER 9

- Drain the fresh water system per instructions in this chapter.
- Remove battery. Trickle charge as needed.
- Remove all loose gear from boat such as life jackets, etc. Inspect and store in cool, dry environment.
- Remove drain plug. Clean drain plug hole of debris as needed. Enclose drain plug in plastic bag and tie to steering wheel.
- Make sure bow is higher than stern to permit proper drainage.
- Clean all upholstery and store so it breathes.
- Conduct a visual inspection to ensure boat is balanced properly on the trailer or cradle.
- Cover boat with tarp. Tie down for wind protection if outside.
Prop tarp up as needed to provide proper ventilation. Do not cover up the fuel vent.

TRAILER

- Repack all wheel bearings per manufacturer's specifications.
- Check all trailer parts for excessive wear. Replace/refurbish as needed.
- Touch up trailer paint as needed.
- Lubricate moving parts as needed.
- If stored on trailer block the trailer frame up just enough to relieve a portion of the strain on the trailer wheels and bearings.

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Storage & Winterization

FRESH WATER SYSTEM

1. Turn on the fresh water pump switch.
2. Open all faucets including transom shower (if equipped) and allow tank to empty.
3. Drain the water tank. Shut off fresh water pump switch.
4. Mix nontoxic antifreeze with water in accordance with the manufacturer's recommendations. (Available at marina & RV stores)
5. Pour solution into the fresh water tank.
6. Turn on fresh water pump switch.
7. Open water faucet and purge until a steady stream of nontoxic antifreeze flows from the faucet. If equipped, do the same to the transom shower. Turn the fresh water switch off.

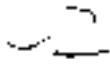
WASTE SYSTEM

1. With **chemical** heads, make sure to dump both upper and lower tanks. Rinse well with fresh water.
2. With **marine** head, pump out holding tank. Add nontoxic antifreeze to toilet and holding tank. Pump from toilet to holding tank to eliminate any water remaining in lines.

NOTICE

**AVOID VESSEL AND ENGINE DAMAGE!
CONTACT MARINE PROFESSIONAL FOR
WINTERIZATION INSTRUCTIONS. DAMAGE NOT
COVERED BY WARRANTY**

9-5



CHAPTER 9

RECOMMISSIONING CHECKLIST

ENGINE/STERN DRIVE

- Check all components per engine manufacturer's owner's manual especially fluid levels.
- Run engine on "ear muffs" before launching. Check for fuel, exhaust, oil, and water leaks.

BOAT

- Install drain plug.
- Install battery and tighten all terminals.
- Check all equipment, switches, alarms, gauges and breakers for proper operation.
- Add necessary chemicals and water to **chemical** head.
- Add water to fresh water tank. Turn on faucet to purge tank. Refill water tank and sanitize water.
- Make sure all safety gear is on board and in excellent working condition.
- After launching, check controls and gauges for proper operation.

TRAILER

- Make sure all equipment is in working condition.

Trailerling

This chapter covers trailerling/towing basics including equipment, maintenance, and techniques of trailer usage. *Check with state and local and state agencies for detailed information on required equipment, safety issues, and licensing.*

BEFORE TOWING

Before towing your boat, be sure to check the air pressure of your tires for the recommended inflation rating. Also, be certain that your tow vehicle is in good working order.

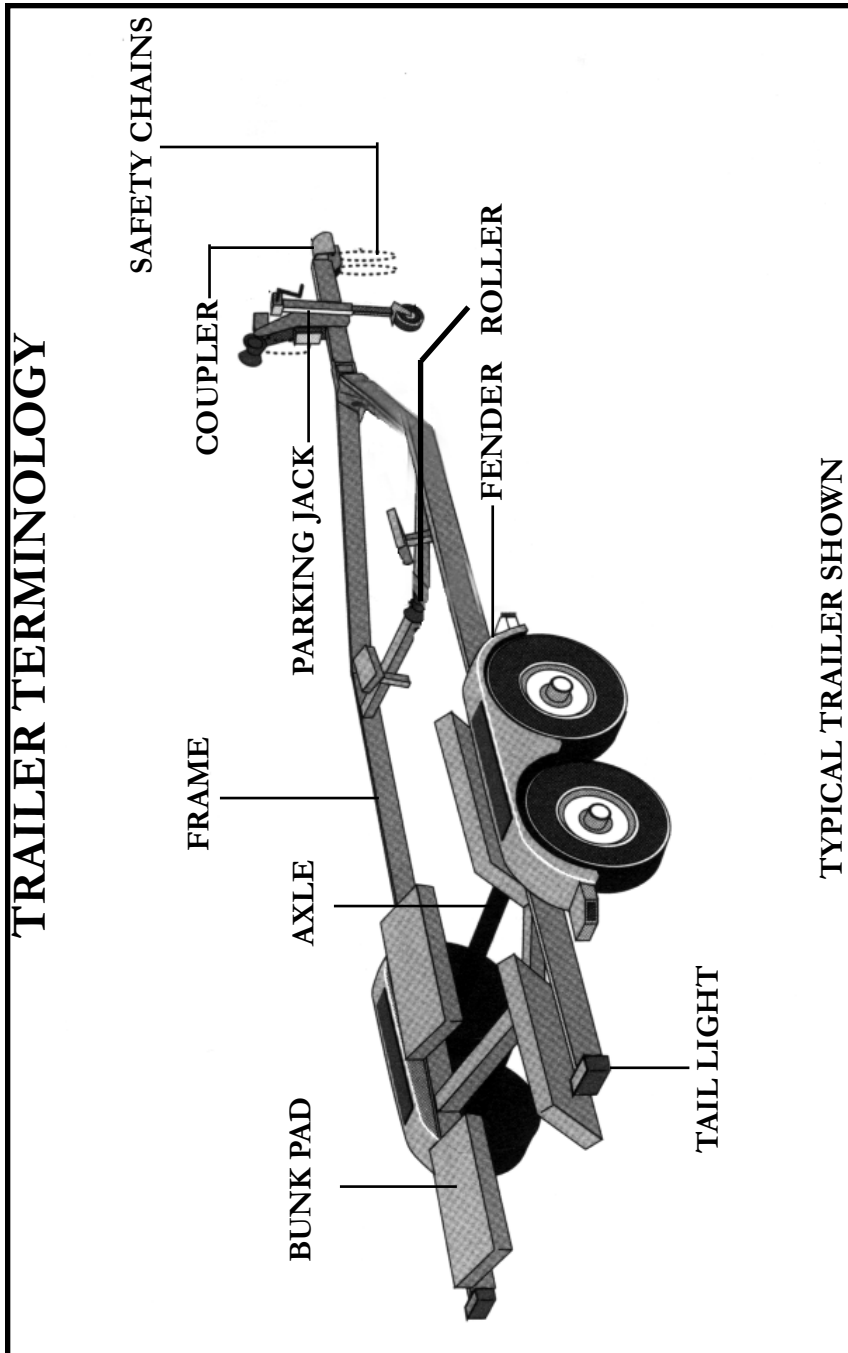
Stow all gear to be carried properly, especially heavy items such as batteries or anchors. Be sure these items are secured. Don't overload and try to carry excessive weight on your trailer.

Give consideration to the weight distribution of your trailer. If the rear end of your vehicle sags, chances are the load is positioned too far forward on your trailer.

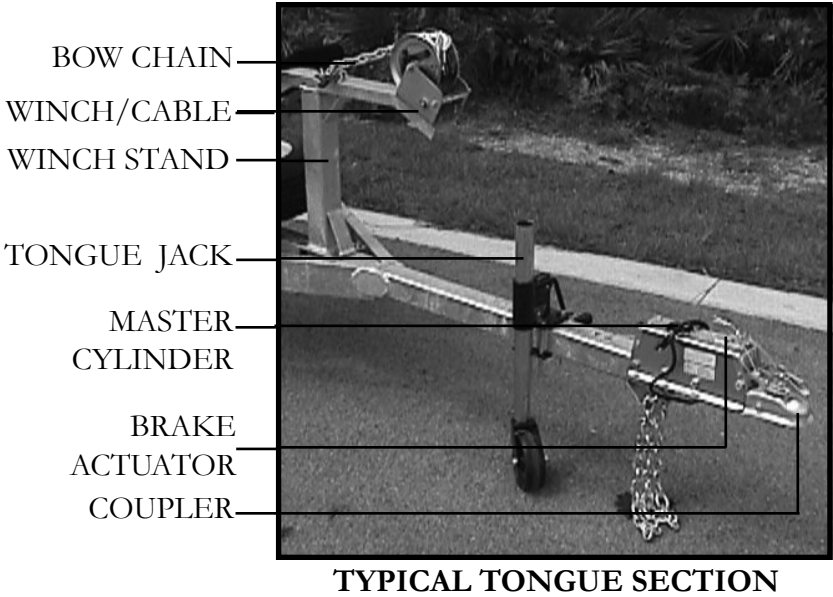
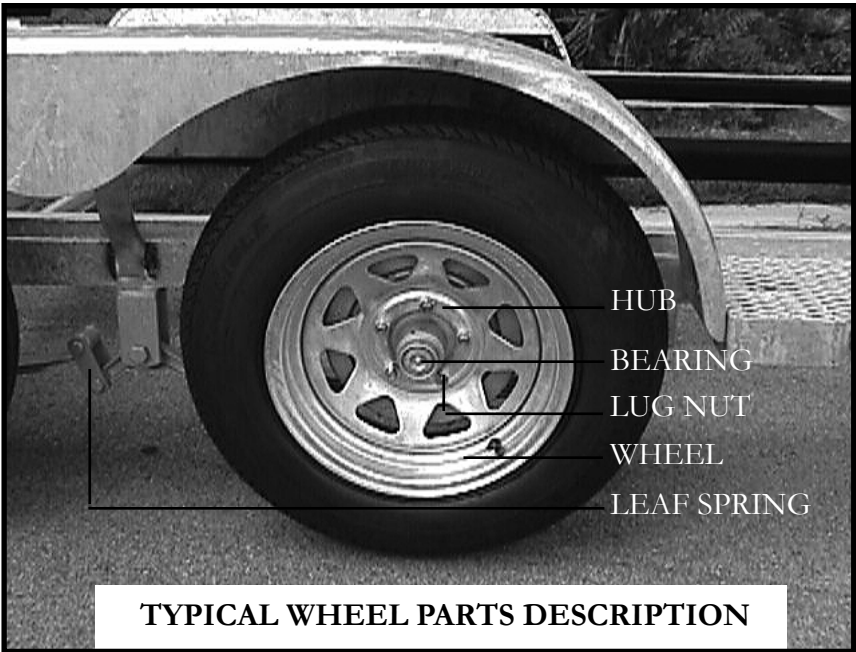
This can make it especially difficult to drive safely, as the hitch may be in danger of striking the road. Also, this situation can be caused by worn rear shock absorbers. One option is to install a set of air shocks which will assist in supporting the load. As a rule of thumb 5 to 7 percent of the total trailer load should be on the trailer tongue.

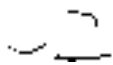
Check all lights to ensure they are in good working order. You may find it helpful to ask someone to check your turn signals, brake lights, and towing lights while you remain in the vehicle and check them.

Be certain that the trailer winch cable is securely attached to the boat's bow eye and the cable lock is engaged. Make sure the bow of the boat is snug against the bow stop at the winch stand. It is a good idea to tie



Trailering





CHAPTER 10

another line or secure an extra cable to the winch stand and boat bow eye as a backup system.

Be certain that your trailer is of rated capacity for the size and weight of your boat, including the weight for all fuel, water and gear. Your authorized Regal dealer can advise you on the proper trailer capacity and tongue weight (the weight exerted on the rear of your vehicle).

Never use a bumper mounted trailer hitch. Always use a bolted or welded frame-mounted hitch, class 2 or 3. Consult your Regal dealer for more information.

Should your trailer be equipped with surge brakes, that is brakes on the trailer that cut in with a very slight delay when your brakes are applied, be sure to follow recommended service and maintenance instructions. Be sure that the trailer master cylinder is filled with the recommended fluid before towing your boat. Inspect the trailer brake lines for any leakage. Also, if you notice brake fluid on the inside of the tires, you may have a wheel cylinder leaking. Consult a professional.

Never place your hands between the trailer hitch coupling and the hitch ball on your towing vehicle while hooking up. Be sure the tongue jack is in the full up position before departure. Be certain safety chains are crisscrossed and secured; do not allow them to drag on the road.

Be sure to buy a suitable set of tie downs which can be attached to the boats' stern eyes and the eyelets provided on most trailers. Tighten them securely and neatly fold up the extra strap material and secure it with tape so it doesn't loosen and dangle on the road.

Check the trailer lug nuts for the proper torque. Use a foot pound wrench and torque in a star sequence to the correct poundage as recommended by the trailer manufacturer. Torque the lug nuts at half the poundage on all nuts. Then set the torque wrench to the full poundage and fasten to the last foot poundage figure.

Check the trailer tires often for voids, excessive wear or out of round tire conditions. If the trailer seems to vibrate you may have a bad tire or one that is unbalanced. These wheels can be rebalanced at most automotive or tire shops. Never pull a boat on a patched tire. Buy a spare tire and wheel. Mount it on the trailer for speedy installation should a blow out occur. Always keep a lug wrench close by.

Trailer

Check the trailer harness often for signs of fraying. Check the harness connector for corrosion. Make sure the trailer harness when connected to the trailer has enough slack for turning

Check the wheel bearings for wear periodically by a professional. On most trailers, there is a zerk fitting on the wheel hub to add the proper lubricant to the wheel bearing with a grease gun. These wheel bearing waterproof covers for the bearings can be purchased at retail outlets. Be sure everything is secured in the boat and canvas is down in the towing position with the bimini stored in the boot. Tilt the stern drive up to clear the road and any bumps that might occur while in transit.

Note: Make sure all tops are zipped into boots, cockpit carpet is rolled up and stored along with all tonneau, cockpit and travel covers. Do not tow vessel with any of the above equipment installed on the vessel!

DRIVING

Practice maneuvering the vehicle and trailer in a large, empty parking lot or open space. If you practice slowly and cautiously, you will soon develop a feel for maneuvering the trailer .

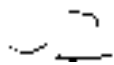
Test your vehicle and trailer brakes before departure along with the lights. Also, be sure you pack a tool kit with extra bulbs, fuses and fluids.

Drive as smoothly as possible, anticipating your stops and giving yourself plenty of room for turning and stopping. Avoid any quick turns or sudden jerks of the steering wheel.

Remember to maintain safe speed limits. It takes longer to stop your loaded boat. Allow enough more room to the front in bad weather.

Keep an eye on your rig through the rear view and side mirrors. If your rear view mirror is obstructed, purchase a set of side mirrors that extend out over the side of the vehicle for increased visibility. In addition, it is a good idea to install a set of round mirrors to the side mirrors as they help identify blind spots.

Plan to stop periodically on your way to check the trailer hitch for tightness, harness connector, tires, wheel bearings. Also, check to make sure the cockpit cover is secure and the load is balanced.



CHAPTER 10

LAUNCHING

Serious accidents can occur at the launching ramp. Therefore, it is imperative you be alert and attentive during launching and docking activities. Study the ramp area and surrounding water for any potential hazards, such as a short ramp or one with a drop off at the end. If you are uncertain of the conditions, ask someone else who has just used the ramp if there are any peculiarities to the area.

Attach 2 lines, one each at the bow and stern, to control your boat once it is off the trailer. If you need additional fenders to keep the sides of the boat from banging against the ramp walls, use those as well.

Unhook the stern tie-downs and the winch line to the bow. Unplug the trailer harness connector so the hot trailer light bulbs won't blow out when they come in contact with water.

When backing in, have someone assist, giving the palms up stop signal when the boat is in deep enough water to float off, or when the rear wheels of your vehicle approach the water's edge.

After your boat is floating freely, position it clear of the trailer before pulling out of the water. If there is no one to help you, secure one of the lines you've attached from the boat to the dock and use the other line to pull the boat off trailer. The process is easier with 2 people.



CAUTION

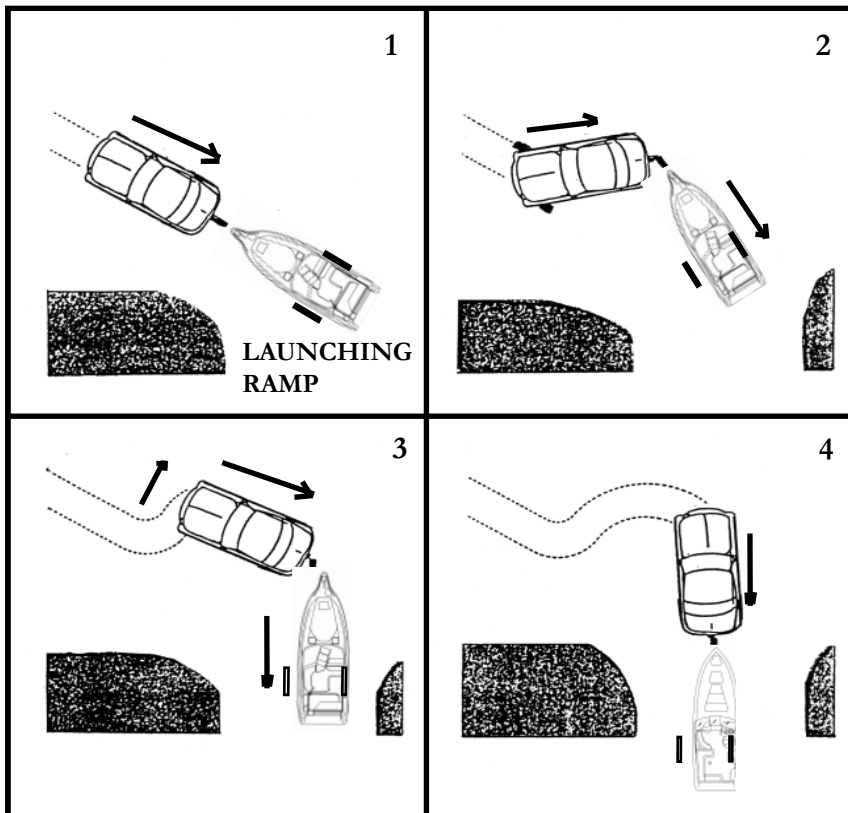
AVOID LOSING VEHICLE TRACTION!
DO NOT ALLOW REAR WHEELS TO ENCOUNTER
SAND OR SLIPPERY CONCRETE CONDITIONS.



WARNING

AVOID BODILY INJURY!
RAMPS ARE VERY SLIPPERY. DO NOT ATTEMPT TO
WALK OR STAND ON AN ANGLED BOAT RAMP.

BACKING A TRAILER

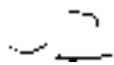


A trailer backs in a direction opposite to an automobile. In 1, driver swings the rig near the launching ramp. In 2, the driver cuts the vehicle toward the driveway. In 3, the driver cuts the vehicle wheels to the left and then backs into the ramp as the trailer moves to the right. In 4, the driver straightens the vehicle wheels to follow the trailer as it backs down the ramp.

NOTICE

ALLOW TRAILER WHEEL BEARINGS AND LIGHTS
TO COOL BEFORE SUBMERGING

10-7



CHAPTER 10

LOADING BOAT

The most important thing to remember when pulling your boat out of the water is that often the ramp will be crowded. As you approach the ramp, make a visual inspection of the traffic, both at the ramp and all around you. This is an important time to use caution, courtesy, and common sense. While you may feel it's your next turn, another boater may not be as courteous. Don't insist on your rightful place in line; it could lead to disastrous consequences in the confines of a crowded boat ramp. If there is any perceived danger, stand off until you can safely approach the ramp.

Back your trailer down to the water's edge. At this point it is a good idea to let a sufficient amount of line out of the winch to reach the bow eye. Make sure you disconnect the trailer harness to keep the bulbs from blowing out due them being subjected to the cold water.

On roller or bunk style trailers back up until the aft roller is just at the water level. This allows you to hook up the winch cable and to start cranking the boat on to the trailer properly. This method gives you a good starting point and helps keep the boat centered on the trailer as it is reloaded. It may be necessary to further back the trailer into the water to allow cranking up the boat.

Once the boat is positioned correctly on the trailer have someone hook up the winch cable hook to the bow eye. Also, this will help keep the boat bow against the trailer roller. Shut down the engine and run the stern drive up to the top of the trailer position.

With the bow snug against the roller, start to crank the boat up onto the trailer. Make sure the hull bottom or keel stays in the center of each roller as it is being cranked on the trailer. On bunk style trailers, watch the bunks to make sure the boat is centered as they usually do not touch any rollers other than the aft one because the boat weight is being supported more by the bunks as it is cranked onto the trailer. Stop cranking the winch when the boat bow contacts the bow roller. Be sure the winch is in the locked position. Stand back and make sure the boat is centered on the trailer.

Trailer

After pulling your boat away from the ramp, be sure to go through all the checks involved before departure. Reinstall the harness connector and check the lights, brakes, safety chain, winch, hitch, and tie downs. **Double check** to ensure the hitch is locked tight on the vehicle ball. Make sure the boat is covered properly and all loose gear is stowed. Remove the hull drain plug to exit any excess water in the bilge. Make sure you reinstall the hull drain plug and tighten it.



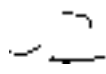
WARNING

AVOID PERSON INJURY!
DO NOT LET ANYONE STAND NEAR THE WINCH OR
CABLE. THE CABLE COULD BREAK.



CAUTION

HULL BOTTOM DAMAGE COULD RESULT
FROM THE BOAT NOT BEING POSITIONED
ON THE ROLLERS BUT RESTING
ON THE TRAILER FRAME.
AVOID BACKING TRAILER TOO FAR INTO THE WATER!



CHAPTER 10

Notes

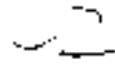
Technical Information

NOTICE



The following technical information and drawings are accurate up to the printing date listed at the beginning of this manual. Note that all product specifications, models, standard and optional equipment, systems, along

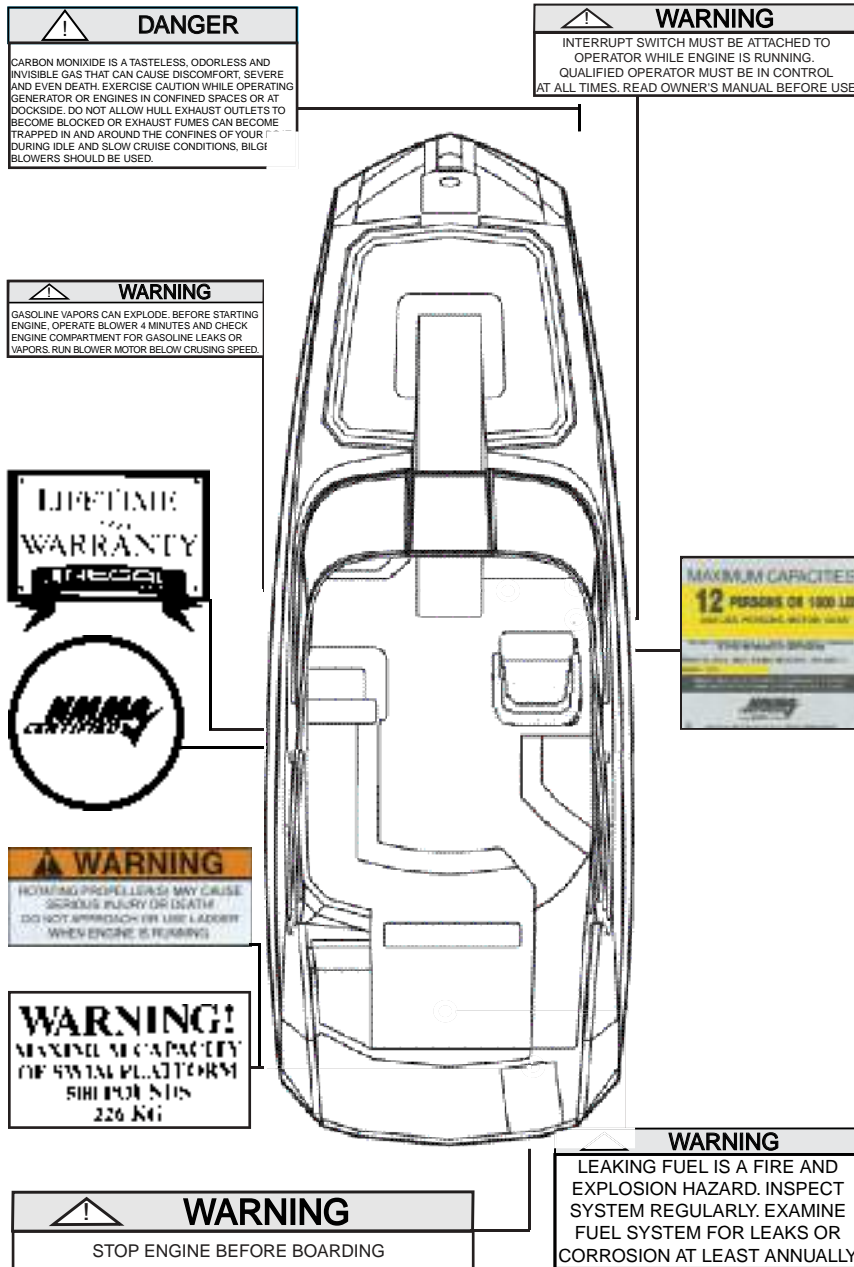
with the technical information is subject to change without notice. For more information contact your nearest authorized Regal dealer. For the location of your nearest authorized dealer call 407-851-4360. Your Regal dealer has received special factory training on the entire product line and his services should be employed to solve more technical problems.

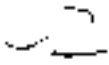


2100 SPECIFICATIONS		
LENGTH OVERALL W/ EXTENDED PLATFORM	U.S.A. 21'	METRIC 6.4 M
CENTERLINE LENGTH	21'	6.4 M
BEAM	8' 6"	2.5 M
DEADRISE	20 DEGREES	
APPROXIMATE DRY WEIGHT W/ 4.3 L	3400 LBS.	1542 Kg.
BRIDGE CLEARANCE- TOP UP	78"	1.9 M
BRIDGE CLEARANCE- TOP DOWN	54"	1.3 M
COCKPIT DEPTH	35"	.9 M
DRAFT-HIGH TRIM POSITION	19"	.5 M
DRAFT-DRIVE DOWN	34"	.9 M
FUEL CAPACITY	42 GALS.	158 L
MAXIMUM PERSONS CAPACITY	10	CE 9

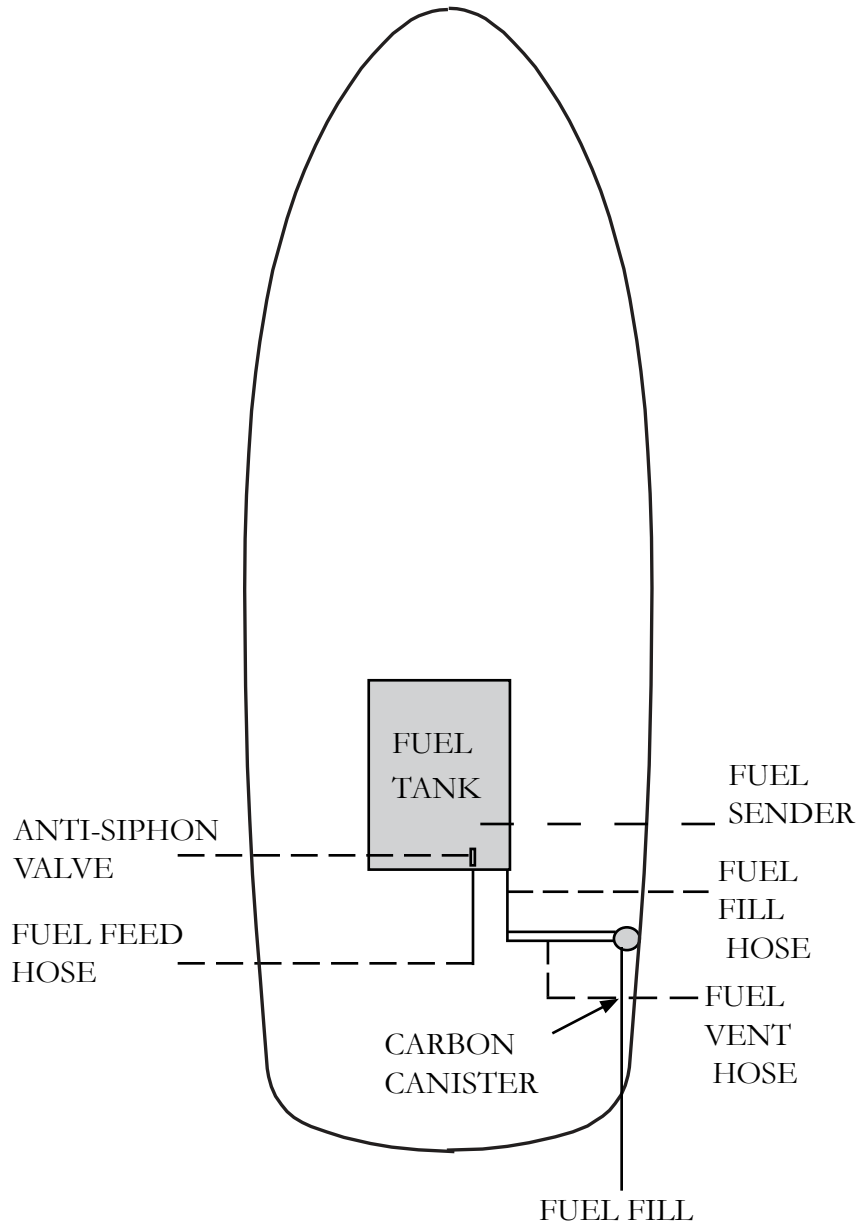
Technical Information

TYPICAL LABEL LOCATIONS



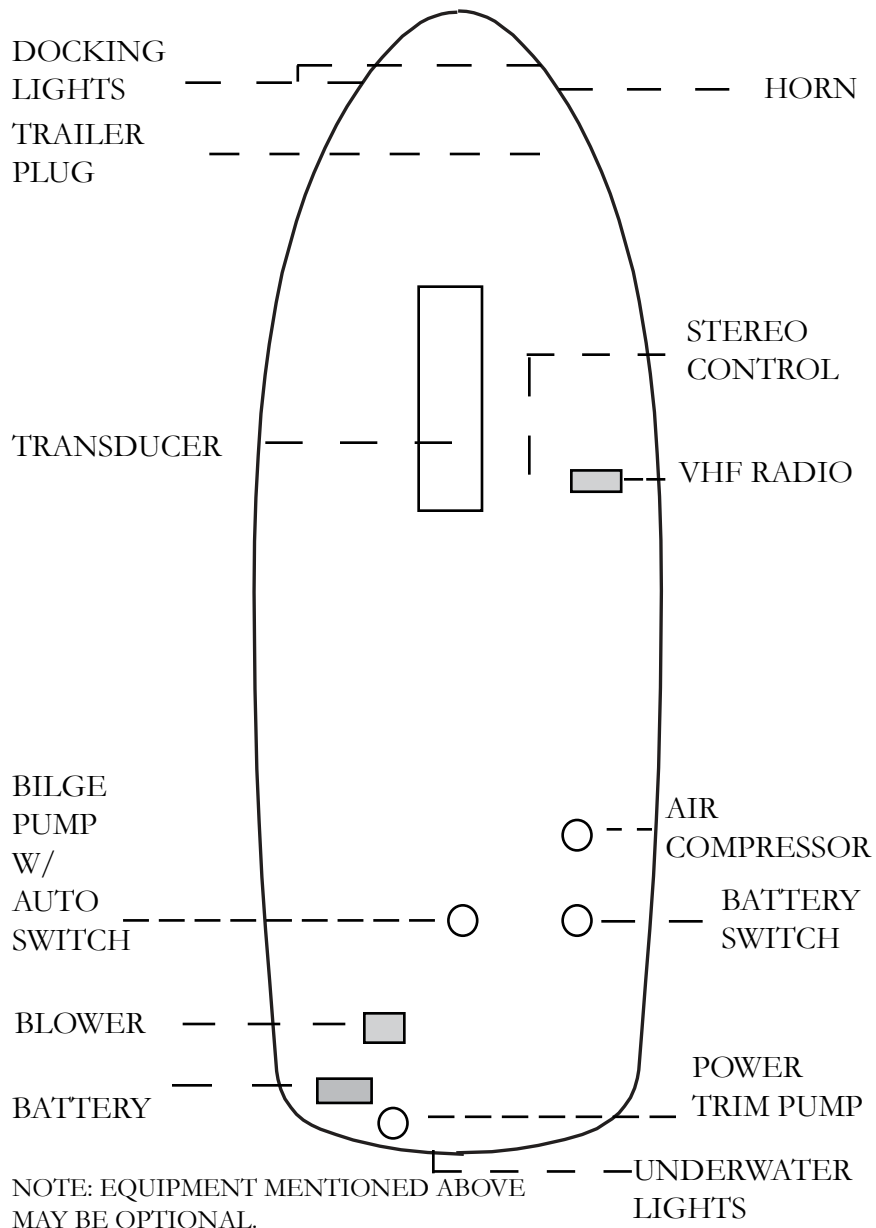


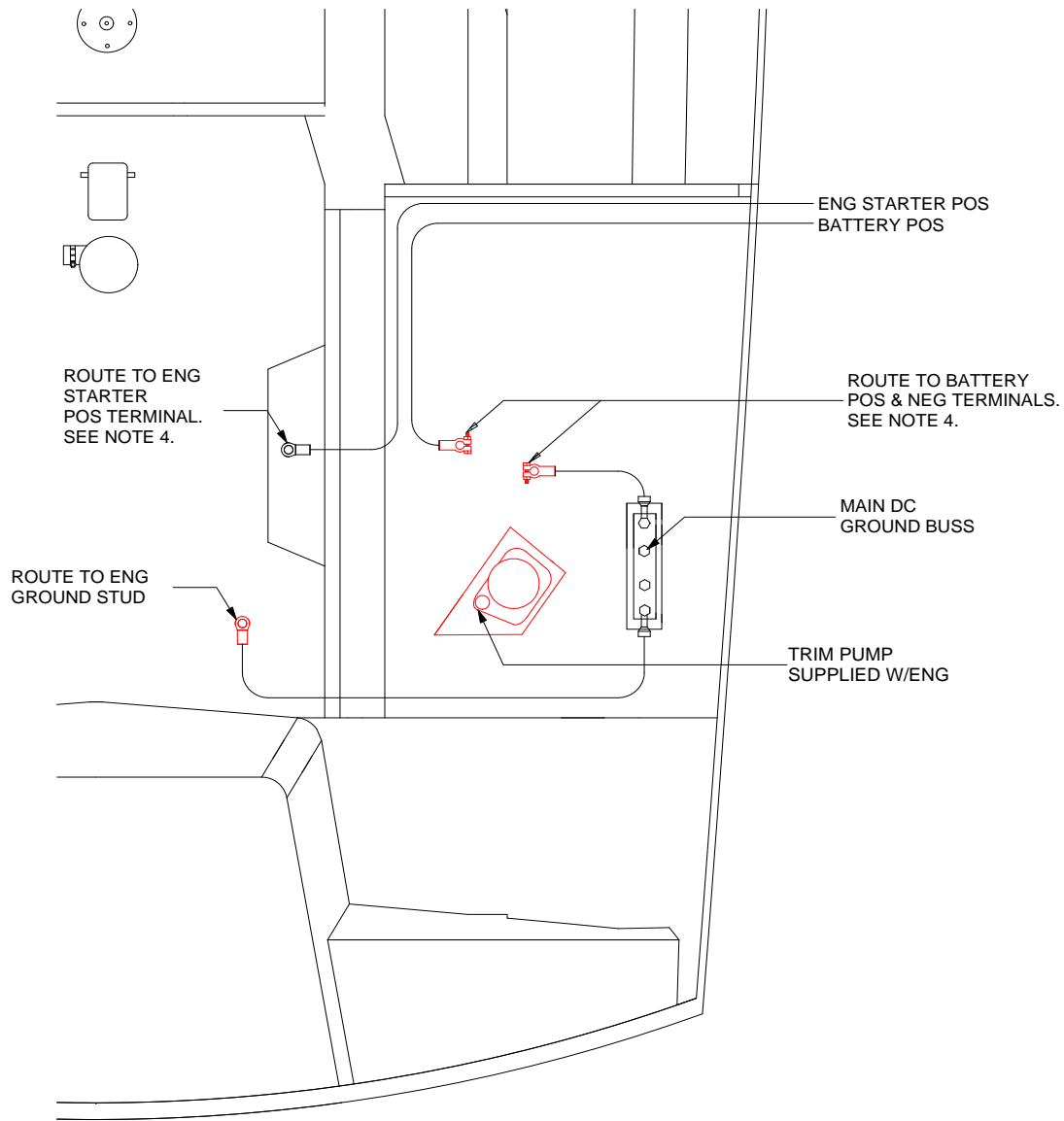
2100 FUEL SYSTEM



Technical Information


2100 EQUIPMENT LAYOUT

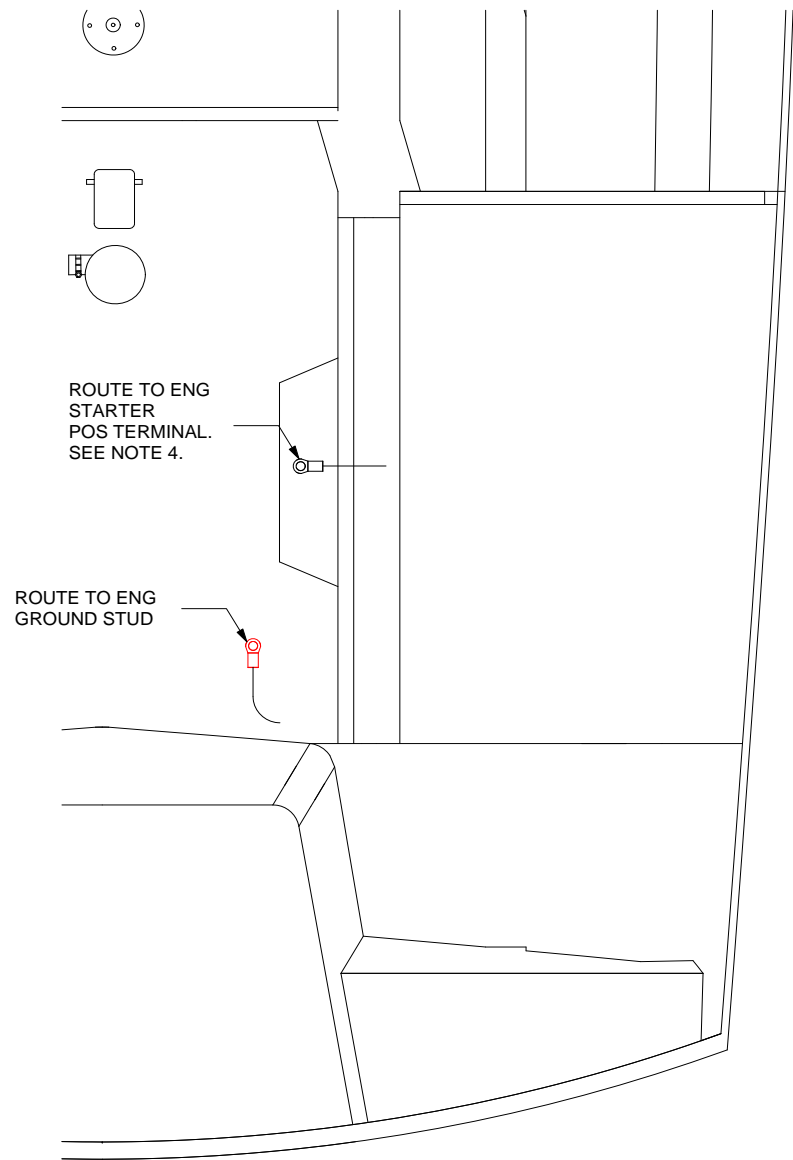




NOTES:


1. BATTERY CABLES TO BE INSTALLED AS SHOWN.
2. BATTERY CABLES TO BE SECURED EVERY 18" MAX.
3. INSTALL CHAFE PROTECTION AS NEEDED.
4. RED BATTERY INSULATOR BOOTS REQUIRED AT BOTH STARTER POSITIVE AND BATTERY POSITIVE CONNECTION POINTS.

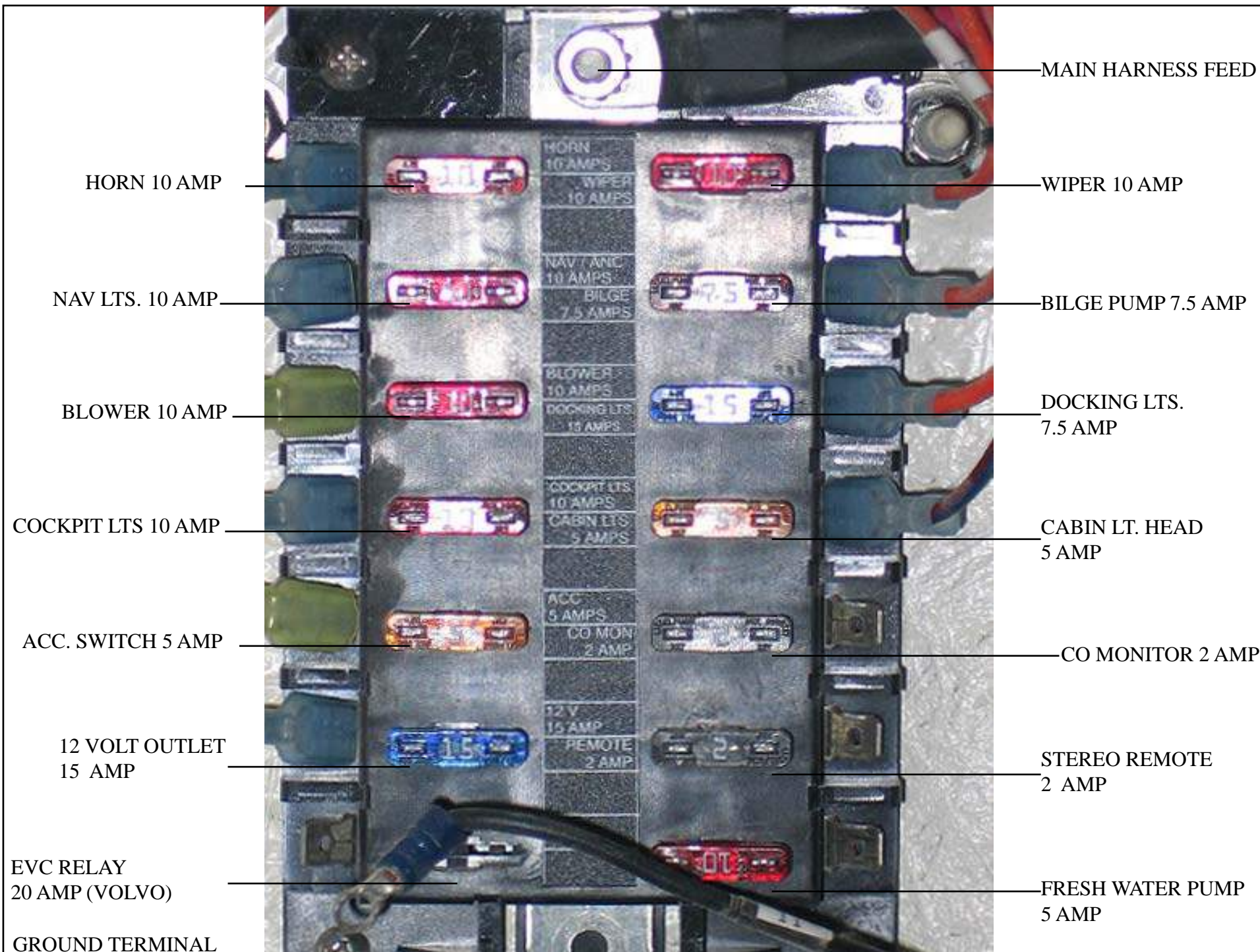
REV. #	DR. BY:	APP. BY:	REV. DATE:
 REGAL MARINE INDUSTRIES 2300 JETPORT DRIVE ORLANDO, FLORIDA 32809 TEL (407) 851-4360 ALL RIGHTS RESERVED			
DRAWING TITLE:			
CB BATTERY CABLE ROUTING			
DATE: 04-11-08	CHECKED BY:	PAGE: 1 OF 1	
DR. BY: R SIFORD	APP. BY:	DWG. NO.: ECB22C.dwg	



NOTES:

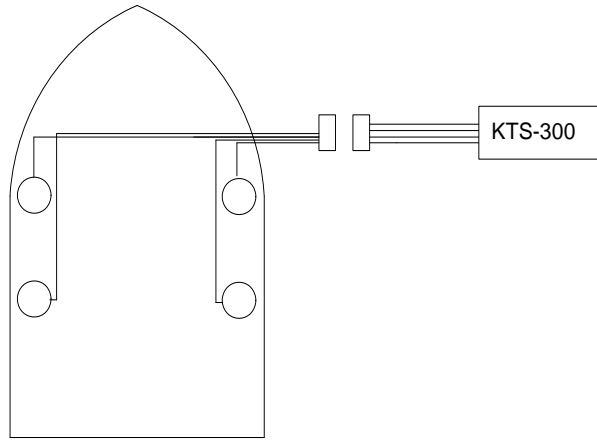
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ALL RIGHTS RESERVED			
DRAWING TITLE: CB BATTERY CABLE ROUTING			
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DR. BY: R SIFORD	APP. BY:	DWG. NO.:ECB22C.dwg	

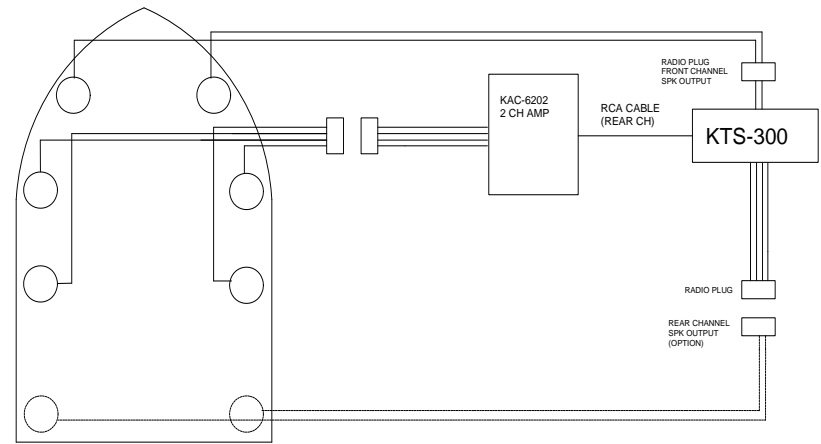


FUSE PANEL DESCRIPTION W/BREAKER SIZE
<https://www.boat-manuals.com/>

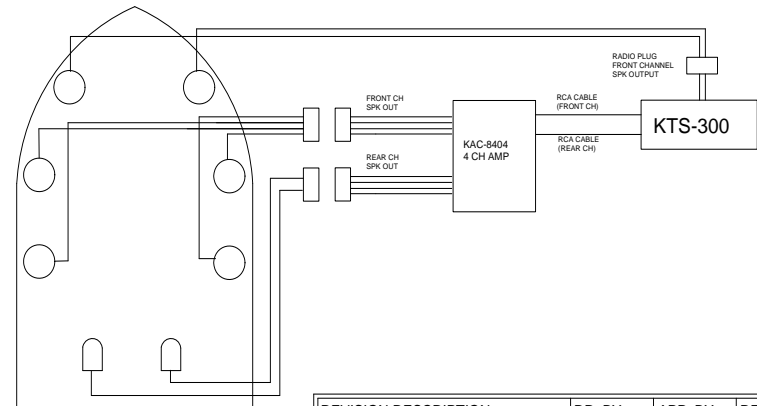
STANDARD PACKAGE



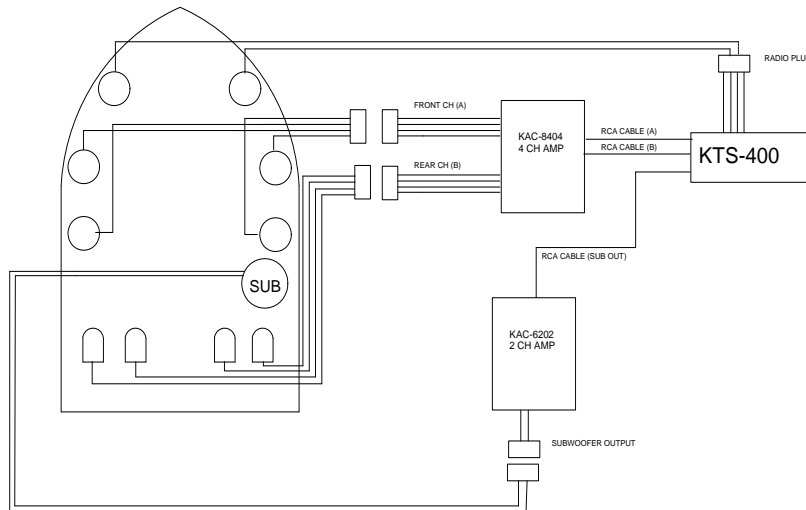
SPP PACKAGE




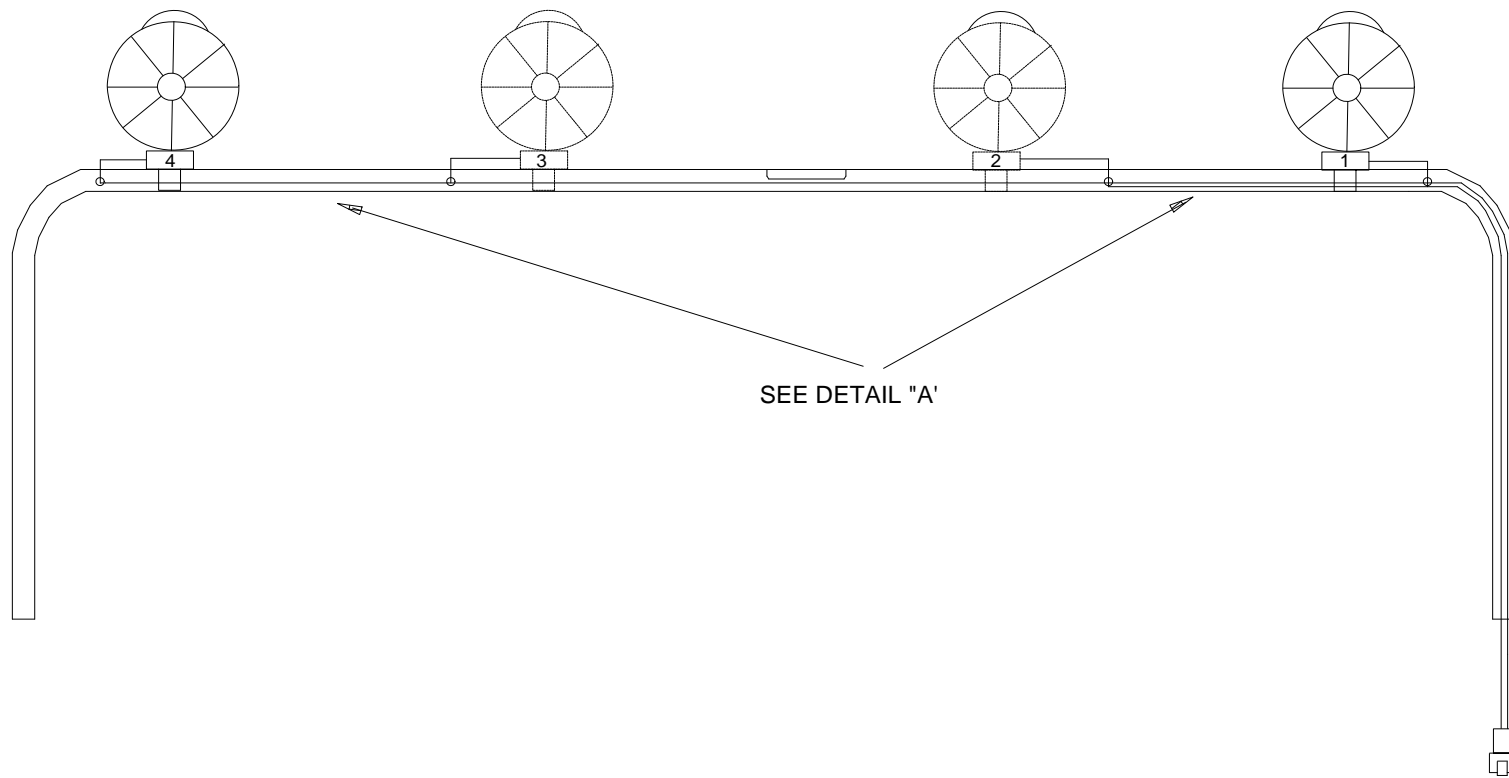
TWO TOWER SPEAKER OPTION OFF SPP PACKAGE




RX PACKAGE



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DRAWING TITLE: (CB)2100-STEREO LAYOUT			
DATE: 7/21/08	CHECK BY: M.GARCIA	PAGE NO.: 1 OF 1	
DR. BY: M.GARCIA	APP. BY: M.GARCIA	DWG. NO.: WI-899	

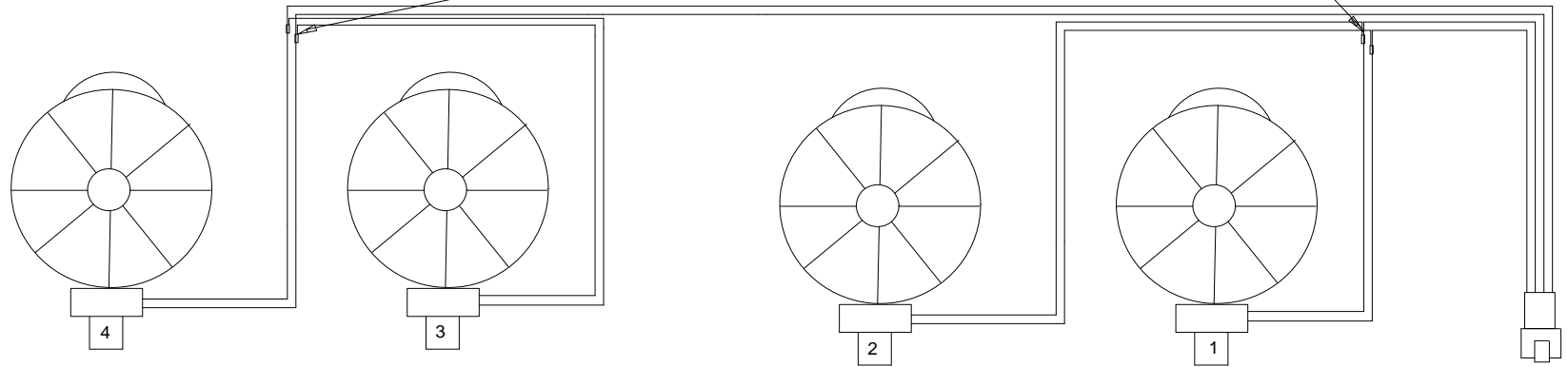


* TOWER SPEAKERS ARE WIRED IN PARALELL IN QUAD CONFIGURATION, WHEN ONLY TWO SPEAKERS ARE USED, ONLY THE OUTER MOST SPEAKERS WILL BE CONNECTED. THE OTHER UNUSED PIGTAILS WILL BE TUCKED BACK INTO THE TOWER PIPE. THE SPEAKERS WILL BE ADJUSTED FOR PROPER SPACING.

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 REGAL MARINE INDUSTRIES 2300 JETPORT DRIVE ORLANDO, FLORIDA 32809 TEL (407) 851-4360 ALL RIGHTS RESERVED			
DRAWING TITLE:			
RX TOWER SPEAKERS WIRING			
DATE: 5/16/08	CHECK BY: M.GARCIA	PAGE NO.: 1 OF 2	
DR. BY: M.GARCIA	APP. BY:	DWG. NO.: WI-887	

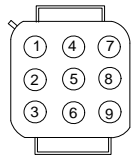
DETAIL "A"

SPLICES SHOULD BE MADE AT THESE POINTS IN THE HARNESS.
 KEEP THEM OUTSIDE OF THE GROMMET FOR THE PURPOSE
 OF SERVICE. USE HEATSHRINK TO COVER SPLICES & WIRE.
 SPEAKER 1 AND 4 WILL BE USED WHEN TWO SPEAKER CONFIGURATION
 IS ACQUIRED.




- 1. PURPLE (+)
PURPLE/BLACK (-)
- 2. PURPLE (+)
PURPLE/BLACK (-)
- 3. GREEN (+)
GREEN/BLACK (-)
- 4. GREEN (+)
GREEN/BLACK (-)

- 1. UNUSED
- 2. GRN/BLK
- 3. GRN
- 4. UNUSED
- 5. PUR/BLK
- 6. PURPLE
- 7. UNUSED
- 8. UNUSED
- 9. UNUSED

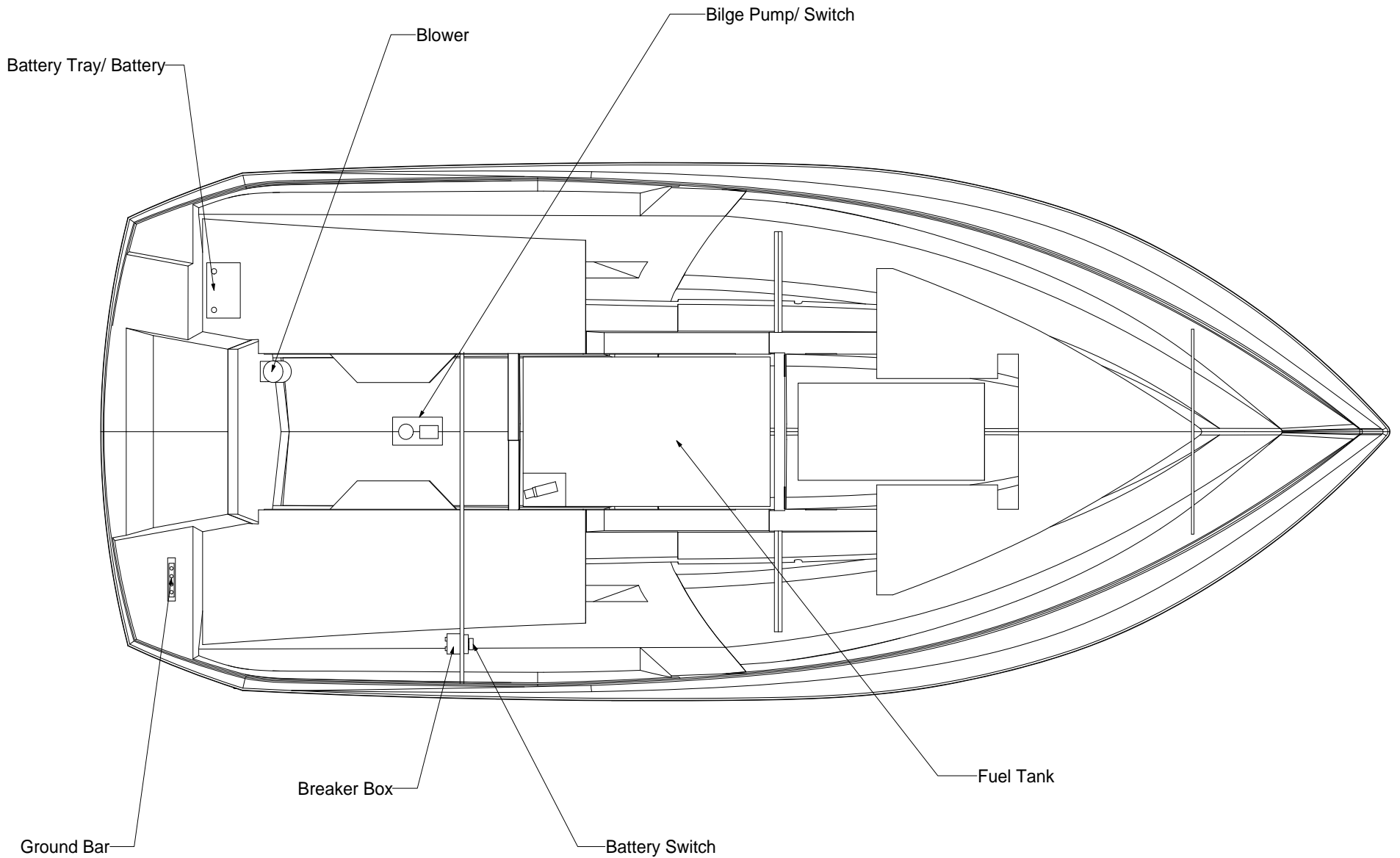


NOTES: ADD PINS TO END OF CABLE AT SPEAKER
 CONNECTIONS.
 ADD A 9 POSITION MATE-N-LOCK PLUG AT STBD
 SIDE OF TOWER.

REVISION DESCRIPTION	DR. BY:	APP. BY:	REV. DATE:
 REGAL MARINE INDUSTRIES 2300 JETPORT DRIVE ORLANDO, FLORIDA 32809 TEL (407) 851-4360 ALL RIGHTS RESERVED			
DRAWING TITLE:			
RX TOWER SPEAKERS WIRING			
DATE: 5/16/08	CHECK BY: M.GARCIA	PAGE NO.: 2 OF 2	
DR. BY: M.GARCIA	APP. BY:	DWG. NO.: WI-887	

REGAL 2100

SUMP LAYOUT DRAWING
REGAL MARINE INDUSTRIES



REGAL 2100

HARDWARE DRAWING
REGAL MARINE INDUSTRIES

